

# CITROEN

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## SPARE PARTS CATALOGUE

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MECHANICAL AND BODY

### ID 19

BERLINE  
(SALOON)

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MODELS 1957 TO 1964



No. 470

April 1964 Edition

**CITROEN CARS LIMITED**  
TRADING ESTATE - SLOUGH - BUCKS  
ENGLAND

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# PREFACE

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This catalogue primarily covers cars made in France, although the majority of the parts are used in British built cars.

The catalogue consists of illustrations and descriptions of the mechanical and body parts for private cars ID 19 Saloons, 1957 to 1964 Models.

a) Arrangement. The binding is of a type which allows easy replacement of the pages when any considerable changes are made.

b) Classification and names. The parts are classified by units or assemblies. They are grouped, in the illustrations, in the order in which they are assembled; in the text, on the opposite page, they are arranged in numerical order.

Finding a part number is thus made easy and rapid; when the length of the text requires the use of several pages, the illustration is repeated as often as needed.

We have added to the description of certain parts, dimensions and particulars which assist in quicker identification. These dimensions are given for identification only and are subject to modification as may become necessary.

The quantity of each part, required in a unit or sub-assembly, is shown in the "Number off" column.

c) Reading the catalogue. Consult first the "Symbols Chart" (Page V) to identify the chassis and body types, then the "Table of Contents" (Pages VI to IX) which refers to the text and illustration pages. Look for the part in the illustration on which the number is shown, look up this number on the text page and read the description there; should a part have several numbers on the illustration, look up these numbers on the text page to ensure correct identification.

With certain units and assemblies, different types of assembly have been dealt with in more than one chapter at the head of which the dates for the differing assemblies are given.

For parts not illustrated and where there can be no difficulty in identifying them, look for the name and number directly in the text.

If it should happen that in some rare case, you are not certain of being able to write out the order correctly, it is advisable to give us the chassis and engine numbers and the type of body.

The classification of the "Spare Parts" Department into Sections I, II, III and IV no longer applies to parts with numbers beginning with "D", however, the classification "Section VI" still applies.

The parts in "Section VI", with numbers beginning with "D", or with the old numbering, are incorporated, according to their purpose, in the various chapters of the present catalogue, but with the mention: (Section VI) after the description.

Parts of the old numbering, remain classified into sections indicated as (Section I), (Section II), (Section III) and (Section IV) after the part description.

d) Placing orders.

1. Parts with numbers of the "D" series. Make out a separate order for :

- Parts in Section VI.
- Complete units, body, cylinder blocks, crankcases.
- All other parts together in full numerical order.
- Do the same for parts belonging to the DA, DB, DF, DM, DS and DW series.

2. Parts with numbers belonging to the "General Series".

Make out a special order for each section (Section I), (Section II), (Section III), (Section IV) and (Section VI).

The orders for the "General Series" made out this way apply to parts for all types of vehicles indiscriminately.

Special order forms are available on application.

e) Prices and conditions of sale. Prices are given in a separate list; they are subject to alteration without notice.

The Conditions of Sale are shown at the head of our price lists for: spare parts, reconditioned units and standard exchanges.

# NUMBERING OF PARTS

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The new system of spare parts numbering, which we have adopted several years ago, is the one used for spare parts for private cars ID 19 Saloon Model and each division of the catalogue begins with these parts. Following them come parts which are common to this model and to others, these parts retaining their former style of numbering.

## METHOD

The number is composed of:

- a) One or more capital letters.
- b) Two numbers of one to three figures separated by a hyphen.  
Example: DM 114-5a-Engine crankcase without cylinder barrels.

The last figure may be followed by a small letter used to indicate a part which is the same (as regard its purpose) but not interchangeable because:

- it is assymmetrical (right or left-hand part).
- the dimensions are different.

## COMPOSITION OF NUMBERS

The car is divided into nine main sections (units or unit assemblies serving the same purpose) designated by the first figure of the first number namely:

1. Engine proper.
2. Engine (accessories connected with its purpose).
3. Transmission (clutch, gearbox, drive shafts and universal joints).
4. Connection with the ground (front and rear axles, brakes, steering).
5. Electrical) visibility, signalling.
6. Safety, comfort, tools.
7. Chassis, platform, hull.
8. Body, fittings.
9. Upholstery, trimming.

These nine main sections are themselves divided into different groups represented by the second figure in the first number.

These groups in turn are divided into sub groups indicated by the third figure in the first number.

Example: DM 331-0 - Gearbox lid assembled with selector forks and rods.

## CLASSIFICATION OF PARTS IN THE CATALOGUE

In all our printed matter we have adopted the following classification, in principle:

1. Numerical, in conjunction with the two numbers but governed by the first one.
2. Alphabetical for the index letters (as prefix or suffix).
  - For concrete examples, see Index page (X to XLIX).

## CATALOGUE IN NUMERICAL ORDER

The parts to which this new system of numbering is applied are not included in our "Catalogue in numerical order." No. 502.

To make it more easy to find a part whose number you know, we have compiled an index (page X to XLIX) in this catalogue, which shows you the page on which the part concerned appears.

## RECOMMENDATION

You should take great care to note exactly:

- the letters (capitals as prefix, small letters as suffix).
- the hyphens separating the two numbers.

The omission of one of these items, when composing a number, completely alters the meaning and you would thus risk making an error in writing out the number of a part and of being sent a part entirely different from the one wanted.

# SYMBOLS USED TO DESIGNATE CHASSIS AND BODY TYPES

SYMBOLS	GENERAL CHARACTERISTICS
TYPE ID 19 LUXE	<p>Engine: 4 cylinders 78 x 100 mm, aluminium cylinder head;</p> <p>Clutch: single dry plate;</p> <p>Gearbox: 4 speeds;</p> <p>Steering: by rack and pinion (manual) or: rack and pinion assisted (hydraulic);</p> <p>Brakes: disc type on front wheels, drum type on rear wheels;</p> <p>Suspension: hydro-pneumatic;</p> <p>Front track: 1.500 m (4' 11");</p> <p>Rear track: 1.300 m (4' 3<math>\frac{1}{4}</math>");</p> <p>Front wheels: 165 x 400;</p> <p>Rear wheels: 155 x 400 (French production);</p> <p>Rear wheels: 165 x 400 (English production);</p> <p>Body: five seats, four doors.</p>
TYPE ID 19 CONFORT	<p>Characteristics as for ID 19 Luxe Model, except: Confort Equipment.</p>
TYPE ID 19 NORMALE	<p>Characteristics as for ID 19 Luxe Model, except: Engine: 4 cylinders 78 x 100, cast-iron cylinder head.</p>
TYPE ID 19 CABRIOLET	<p>Characteristics as for ID 19 Berline Confort except body: five seats, two doors.</p>
TYPE (P. O.)	<p>Characteristics as for corresponding types: ID 19 Luxe, ID 19 Confort (cars fitted with special equipment, particularly against dust).</p>



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DM 1-03a	Aluminium	at rear of cylinder head	-	-	LUXE	Until February 1960. No longer supplied.
DM 1-03b	-	on side of cylinder head	-	-	-	February 1960 - July 1961. No longer supplied.
DM 1-03c	-	-	DM 123-0a	-	LUXE EXCEPT CABRIOLET	July 1961 - September 1964. No longer supplied.
DM 1-03f	-	-	-	With	CABRIOLET	
DM 1-03g	DS 112-01a	-	-	-	LUXE EXCEPT CABRIOLET	Since September 1964.

Note - For Cold Climates, order in addition:

- arrangement without temperature gauge: 1-DM 112-87, 1-DM 112-88.
- arrangement with temperature gauge : 1-DM 112-87, 1-DM 642-9c.

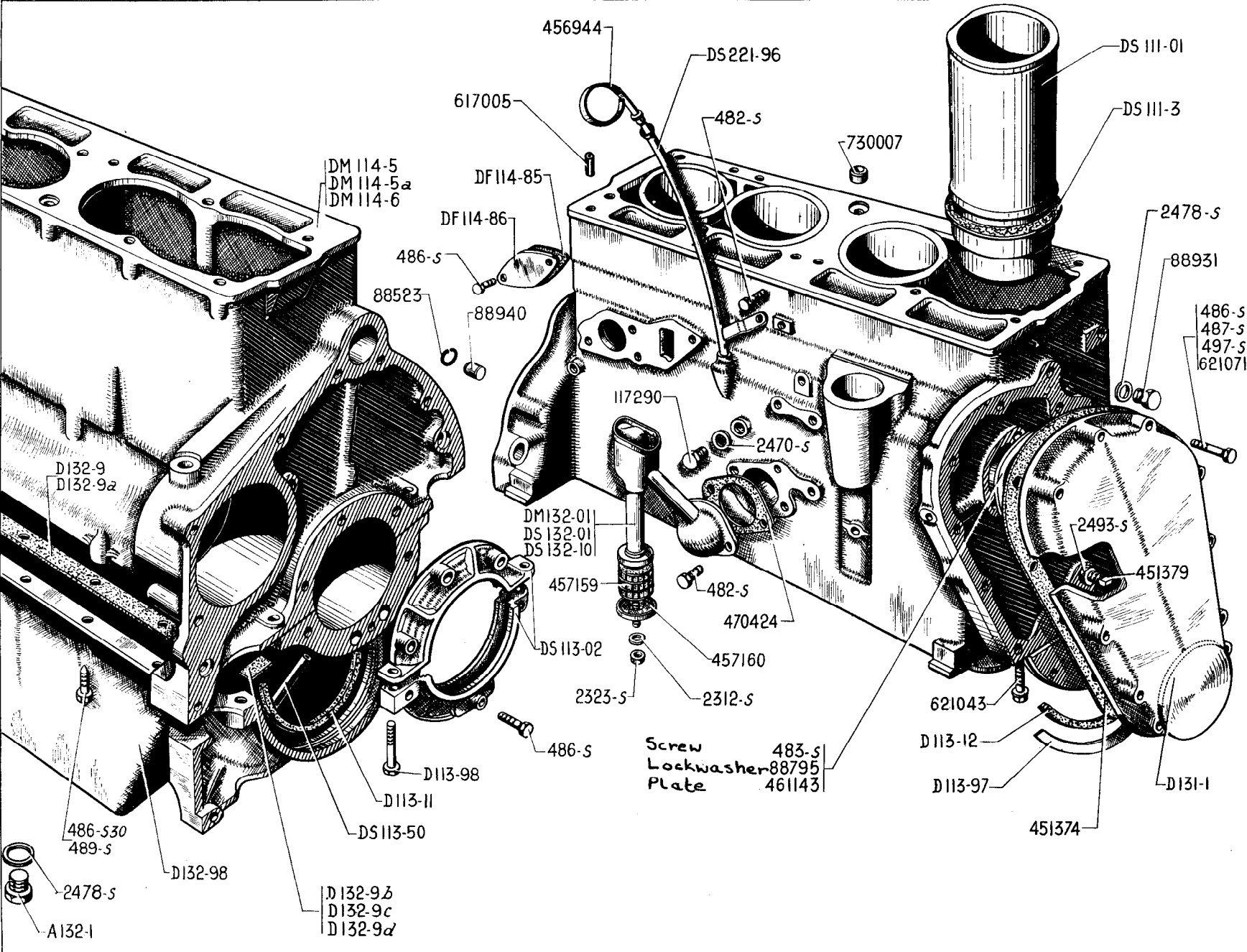
Arrangement: - with: clutch.

- without: inlet or exhaust manifolds, water pump, lateral supports, oil dipstick, breather, sparking plugs, distributor, starter motor, dynamo and petrol pump.

## JOINTS FOR ENGINE

NUMBER	DESCRIPTION	REMARKS
243	Packet of joints for engine, comprising: all joints normally used for reassembling an engine (except copper and asbestos, Hugo - Reinz and rubber) (R. VI).	Until September 1964.
242	Packet of joints for engine, comprising: all joints normally used for reassembling an engine (except copper and asbestos, Hugo - Reinz and rubber) (R. VI).	Since September 1964.

**4-ENGINE-CYLINDER BLOCK-CYLINDER BARRELS**



**2-ENGINE-CYLINDER BLOCK-CYLINDER BARRELS**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<u>A 121-80</u>	Seal on timing cover (48 x 65.2 x 10) (R. VI). Cabriolet. All Types. Since September 1964.	1	DM 114-5	<i>Cylinder block (without barrels). Distance between bearing faces of bearing rings, timing gear side: 35.9 mm. Until January 1961. Replaced by DM 114-5a</i>	1		Joint, cork, for sump (R. VI). Since February 1959.	
A 132-1	Plug, hex., 16 diameter x 150 pitch for draining sump.	1				D 132-9b	- L.H. timing gear side (22 x 26.5 x 3).	1
DS 111-01	Set of 4 cylinder barrels with pistons, piston rings, gudgeon pins and joints (height from seating to top 125.1 mm). Except Cabriolet.	1	DM 114-5a	Cylinder block (without barrels). Distance between bearing faces of bearing rings, timing gear side 37.7 mm, fitted with: 1-DS 113-91c. Since January 1961.	1	D 132-9c	- R.H. timing gear side (14.5 x 22 x 3).	1
<u>DS 111-01c</u>	Set of 4 cylinder barrels with pistons, piston rings, gudgeon pins and joints (domed pistons). Cabriolet.	1	DM 114-6	<i>Cylinder block (without cylinder barrels). Type U.S.A. 12 volts. Until October 1959. No longer supplied.</i>	1	D 132-9d	- R.H. and L.H. flywheel side (15.5 x 22 x 3).	2
DS 111-3	Paper joint between the cylinder block and cylinder barrel (clear blue marking) (R. VI).	4	DF 114-85	Joint for closing plate for hole for suspension pump on cylinder block (R. VI). (Assisted steering). Since September 1962.	1	DS 132-10	Breather without filter element (R.VI)	1
DS 113-02	Oil baffle upper and lower half assembly, internal diameter 56 mm and 77 mm. Until October 1965.	1	DF 114-86	Closing plate for hole for suspension pump on cylinder. (Assisted steering). Since September 1962.	1	<u>D 132-84</u>	Closing plate (breather opening). U. S. A. Since May 1964.	1
<u>DS 113-02a</u>	Oil baffle upper and lower half assembly, internal diameter 66 and 77 mm. Since October 1965.	4	D 131-1	Timing cover. Except Cabriolet. Until September 1964.	1	D 132-98	<i>Sump, aluminium. Until June 1964. Replaced by DM 132-98; order in addition: 1-DM 113-96.</i>	1
D 113-11	Joint for bearing cap, flywheel side (section 6.5 x 8) (R. VI).	1	<u>DS 131-1a</u>	Timing cover, 65 mm hole for damper. Cabriolet. All Types. Since September 1964.	1	<u>DM 132-98</u>	Sump, aluminium, (1 inside web). Since June 1964.	1
D 113-12	Joint for bearing cap, timing gear side (section 6.5 x 8) (R. VI).	1	DM 132-01	Breather with filter element (with tube for connecting overflow pipe from the suspension pump). R.H. drive. Export. Cold Climates. Since July 1960.	1	DS 221-96	Support guide for dipstick (R. VI).	1
DS 113-50	Tube for bearing cap, flywheel side. Until June 1964.	1	DS 132-01	Breather with filter element. Export. and R.H. drive. Until July 1960.	1	482-S	Screw, hex. head, 7 diameter x 12.5 mm long (R. III); securing: - support guide for dipstick. - for breather.	1 2
<u>DM 113-96</u>	Tube for bearing cap, 53 mm long, threaded 12 x 150. Since June 1964.	1	D 132-9	Joint (longitudinal), L.H. for sump (paper and cork) (R. VI). Until February 1959.	1	483-S	Screw, hex. head, 7 diameter x 15 mm long, securing thrust flange for camshaft (R. III).	2
D 113-97	Sheet metal oil retainer for groove in bearing cap, thickness 0.5 mm, width 6.5 mm.	1	D 132-9a	Joint, (longitudinal), R.H. for sump (paper and cork) (R. VI). Until February 1959.	1	486-S	Screw, hex. head, 7 diameter x 22.5 mm long (R. III) securing: - oil baffle half shells. - timing cover. Since March 1959. - for closing plate. (Assisted steering). Since September 1962.	6 1 2
D 113-98	<i>Screw, hex. head, 5 diameter x 25 long, for assembling half shells for oil baffles. Replaced by 285-S 30.</i>	2				486-S 30	Screw, hex. head, pointed, 7 diameter x 22.5 mm long, securing sump (R. III).	10
						487-S	Screw, hex. head, 7 diameter x 25 mm long, securing timing cover (R. III). Until March 1959.	1
						489-S	Screw, hex. head, 9 diameter x 30 mm long, securing sump (R. III).	4

**ENGINE-CYLINDER BLOCK-CYLINDER BARRELS-5**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
497-S	Screw, hex. head, 7 diameter x 50 long, securing timing cover (R. III). Until March 1959.	11	88.523	Circlip for dowel locating flywheel housing (R. I).	2	457.160	Collar retaining filter element (R.VI). Export and right-hand drive.	1
2.312-S	Washer, 5.5 x 12 under nut, securing filter element (R. III). Export and R.H. steering.	1	88.795	Lockwashers, single, 8.5 diameter for screws securing camshaft thrust plate (R. I).	2	461.143	Thrust plate for camshaft (R. I).	1
2.323-S	Nut, hex., 5 diameter x 75 pitch, securing filter element (R. III). Export and R.H. steering.	1	88.931	Plug, 16 diameter x 150 pitch, for oil circulation (R. I).	2	470.424	Joint for breather (R. VI).	1
2.470-S	C and A joint, 12.2 x 17 x 2, for water drain plug (R. VI).	1	88.940	Dowel for locating flywheel housing (14 x 21.5) (R. I).	2	617.005	Pin "Mécandus" (R. VI). Since September 1957.	1
2.478-S	Joint, copper, 16.3 x 22 x 2 for plug (R. VI). - for oil circulation. - for sump drain plug.	2 1	117.290	Plug for cylinder block water drain, 12 diameter x 175 pitch (R. I).	1	621.043	Screw, hex. head, with collar, 12 diameter x 65 long, securing brearing cap (R. I).	6
2.493-S	Nut, hex., 7 diameter x 100 pitch, locking timing chain lubricator (R. III).	1	451.374	Joint for timing cover (R. VI).	1	621.071	Screw, hex. head, 7 diameter x 55 long, securing timing case (R. I). Since March 1959.	11
			451.379	Lubricator for timing chain (R. I).	1	730.007	Dowel for locating cylinder head (11.5 x 16 x 7.5) (R. I).	1
			456.944	Flexible dipstick (R. VI).	1			
			457.159	Filter element for breather (20 x 44 x 40) (R. VI). Export and right-hand drive.	1			





6-CYLINDER HEAD-VALVE ROCKER ASSEMBLY-CYLINDER HEAD COVER "LUXE"

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 112-01	Cylinder head only, with valve seats, valve guides and sparking plug tubes. Except Cabriolet. Until September 1964.	1	<u>DS 112-93</u>	Rubber plug, 40 mm for sealing hole in plate for cylinder head fixing bolts. Since September 1964.	1	DS 124-23	<i>Intermediate support for inlet rockershaft (cast-iron). Until May 1960. Replaced by DS 124-23b, order in addition: 2-DS 124-85.</i>	2
<u>DS 112-01a</u>	Cylinder head only, with valve seats, valve guides and sparking plug tubes. Cabriolet. All Types. Since September 1964.	1	<u>DM 112-94</u>	Plug for sealing hole for thermometer, threaded 18 x 150. Since March 1964 (R. VI).	1	DS 124-23a	<i>Intermediate support for rockershaft, inlet (steel). May 1960 - March 1964. Replaced by DS 124-23b (R. VI).</i>	2
DS 112-3a	<i>Joint for cylinder head (asbestos lining) (R. VI). Except Cabriolet. Replaced by DS 112-3c.</i>	1	DS 112-97	Tube for sparking plug 113 mm long x 32 mm diameter for a length of 30 mm (1st possibility).	4	<u>DS 124-23b</u>	Intermediate support for rockershaft, inlet (steel) (R. VI). Since March 1964.	2
<u>DS 112-3b</u>	Joint for cylinder head (Hugo-Reinz lining) (R. VI). Cabriolet.	1	DS 112-97a	Tube for sparking plug 113 mm long x 32.3 mm diameter for a length of 30 mm (2nd possibility).	4	DS 124-25	Valve spring, outer (23.6 x 32 x 44.4).	8
<u>DS 112-3c</u>	Joint for cylinder head (asbestos lining) (R. VI). Except Cabriolet.	1	DS 124-2	Inlet rockers 2 and 4.	2	DS 124-26	Cup, upper, for inlet valve spring, height 10 mm conical bore (R. VI).	4
D 112-4	Screw, hex. head, with collar, 10 diameter x 102 x 25, securing cylinder head. Until September 1961.	7	DS 124-2a	Inlet rockers 1 and 3.	2	DS 124-27	Cup, shouldered for lower valve spring (13.6 x 17 x 20 x 2.5) (R. VI).	8
D 112-4a	Screw, hex. head, with collar, 10 diameter x 105 x 28, securing cylinder head. Since September 1961.	7	DS 124-3	Valve guide, external diameter 13 mm (1st possibility).	8	DS 124-78	Cap securing inlet rockershaft central hole 10.5 mm diameter (R. VI).	6
DS 112-4	Screw, hex. head, with collar, 10 diameter x 149 x 25, securing cylinder head.	6	DS 124-3a	Valve guide, external diameter 13.25 mm (2nd possibility).	8	DS 124-80	Spring for exhaust rockers (16.3 x 18.3 x 14.5).	4
DM 112-87	Closing plate for cylinder head: - Except Cold Climates: Until February 1960. Since February 1960. - Cold Climates: without temperature gauge. with temperature gauge.	2 1 2 1	DS 124-6	Inlet rockershaft 18 mm diameter, 420 mm long.	1	D 124-85	Washer, 16.5 x 20 x 0.9, for thrust of exhaust rockers.	4
DM 112-88	Joint for closing plate (R. VI).	2	DS 124-7	Inlet valve 42 mm diameter, 107.7 mm long.	4	DS 124-85	Thrust washer, 18.5 x 25 x 1, for exhaust rockers. Until May 1960. Since May 1960.	4 8
DS 112-91	Joint for sparking plug tube (30.5 x 42.5 x 6). Until July 1961.	4	DS 124-8a	Exhaust valve 37 mm diameter, 105.5 mm long.	4	<u>DX 124-93</u>	Nut, hex., 7 x 100, with shoulder, for valve rocker screw. Since October 1965.	8
DS 112-91a	Joint for sparking plug tube (rectangular section 31 x 39 x 6). Since July 1961.	4	DS 124-9	Valve spring, inner (13.8 x 22.2 x 32.25).	8	DS 124-95	Cap securing exhaust rockershaft, central hole 7.5 mm diameter (R. VI)	8
DS 112-92	Cup for sparking plugs sealing joint (32 x 49 x 4) (R. VI). Until July 1961.	4	DS 124-11	Cup, upper, for exhaust valve spring, height 8.5 mm, bore 15.3 mm, depth 4.3 mm.	4	DS 124-97	Thrust washer, lower, for exterior valve spring (22.1 x 32 x 0.5) (R. VI).	8
DS 112-92a	Thrust washer for sparking plug tube sealing joint (32 x 41 x 1.5) (R. VI). Since July 1961.	4	DS 124-17	Support No. 1 for rockershaft.	1	DS 124-98	Spring for inlet rockers (18.3 x 21.3 x 59).	4
			DS 124-17a	Support No. 4 for rockershaft.	1			
			DS 124-20b	Exhaust rockers 2 and 4.	2			
			DS 124-20c	Exhaust rockers 1 and 3.	2			
			DS 124-21a	Exhaust rockershaft, 16 mm diameter, 66 mm long.	4			
			DS 124-22	Support No. 3 for rockershaft.	1			
			DS 124-22a	Support No. 2 for rockershaft.	1			

**CYLINDER HEAD—VALVE ROCKER ASSEMBLY—CYLINDER HEAD COVER "LUXE"—9**

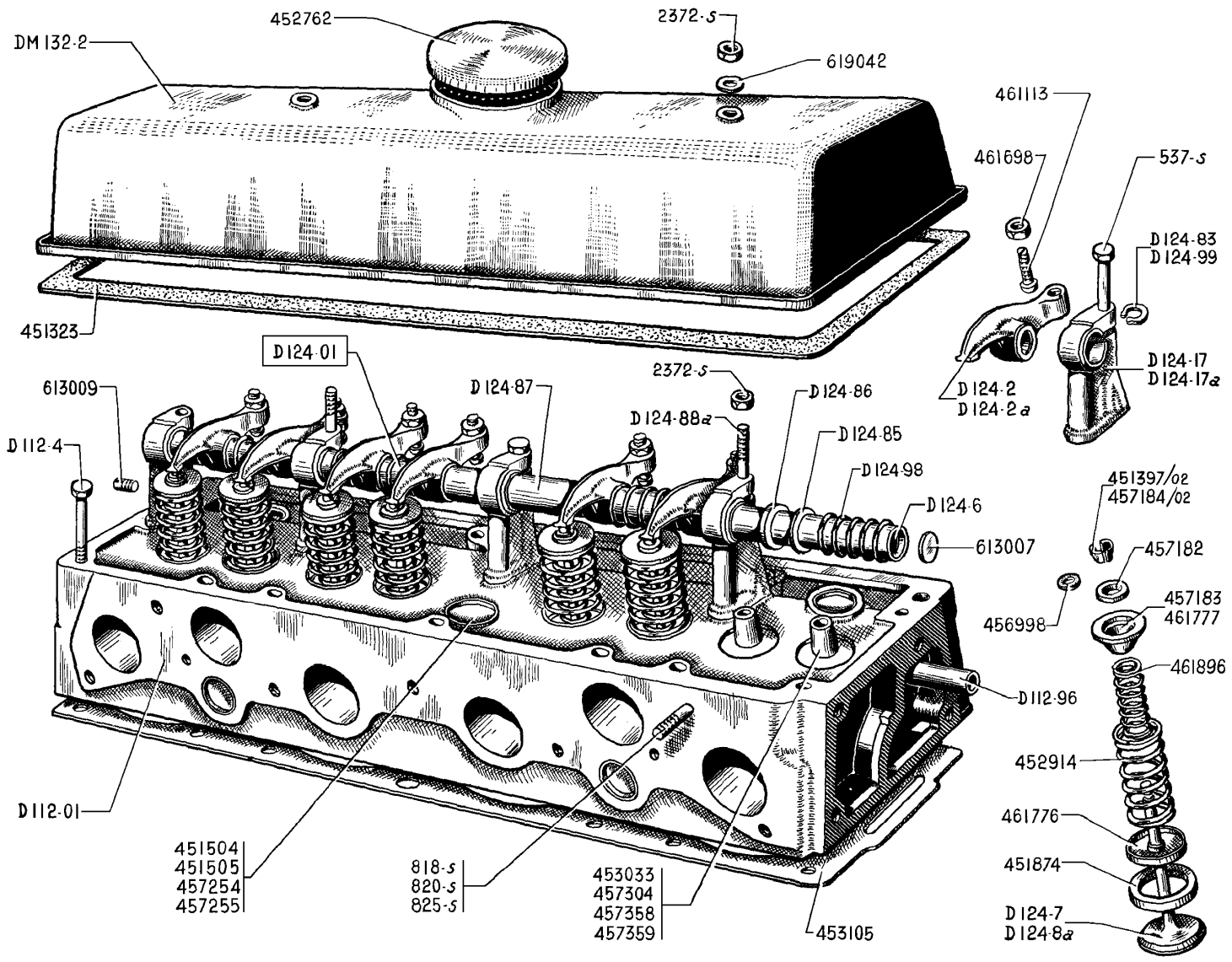
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 132-2a	<i>Cylinder head cover "only", October 1960 - July 1961. Replaced by DM 132-2b; order in addition: 4-DS 112-91a, 4-DS 112-92a, 1-DS 132-4a.</i>	1	DS 221-83	Filter for filler (R. VI). Since May 1962.	1	457.281	Cap for filter element (R. VI).	1
DM 132-2b	Cylinder head cover "only", with anchor peg for accelerator return spring (arrangement with U section joint). July 1961 - August 1961.	1	DS 221-92	Joint for oil filler (R. VI). Until May 1962.	1	457.287	Filler cap (R. VI). Until May 1962.	1
DS 132-2	<i>Cylinder head cover "only". Until October 1960. Replaced by DS 132-2a; order in addition: 4-DS 112-91a, 4-DS 112-92a, (R. VI), 1-DS 132-4a.</i>	1	DM 642-9a	Rear closing plate for cylinder head with heater outlet. Until February 1960.		457.295	Filter element on cylinder head cover (65 x 87 x 22) (R. VI).	1
DS 132-2a	Cylinder head cover "only" without peg, (arrangement with tubular filler). August 1961 - May 1962.	1	DM 642-9b	<i>Lateral closing plate for cylinder head with heater outlet. Except Cold Climates. February 1960 - November 1964. Replaced by DM 642-9d; order in addition: 1-DM 112-94, 1-2.472-S (R. VI).</i>	1	457.298	Joint, 7 x 20 x 2 (R. VI): - for filter element cap. Until July 1957. - under nut securing cylinder head cover.	1 1 2
DS 132-2b	Cylinder head cover "only", with tubular filler (mono block assembly). Since May 1962.	1	DM 642-9c	Lateral closing plate for cylinder head with outlet for temperature gauge bulb (welded nut). Cold Climates temperature gauge fitted.	1	457.301	Nut, knurled, 7 diameter x 100 pitch, securing filter element cap (R. I).	1
DS 132-4	Joint, rubber, for cylinder head cover (rectangular section). Until July 1961.	1	<u>DM 642-9d</u>	Lateral closing plate for cylinder head with outlet for temperature gauge bulb and heater outlet. Except Cold Climates. Since November 1964.	1	457.468	Rear closing plate for cylinder head. Since February 1960.	1
DS 132-4a	Joint, rubber, for cylinder head cover (U section). Since July 1961.	1	482-S	Screw, hex. head, 7 diameter x 12.5 long, securing oil filler (R. III).	3	457.469	Rear closing plate joint for cylinder head.	1
DS 132-71a	<i>Stud, 7 diameter x 146 long (threaded 10 and 55), securing cylinder head cover and air filter. Except Export. Until November 1962. All Types. November 1962 - September 1964. Replaced by DS 132-71b.</i>	1 1 1	483-S	Screw, hex. head, 7 diameter x 15 long securing plates for cylinder head. (R. III).	12	461.113	Adjusting screw for rocker (R. I).	8
<u>DS 132-71b</u>	Stud, 7 diameter x 136 long, (threaded 10 and 17), securing cylinder head cover and air filter. Since September 1964.	1	2.493-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing:- - cylinder head cover. - exhaust rocker support.	2 8	461.698	<i>Locknut, hex., 7 diameter x 100 pitch for rocker adjusting screw (R.I). Until October 1965. Replaced by DX 124-93.</i>	8
DS 132-77	Distance piece for filter element (8 x 10 x 24.5).	1	88.625	Washer, 7.5 x 20 x 1.5, under nut securing cylinder head cover (R.I).	2	616.036	Stud, 7 diameter x 50 long, (threaded 10 and 17) securing filter element (R. I).	1
DS 132-81	Filler cap (R. VI). Since May 1962.	1	451.397/02	Split cotter for inlet valve cup, height 8 mm (2 parts) (R. I).	4	616.037	Stud, 10 x 90 (threaded 15 and 25) securing water pump cover and air filter (R. I). Except Export. Until November 1962. All Types. Since November 1962.	2
DS 212-113	Cap for sparking plug tubes (R. VI). Until March 1962.	4	451.504	Core plug (30 mm diameter). 1st possibility (R. I).	3	616.038	Stud, 7 diameter x 117 long (threaded 10 and 55) securing cylinder head cover (R. I). Except Export. Export. All Types. Since November 1962.	1 2 1
DS 221-1	Oil filler on cylinder head cover. Until May 1962.	1	456.998	Washer, rubber, 7 x 11 x 2.5, sealing stem of inlet valve (R. I).	4	616.039	Stud, 7 diameter x 76.5 long, (threaded 10 and 55) securing exhaust rocker support (R. I).	8
			457.182	Cup retaining split cotter for exhaust valve conical bore, height 4.5 mm (R. I).	4	616.040	Stud, 7 diameter x 42.5 long (threaded 14 and 18), securing exhaust manifold (R. I).	8
			457.184/02	Split cotter for exhaust valve cup, height 5.65 mm (2 parts) (R. I).	4	616.051	Stud, 10 diameter x 80 long, (threaded 15 and 20), securing cover for water pump (R. I). Export.	2
			457.254	Core plug (31 mm diameter). 2nd possibility. (R. I).	3			

The numbers underlined indicate new parts which do not appear on the illustration.

Catalogue No. 470 - January 1967.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>SPECIAL PARTS SINCE MAY 1964</b>								
DS 132-48	Flexible union on cylinder head cover (R. VI).	1	DS 132-95	Extension for air intake on inlet chamber, 39 mm long, 1 threaded 9 x 125 (R. VI).	1	2.514-S	Washer, shakeproof, 7.3 x 12, for securing bracket for flexible coupling on cylinder head cover (R. VI).	1
DS 132-78	Joint for support of flexible coupling (70 x 88 x 1.5) (R. VI).	1	DS 132-97	Extension on air filter, 20 mm diameter (R. VI).	1	2.556-S	Collar, 160 mm long, securing (R. VI): - valve on flexible coupling. - connecting tube between valve and inlet chamber.	1 2
DS 132-79	Valve connecting cylinder head cover to inlet chamber (R. VI).	1	DM 141-10f	Inlet chamber studded, 1 threaded 9 x 125 for air intake. Until September 1964.	1	2.994-S	Collar securing flexible coupling on cylinder head cover (R. VI).	1
DS 132-80	Bracket for flexible coupling on cylinder head cover, 73 mm diameter (R. VI).	1	DM 141-10g	Inlet chamber studded, 1 threaded 9 x 125 for air intake. Entry on cylinder, 38 mm diameter. Since September 1964.	1	595.409	Tube, rubber, 7 x 16, between valve and chamber, 340 mm long (R. III).	1
DS 132-91	Oil deflector on cylinder head cover, 65 mm diameter (R. VI).	1	484-S	Screw, hex. head, 7 x 17.5, for securing bracket for flexible union on cylinder head cover (R. III).	1	614.020	Collar securing extension on flexible pipe, 113 mm long (R. VI).	1
DS 132-93	Sealing joint for air intake extension on inlet chamber (9.5 x 20 x 1) (R. VI).	1	2.482-S	Washer, flat, 7.5 x 14, for screw securing bracket on flexible union on cylinder head cover (R. III).	1			
DS 132-94	Anti-flame grille on cylinder head cover, 70 mm diameter (R. VI).	1						

12—CYLINDER HEAD—VALVE ASSEMBLY—CYLINDER HEAD COVER "NORMALE"



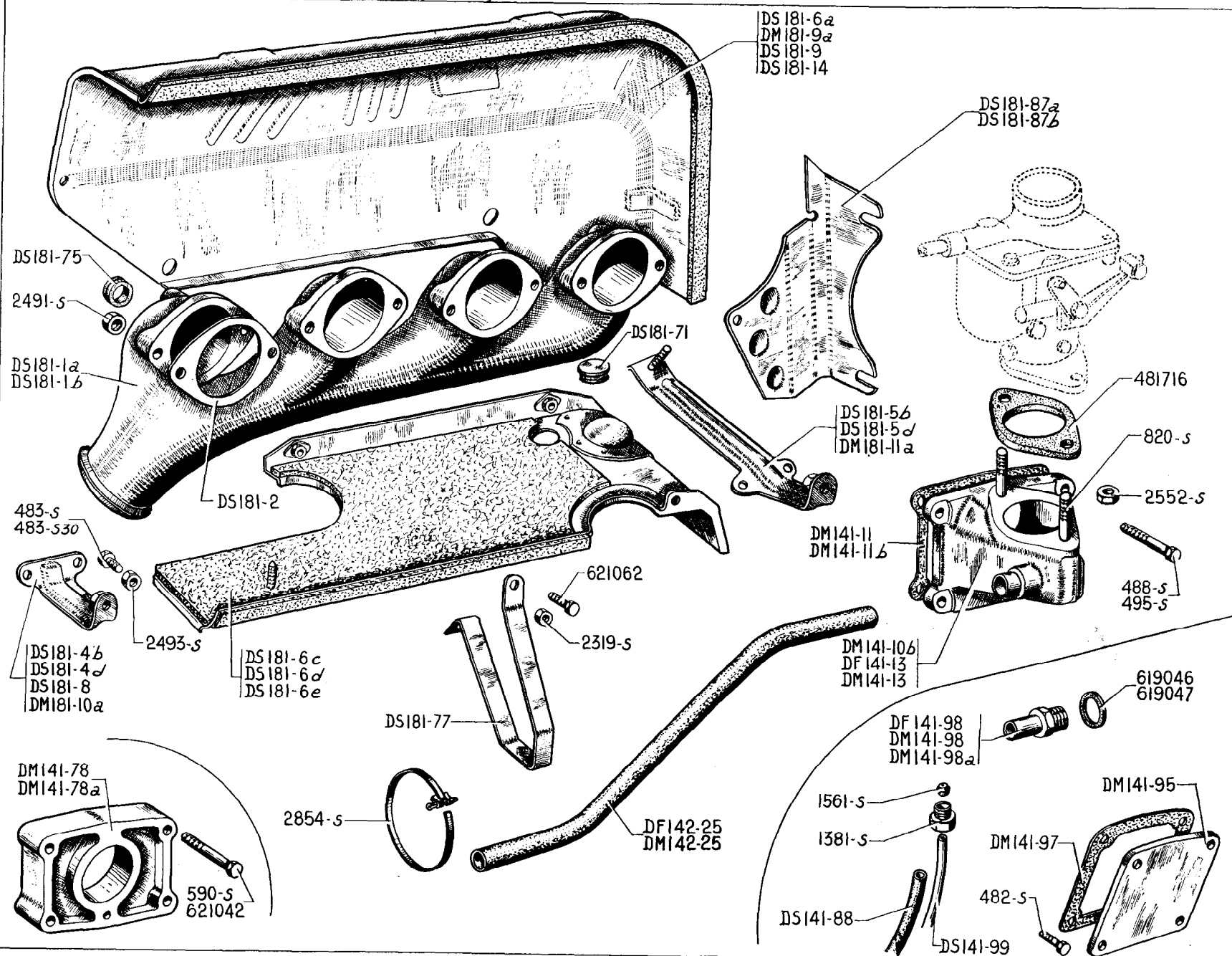
**10-CYLINDER HEAD-VALVE ROCKER ASSEMBLY-CYLINDER HEAD COVER "NORMALE"**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 112-01	<i>Cylinder head "only", with valve guides. No longer supplied.</i>	1	D 124-98	<i>Spring between rockers, 16.5 mm internal diameter. No longer supplied.</i>	4	452.914	Spring, outer, for valve (30 x 47) (R. I).	8
D 112-4	Screw, hex. head, with collar, 10 diameter x 102 long x 25 threaded length, securing cylinder head.	13	D 124-99	Distance piece (open) for rocker-shaft support (R. VI).	4	453.033	Guide for inlet valve (13 mm diameter), length 55 mm. 1st possibility (R. I).	4
D 112-96	<i>Water pipe for cylinder head (18.5 x 20 x 442). No longer supplied.</i>	1	DM 132-2	Cylinder head cover "only" (without oil filler pipe), internal shoulder diameter 98 mm.	1	453.105	C and A joint for cylinder head (R. VI).	1
D 124-01	<i>Valve rocker assembly, height of supports 56 mm. No longer supplied.</i>	1	537-S	Screw, hex. head, 9 diameter x 65 long, securing rocker support (R. III).	3	456.998	Sealing washer, rubber, 7 x 11 x 2.5, for inlet valve stem (R. I).	4
D 124-2	Rocker, left-hand, 16 mm bore.	4	818-S	Stud, 8 diameter x 39 long, (threaded 12 and 18) securing exhaust manifolds (R. III).	1	457.182	Cup retaining split cotter for exhaust valve, taper bore 4.5 mm high (R. I).	4
D 124-2a	Rocker, right-hand, 16 mm bore.	4	820-S	Stud, 8 diameter x 44 long (threaded 12 and 18) securing manifolds (R. III).	4	457.183	Thrust cup for exhaust valve springs, cylindrical bore, height 9.5 mm (R. I).	4
D 124-6	Rockershaft, 16 mm diameter, length 417 mm.	1	825-S	<i>Stud, 8 diameter x 57 long, (threaded 12 and 18) securing exhaust manifolds (R. III). No longer supplied.</i>	2	457.184/02	Split cotter for exhaust valve cup, height 5.65 mm (2 parts) (R. I).	4
D 124-7	Inlet valve diameter of head, 37 mm length, 108.5 mm recess for split cotter, 11 mm long.	4	2.372-S	Nut, hex., 9 diameter x 125 pitch (height 6 mm) (R. III) securing: - rockershaft support. - cylinder head cover.	2 2	457.254	Core plug, 31 mm diameter. 2nd possibility (R. I).	3
D 124-8a	Exhaust valve, stellited, diameter of head 33.8 mm. length 110.65 mm, recess for split cotter: length 8.65 mm.	4	451.323	Joint for cylinder head cover (R. VI).	1	457.255	Core plug, 26 mm diameter. 2nd possibility (R. I).	3
D 124-17	Support for rockershaft (with lubrication hole) height 56 mm.	1	451.397/02	Split cotter for inlet valve cup, height 8 mm (2 parts) (R. I).	4	457.304	Guide for inlet valve (13 mm diameter), length 55 mm. 2nd possibility (R. I).	4
D 124-17a	Support for rockershaft (without lubrication hole), height 56 mm.	4	451.504	Core plug (30 mm diameter). 1st possibility (R. I).	3	457.358	Guide for exhaust valve (13 mm diameter), length 53.5 mm. 1st possibility (R. I).	4
D 124-83	<i>Retainer for rockershaft, hole diameter 9.5 mm (R. VI). No longer supplied.</i>	1	451.505	Core plug (25 mm diameter). 1st possibility (R. I).	3	457.359	Guide for exhaust valve (13.25 mm diameter), length 53.5 mm. 2nd possibility (R. I).	4
D 124-85	Washer for rockers, 16.5 x 20 x 0.9.	10	451.874	Seat for exhaust valve (external diameter 35 mm). 2nd possibility (R. I).	4	461.113	Adjusting screw for rocker (R. I).	8
D 124-86	<i>Distance washer, intermediate for rockers (16.5 x 20 x 3.5). No longer supplied.</i>	4	452.762	Cap for oil filler (R. VI).	1	461.698	<i>Locknut, hex., 7 diameter x 100 pitch, with collar for adjusting screw (R. I). Replaced by DX 124-93.</i>	8
D 124-87	<i>Distance piece, central, for rockers (16.5 x 20 x 18.5). No longer supplied.</i>	2						
D 124-88a	<i>Stud, 9 diameter x 112 long (threaded 10 and 70) securing rocker support and cylinder head cover. No longer supplied.</i>	2						

**CYLINDER HEAD-VALVE ROCKER ASSEMBLY-CYLINDER HEAD COVER "NORMALE"-13**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
461.776	Distance piece (steel) for valve springs (R. I).	8	461.896	Spring, inner, for valve (20 x 42) (R. I).	8	613.009	Grub screw, slotted, 7 diameter x 100 pitch, for closing rocker lubrication hole (R. I).	1
461.777	Thrust cup for valve springs, inlet, taper bore, height 10 mm (R. I).	4	613.007	Washer, expanding, for rocker-shaft, 12 mm diameter (R. I).	2	619.042	<i>Washer, 9.25 x 16 x 1 under nut, securing cylinder head cover (R. VI). No longer supplied.</i>	2

16—MANIFOLDS—CARBURETTOR "LUXE"



14-MANIFOLDS-CARBURETTOR "LUXE"

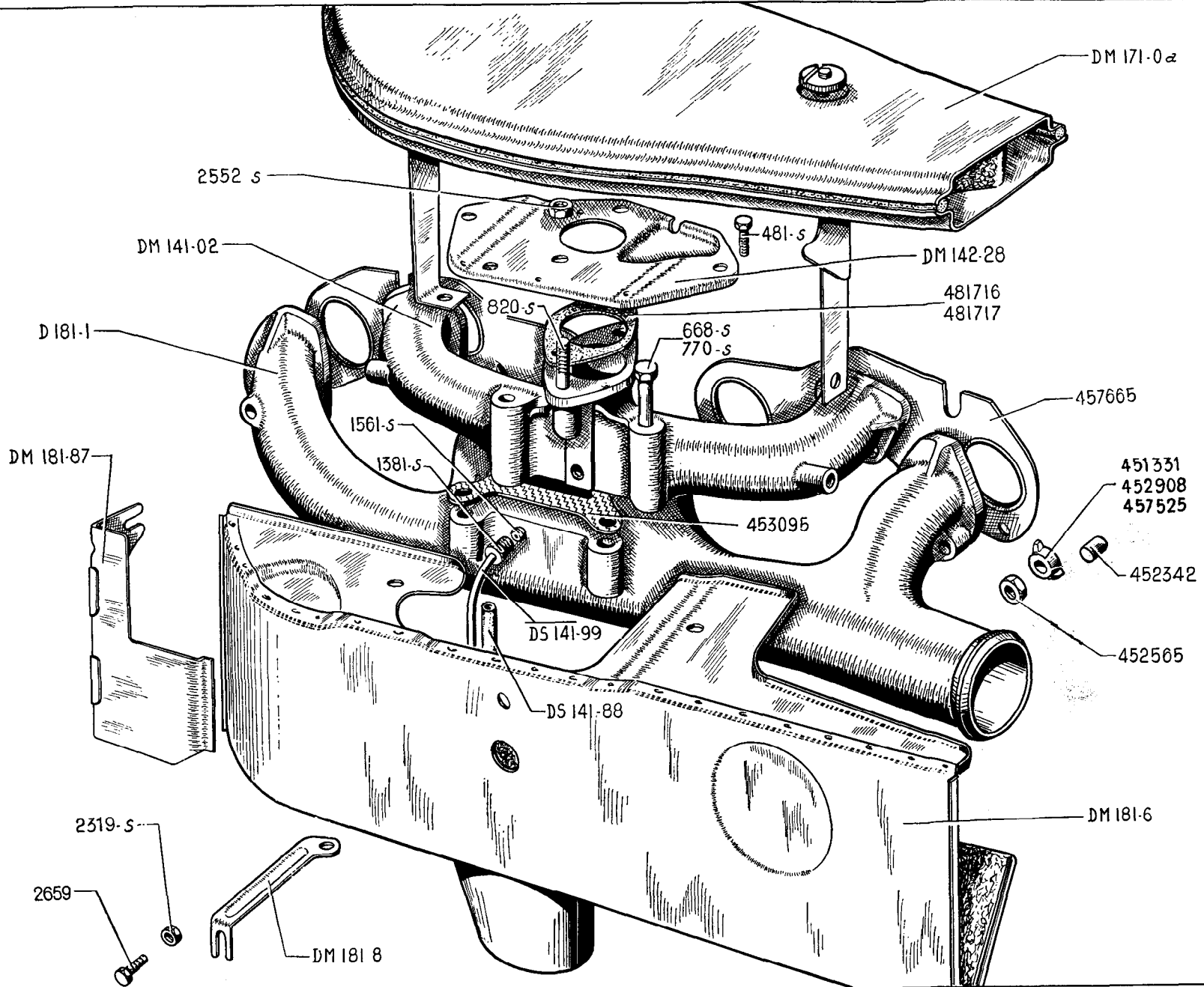
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	For the carburettor and its components, apply direct to Messrs. SOLEX, or their official agents.		DM 141-78a	Distance piece for inlet housing, (with barometric corrector). April 1963 - September 1964.	1	DS 181-2	<i>C and A joint between exhaust manifold and cylinder head (R. VI). Until May 1964. Replaced by HY 181-2.</i>	4
DM 141-10b	Inlet housing with studs (without petrol drain pipe). April 1963 - September 1964.	1	DS 141-88	Petrol drain pipe, rubber (4 x 11 x 250). Until April 1963.	1	DS 181-4b	Support, front, for exhaust shield (with welded screw). Left-hand drive. Until September 1962.	1
<u>DM 141-10d</u>	Inlet housing with studs, 38 mm diameter entry on cylinder. Except Cabriolet. Since September 1964.	1	DM 141-95	Closing plate for inlet housing. Until April 1963.	1	DS 181-4d	Support, front, for exhaust shield. Since September 1962.	1
DM 141-11	Joint for inlet housing, central hole 35.5 to 36.25 maximum (R. VI). Until April 1963.	1	DM 141-97	Joint, paper, for closing plate for inlet housing (R. VI). Until April 1963.	1	DS 181-5b	Support, rear, for exhaust shield (with welded screw). Left-hand drive. Until September 1962.	1
DM 141-11b	Joint for inlet housing, 4 - 8 mm diameter holes, 1 central hole 37.25 mm (R. VI). April 1963 - September 1964.	1	DF 141-98	Union for water outlet (threaded 20 diameter x 150 pitch, external diameter 19 mm). Cold Climates. Until January 1961. All Types. January 1961 - April 1963.	1	DS 181-5d	Support, rear, for exhaust shield. Since September 1962.	1
<u>DM 141-11d</u>	Joint for inlet housing, 1 central hole 40.25 mm diameter (R. VI). Except Cabriolet. Since September 1964.	1	DM 141-98	Union for water outlet (threaded 14 diameter x 150 pitch, external diameter 12 mm). Except Cold Climates. Until January 1961.	1	DS 181-6a	Shield for exhaust manifold (R. VI). Left-hand drive. Until September 1962.	1
DF 141-13	Inlet housing with studs and closing plate (threaded for water inlet, 20 diameter x 150 pitch). Cold Climates. Until January 1961. Except Cabriolet. January 1961 - April 1963.	1	DM 141-98a	Union for water outlet (threaded 14 diameter x 150 pitch, external diameter 19 mm). For replacement of DM 141-13.	1	DS 181-6c	<i>Lower part of shield for exhaust manifold. L.H. drive. Until June 1963. Replaced by DS 181-6e; order in addition: 1-DS 181-71.</i>	1
DM 141-13	<i>Inlet housing with studs and closing plate (threaded for water inlet, 14 diameter x 150 pitch). All Types except Cold Climates). Until January 1961. Replaced by DF 141-13; order in addition: 1-DF 141:98, 1-DM 141-98a (R. VI), 1-DF 142-25, 1-619.046 (R. VI), 1-619.047 (R. VI).</i>	1	DM 141-98a	Union for water outlet (threaded 14 diameter x 150 pitch, external diameter 19 mm). For replacement of DM 141-13.	1	DS 181-6d	Lower part of shield for exhaust manifold. R.H. drive. Since September 1962.	1
<u>DM 141-20b</u>	Distance piece for inlet housing, 38 mm internal diameter (with barometric corrector). Since September 1964.	1	DS 141-99	Petrol drain pipe (3 x 4.5 x 60). Except Cabriolet. Until April 1963.	1	DS 181-6e	Lower part of shield for exhaust manifold. L.H. drive. Since June 1963.	1
DM 141-78	Distance piece for inlet housing (arrangement with barometric corrector). Until April 1963.	1	DF 142-25	Flexible pipe for carburettor heating (internal diameter 18 mm). Cold Climates. Until January 1961. All Types. Since January 1961.	1	DS 181-8	Lug securing front end of exhaust manifold shield. July 1957 - September 1962.	1
			DM 142-25	Flexible pipe for carburettor heating (internal diameter 11.25 mm). Except Cold Climates. Until January 1961.	1	DM 181-9a	Shield for exhaust manifold. Right-hand drive. Until September 1962.	1
			DS 181-1a	Exhaust manifold (expansion chamber under radiator). Until September 1962.	1	DS 181-9	Upper part of shield for exhaust manifold. R.H. drive. Since September 1962.	1
			DS 181-1b	Exhaust manifold. (Expansion chamber under front seat). Since September 1962.	1	DM 181-10a	Support, front, for shield. Right-hand drive. Until September 1962.	1



MANIFOLDS-CARBURETTOR "LUXE"-17

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 181-11a	Support, rear, for shield. Right-hand drive. Until September 1962.	1	495-S	Screw, hex. head, 7 diameter x 45 long, securing inlet housing (R. III). All Types except barometric corrector arrangement. Until April 1963.	4	481.716	Distance piece for carburettor, central hole 34 mm diameter, 5 mm thick (R. VI). Except Cabriolet.	1
DS 181-14	Upper part of exhaust manifold shield. Left-hand drive. Since September 1962.	1	590-S	Screw, hex. head, 7 x 65, for securing inlet housing and distance piece (with barometric corrector) (R. III). Since April 1963.	4	619.046	Joint for water outlet union (14.5 x 20 x 1.5 to 2) (R. VI). Except Cold Climates. Until January 1961.	1
DS 181-71	Plug for closing hole for spanner in lower part of exhaust manifold shield, 30 mm diameter (R. VI). Since June 1963.	1	820-S	Stud, 8 diameter x 44 long, (threaded 18 and 12), securing carburettor (R. III). Except Cabriolet.	2	619.047	Joint for water outlet union (20.5 x 26 x 1.5 to 2) (R. VI). Cold Climates. Until January 1961. All Types. January 1961 - April 1963.	1
DS 181-75	Grommet, nylon, for shield protecting exhaust manifold, 10 x 20 x 6 (R. VI). Since September 1962.	4	1.381-S	Union screw, 10 diameter x 100 pitch, (12 mm long) securing petrol drain pipe (R. III). Until April 1963.	1	621.042	Screw, hex. head, 7 diameter x 85 long, securing inlet housing and distance piece (barometric corrector arrangement) (R. II). Until April 1963.	4
DS 181-77	Plate securing upper and lower shields on manifold. Since September 1962.	1	1.561-S	Biconical union, 4.5 diameter for petrol drain pipe (R. III). Until April 1963.	1	621.062	Screw, hex. head, 5 diameter x 14 long, securing upper shield on plate DS 181-77 (R. III). Since September 1962.	1
DS 181-87a	Closing plate, rear, for shield. Until September 1962.	1	2.319-S	Nut, hex., 5 diameter x 75 pitch, 5 high (R. III) securing: - upper shield on plate DS 181-77. - plate DS 181-77 on lower shield. Since September 1962.	1 1			
DS 181-87b	Closing panel for exhaust shield. Since September 1962.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch, (7 mm high), securing exhaust manifold (R. III).	8			
<u>HY 181-2</u>	Joint between exhaust manifold and cylinder, central hole 37 mm (R. VI). Since May 1964.	4	2.493-S	Nut, hex., 7 diameter x 100 pitch, (5 mm high) securing exhaust shield (R. III). December 1957 - September 1962. Since September 1962.	2 1			
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing closing plate (R. III). Until April 1963.	4	2.552-S	Nut, hex., 8 x 125, for studs securing carburettor on housing (R. III).	2			
483-S	Screw, hex. head, 7 diameter x 15 long, securing support on shield (R. III). Until December 1957.	2	2.854-S	Clip (5 mm wide, 208 mm long), securing heater tube for carburettor (R. VI).	2			
483-S 30	Screw, hex. head, pointed, 7 diameter x 15 long, securing upper shield on lower shield and supports (R. III). Since September 1962.	4						
488-S	Screw, hex. head, 7 x 28, for securing inlet housing (R. III). Since April 1963.	4						
							<b>Special Parts Cabriolet</b>	
						DS 141-11b	Joint for inlet housing, central hole 42 mm (R. VI).	1
						DS 141-13a	Inlet housing with studs and closing plate.	1
						DS 141-99a	Petrol drain pipe (3.5 x 4.5 curved shape).	1
						DS 142-98c	Distance piece under carburettor (R. VI).	1
						637-S	Stud, 7 diameter x 35.5 long, (threaded 17 and 10.5), securing carburettor (R. III).	4

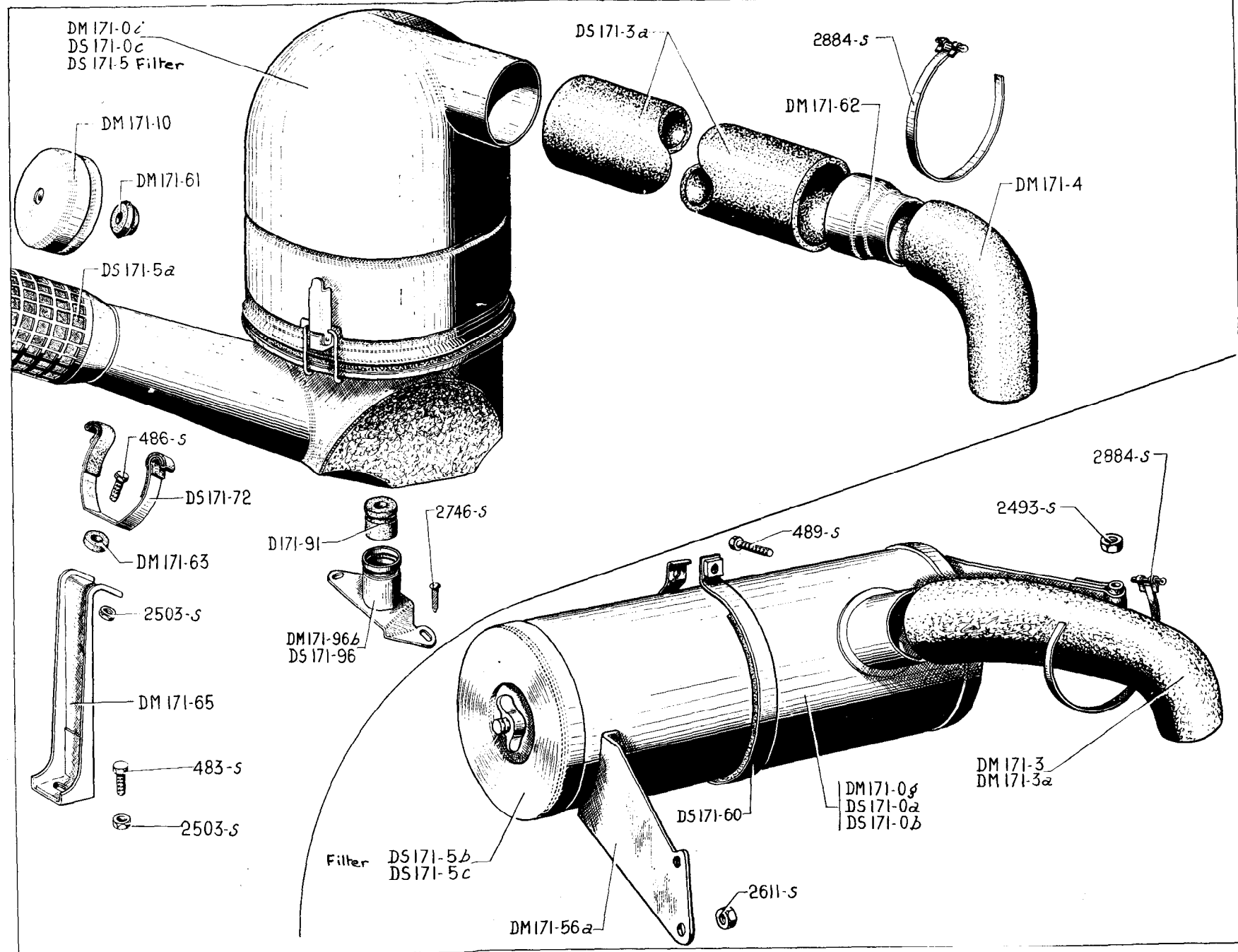
The numbers underlined indicate new parts which do not appear on the illustration.



**18-MANIFOLDS-CARBURETTOR-AIR FILTER "NORMALE"**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	For the carburettor and its components apply direct to Messrs. SOLEX or their official agents.		668-S	Screw, hex. head, 8 diameter x 27.5 long, assembling inlet and exhaust manifolds (R. III).	1	451.331	Clamp (end) securing manifolds (28 mm long) (R. I).	2
DM 141-02	Inlet manifold with studs.	1	770-S	Screw, hex. head, 8 diameter x 65 long, assembling inlet and exhaust manifolds (R. III).	2	452.342	Dowel for locating inlet manifold (6 x 10) (R. I).	2
DS 141-88	Petrol drain pipe (4 x 11 x 250).	1	820-S	Stud, 8 diameter x 44 long (threaded 12 and 18) securing carburettor (R. III).	2	452.565	Nut, hex., 8 diameter x 125 pitch, (8 mm high) securing manifolds on cylinder head (R. I).	7
DS 141-99	Petrol drain pipe (3 x 4.5 x 60).	1	1.381-S	Union screw 10 diameter 100 pitch (length 12 mm) securing petrol drain pipe (R. III).	1	452.908	Clamp, central, securing exhaust manifold, 42 mm long (R. I).	1
DM 142-28	Carburettor shield.	1	1.561-S	Biconical union 4.5 diameter for petrol drain pipe (R. III).	1	453.095	Joint, triangular between inlet and exhaust manifolds, distance between centres of holes 58 and 74 (R. VI).	1
DM 171-0a	Air filter "MIOM" (R. VI).	1	2.319-S	Nut, hex., 5 diameter x 75 pitch, securing manifold shield on front lug (R. III).	1	457.525	Clamp, intermediate for inlet and exhaust manifolds, 25 mm long (R. I).	2
D 181-1	Exhaust manifold.	1	2.552-S	Nut, hex., 8 diameter x 125 pitch, securing carburettor (R. III).	1	457.665	C and A joint between manifolds and cylinder head (R. VI).	2
DM 181-6	Shield for exhaust manifold.	1	2.659	Screw, hex. head, 5 diameter x 13 long, securing manifold shield on front retaining lug (R. III).	1	481.716	Joint between shield and carburettor, 5 mm thick (R. VI).	1
DM 181-8	Front lug retaining exhaust manifold shield.	1				481.717	Joint between manifold and carburettor shield, 6/10 mm thick (R. VI).	1
DM 181-87	Rear closing plate for exhaust manifold shield.	1						
481-S	Screw, hex. head, 7 diameter x 10 long (R. III) securing: - shield for manifold on shield for carburettor. - air filter	1 2						

# 20—AIR FILTER "LUXE"



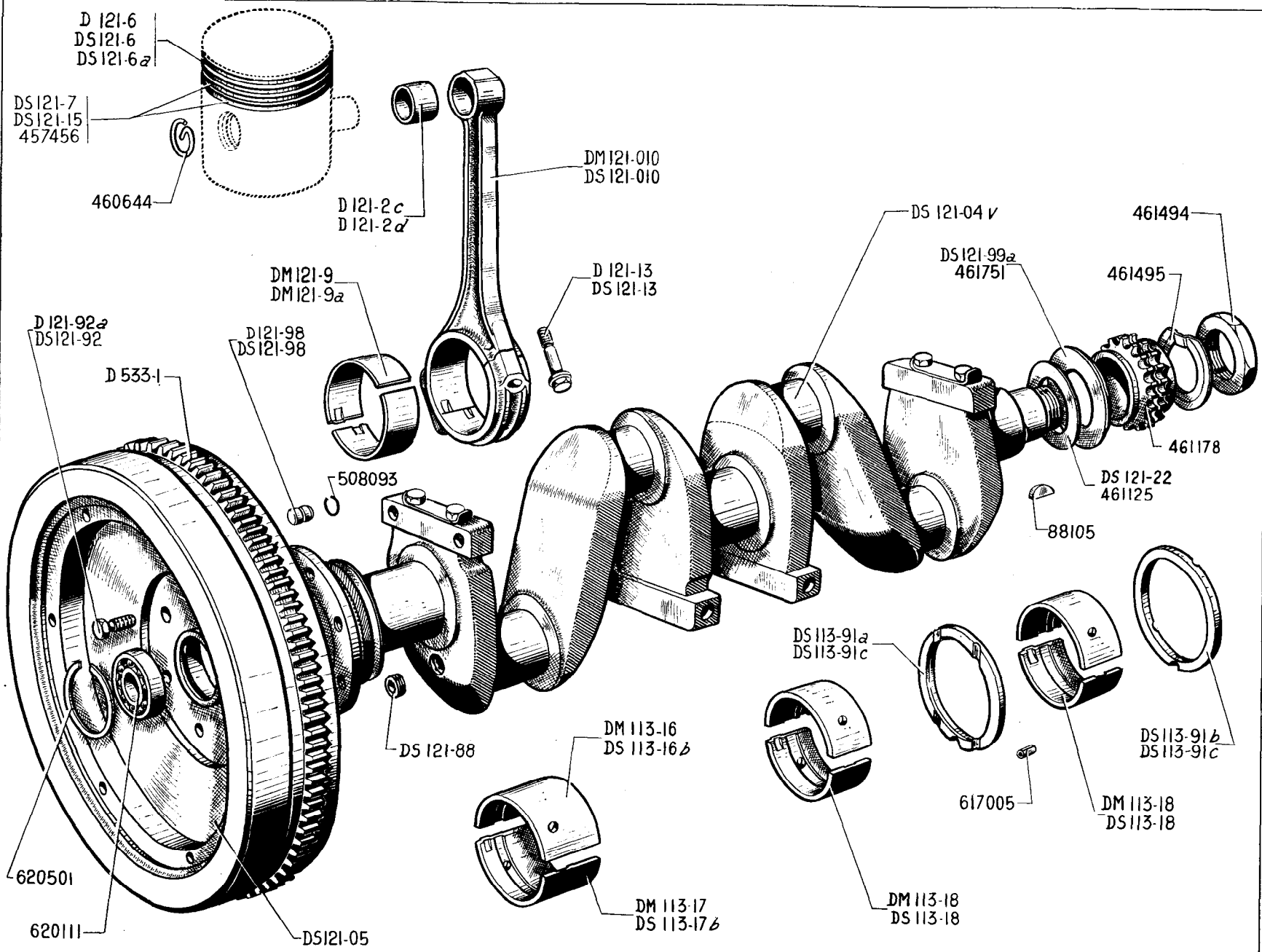
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>AIR FILTER, DRY LEFT-HAND STEERING EXCEPT P. O.</b>			<b>OIL BATH AIR FILTER LEFT-HAND DRIVE, EXPORT (RIGHT-HAND DRIVE EXCEPT P. O. Until October 1962) (RIGHT-HAND DRIVE, P. O. Until July 1963)</b>				
DS 171-0a	Air filter, "MIOM" (R. VI). Until September 1964.	1				2.884-S	Collar for securing coupling on air filter and carburettor (R. VI).	4
DS 171-0b	Air filter, "LAUTRETTE" (R. VI). Until September 1964.	1					<b>AIR FILTER, DRY (RIGHT-HAND STEERING except P. O. Since October 1962)</b>	
<u>DS 171-0f</u>	Air filter, "MIOM" (R. VI), without front support. Since September 1964.	1	DS 171-0c	Air filter "MIOM".	1	DM 171-0g	Air filter, "MIOM" (R. VI). Until September 1964.	1
DS 171-0g	Air filter, "LAUTRETTE" (R. VI), without front support. Since September 1964.	1	DS 171-3a	Flexible connection between air filter and carburettor (R. VI).	1	DM 171-0j	Air filter, "MIOM", fixing plate 15 mm wide (R. VI). Since September 1964.	1
DM 171-3	Rubber connection, elbowed, between air filter and air pipe.	1	DM 171-4	Elbowed rubber connection on carburettor (R. VI).	1	DM 171-3a	Rubber union, elbowed, between air filter and air inlet pipe.	1
<u>DM 171-3b</u>	Flexible coupling between air filter and carburettor. Since May 1964. U. S. A.	1	DS 171-5	Filter element for filter DS 171-0c (R. VI).	1	DS 171-5b	Filter element "MIOM" (R. VI).	1
DS 171-5b	Filter element "MIOM" (R. VI).	1	DS 171-5a	Filter element for air intake (R. VI).	1	DM 171-56a	Front support for air filter.	1
DS 171-5c	Filter element "LAUTRETTE" (R. VI).	1	DM 171-10	Oil measure cup (R. VI).	1	DS 171-60	Clip securing air filter on front support (R. VI).	1
<u>DM 171-56</u>	Support, front, for air filter. Since September 1964.	1	DM 171-61	Anchor cup, rubber (R. VI).	1	489-S	Screw, hex. head, 7 x 30, for securing collar DS 171-60 (R. III).	1
DS 171-60	Collar securing filter on front support (R. VI). Since September 1964.	1	DM 171-62	Sleeve, sheet metal, connecting rubber pipe on air filter and elbow connection on carburettor.	1	2.493-S	Nut, hex., 7 x 100 (5 mm high) for securing air filter on cylinder head cover (R. III).	1
489-S	Screw, hex. head, 7 x 30, for securing collar DS 171-60 (R. III). Since September 1964.	1	DM 171-63	Rubber packing, 7.5 x 25 x 8 retaining filter.	1	2.611-S	Nut, hex., 10 x 150, for securing air filter on water pump cover (R. III).	2
2.493-S	Nut, hex., 7 x 100, (5 mm high) for securing air filter on cylinder head cover (R. III).	1	DM 171-65	Support, front retaining filter.	1	2.884-S	Collar for securing coupling on air filter and carburettor (R. VI).	2
2.611-S	Nut, hex., 10 x 150, for securing air filter on water pump cover (R. III).	2	DS 171-72	Clip for air intake.	1		<b>OIL BATH AIR FILTER RIGHT-HAND STEERING, P. O. Since July 1963</b>	
2.884-S	Collar for securing coupling on air filter and carburettor (R. VI).	2	D 171-91	Rubber bush, 9.8 x 30 x 22, for air filter.	1	DM 171-0i	Air filter "MIOM" (R. VI).	1
			DS 171-96	Support, rear, for air filter.	1	DS 171-3a	Flexible union between air filter and carburettor (R. VI).	1
			483-S	Screw, hex. head, 7 diameter x 15 long, securing support for air intake (R. III).	1	DM 171-4	Elbowed rubber on carburettor (R. VI).	1
			486-S	Screw, hex. head, 7 diameter x 22.5 long, securing clip for air intake (R. III).	1			
			2.503-S	Nut, 7 diameter x 100 pitch (R. III) securing: - air intake clip on support. - support.	1 1			
			2.746-S	Screw, P. K. round head, cruciform slot, 4.85 x 16, securing rear support (R. VI).	2			

The numbers underlined indicate new parts which do not appear on the illustration.

## 22-AIR FILTER "LUXE"

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 171-5	Filter element for filter DS 171-0c (R. VI).	1	DM 171-63	Rubber packing, 7.5 x 25 x 8 retaining filter.	1	486-S	Screw, hex. head, 7 x 22.5, for securing clip for air intake (R. III).	1
DS 171-5a	Filter element for air intake (R. VI).	1	DM 171-65	Support, front, retaining filter.	1	2.503-S	Nut, 7 x 100 (R. III) for securing: - clip for air intake pipe on bracket. - for support.	1
DM 171-10	Oil measure cup (R. VI).	1	DS 171-72	Clip for air intake.	1	2.746-S	Screw, Parker, round head, cruciform slot, 4.85 x 16, for securing rear support (R. VI).	2
DM 171-61	Rubber anchor for cup.	1	D 171-91	Rubber bush, 9.8 x 30 x 22 for air filter.	1	2.884-S	Clip for securing unions on air filter and carburettor (R. VI).	4
DM 171-62	Sleeve, sheet metal, connecting rubber pipe on air filter and elbow connection on carburettor.	1	DM 171-96b	Support for air filter.	1			
			483-S	Screw, hex. head, 7 x 15, for securing support for air intake pipe (R. III).	1			

# 24—CRANKSHAFT—CONNECTING RODS—PISTONS



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	NOTE - Pistons and gudgeon pins are not supplied separately. See cylinder barrel and piston assemblies (page 2).		DS 121-04t	<i>Crankshaft, journal 54 mm diameter connecting rod journal, 48 mm diameter, flywheel fixing by 10 mm screws. Cabriolet. All Types. September 1964 - October 1965. Replaced by DS 121-04z; order in addition: 1-DS 113-02a.</i>	1	DS 121-6a	Piston ring, cylindrical, chrome, 78 x 2 (R.VI). Since October 1957.	4
	Top half front bearing, lubrication groove 18.6 mm from locating dowel, length 54.3 mm (R. VI).	1	DS 121-04v	<i>Crankshaft, journal diameter 54 mm, connecting rod journal 48 mm, length of journal timing gear side 42.3 mm. Tapped for flywheel fixing 10 diameter x 125. Except Cabriolet. June 1962 - September 1964. Replaces previous models, see Technical Note No. 739. Replaced by DM 121-04u; order in addition: 1-DS 113-02a.</i>	1	DS 121-7	Scraper ring, chrome, 78 x 2.5. Since January 1962.	4
DM 113-16	Bore, 53.5 mm. 2nd possibility.					DM 121-9	Half bearing, for connecting rod big end, length 27 mm (R. VI).	8
DS 113-16b	Bore 54 mm. 1st possibility.					DM 121-9a	- bore 48 mm. 1st possibility.	8
	Bottom half front bearing, lubrication groove 3 mm from locating dowel, length 54.3 mm (R. VI).	1				DS 121-10	- bore 47.5 mm. 2nd possibility.	8
DM 113-17	Bore 53.5 mm. 2nd possibility.		DS 121-04z	<i>Crankshaft, journal 54 mm diameter, connecting rod 48 mm diameter, journal oil baffle side 65.6 mm diameter x 9.5 mm wide. Since October 1965.</i>	1	DS 121-10	Nut, hex., 36 x 150, for locking damper on crankshaft. Cabriolet. All Types. Since September 1964.	1
DS 113-17b	Bore 54 mm. 1st possibility.					D 121-13	Screw, hex. head, 9 diameter x 32 long, securing big end. Until June 1957.	8
DM 113-18	Half bearing, 53.5 mm bore, upper and lower, central and rear, length 37 mm. 2nd possibility (R. VI).	4	DS 121-05	<i>Engine flywheel with starter gear ring, 6 holes 11 mm diameter. Except Cabriolet. Since June 1962. Replaces previous model.</i>	1	DS 121-13	Screw, hex. head, 9 diameter x 29 long, securing big end (marked with "1" on head). Since June 1957.	8
DS 113-18	Half bearing, 54 mm bore, upper and lower, central and rear, length 37 mm. 1st possibility (R. VI).	4	DM 121-010	<i>Connecting rod with bearing, 48 mm bore, length 27 mm (body stamped DS 121-11, thickness at centre: 22 mm). Replaces DS 121-010a. Since June 1957.</i>	4	DS 121-15	Scraper ring, 78 x 5. Since January 1962.	4
DS 113-91a	Inner bearing ring for rear bearing, (58.1 x 72 x 4.03, chamfer on internal diameter) (R. VI). Until January 1961.	1	DS 121-010	<i>Connecting rod with bearing, 48 mm bore, length 27 mm. Body stamped D 121-11, thickness at centre 19 mm). Until June 1957. Replaced by DM 121-010 (set of 4, see Technical Note No. 673).</i>	4	DS 121-22	Washer, 38.5 x 44.5 x 0.03 for adjusting crankshaft. Since March 1963.	As nec.
DS 113-91b	Outer bearing ring for rear bearing, (58.1 x 72 x 4.03, without chamfer on internal diameter) (R. VI). Until January 1961.	1	D 121-2c	<i>Bush for connecting rod (20 x 21.5 x 25). 1st possibility (R. VI).</i>	4	DS 121-88	Plug for crank pin oil ducts, (threaded 22 diameter x 125 pitch) (R. VI).	4
DS 113-91c	Rear bearing ring, (58.1 x 72 x 2.3) (R. VI). Since January 1961.	2	D 121-2d	<i>Bush for connecting rod (20 x 21.7 x 25). 2nd possibility (R. VI).</i>	4	D 121-92a	Screw, hex. head, 9 diameter x 17 long (17 across flats), securing engine flywheel. Until June 1962.	6
DM 121-04u	Crankshaft, journal 54 mm diameter, connecting rod journal 48 mm diameter, length of journal, timing gear side 42.3 mm, baffle 9.5 mm. Tapped for flywheel fixing 10 diameter x 125.	1	D 121-6	<i>Piston ring, tapered, 78 x 2.5, Until January 1962. (R. VI).</i>	4	DS 121-92	Screw, hex. head, 10 diameter x 17 long, securing engine flywheel. Since June 1962.	6
			DS 121-6	<i>Piston ring, cylindrical, chrome, 78 x 2.5. Until October 1957.</i>	4	D 121-98	Dowel, 10 x 16, for centring engine flywheel on crankshaft (R. VI). (1st possibility).	1
						DS 121-98	Dowel for centring engine flywheel, 10 and 10.5 mm diameter x 16 mm long (R. VI). (2nd possibility) Since July 1963.	1
						DS 121-99a	Thrust washer, 38.1 x 74 x 6.7, for crankshaft. Since January 1961.	1

The numbers underlined indicate new parts which do not appear on the illustration.



26—CRANKSHAFT—CONNECTING RODS—PISTONS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<u>DS 126-1</u>	Damper (R. VI). Cabriolet. All Types. Since September 1964.	1	460.644	Circlip for gudgeon pin (R. I).	8	461.751	Thrust washer, 38 x 73 x 5, for crankshaft (R. I). Until January 1961.	1
<u>DS 131-10</u>	Oil seal washer on crankshaft (38.5 x 73 x 3). Cabriolet. All Types. Since September 1964.	1	461.125	Washer, 38.5 x 44.5 x 0.05, for adjustment of crankshaft (R. I).	As nec.	508.093	Circlip, 8.8 x 10.8 for dowel centring engine flywheel (R. I).	1
D 533-1	Starter gear ring (93 teeth), internal diameter 272 mm.	1	461.178	Crankshaft pinion (19 teeth) (R. I).	1	617.005	Pin, "Mecanindus", 5 diameter x 10 long, securing bearing ring, timing gear side (R. VI).	2
88.105	Woodruff key, 18.5 x 4.6 x 7.9, for crankshaft pinion (R. II).	1	461.494	Nut, hex., 36 diameter x 150 pitch, securing crankshaft pinion (R. VI). Until September 1964. Except Cabriolet.	1	620.111	Ball bearing, 15 x 42 x 13, with twin seal plates (R. VI).	1
457.456	Scraper ring, 78 x 4 (R. I). Until January 1962.	8	461.495	Lockwasher, round, 36.5 diameter for nut securing crankshaft pinion (R. I). Until September 1964. Except Cabriolet.	1	620.501	Circlip, 44.7 mm diameter for rear bearing of crankshaft (R. VI).	1



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 123-0	Camshaft with exterior splines on end piece, total length 528 mm. Until July 1961.	1	DS 231-8	Shaft driving water pump and dynamo (threaded 10 diameter x 100 pitch, end piece splined 40.5 mm long). October 1958 - July 1961.	1	88.795	Lockwasher, single, 8.5 diameter, for screws securing camshaft thrust flange (R. I).	2
DM 123-0a	Camshaft with exterior splines on end piece, total length 545 mm. Since July 1961.	1	DS 231-61	Screw, hex. head, 10 diameter x 30 long, securing pulley. Since October 1958.	1	89.475	Bearing, front, 20 x 47 x 14, for driving shaft (R. VI). Until March 1958.	1
DS 124-1	Tappet for push-rod, 26 mm diameter, spherical diameter 14 mm. LUXE. Normale. Since April 1964.	8	D 231-76	Key, rectangular, 4 x 4 x 21, for driving pulley (R. VI).	1	451.343	Ring nut, securing bearing for driving shaft (exterior thread 50 diameter x 150 pitch) (oil thrower thread 28 inside diameter) (R.I).	2
D 124-5	<i>Push-rod for rocker (245 mm long, spherical diameter 12 mm). NORMALE. Until April 1964. Replaced by D 124-5a; order in addition: 1-DS 124-1.</i>	8	D 231-91	Washer, 9 x 28 x 4, under screw securing pulley. Until October 1958.	1	451.513	<i>Tappet for rocker push-rod, 26 mm diameter, spherical diameter 12 mm (R.I). NORMALE. Until April 1964. Replaced by DS 124-1; order in addition: 1-D 124-5a.</i>	8
<u>D 124-5a</u>	Push-rod for rocker (total length 246 mm), spherical diameter of ball 14 mm. NORMALE. Since Spril 1964.	8	DM 231-91	Washer, 10.5 x 28 x 5, under screw securing pulley. Since October 1958.	1	457.318	Deflector on driving shaft, 20 mm and 41 mm diameter, total thickness 13 mm (R. I). Until March 1958.	1
DS 124-5d	Push-rod, for inlet rocker (225 mm long, spherical diameter 14 mm). LUXE.	4	D 231-93a	Washer, 20.5 x 27 x 0.8 mm thick, for pulley adjustment.	As nec.	457.347	Pinion for camshaft (38 teeth, thickness of hub 27.6 mm) (R. I).	1
DS 124-5e	Push-rod for exhaust rocker (251 mm long, spherical diameter 14 mm). LUXE.	4	483-S	Screw, hex. head, 7 diameter x 15 long, securing thrust flange for camshaft (R. III).	2	461.143	Thrust flange for camshaft (R. I).	1
DF 231-5	Pulley, triple groove, driving water pump, dynamo and high pressure pump. (Assisted steering). Since September 1962.	1	530-S 30	Screw, hex. head, 9 diameter x 22 long, securing pulley (R. III). Until October 1958.	1	461.256	Timing chain (R. VI).	1
DM 231-5	Pulley driving water pump and dynamo. All Types except assisted steering.	1	4.739-S	Greaser, angled for bearing (R. VI). Until March 1958.	1	461.492	Lockwasher, round, 24.5 mm diameter for nut securing camshaft pinion (R. I).	1
D 231-8a	<i>Shaft driving water pump and dynamo (threaded 9 diameter x 125 pitch). Until October 1958. Replaced by: DS 231-8; order in addition: 1-DS 231-61, 1-DM 231-91.</i>	1	4.907-S	<i>Ring seal, 18.4 x 23.8 x 2.7 on splined end piece of camshaft (R. VI). Until July 1961. Replaced by 4.988-S.</i>	1	461.493	Nut, hex., 24 diameter x 150 pitch, securing camshaft pinion (R. I).	1
DM 231-8	Shaft driving water pump and dynamo (end piece splined 57.5 mm long). Since July 1961.	1	88.105	Woodruff key, 18.5 x 4.6 x 7.9, for camshaft pinion (R. II).	1	620.110	Ball bearing, 20 x 47 x 14, (with twin seal plates) for front of driving shaft (R. VI). Since March 1958.	1

The numbers underlined indicate new parts which do not appear on the illustration.

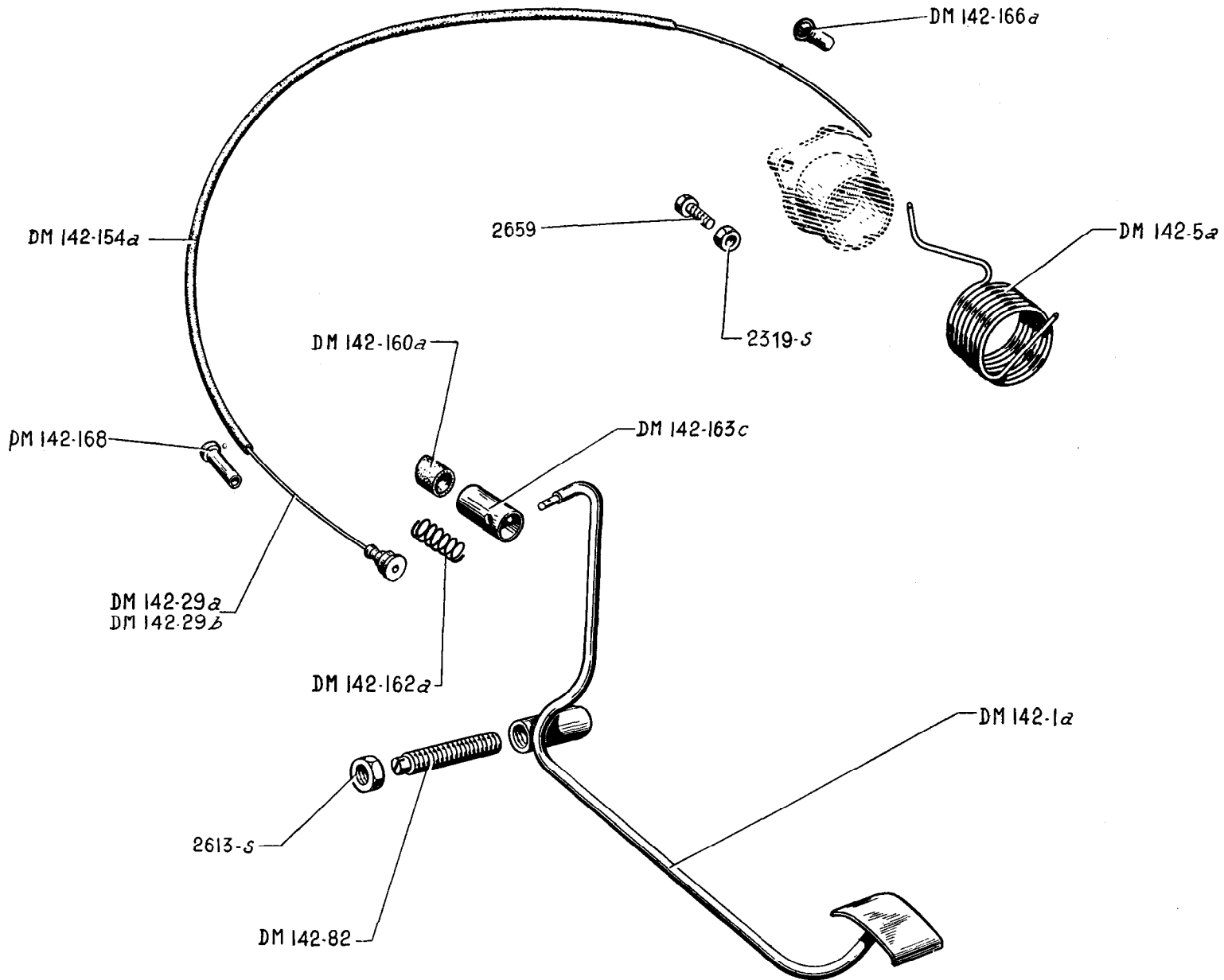


**30—ENGINE AND GEARBOX SUSPENSION**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>FRONT Gearbox</b>							
DS 133-3	Crossmember, front upper, secured by two caps. Replaces previous model.	1	483-S	Screw, hex. head, 7 diameter x 15 long, securing housing for thrust block on front crossmember (R. III).	4	D 133-71	Upper locking cup for rear flexible block, 50 mm diameter, 9 mm high, 12 mm diameter hole.	2
D 133-11a	<i>Crossmember, front lower. Until April 1963. Replaced by DS 133-11a; order in addition: 2-DS 133-59.</i>	1	518-S 30	Screw, hex. head, pointed, 9 diameter x 30 long, securing upper front crossmember on sidemember (R. III).	6	DS 133-74	Rear suspension bracket, right-hand, hole for 12 mm centre bolt.	1
DS 133-11	<i>Crossmember, front lower. April 1963 - April 1964. Replaced by DS 133-11a.</i>	1	521-S	Screw, hex. head, 9 diameter x 16 long, securing lower crossmember on front bracket (R. III).	4	DS 133-75	Rear suspension bracket, left-hand, hole for 12 mm centre bolt.	1
<u>DS 133-11a</u>	Crossmember, front lower. Since April 1964.	1	530-S 30	Screw, hex. head, pointed, 9 diameter x 22 long, securing right and left-hand caps on front bracket (R. III).	4	D 133-84	Flexible buffer, lower for rear flexible block.	2
D 133-12a	Bracket, front, right and left-hand.	2	2.482-S	Washer, 7.5 x 14, for screws securing thrust block housing (R. III).	4	D 133-90	Support, rear, right-hand.	1
D 133-14	Rubber bearing for front bracket, 14 mm diameter, 20.5 mm long.	12	611.018	Lockwasher, double, 10.3 mm diameter for screw securing upper crossmember on lower crossmember (R. III).	4	D 133-91	Support, rear, left-hand.	1
D 133-50	Half-bush, upper, rubber, for front suspension, 58 mm long, 32 mm high.	2	619.024	Washer for screws securing upper front crossmember on sidemember (R. II).	6	D 133-92	Spindle, 12 diameter x 195 long, with welded nut securing rear flexible block.	2
D 133-58	Packing piece for upper front crossmember, 1 mm thick.	As nec.	619.106	Washer, 9.5 x 24 x 2, under head of screws securing front bracket (R. III).	12	DS 133-94	Protection cap for rear flexible block, left-hand with welded nut.	1
D 133-58a	Packing piece for upper front crossmember, 2 mm thick.	As nec.	621.027	Screw, hex. head, 9 diameter x 50 long, securing front bracket (R. III).	12	D 133-107	Washer, 7.5 x 26 x 4, for nuts securing rear brackets on reinforcement.	8
D 133-59	<i>Half-bush, lower, rubber, for front suspension, 58 mm long x 27.4 mm high. Until April 1963. Replaced by DS 133-59.</i>	2				D 133-113	<i>Cup with welded nut for lower buffer of rear flexible block, 32 mm diameter. No longer supplied.</i>	2
DS 133-59	Half-bush, lower, rubber, for front suspension, 58 mm long x 27.4 mm high. 2 recesses. Since April 1963.	2				D 133-135	Washer, fibre, 12.5 x 43 x 6, with rubber washer stuck on for protection of rear flexible block.	2
D 133-60a	Clamping bracket, right and left-hand, on front crossmember upper, 4 holes 10.75 mm.	2				D 133-136	<i>Packing piece for adjusting rear bracket. No longer supplied.</i>	As nec.
D 133-102	Bush, 9 x 14 x 19, for rubber bearing of front bracket.	12						
DM 133-116	Bracket for end thrust block.	1						
D 133-117a	Housing for end thrust block.	1						
D 133-118	End thrust block, rubber, 51 x 30 x 30, one hole 12.5 mm diameter.	1						
D 331-87	Stud, securing end thrust block bracket.	2	D 133-6	Flexible suspension block, rear without centre bolt.	2			
			D 133-57	Distance piece, 12.5 x 18 x 38.5, for rear flexible block.	2			
				<b>REAR OF ENGINE Until June 1959</b>				

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
518-S 30	Screw, hex. head, 9 diameter x 30 long, securing rear flexible block on support (R. III).	4	DS 133-66	Nut, round, (2 flats) 16 diameter x 125 pitch, for adjustment of rear flexible block.	2	D 133-107	Washer, 7.5 x 26 x 4 for nuts, securing rear brackets on reinforcements.	8
665-S	Screw, hex. head, 8 diameter x 20 long, securing rear bracket on cylinder block (R. III).	2	DS 133-74a	Rear engine suspension bracket, right-hand, hole for 16 mm spindle. Until September 1962.	1	D 133-136	<i>Packing piece for adjusting rear bracket. No longer supplied.</i>	As nec.
844-S	Screw, hex. head, 10 diameter x 20 long, securing rear bracket on cylinder block (R. III).	4	DS 133-74c	Rear engine suspension bracket, right-hand, hole for 16 mm spindle. Since September 1962.	1	DS 133-139	Thrust plate for screw, securing rear flexible block on engine bracket, 1 hole 9.5 mm.	4
2.301-S	Nut, hex., 12 diameter x 125 pitch, tightening lower spindle of flexible block (R. III).	2	DS 133-75a	Rear engine suspension bracket, left-hand, hole for 16 mm spindle. Until September 1962.	1	487-S 30	Screw, hex. head, pointed, 7 diameter x 25 long, securing rear brackets on reinforcements (R. III)	8
2.491-S	Nut, hex., 7 diameter x 100 pitch, tightening rear brackets on reinforcements (R. III)	8	DS 133-75c	Rear engine suspension bracket, left-hand, hole for 16 mm spindle. Since September 1962.	1	518-S 30	Screw, hex. head, 9 diameter x 30 long, securing rear flexible suspension block on bracket (R. III).	4
615.015	<i>Nut, hex., 12 diameter x 125 pitch, locking cup for rear flexible block (R. III). No longer supplied.</i>	2	DS 133-90	Rear engine suspension bracket, right-hand. Until September 1962.	1	665-S	Screw, hex. head, 8 diameter x 20 long, securing rear support bracket on cylinder block (R. III).	2
615.019	Nut, hex., 12 diameter x 125 pitch, for upper fixing of rear flexible block on arm (R. III).	2	DS 133-90a	Rear engine suspension bracket, right-hand. Since September 1962.	1	844-S	Screw, hex. head, 10 diameter x 20 long, securing rear support bracket on cylinder block (R. III).	4
	<b>REAR OF ENGINE</b> <b>Since June 1959</b>		DS 133-91	Rear engine suspension bracket, left-hand. Until September 1962.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch, securing rear brackets on reinforcements (R. III).	8
DS 133-5	<i>Rear flexible block with 16 mm spindle. Until September 1962. Replaced by DS 133-5b.</i>	2	DS 133-91a	Rear engine suspension bracket, left-hand. Since September 1962.	1	2.813-S	Washer, shakeproof 16.5 x 26 for nut, locking rear flexible suspension block (R. VI).	2
DS 133-5a	<i>Rear flexible block with 16 mm spindle, (black marking). September 1962 - October 1962. Replaced by DS 133-5b.</i>	2	DF 133-97	Protection shield for engine suspension flexible block, right-hand (R. VI). Right-hand drive. Until June 1964.	1	615.025	Nut, hex., 16 diameter x 125 pitch, locking rear flexible suspension block.	2
DS 133-5b	Rear flexible block, with 16 mm spindle (green marking). Since October 1962. Replaces earlier models.	2	<u>DS 133-97</u>	Protection shield for engine suspension on flexible block, right-hand, rear.(R. VI). All Types. Since June 1964.	1			

The numbers underlined indicate new parts and do not appear on the illustrations.

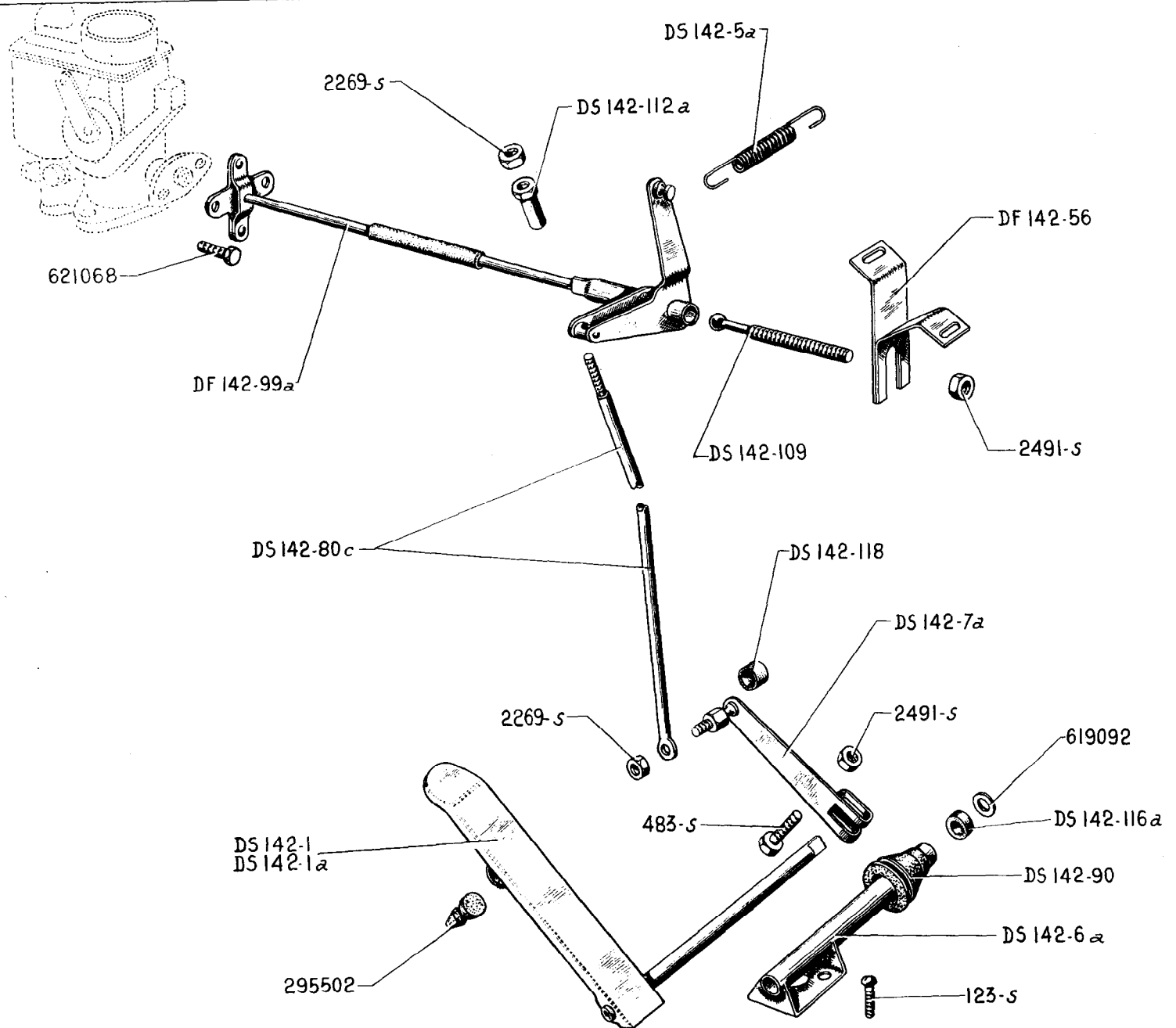


**34—ACCELERATOR CONTROL**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Left-hand Steering Until May 1959</b>							
DM 142-1a	Accelerator pedal (distance between articulating centre and cable fixing centre 176 mm).	1	DM 142-29b	<i>Control cable for accelerator, 1 m long (R. VI). NORMALE. Replaced by DM 142-29d (see page 37); order in addition: 1-DM 142-160c; 1-DM 142-163d, 1-DM 142-166a (R. VI).</i>	1	DM 142-163c	Housing for compression spring and control cable ferrule on accelerator pedal (hole for ferrule 9 mm) (R. VI).	1
DM 142-5a	Return spring for accelerator pedal.	1	DM 142-82	Threaded pin for accelerator pedal (10 diameter x 150 pitch, 55 mm long).	1	DM 142-166a	Thrust sleeve (nylon) for cable sheath (carburettor side) length 17 mm. Replaces steel type (R. VI).	1
DM 142-29a	<i>Control cable for accelerator pedal, 610 mm long (R. VI). LUXE. Replaced by DM 142-29c (see page 37); order in addition: 1-DM 142-160c, 1-DM 142-163d, 1-DM 142-166a (R. VI).</i>	1	DM 142-154a	Sheath for accelerator control cable (2 x 4.5 sold by the metre) (R. VI).	As nec.	DM 142-168	Thrust sleeve (nylon) for cable sheath (pedal side) length 30 mm (R. VI). Since February 1958.	1
			DM 142-160a	Thrust block, flexible, for accelerator control cable.	1	2.319-S	Nut, hex., 5 diameter x 75 pitch, securing accelerator control cable on cam (R. III).	1
			DM 142-162a	Compression spring for accelerator control cable (wire diameter 1.2 mm).	1	2.613-S	<i>Nut, hex., 10 diameter x 150 pitch, securing pin (R. III). Replaced by 2.496-S.</i>	1
						2.659	<i>Screw, hex. head, 5 diameter x 13 long, securing accelerator control cable on cam (R. III). Replaced by 283-S.</i>	1



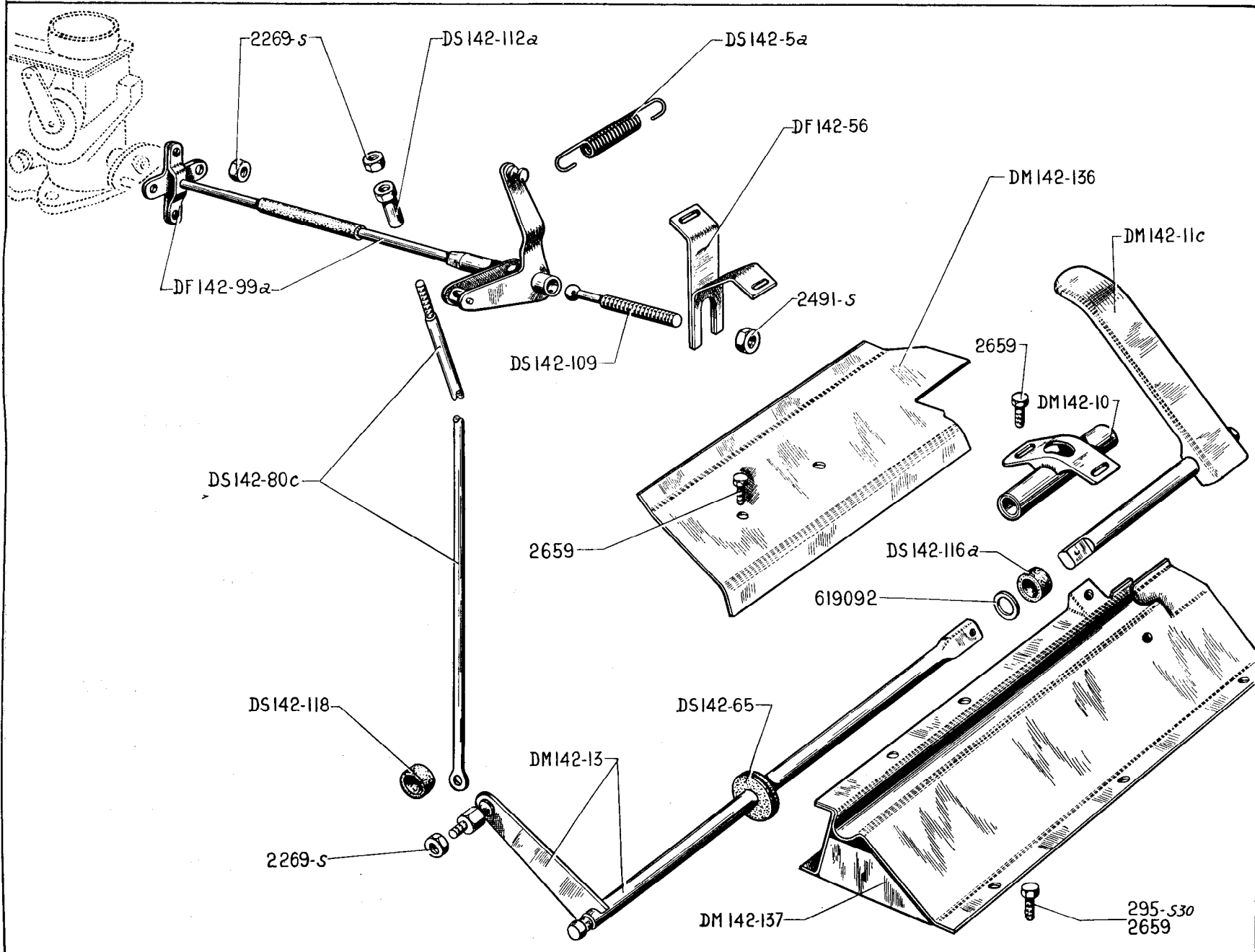
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Left-hand Steering May 1959 - August 1961</b>							
	<b>Right-hand Steering Until August 1961</b>							
AZ 142-5	Return spring, 14 x 85, for accelerator control. Left-hand steering. Since October 1960.	1	DM 142-30b	Cable for accelerator control, 1.355 m long (R. VI). LUXE. Right-hand steering. Until October 1960.	1	DM 142-162a	Thrust spring for accelerator control cable (wire diameter 1.2 mm).	1
DM 142-1c	Accelerator pedal (distance between articulating centre and cable fixing centre 190 mm). Left-hand steering.	1	DM 142-30c	Cable for accelerator control, 1.135 m long (R. VI). LUXE. Right-hand steering. Since October 1960.	1	DM 142-163d	Housing for thrust spring and control cable ferrule on accelerator pedal (hole for ferrule 6 mm diameter).	1
DM 142-5a	Return spring for accelerator control. Until October 1960.	1	DM 142-65	Sealing washer for cable sheath thrust sleeve, pedal end (R. VI).	1	DM 142-166a	Thrust sleeve (nylon) for cable sheath (carburettor side), 17 mm long (R. VI).	1
DM 142-5b	Return spring, 10.5 x 110, for accelerator control. Right-hand steering. Since October 1960.	1	DM 142-82	Threaded pin for accelerator pedal (10 diameter x 150 pitch, 55 mm long).	1	DM 142-168	Thrust sleeve (nylon), for cable sheath (pedal side), 30 mm long (R. VI).	1
DM 142-11b	Accelerator pedal. Right-hand steering.	1	DM 142-85	Sleeve, nylon, 5 x 7 x 16.4, for spring housing (R. VI).	1	DM 142-189	Roller for anchorage of accelerator control return spring (R. VI). Since October 1960.	1
DM 142-29c	Cable for accelerator control, 700 mm long (R. VI). LUXE. Left-hand steering.	1	DM 142-102	Washer, felt, under roller securing accelerator control return spring, (4.7 x 11 x 3) (R. VI). Since October 1960.	1	2.319-S	Nut, hex., 5 diameter x 75 pitch, securing accelerator control cable on cam (R. III).	1
DM 142-29d	Cable for accelerator control, 1.065 m long (R. VI). NORMALE.	1	DM 142-116	Washer (nylon), 5.5 x 9 x 1.2, for spring housing (R. VI).	1	2.496-S	Nut, hex., 10 diameter x 150 pitch, securing pedal pin (R. III).	1
			DM 142-154a	Sheath for accelerator control cable (2 x 4.5 sold by the metre) (R. VI).	As nec.	2.659-S	Screw, hex. head, 5 diameter x 13 long, securing accelerator control cable on cam (R. III). Replaced by 283-S.	1
			DM 142-160c	Flexible stop for accelerator pedal, 4 x 12 x 4.	1			



38-ACCELERATOR CONTROL

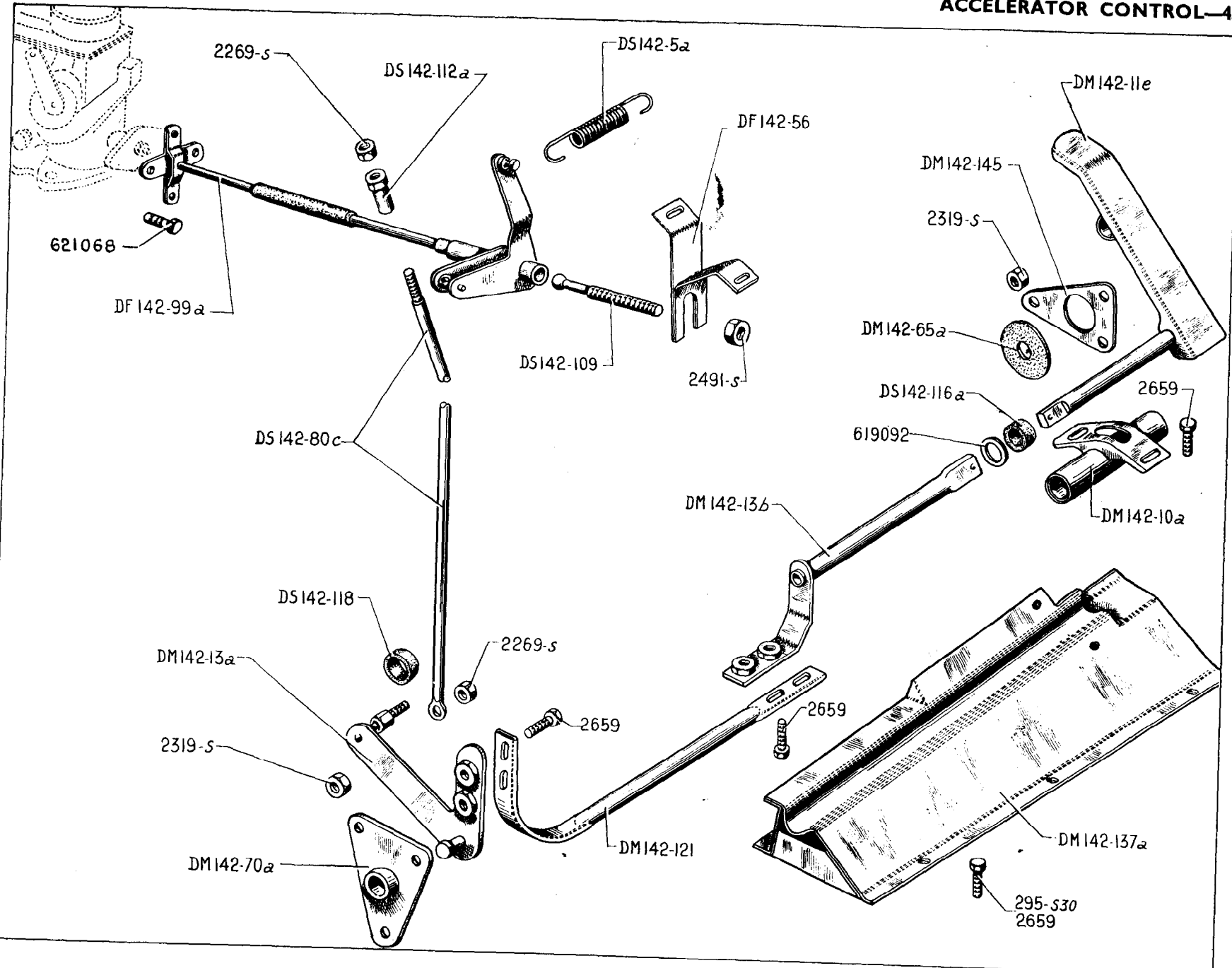
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Left-hand Steering Since August 1961</b>		DS 142-90	Sealing sleeve for pedal pin.	1	2. 269-S	Nut, hex. , 4 diameter x 75 pitch (R. III):	
DS 142-1	<i>Accelerator pedal, total length 185 mm, height of stop 26 mm. Until September 1962. Replaced by DS 142-1a.</i>	1	DF 142-99a	Relay for control (50 mm between centres on control arm, 50 mm on return arm).	1		- for control rod adjustment.	1
DS 142-1a	Accelerator pedal, total length 185 mm, height of stop 29 mm. Since September 1962.	1	DS 142-109	Ball pin for relay, 10 mm diameter, 75 mm long.	1	2. 491-S	Nut, hex. , 7 diameter x 100 pitch (R. III) securing:	
DS 142-5a	Accelerator return spring, 13.5 x 170.	1	DS 142-112a	Nut, hex. , with shoulder, 4 x 75, total length 15 mm for control rod adjustment.	1		- accelerator control support.	2
DS 142-6a	Articulating bearing for pedal.	1	DS 142-116a	Washer, anti-rattle, felt, for pedal pin (9.5 x 17 x 5).	1	295.502	Rubber stop under accelerator pedal (R. IV).	1
DS 142-7a	Lever on pedal pin.	1	DS 142-118	Bush, anti-rattle, rubber, for control rod (11 x 16 x 11).	2	619.092	Thrust washer 10.5 x 16 x 1, for felt washer on pedal pin (R. I).	1
DF 142-56	Support (metal) for accelerator control on dashframe.	1	123-S	Screw, round head, 5 diameter x 10 long, securing bearing on dashframe (R. III).	2	621.068	Screw, hex. head, 4 x 7, securing control relay (R. VI). Since May 1963.	2
DS 142-80c	Control rod, 565 mm long (4 mm diameter on 50 mm length).	1	483-S	Screw, hex. head, 7 diameter x 15 long, securing lever on pedal (R. II).	1			

# 40-ACCELERATOR CONTROL



ACCELERATOR CONTROL-41

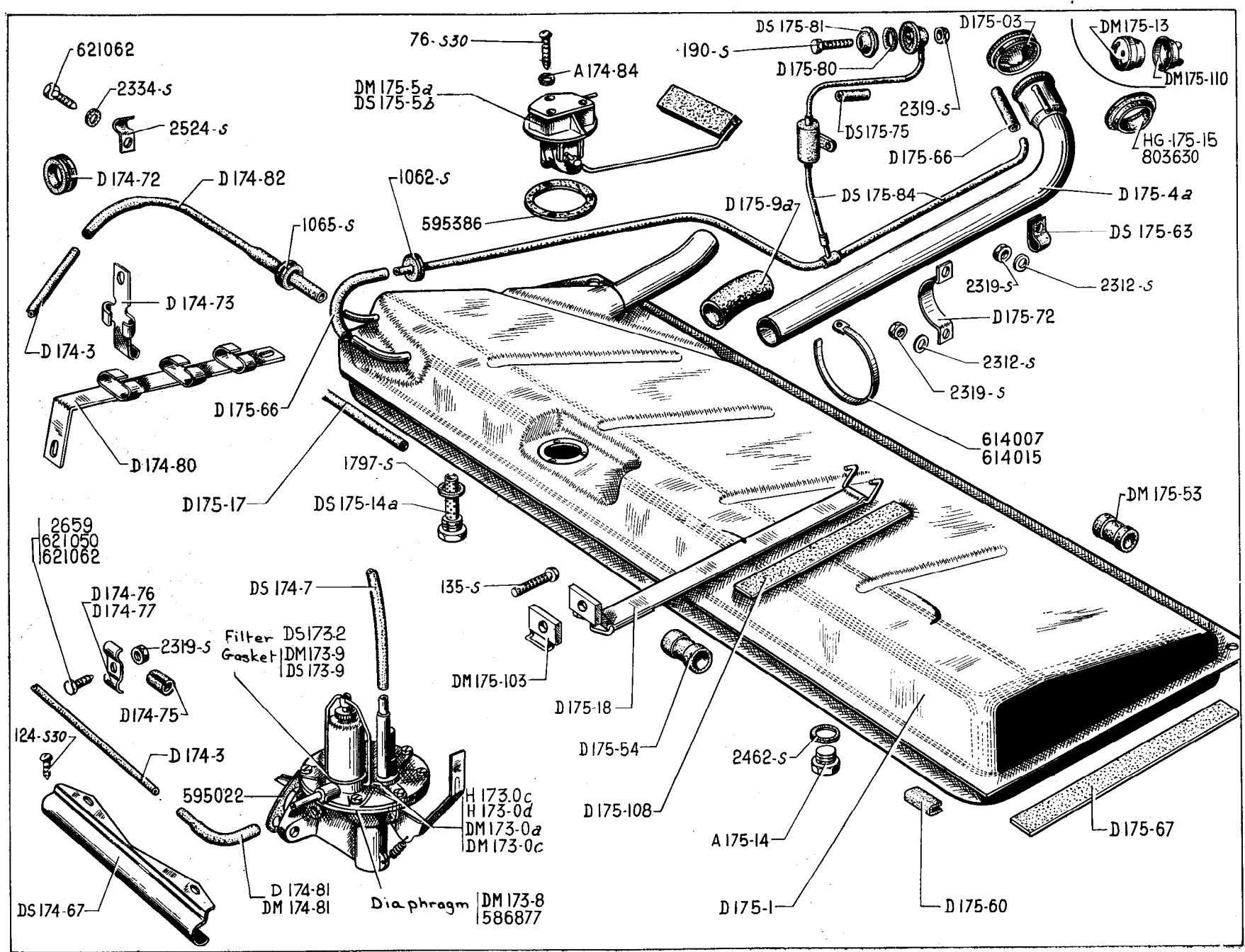
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Right-hand Steering August 1961—October 1962</b>		DF 142-99a	Relay, for control (50 mm between centres on control arm, 50 mm on return arm).	1	295-S 30	Screw, hex. head, 5 diameter x 16 long, securing control support (R. III).	2
DS 142-5a	Return spring, 13.5 x 170 for accelerator.	1	DS 142-109	Ball pin for relay, 10 mm diameter, 75 mm long.	1	2.269-S	Nut, hex., 4 diameter x 75 pitch (R. III) securing: - relay. - control rod.	2 2
DM 142-10	Articulating bearing for accelerator pedal.	1	DS 142-112a	Nut, hex., with shoulder, 4 diameter x 75 pitch, total length 15 mm for control rod adjustment.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - support for control on dash-frame. - ball pin.	2 1
DM 142-11c	Accelerator pedal, with pin, (R. VI).	1	DS 142-116a	Washer, anti-rattle, felt, (9.5 x 17 x 5) for pedal pin.	1	2.659	<i>Screw, hex. head, 5 diameter x 13 long (R. III):</i> - for support for accelerator control on floor. - for pedal articulating bearing. - for cover plate. <i>Replaced by 283-S.</i>	3 2 2
DM 142-13	Return lever, for accelerator control.	1	DS 142-118	Bush, anti-rattle, rubber, (11 x 16 x 11) for control rod.	2	619.092	Washer, 10.5 x 16 x 1 on pedal pin (R. I).	1
DF 142-56	Support (steel for accelerator control on dashframe).	1	DM 142-136	Plate covering support for accelerator control (R. VI).	1			
DS 142-65	Sealing plate, rubber, for pedal spindle (R. VI).	1	DM 142-137	Support for accelerator control on panel.	1			
DS 142-80c	Control rod, 565 mm long (4 mm diameter on 50 mm length).	1						



## 42-ACCELERATOR CONTROL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>RIGHT-HAND STEERING</b> Since October 1962		DF 142-99a	Relay for control (50 mm between centres on control arm, 50 mm on return arm).	1	295-S 30	Screw, hex. head, 5 diameter x 16 long, securing support for accelerator pedal (R. III).	2
DS 142-5a	Return spring, 13.5 x 170, for accelerator.	1	DS 142-109	Ball pin for relay, 10 mm diameter, 75 mm long.	1	2.269-S	Nut, hex., 4 diameter x 75 pitch (R. III): - securing control rod adjuster. - securing relay on carburettor. - securing control rod. Until May 1963.	1 2 2
DM 142-10a	Articulating bearing for accelerator pedal.	1	DS 142-112a	Nut, hex. with collar, 5 diameter x 75 pitch, total length 15 mm, for control rod adjustment.	1	2.319-S	Nut, hex., 5 x 75, securing return levers (R. III).	6
DM 142-11e	Accelerator pedal with pin, height of stop 32 mm (R. VI).	1	DS 142-116a	Washer, anti-rattle, felt, (9.5 x 17 x 5), for pedal pin.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - support for accelerator control on dashframe. - ball pin for relay.	2 1
DM 142-13a	Return lever for accelerator control, left-hand (R. VI).	1	DS 142-118	Bush, anti-rattle (11 x 16 x 11), for control rod.	1	2.659	<i>Screw, hex. head, 5 diameter x 13 long (R. III) securing:</i> - support for accelerator control on floor. - articulating bearing for pedal. - coupling rod. <i>Replaced by 283-S.</i>	3 2 4
DM 142-13b	Return lever for accelerator control, right-hand.	1	DM 142-121	Coupling rod for return levers (R. VI).	1	619.092	Washer, 10.5 x 16 x 1, for pedal pin (R. I).	1
DF 142-56	Support (steel), for accelerator control on dashframe.	1	DM 142-137a	Support for accelerator control on floor.	1	621.068	Screw, hex. head, 4 x 7, securing control relay (R. VI). Since May 1963.	2
DM 142-65a	Sealing plate, rubber for pedal pin, right-hand.	1	DM 142-145	Steel plate supporting sealing plate. Until July 1965.	1			
DM 142-70a	Bearing, bushed, for control return lever, left-hand (R. VI). Until July 1965.	1	<u>DX 142-145</u>	Sealing plate, 2 holes 7 mm diameter x 66 mm between centres (R. VI). Since July 1965.	1			
DM 142-70c	Bearing, bushed, for control return lever, left-hand, 2 securing holes (R. VI). Since July 1965.	1						
DS 142-80c	Control rod, 565 mm long (4 mm diameter on 50 mm length).	1						

44—PETROL SUPPLY—PETROL TANK—PUMP—PIPING





PETROL SUPPLY—PETROL TANK—PUMP PIPING—45

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 174-84	Joint, fibre, 4.5 x 8 x 0.5, for petrol gauge tank unit (R. VI).	3	D 174-77	Clip, double only securing flexible feed pipe. Until September 1962. Since September 1962.	4 7	DM 175-53	Rubber packing (transverse), for petrol tank, 47 mm long.	4
A 175-14	Drain plug, 8 diameter x 100 pitch, 7 mm long under head (R. VI).	1	D 174-80	Support for flexible feed pipe on front pillar.	1	D 175-54	Rubber packing (rear), for strap securing tank, 45 mm long.	2
H 173-0c	<i>Pump complete GUIOT (fitted on cars with LUCAS electrical equipment (R. VI). U. S. A. May 1959. Replaced by H 173-0d.</i>	1	D 174-81	Flexible rubber elbow for flexible tube on fuel pump. Assisted steering. Since April 1963.	1	D 175-60	Rubber packing (sound deadening), for tank, 40 mm long (R. VI).	6
H 173-0d	Pump complete GUIOT (fitted on cars with LUCAS electrical equipment) (R. VI).	1	DM 174-81	Elbow, rubber, (flexible), for connecting flexible feed pipe on petrol pump.	1	DS 175-63	Clip securing air vent pipe (R. VI).	2
HG 175-15	Collar, 34 x 84 x 15, for filler pipe.	1	D 174-82	Flexible rubber connection, 6 x 15, connecting flexible feed pipe to tank, 280 mm long.	1	D 175-66	Rubber sleeve, 11 x 18 x 147, connecting air vent pipe.	2
DM 173-0a	Pump complete AC (R. VI).	1	D 175-03	Filler cap for petrol tank (R. VI).	1	D 175-67	Rubber strip, 380 x 25 x 2, under tank.	5
DM 173-0c	Pump complete GUIOT (R. VI).	1	D 175-1	Petrol tank (65 litres) (R. VI).	1	D 175-72	Clip securing filler pipe, height 39 mm, 2 slots 60 mm between centres.	1
DS 173-2	Filter unit RELLUMIX (R. VI).	1	D 175-4a	Petrol filler tube (R. VI).	1	DS 175-75	Rubber sleeve, 4 x 8 x 30, protecting air vent pipe.	3
DM 173-8	Diaphragm for AC pump (R. VI).	1	DM 175-5a	Petrol gauge tank unit, JAEGER, 12 volts (R. VI). Since September 1961.	1	D 175-80	Rubber washer, 19 x 29 x 3, sealing cup on air vent pipe.	1
DM 173-9	Joint for AC pump bowl (R. VI).	1	DS 175-5b	Petrol gauge tank unit ED (Veglia) (R. VI).	1	DS 175-81	Cup, outer, for air vent pipe (R. VI).	1
DS 173-9	Joint for GUIOT pump bowl (R. VI).	1	D 175-9a	Rubber connection, elbowed, for filler tube to tank, diameter 38 x 47, length 163 mm.	1	DS 175-84	Air vent pipe (R. VI).	1
D 174-3	Flexible feed pipe (nylon), from tank to pump (R. VI).	1	DM 175-13	Filter for air vent pipe for tank (R. VI). Export. Since May 1960.	1	DM 175-103	Front clamp for tank strap on body.	2
DS 174-7	Flexible rubber pipe between pump and carburettor, 320 mm long.	1	DS 175-14a	Drain plug with filter, reserve side (20 diameter x 150 pitch), 21 mm across flats (R. VI).	1	D 175-108	Protection lining for tank, 540 mm long, 50 mm wide.	2
DS 174-67	Shield protecting flexible feed pipe. Until September 1962.	1	D 175-17	Packing for sealing petrol tank access cover (R. VI).	3	DM 175-110	Support for air vent pipe filter (R. VI). Export. Since May 1960.	1
D 174-72	Grommet, rubber, 25 x 40 x 11, carrying flexible pipe through centre pillar.	2	D 175-18	Strap securing petrol tank.	2	76-S 30	Screw, round head, 4 diameter x 30 long, securing petrol tank unit (R. III).	3
D 174-73	Support for flexible feed pipe on sidemember.	1				124-S 30	<i>Screw, round head, 5 diameter x 12.5 long, securing protection plate for flexible feed pipe. Until September 1962. Replaced by 2.502-S 30 (R. VI).</i>	4
D 174-75	Bush, rubber, split, 6 x 10 x 15, protecting flexible feed pipe.	11						
D 174-76	Clip, double with welded screw for securing flexible feed pipe. Until September 1962.	2						

46—PETROL SUPPLY—PETROL TANK—PUMP PIPING

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
135-S	<i>Screw, round head, 5 diameter x 40 long, securing straps. Replaced by 2. 253-S (R. VI).</i>	2	2. 319-S	Nut, hex., 5 diameter x 75 pitch (R. III) securing: - clip on filler pipe. - air pipe. - for screw cup on air vent pipe. - clip with welded screw.	2 2 1 2	595.022	Joint, between pump and cylinder block, distance between hole centres 66 mm (R. VI).	1
190-S	<i>Screw, raised head countersunk, 5 diameter x 35 long, securing cup for air vent pipe. Replaced by 2. 302-S (R. VI).</i>	1	2. 334-S	Washer, shakeproof, 5.2 x 9.4, for screws securing clips (R. VI). Until September 1962. Since September 1962.	7 13	595.386	Joint, rubber, 36 x 55 x 2, (3 holes 4.5 diameter), for petrol gauge tank unit (R. VI).	1
1.062-S	Grommet, rubber, 12 x 21 x 5, carrying air supply pipe (R. III).	2	2. 462-S	Joint, fibre, 8.2 x 12 x 1, for drain plug (R. VI).	1	614.007	Clip securing sleeve on air inlet pipe, 190 mm long (R. VI).	4
1.065-S	Grommet, rubber, 22 x 18 x 8, carrying flexible feed pipe on body (R. III).	3	2. 524-S	<i>Clip, single, securing flexible feed pipe (R. III). No longer supplied.</i>	1	614.015	Clip securing union on filler pipe, 335 mm long (R. VI).	2
1.797-S	Joint, fibre, 20.4 x 26 x 2, for drain plug, reserve side (R. VI).	1	2. 659	<i>Screw, hex. head, 5 diameter x 13 long, securing double clip on crossmember (R. III). Since September 1962. Replaced by 283-S.</i>	3	621.050	<i>Screw, hex. head, 5 diameter x 20 long, securing double clip on side-member. Since September 1962. Replaced by 284-S 30.</i>	7
2.312-S	Washer. 5.5 x 9 (R. III) for nuts securing: - clips on filler pipe. - air pipe.	2 2	586-877	Diaphragm for GUIOT petrol pump (R. VI).	1	621.062	<i>Screw, hex. head, 5 diameter x 14 long, securing clips for flexible feed pipe. Until September 1962. Replaced by 283-S 30.</i>	6
						803.630	<i>Collar 34 x 84 x 15 for filler pipe. Replaced by: HG 175-15.</i>	1



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>FRONT Until September 1962</b>							
A 141-4	Nut, hex., 7 diameter x 100 pitch, securing half clips.	4	DM 183-0	Exhaust silencer.	1	44-S	Screw, hex. head, 7 diameter x 17.5 long assembling: - flange for outlet pipes. - half clips, front and centre of outlet pipes. - rubber straps, centre and rear, supporting clips.	2 4 3
DM 182-1	Front pipe, without expansion chamber, non-developed length 675 mm. NORMALE.	1	D 183-69	Plate, fibre, 72 x 35 x 2, between crossmember and clamp securing silencer spring support (R. VI). Until March 1959.	1	486-S 30	Screw, hex. head, 7 diameter x 22.5 long, pointed, securing rubber straps for outlet pipes from silencer.	2
DS 182-1b	<i>Expansion chamber with pipe, CONFORT. Until December 1959. Replaced by DS 182-54.</i>	1	D 183-70	Clamp securing silencer spring support. Until March 1959.	1	497-S	Screw, hex. head, 7 diameter x long, securing half clips assembling expansion chamber and front pipe (R. III). Until February 1960.	4
D 182-6a	Half clip, assembling expansion chamber on manifold and silencer.	4	DS 183-70	Clamp securing silencer spring support, fixing holes 60 mm between centres. Since March 1959.	1	530-S 30	Screw, hex. head, pointed, 9 diameter x 22 long securing: - bracket for clip for expansion chamber and front pipe. - spring support on silencer support plate.	1 1
DS 182-54	Front pipe without expansion chamber, non-developed length 623 mm. LUXE.	1	D 183-71	Spring support for silencer. Until March 1959.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch: - tightening clip for expansion chamber and front pipe on support. - rubber straps on half clips, front, centre and rear clip. - flange of outlet pipes.	2 6 2
DS 182-62	Distance piece, 9.5 x 18 x 18, for support of securing clip of expansion chamber and front pipe.	1	DS 183-71	Spring support for silencer, total length 115 mm. Since March 1959.	1	619.105	Washer, 7.5 x 14 x 2, for nuts, securing clip for expansion chamber and front pipe on support.	2
DS 182-68a	Bracket for securing clip of expansion chamber and front pipes with welded screws.	1	D 183-72	Rubber packing, 35 x 27 x 10, retaining spring support for silencer. Until March 1959.	2	621.027	Screw, hex. head, 9 diameter x 50 long, securing support for clip for expansion chamber and front pipe.	1
DM 182-69	Flange for assembling outlet pipes.	2	DS 183-72	Rubber packing, grooved, 35 x 23.5 x 17, retaining spring for exhaust silencer. Since March 1959.	2			
DS 182-79	Clip securing expansion chamber and front pipe on bracket.	1	D 183-93	Plate, 40 x 27 x 1.8 (1 hole 9.5 mm diameter) securing spring support for silencer.	2			
DS 182-91	Screw, round head, (2 flats), 7 diameter x 52 long, tightening half clips securing front exhaust pipe on manifold and silencer. Since February 1960.	4	483-S 30	Screw, hex. head, 7 diameter x 15 long, securing clamp for silencer spring support.	2			



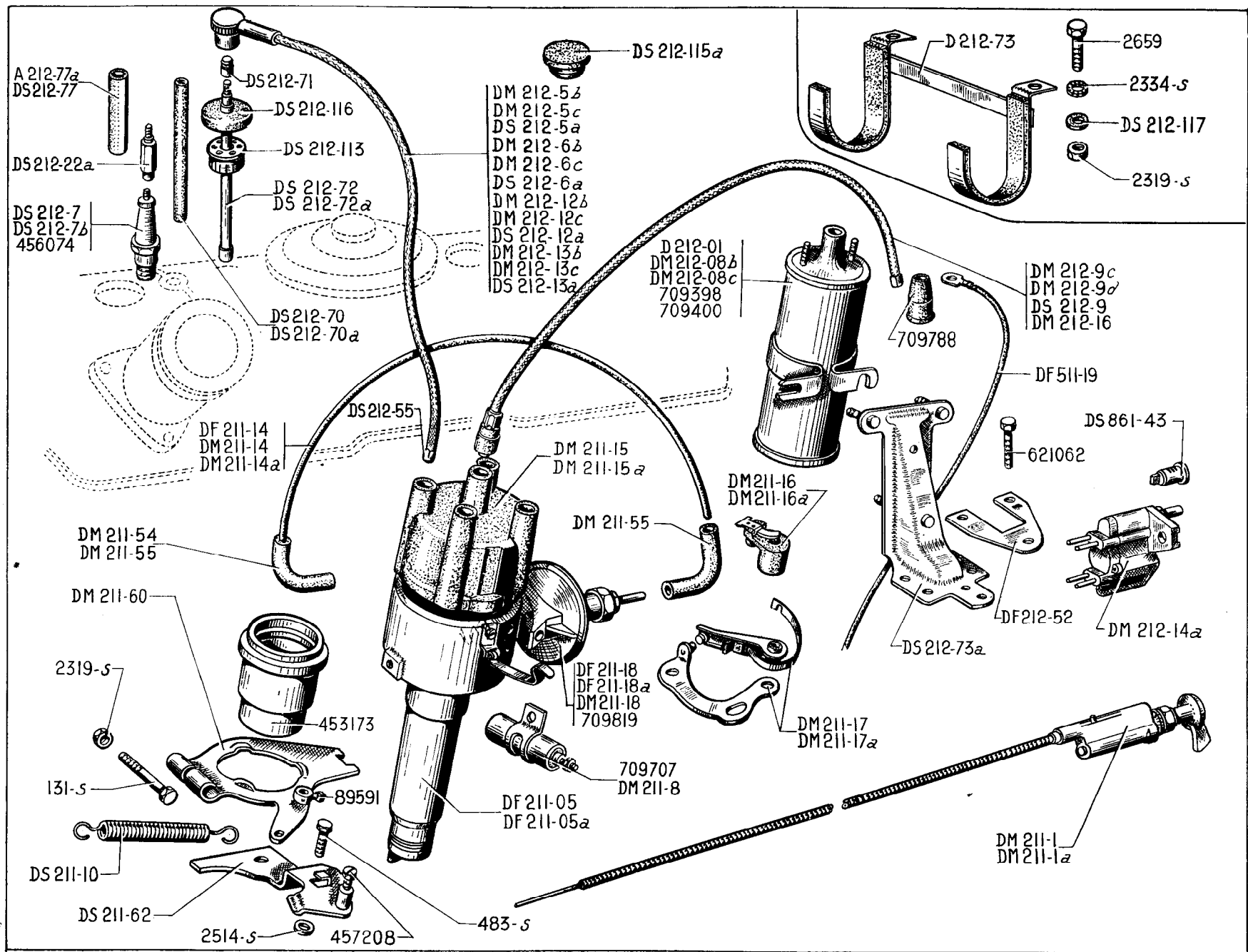


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1962</b>							
A 141-4	Nut, hex., 7 diameter x 100 pitch, securing half clips.	2	DS 182-80	Rubber strap, 90 x 30 x 8, for outlet pipe under body, 2 holes 10.2 mm diameter at 62 mm between centres. L.H. steering. R.H. steering.	3 4	DS 183-45a	Support clamp securing support spring for silencer, right-hand. Replaced by DX 183-45a.	1
DS 182-3	Exhaust outlet pipe, under body (R. VI). Left-hand steering.	1	D 182-84	Plate, 28 x 28 x 1.5, 1 hole 7.5 diameter securing rubber strap (R. VI).	2	DS 183-61	Shield for connecting pipe. Replaced by DX 183-61.	1
DS 182-3a	Exhaust outlet pipe, under body (R. VI). Right-hand steering.	1	D 182-85	Distance piece, 10 x 8 x 7, for rubber strap (R. VI). L.H. steering. R.H. steering.	6 8	DS 183-62	Shield for exhaust silencer. Replaced by DX 183-62.	1
DS 182-4	Intermediate inlet pipe to silencer (R. VI). Since January 1963.	1	DS 182-87	Rubber buffer for protection of outlet pipe. L.H. steering. R.H. steering.	2 4	DS 183-70a	Clamp securing support spring for silencer. Until October 1962. Since October 1962.	2 4
D 182-6a	Half clip, assembling connecting pipe on front pipe.	2	DS 182-91	Screw, round head, (2 flats), for half clips, assembling connecting pipe on front pipe.	2	DS 183-70b	Intermediate plate between spring clamps, upper and lower. Since October 1962.	2
DS 182-51	Front exhaust pipe.	1	DS 182-101	Clip securing outlet pipe under body (rear part). <del>Left-hand</del> steering.	1	DS 183-71a	Support spring for silencer. Until October 1962. L.H. Since October 1962.	2 1
DS 182-54a	Connecting pipe between front tube and expansion chamber (R. VI). Until January 1963. Replaced by DS 182-4.	1	DS 182-116	Plate securing front exhaust pipe.	1	DS 183-71b	Spring, lower, right-hand, for silencer suspension. Since October 1962.	1
DS 182-69	Clip securing outlet pipe under body (front part).	1	<u>DV 182-124</u>	Gusset shield for engine housing, right-hand.	1	DS 183-71c	Spring, lower, right-hand, for silencer suspension. Since October 1962.	1
DS 182-76	Half clip, upper, securing outlet pipe under body. L.H. steering. R.H. steering.	1 2	<u>DS 182-125</u>	Insulating fibre washer for gusset shield for engine housing (R. VI).	5	DS 183-72	Packing, rubber split 35 x 23.5 x 17, retaining springs for silencer support. Until October 1962. Left-hand. Since October 1962. For lower spring, right-hand. Since October 1962.	2 2 4
DS 182-76a	Half clip, lower, securing outlet pipe under body. L.H. steering. R.H. steering.	1 2	DS 183-0c	Exhaust silencer.	1	DS 183-72a	Packing, rubber, split, 35 x 23.5 x 17, retaining upper spring, right-hand, for silencer support (white paint mark). Since October 1962.	2
DS 182-78	Clip, assembling connecting pipe on front pipe and expansion chamber.	2	DS 183-45	Support clamp, securing support spring for silencer, left-hand. Replaced by DX 183-45.	1	DS 183-83	Washer, (fibre), 24 x 8.2 x 2, for screws securing screens (R. VI).	2
DS 182-79a	Clip, securing connecting tube.	1				DS 183-93	Plate, 40 x 27 x 1.8, 1 hole 7.5 mm diameter, securing springs for silencer support.	4

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
295-S 30	Screw, hex. head, pointed, 5 diameter x 16 long, securing screens.	8	488-S	Screw, hex. head, 7 diameter x 28 long, securing plate for support spring for silencer.	2	.602-S	Washer, plain, 10.5 x 22, for screw securing front pipe on plate.	1
306-S 30	Screw, hex. head, pointed, 6 diameter x 20 long, securing screen for connecting pipe on screen for silencer.	2	2.363-S	Plain washer, 6.5 x 14, for screw securing screen for connecting pipe on screen for silencer.	2	88.613	Washer, plain, 7.5 x 30 x 2.4, for screw securing support clamp.	6
485-S 30	Screw, hex. head, pointed, 7 diameter x 20 long, securing support clamps.	6	2.482-S	Washer, plain, 7.5 x 14, for screw securing clip and flexible strap. L.H. steering. R.H. steering.	11 13	615.732	Nut clip for screws securing screen for connecting pipe on screen for silencer (R. VI).	2
486-S	Screw, hex. head, 7 diameter x 22.5 long securing: - clip on connecting pipe. - clip on outlet pipe. - flexible strap on support and clip. L.H. steering.	2 3 2	2.491-S	Nut, hex., 7 diameter x 100 pitch securing: - fixing clips. - clamp on support. - flexible strap. L.H. steering. R.H. steering.	5 4 2 4	615.753	<i>Nut, special, for securing clip on plate for fixing front pipe (R. VI). Replaced by 615.775.</i>	2
487-S 30	Screw, hex. head, pointed, 7 diameter x 25 long, securing flexible strap under body. L.H. steering. R.H. steering.	2 4				619.133	Washer, plain, 5.25 x 15 x 1.5, for screw securing screens.	8
						621.400	Screw, 10 x 28, securing plate fixing front tube.	1





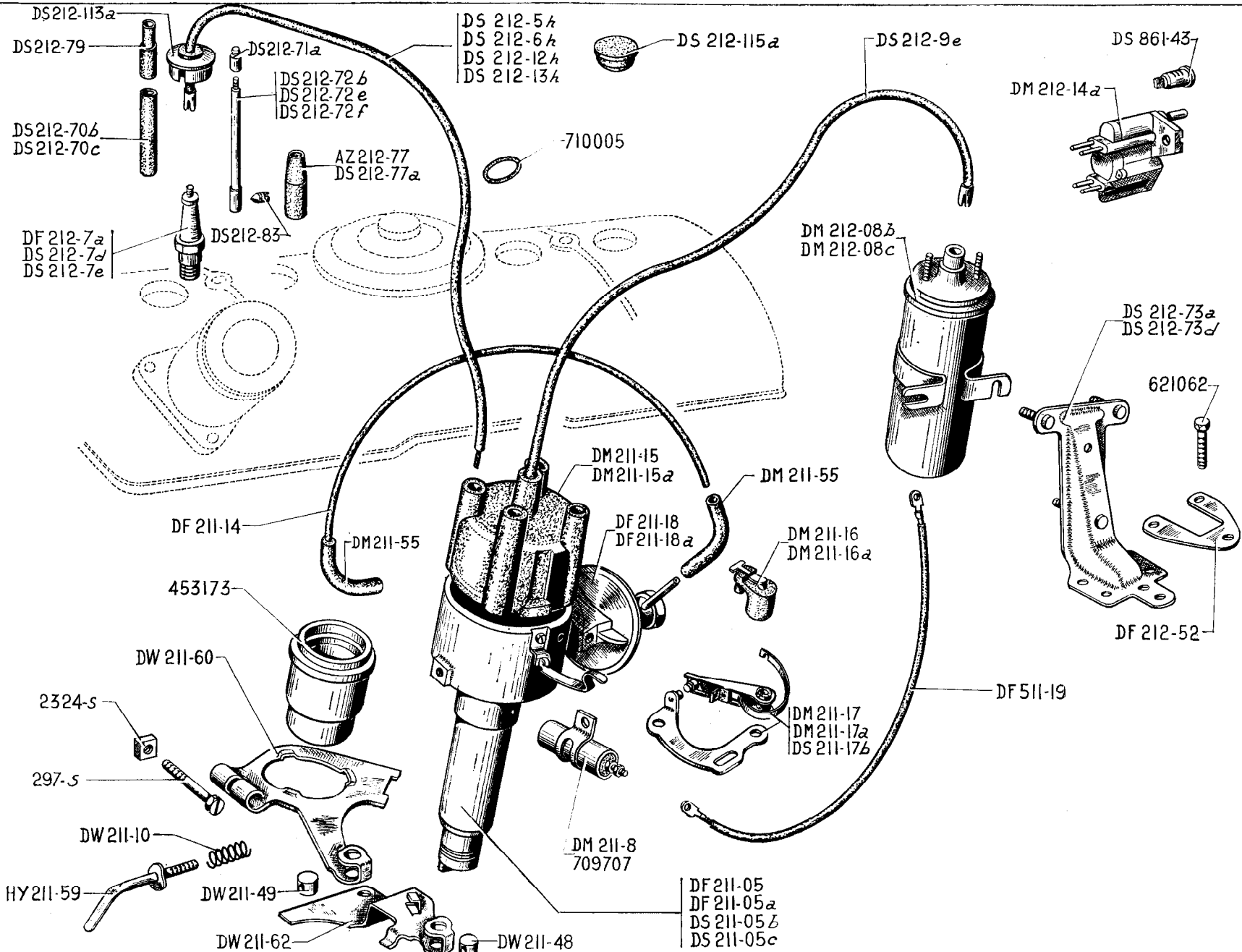
54—DISTRIBUTOR AND COIL—IGNITION CIRCUIT—IGNITION CONTROLS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until April 1962</b>							
A 212-77a	Rubber protector, 6.5 x 15 x 60, for sparking plug (R. VI). Until January 1960.	4	DF 211-18	Suction unit Ducellier (R. VI). Since August 1961.	1	DM 212-6b	Lead for sparking plug, distributor to number 2 cylinder, length 365 mm. NORMALE.	1
DF 211-05	<i>Distributor Ducellier (R. VI). Replaced by DF 211-05b.</i>	1	DF 211-18a	Suction unit, SEV (R. VI). Since August 1961.	1	DM 212-6c	Lead for sparking plug, distributor to number 2 cylinder, length 380 mm. LUXE. Until August 1961.	1
DF 211-05a	<i>Distributor SEV (R. VI). Replaced by DF 211-05c.</i>	1	DM 211-18	Suction unit, SEV (R. VI). Until August 1961.	1	DS 212-6a	Lead for sparking plug, distributor to number 2 cylinder, length 400 mm. LUXE. Since August 1961.	1
DM 211-1	Ignition control, 440 mm long (R. VI). Until September 1960.	1	DM 211-54	Union, 3.8 x 11 x 38, for suction pipe. NORMALE.	1	DS 212-7	Sparking plug "MARCHAL", 14 mm diameter (35 B) (R. VI). LUXE.	4
DM 211-1a	Ignition control, 440 mm long (R. VI). Since September 1960.	1	DM 211-55	Union, rubber, for suction pipe. LUXE. NORMALE.	2	DS 212-7b	Sparking plug, AC, 14 mm diameter (44 F) (R. VI).	4
DM 211-8	Condenser Ducellier (R. VI).	1	DM 211-60	Distributor lever.	1	DM 212-9c	Lead from distributor to coil, 345 mm long. Until August 1961.	1
DS 211-10	Return spring for distributor, external diameter 9 mm, length 70 mm.	1	DS 211-62	Bracket with trunion securing distributor.	1	DM 212-9d	Lead from distributor to coil, 345 mm long. NORMALE.	1
DF 211-14	Pipe, 3 x 4, (Rilsan), for suction unit, 300 mm long (R. VI). LUXE. Since August 1961.	1	D 212-01	<i>Ignition coil (R. VI). Until November 1957. Replaced by 709.398 or 709.400. See Technical Note No. 682.</i>	1	DS 212-9	Lead from distributor to coil, 405 mm long. Since August 1961.	1
DM 211-14	Pipe, 3 x 4 (Rilsan), for suction unit, length 900 mm (R. VI). NORMALE.	1	DM 212-08b	Ignition coil, 12 volts, Ducellier (R. VI). U. S. A. - TAXI. All Types. Since September 1960.		DM 212-12b	<i>Sparking plug lead, distributor to number 3 cylinder, 245 mm long. NORMALE. No longer supplied.</i>	1
DM 211-14a	Pipe, 3 x 4 (Rilsan) for suction unit 470 mm long (R. VI). LUXE. Until August 1961.	1	DM 212-08c	Ignition coil, 12 volts, SEV (R. VI) TAXI. All Types except U. S. A. Since September 1960.	1	DM 212-12c	Sparking plug lead, distributor to number 3 cylinder, 265 mm long. LUXE. Until August 1961.	1
DM 211-15	Distributor head Ducellier (R. VI).	1	DM 212-5b	<i>Lead for sparking plug, distributor to number 1 cylinder, length 415 mm. NORMALE. No longer supplied.</i>	1	DS 212-12a	Sparking plug lead, distributor to number 3 cylinder, 290 mm long. LUXE. Since August 1961.	1
DM 211-15a	Distributor head SEV (R. VI).	1	DM 212-5c	Lead for sparking plug, distributor to number 1 cylinder, length 425 mm. LUXE. Until August 1961.	1	DM 212-13b	<i>Sparking plug lead, distributor to number 4 cylinder, 270 mm long. LUXE. Until August 1961.</i>	1
DM 211-16	Rotor, Ducellier (R. VI).	1	DS 212-5a	Lead for sparking plug, distributor to number 1 cylinder, length 460 mm. LUXE. Since August 1961.	1	DM 212-13c	Sparking plug lead, distributor to number 4 cylinder, 270 mm long. LUXE. Until August 1961.	1
DM 211-16a	Rotor, SEV (R. VI).	1				DS 212-13a	Sparking plug lead, distributor to number 4 cylinder, 405 mm long. LUXE. Since August 1961.	1
DM 211-17	Contact breaker complete, Ducellier (R. VI).	1				DM 212-14a	Ignition switch and starter control without lock barrel (R. VI).	1
DM 211-17a	Arm with contact point SEV (R. VI).	1						

**DISTRIBUTOR AND COIL-IGNITION CIRCUIT-IGNITION CONTROLS-57**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 212-16	Lead from distributor to coil, 12 volts (LUCAS arrangement). U. S. A.	1	DS 212-73a	Support for coil. LUXE. Since August 1961.	1	2.334-S	Washer, shakeproof, 5.2 x 9.4, for screw securing coil support (R. VI). Until November 1957.	2
DS 212-22a	End piece for sparking plug suppressor, Marchal (R. VI). Since January 1960.	4	DS 212-77	Protector, 9 x 12 x 70, for sparking plug suppressor connection (R. VI). Since January 1960.	4	2.514-S	Washer, shakeproof, 7.3 x 12, for screw securing plate and lever (R. VI).	1
DF 212-52	Reinforcing plate for coil support. LUXE. Since August 1961.	1	DS 212-113	Plug for sparking plug (R. VI). LUXE.	4	2.659	<i>Screw, hex. head, 5 diameter x 13 long, securing support for coil (R. III). Until November 1957. Replaced by 283-S.</i>	2
DS 212-55	End piece for sparking plug lead (R. VI).	5	DS 212-115a	Plug, rubber, closing hole 40 mm diameter for passage of sparking plug spanner in scuttle.	1	89.591	Screw, square head, 4 x 8, securing cable (R. III).	1
DS 212-70	Insulating sleeve for sparking plug connecting rod, length 112 mm (R. VI). LUXE. Until January 1960.	4	DS 212-116	Cap, rubber, for sparking plug, internal diameter 41 mm. LUXE.	4	453.173	Housing for distributor (R. VI).	1
DS 212-70a	Insulating sleeve for sparking plug suppressor connecting rod (R. VI). Since January 1960.	4	DS 212-117	<i>Washer, rubber, 4 x 10 x 1 under screw, securing support for coil. LUXE. Until November 1957. No longer supplied.</i>	2	456.074	Sparking plug Marchal (CR 35) (R. VI). NORMALE.	4
DS 212-71	End piece, upper, on sparking plug connecting rod (R. VI). LUXE.	4	DF 511-19	Lead for coil to distributor, 450 mm long. LUXE. Since August 1961.	1	457.208	Screw, hex. head, slotted, 5 diameter x 7.5 long, securing sheath for ignition control (R. III).	1
DS 212-72	<i>Rod only, for sparking plug connection, 135 mm long (threaded 4 diameter x 75 pitch) (R. VI). LUXE. Until January 1960. Replaced by DS 212-72a; order in addition: 1-DS 212-22a, 1-DS 212-70a.</i>	4	DS 861-13	Set of 4 lock barrels for ignition switch and doors (R. VI).	1	621.062	<i>Screw, hex. head, 5 diameter x 14 long, securing support for coil (R. III). Since August 1961. Replaced by 283-S 30.</i>	2
DS 212-72a	Sparking plug connecting rod with suppressor, 110 mm long (threaded 4 diameter x 75 pitch) (R. VI). Since January 1960.	4	131-S	Screw, round head, 5 diameter x 30 long, securing distributor lever (R. III).	1	709.398	Coil, 6 volts, SEV (R. VI). November 1957 - September 1960.	1
D 212-73	<i>Support for coil. LUXE. Until November 1957. No longer supplied.</i>	1	483-S	Screw, hex. head, 7 diameter x 15 long, securing plate and lever (R. III).	2	709.400	Coil, 6 volts, distributor Ducellier (R. VI). November 1957 - September 1960.	1
			2.319-S	Nut, hex., 5 diameter x 75 pitch (R. III): - for screws securing coil support - distributor lever.	2 1	709.707	Condenser SEV (R. VI).	1
						709.788	Rubber protector coil side (R. VI).	1
						709.819	Suction unit Ducellier (R. VI). Until August 1961.	1

60—DISTRIBUTOR AND COIL—IGNITION CIRCUIT—IGNITION CONTROLS "LUXE"

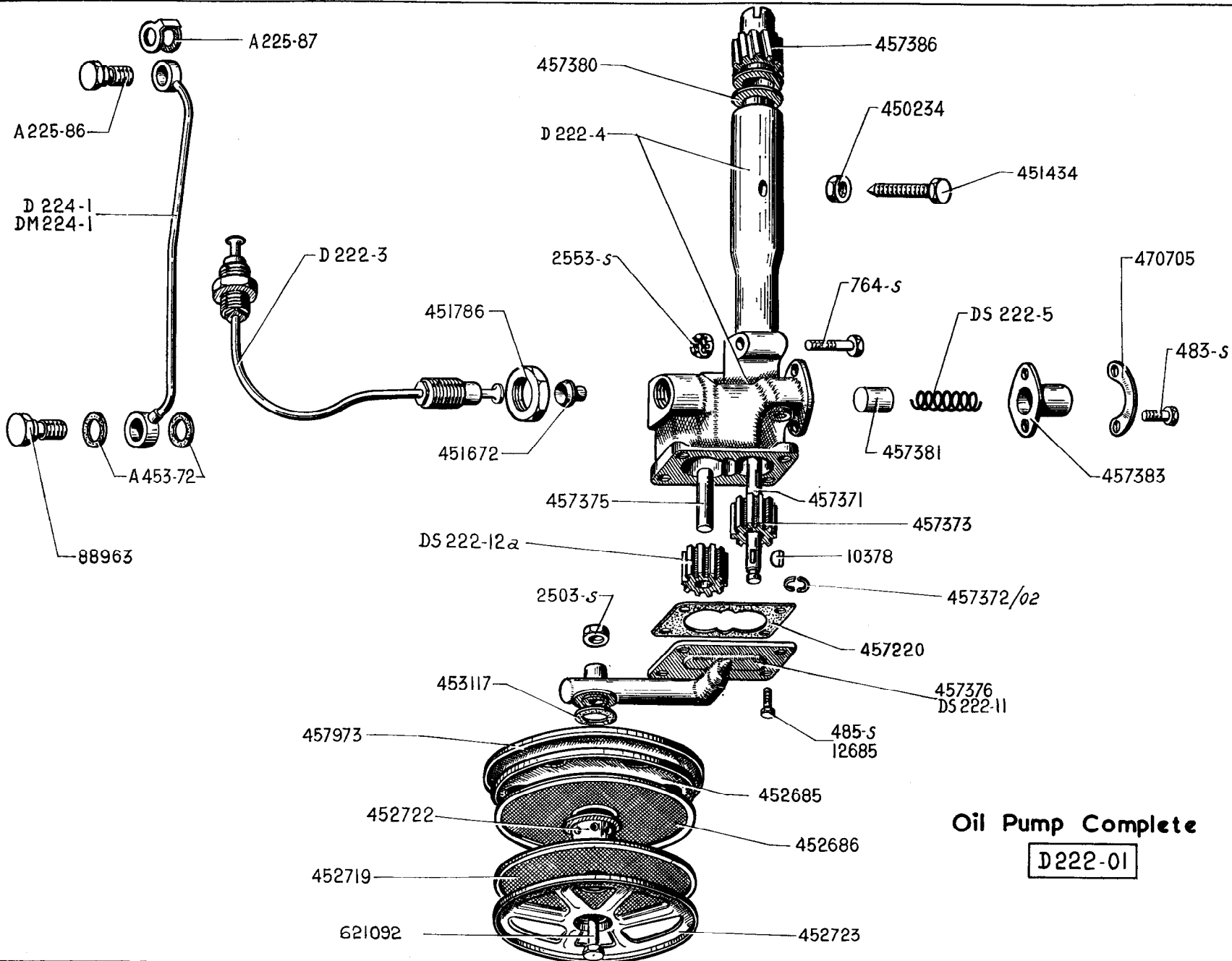


**58—DISTRIBUTOR AND COIL—IGNITION CIRCUIT—IGNITION CONTROLS "LUXE"**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since April 1962</b>							
AZ 212-77	Protector for sparking plug (R. VI).	4	DF 211-14	Suction pipe, 3 x 4 (Rilsan), 300 mm long, for suction intake (R. VI). BERLINE. Until September 1964.	1	<u>DS 212-04e</u>	Set of leads for sparking plug and coil (R. VI).	1
HY 211-59	Adjusting spindle for distributor, threaded 5 x 75 (R. VI).	1	DM 211-15	Distributor head, Ducellier (R. VI).	1	DM 212-08b	Coil, 12 volts, Ducellier (R. VI).	1
DF 211-05	<i>Distributor, Ducellier (R. VI). BERLINE. Until February 1964. Replaced by DF 211-05b.</i>	1	DM 211-15a	Distributor head, SEV (R. VI).	1	DM 212-08c	Coil, 12 volts, SEV (R. VI). Except U. S. A.	1
DF 211-05a	<i>Distributor, SEV (R. VI). BERLINE. Until February 1964. Replaced by DF 211-05c.</i>	1	DM 211-16	Rotor, Ducellier (R. VI).	1	DS 212-5h	Sparking plug lead, distributor to number 1 cylinder, 520 mm long (R. VI).	1
<u>DF 211-05b</u>	Distributor, Ducellier (R. VI). BERLINE. February 1964 - September 1964.	1	DM 211-16a	Rotor, SEV (R. VI).	1	DS 212-6h	Sparking plug lead, distributor to number 2 cylinder, 470 mm long (R. VI).	1
<u>DF 211-05c</u>	Distributor, SEV (R. VI). BERLINE. Except U. S. A. February 1964 - September 1964.	1	<u>DM 211-16b</u>	Rotor, Ducellier (when fitted radio with MF) (R. VI). Since June 1965.	1	DF 212-7a	Sparking plug, Champion, 14 mm (L 10) (R. VI). U. S. A. Since March 1963.	4
<u>DM 211-05e</u>	Distributor, Ducellier, without suction unit (R. VI). BERLINE. Since September 1964.	1	DM 211-17	Contact breaker complete, Ducellier (R. VI). BERLINE. Until September 1964.	1	DS 212-7d	Sparking plug, Marchal 14 mm, end piece threaded 4 x 70 (R. VI). All Types. U. S. A. Until March 1963.	4
<u>DM 211-05f</u>	Distributor, SEV, without suction unit (R. VI). BERLINE. Except U. S. A. Since September 1964.	1	DM 211-17a	Arm with contact, SEV (R. VI).	1	DS 212-7e	Sparking plug, A. C. 14 mm, end piece threaded 4 x 70 (43 F) (R. VI). BERLINE. U. S. A. Until March 1963.	4
DS 211-05b	Distributor, Ducellier (R. VI). CABRIOLET.	1	DS 211-17b	Contact breaker complete, Ducellier (R. VI). CABRIOLET. BERLINE. Since September 1964.	1	DS 212-9e	Lead from distributor to coil, 405 mm long (R. VI).	1
DS 211-05c	Distributor, SEV (R. VI). CABRIOLET.	1	DF 211-18	Suction unit, Ducellier (R. VI). BERLINE. Until September 1964.	1	DS 212-12h	Sparking plug lead, distributor to number 3 cylinder, 370 mm long (R. VI).	1
DM 211-8	Condenser, Ducellier (R. VI).	1	DF 211-18a	Suction unit, SEV (R. VI). BERLINE. Until September 1964.	1	DS 212-13h	Sparking plug lead, distributor to number 4 cylinder, 370 mm long (R. VI).	1
DW 211-10	Spring on distributor adjusting rod, 8 mm diameter, length 27.6 (R. VI).	1	DW 211-48	Trunnion securing ignition advance, hole threaded 5 diameter x 75 pitch (R. VI).	1	DM 212-14a	Ignition switch and starter control without lock barrel (R. VI). Until September 1964.	1
			DM 211-49	Trunnion for distributor control lever, plain hole 5.25 mm diameter (R. VI).	1	<u>DW 212-14c</u>	Ignition switch without lock barrel (R. VI). Since September 1964.	1
			DM 211-55	Rubber connection for suction pipe. BERLINE.	2			
			DW 211-60	Distributor lever (R. VI).	1			
			DW 211-62	Plate securing distributor housing without trunnion (R. VI).	1			

**DISTRIBUTOR AND COIL-IGNITION CIRCUIT-IGNITION CONTROLS "LUXE"-6I**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 212-52	Reinforcing plate for coil support.	1	DS 212-73a	Support for coil. Until September 1962.	1	DS 212-115a	Plug, rubber, for 40 mm hole for sparking plug spanner in scuttle.	1
DS 212-70b	Insulating sleeve, 4.5 x 7 x 57, for sparking plug connecting rod (R. VI). Until March 1963.	4	DS 212-73d	Support for coil with thrust piece for coil. Since September 1962.	1	DF 511-19	Lead for coil to distributor, 450 mm long.	1
DS 212-70c	Insulating sleeve, 4.5 x 7 x 47 for sparking plug connecting rod (R. VI). Since March 1963.	4	DS 212-77a	Protector (cardboard), 13 x 15 x 87 for sparking plug connector (R. VI). U. S. A. Since March 1963.	4	DS 861-43	Lock barrel (R. VI).	1
DS 212-71a	End piece and sparking plug connecting rod, threaded 4 x 70 (R. VI).	4	DS 212-79	Protector, 6.2 x 7.2 x 39 for connecting rod and lead (R. VI). - All Types. - U. S. A. Until March 1963.	4	297-S	Screw, hex. head, slotted, 5 diameter x 35 long, securing distributor lever (R. III).	1
DS 212-72b	Rod only for sparking plug connection, 82 mm long, threaded 4 x 70 (R. VI). Until March 1963.	4	DS 212-83	Screw, 3 x 60, for securing connecting rod to plug (R. VI). U. S. A. Since March 1963.	4	2.324-S	Nut, square, 5 diameter x 75 pitch, securing screw for distributor lever (R. III).	1
DS 212-72e	Rod only for sparking plug connection, 72 mm long, threaded 4 x 70 (R. VI). Except U. S. A. Since March 1963.	4	DS 212-113a	Plug for sparking plug hole (R. VI).	4	453.173	Distributor housing (R. VI).	1
DS 212-72f	Rod only, for sparking plug connection, threaded 4 x 70, 72.5 mm long, 1 hole threaded 3 x 60, for screw securing to plug (R. VI). U. S. A. Since March 1963.	4				621.062	Screw, hex. head, 5 diameter x 14 long, securing coil support (R. III).	2
						709.707	Condenser SEV (R. VI).	1
						710.005	Rubber ring retaining sparking plug leads (R. III).	1



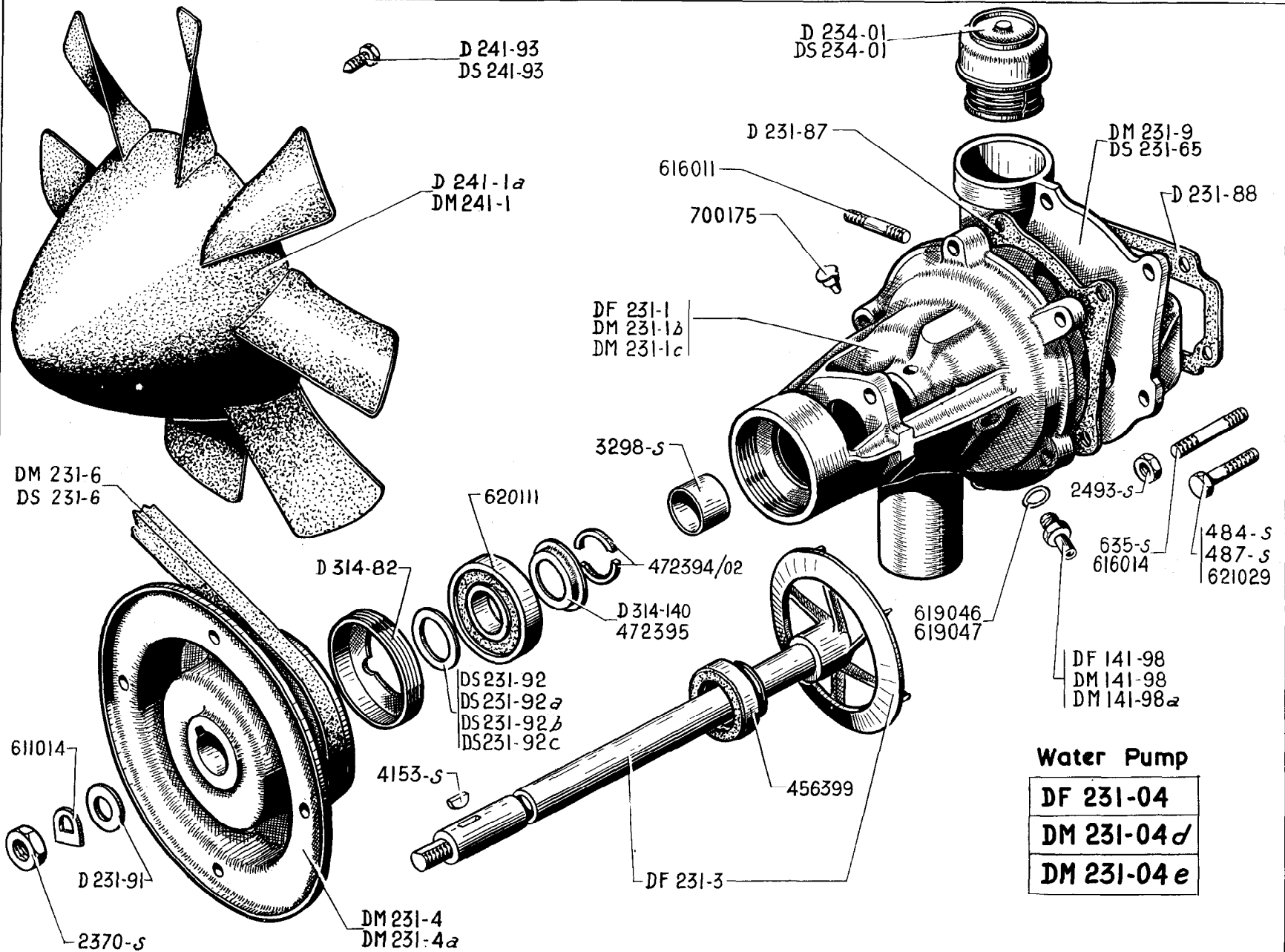
Oil Pump Complete

D222-01

62—OIL PUMP—OIL FEED PIPES

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 225-86	Screw, for union 7 diameter x 18 long (1 mm diameter hole), securing valve rocker lubrication pipe to cylinder head. LUXE.	1	2.503-S	Nut, hex., 7 diameter x 100 pitch (height 6 mm), securing filters on pump base (R. III).	1	453.117	Joint, 29 x 42, between base of pump and upper cover protecting filters (R. VI).	1
A 225-87	Joint, double, 7.2 mm for union screw on cylinder head (R. VI). LUXE.	1	2.553-S	Nut, hex., castellated, 8 diameter x 125 pitch, for screw securing pump tubular support (R. III).	1	457.220	Joint for base of pump, 0.05 thick (R. VI).	1
A 453-72	Joint, copper, 10.2 x 18 x 1 to 1.5 for valve rocker lubrication pipe. LUXE. NORMALE.	2 4	10.378	Woodruff key for fixed pinion (thickness 2.5 mm) (R. I).	1	457.371	Driving shaft for pump fixed pinion, 288.5 mm long (R. I). Replaces type 298.5 mm long.	1
D 222-01	Oil pump complete with filters.	1	12.685	Screw, countersunk head, 7 diameter x 15 long, securing base on body of pump (R. I). Until June 1960.	1	457.372/02	Split cotters retaining fixed pinion, 7 mm high (2 parts) (R. I).	1
D 222-3	Oil pipe between pump and cylinder block.	1	88.963	Union screw, 10 x 18, securing valve rocker lubrication pipe on cylinder head (R. I). LUXE. NORMALE.	1 2	457.373	Fixed pinion, straight teeth, (10 teeth), height 24.9 mm (R. I).	1
D 222-4	Pump body with support.	1	450.234	Locknut, hex., 10 diameter x 100 pitch (height 4 mm), for screw 451.434 securing pump tubular support (R. I).	1	<u>457.374</u>	Idler pinion, straight teeth, (10 teeth), height 24.9 mm (R. I). Since September 1964.	1
DS 222-5	Spring for non-return valve.	1	451.434	Screw, hex. head, pointed, 10 diameter x 30 long, securing pump tubular support (R. I).	1	457.375	Spindle for idler pinion, length 44 mm (R. I).	1
DS 222-11	Oil pump base forming support for filters (4 cylindrical holes). Since June 1960.	1	451.672	Conical union for oil circulation on pump and cylinder block (R. I).	2	457.376	<i>Base for pump forming support for filters (without recess for pinion spindles, 3 cylindrical holes, 1 milled hole). Until June 1960. Replaced by DS 222-11; order in addition: 1-485-S (R. III), 1-457.973 (R. I).</i>	1
DS 222-12a	<i>Idler pinion for pump (10 teeth, height 24.9 mm) (R. VI). Until September 1964. Replaced by 457.374.</i>	1	451.786	Locknut, hex., 20 diameter x 150 pitch, securing oil pipe between pump and cylinder block (R. I).	2	457.380	Bush for support tube, 12.5 x 24 x 28 x 37 (R. I).	1
D 224-1	Valve rocker lubrication pipe, (distance between centres 208 mm). NORMALE.	1	452.685	Cover, upper, for pump filters (6 holes 30 diameter) (R. I).	1	457.381	Piston for non-return valve, 12 mm diameter x 20 mm long (R. I).	1
DM 224-1	Oil lubrication pipe for rockers, distance between centres 190 mm. LUXE.	1	452.686	Filter, upper, for pump (diameter of hole 30 mm) (R. I).	1	457.383	Spring housing for non-return valve piston (R. I).	1
483-S	Screw, hex. head, 7 diameter x 15 long, securing non-return spring housing (R. III).	2	452.719	Filter, lower, for pump (diameter of hole 11 mm) (R. I).	1	457.386	Driving pinion for pump and distributor, 10 teeth, left-hand pitch, total height 45.2 mm (R. I).	1
485-S	Screw, hex. head, 7 diameter x 20 long, securing base on body of pump (R. III). Until June 1960. Since June 1960.	3 4	452.722	Distance piece for filters (R. I).	1	457.973	Upper casing protecting filters (R. I).	1
764-S	Screw, hex. head, 8 diameter x 42.5 mm long, securing tubular support on pump body (R. III).	1	452.723	Lower plate for pump filters (6 triangular holes) (R. I).	1	470.705	Lockwasher, double, 7.5 mm diameter holes (distance between centres: 32 mm), for screw, securing spring housing (R. I).	1
						621.092	Screw, hex. head, 7 diameter x 65 long, securing filters on pump (R. I).	1





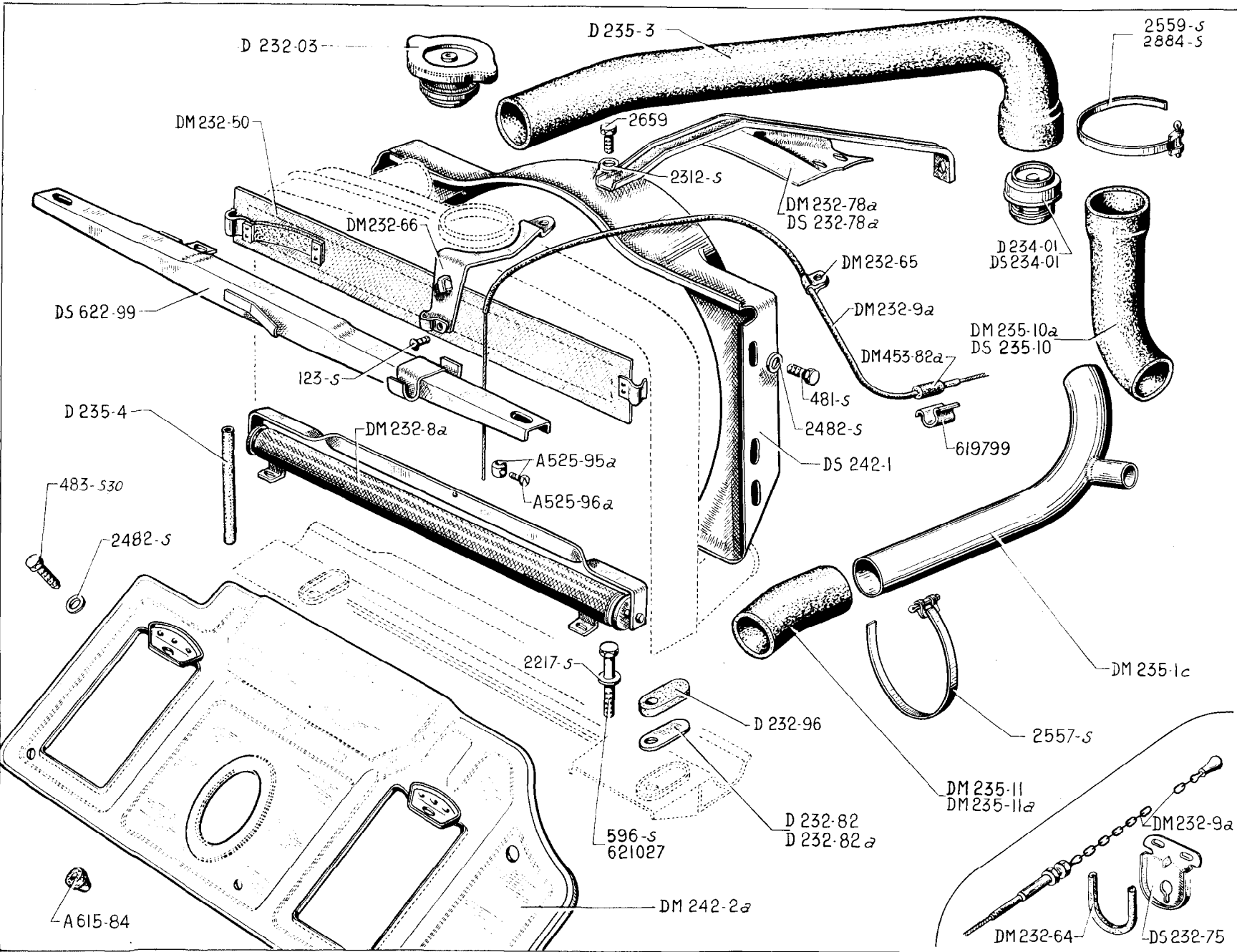
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 141-98	Union for water outlet (threaded 20 diameter x 150 pitch, external diameter 19 mm). Cold Climates. Until January 1961. All Types LUXE. Since January 1961.	1		<i>All Types. LUXE. January 1961 - June 1964. Replaced by DF 231-1a, order in addition: 1-451.415.</i>		D 231-91	Washer, 9 x 28 x 4 under nut, securing pulley for water pump and fan.	1
DM 141-98	Union for water outlet (threaded 14 diameter x 150 pitch, external diameter 12 mm). All Types LUXE. Except Cold Climates. Until January 1961.	1	<u>DF 231-1a</u>	Water pump body, bushed, (hole for locking pin for pump bearing). Since June 1964.	1		Washer for adjusting pump shaft bearing, 15.5 mm diameter x 24.2.	As nec.
DM 141-98a	Union for water outlet (threaded 14 diameter x 150 pitch, external diameter 19 mm). For replacement of DM 231-04d by DF 231-04.	1	DM 231-1b	Water pump body, bushed, (without threaded hole). NORMALE.	1	DS 231-92	1 mm thick.	
DF 231-04	<i>Water pump complete, without pulley or cover or thermostat (body with hole threaded 20 diameter x 150 pitch). Cold Climates. Until January 1961. All Types LUXE. January 1961 - June 1964. Replaced by DF 231-04a.</i>	1	DM 231-1c	<i>Water pump body, bushed, hole threaded 14 diameter x 150 pitch, for water outlet union. All Types LUXE. Except Cold Climates. Until January 1961. Replaced by DF 231-1; order in addition: 1-DF 141-98, 1-DM 141-98a (R. VI), 1-DF 142-25, 1-619.046 (R. VI), 1-619.047 (R. VI).</i>	1	DS 231-92a	1.5 mm thick.	
<u>DF 231-04a</u>	Water pump complete, without pulley, or cover or thermostat (nut for bearing secured by pin). Since June 1964.	1	DF 231-3	Shaft for water pump, with impeller fitted (impeller 22.5 mm long).	1	DS 231-92b	2 mm thick.	
DM 231-04d	<i>Water pump complete, without pulley or cover, or thermostat (body with hole threaded 14 diameter x 150 pitch). All Types LUXE. Except Cold Climates. Until January 1961. Replaced by DF 231-04a; order in addition: 1-DF 141-98, 1-DM 141-98a (R. VI), 1-DF 142-25, 1-619.046 (R. VI), 1-619.047 (R. VI).</i>	1	DM 231-4	Pulley for pump and fan (4 bosses securing fan). Until October 1957.	1	DS 231-92c	0.5 mm thick.	
DM 231-04e	Water pump complete, without pulley, or cover or thermostat (body without threaded hole). NORMALE.	1	DM 231-4a	Pulley for pump and fan. Since October 1957.	1	D 234-01	Thermostat (R. VI). Except Cold Climates. - except heater group. Since September 1964.	1
DF 231-1	<i>Water pump body, bushed, (hole threaded 20 diameter x 150 pitch, for water outlet union). Cold Climates. Until January 1961.</i>	1	DM 231-6	Driving belt for water pump and dynamo (R. VI). Until October 1961.	2	DS 234-01	<i>Thermostat (R. VI). Cold Climates. Replaced by DS 234-01a.</i>	1
			DS 231-6	Belt driving water pump and dynamo (R. VI). Since October 1961.	1	<u>DS 234-01a</u>	Thermostat (R. VI). Cold Climates.	1
			DM 231-9	Cover with studs for water pump. Except Cold Climates.	1	D 241-1a	Fan, nylon, 8 blades, securing bosses 4 mm below bearing face. Until October 1957.	1
			DS 231-65	Cover only for water pump (with 1 hole 22 mm diameter for heater inlet). Cold Climates.	1	DM 241-1	Fan, nylon, 8 blades, securing bosses protruding 0.5 mm on bearing face. Since October 1957.	1
			D 231-87	Joint between water pump and cover (R. VI).	1	D 241-93	<i>Screw, hex. head, 7 diameter x 28 long (head 12 across flats), securing fan (R. VI). Until July 1957. Replaced by 4-DS 241-93.</i>	4
			D 231-88	Joint between cover and water pump and cylinder head (R. VI).	1	DS 241-93	Screw, hex. head, 7 diameter x 28 long (head 10 across flats), securing fan (R. VI). Since July 1957.	4
						D 314-82	Nut, pressed steel, threaded externally 45 diameter x 150 pitch, securing bearing on pump shaft. Until June 1964.	1
						D 314-140	Cup retaining locking cotters, 15.2 x 21 x 27 x 6.	1
						484-S	Screw, hex. head, 7 diameter x 17.5 long, securing water pump (R. III). Until March 1960.	1

The numbers underlined indicate new parts which do not appear on the illustration.

## 66—WATER PUMP—FAN

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
487-S	Screw, hex. head, 7 diameter x 25 long, securing water pump (R. III). Until March 1960. Since March 1960.	2 1	<u>451.415</u>	Nut, castellated (threaded 45 x 150) for locking bearing on pump shaft (R. I). Since June 1964.	1	616.014	Stud, 7 diameter x 35.5 long (threaded 10.5 and 21), securing pump on cover and radiator tie-rod and earth connection (R. I). Since March 1960.	2
635-S	Stud, 7 diameter x 30.5 long, (threaded 17 and 10.5), securing water pump on cover (R. III).	1	456.399	Sealing ring, internal diameter 15 mm, external diameter 35 mm (R. VI).	1	619.046	Joint, 14.5 x 20 x 1.5 to 2 mm for water outlet union (R. VI). All Types except Cold Climates. Until January 1961.	1
2.370-S	Nut, hex., 9 diameter x 125 pitch, securing pulley for pump and fan (R. III).	1	472.394/02	Locking segment for bearing, height 9.4 mm (2 parts) (R. I).	1	619.047	Joint, 20.5 x 26 x 1.5 to 2 mm for water outlet union (R. VI). Cold Climates. Until January 1961. All Types LUXE. Since January 1961.	1
2.493-S	Nut, hex., 7 diameter x 100 pitch, securing water pump (R. III). Until March 1960. Since March 1960.	2 3	611.014	Lockwasher, single, 9.5 mm diameter for nut securing pump pulley and fan (R. I). Until September 1961.	1	616.011	Stud, 5 diameter x 20 long (threaded 8 and 8), securing heater inlet pipe (R. I). Cold Climates.	2
3.298-S	Bush, for water pump body, 15 x 19 x 20 (R. VI).	1				620.111	Ball bearing, 15 x 42 x 13, with double sealing plates (R. VI).	1
4.153-S	Woodruff key, 4 x 5 x 13, securing pump pulley and fan (R. VI).	1				621.029	Screw, hex. head, 10 diameter x 60 long, securing water pump cover on cylinder head (R. I).	2
						700.175	Oiler for water pump body bush (R. VI).	1

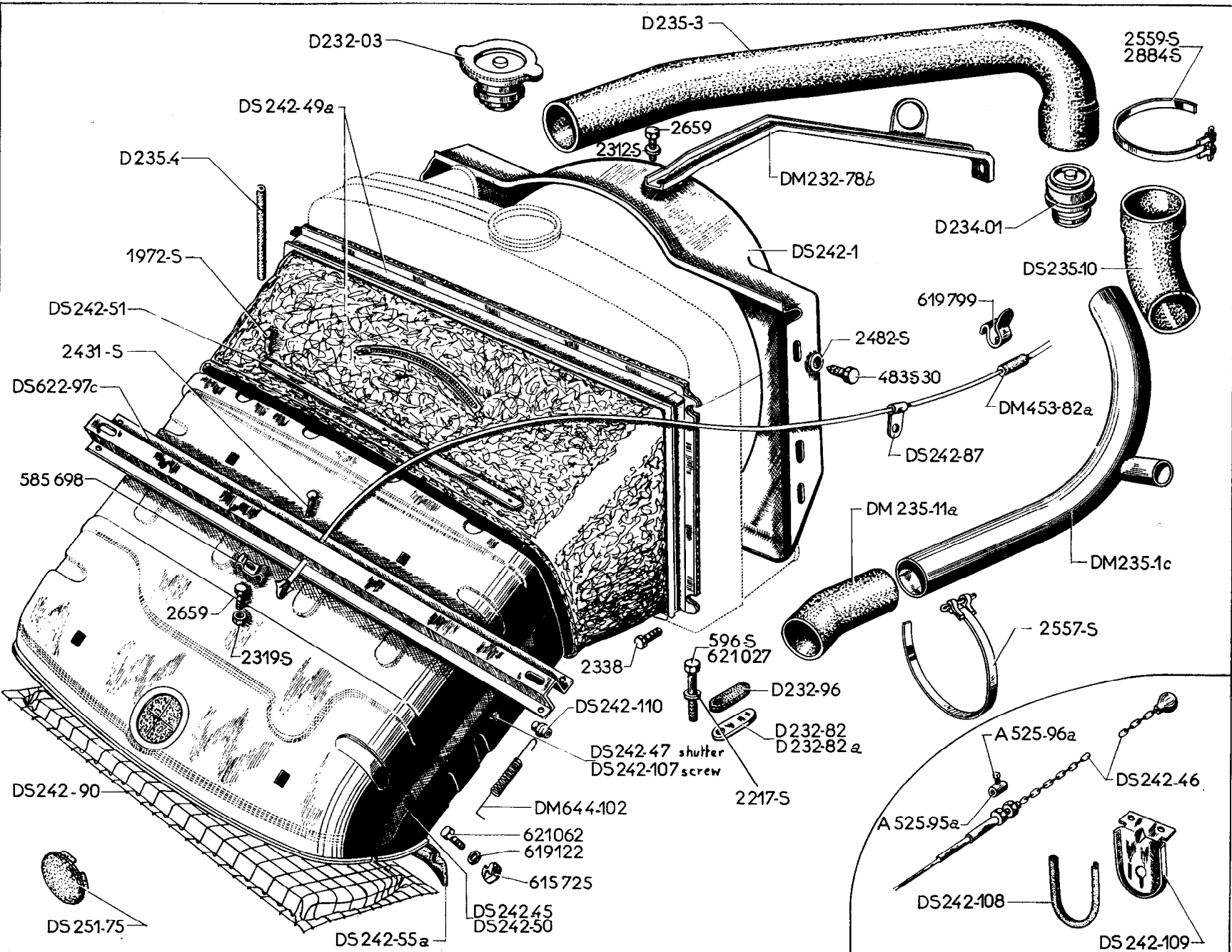
68—WATER DISTRIBUTION—FAN COWL



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Until September 1962</b>			DS 242-1	Fan cowl on radiator (R. VI).	1	<u>614.028</u>	Pin with screw for securing union on water pump cover (R. VI).	1
A 615-84	Rubber buffer on deflector. April 1958 - September 1962.	3	DM 242-2a	Air deflector.	1	621.027	Screw, hex. head, 9 diameter x 50 long, securing radiator on support.	1
D 232-03	Cap for radiator AC (R. C2) (R. VI).	1	DS 622-99	Support for spare wheel with anchor lugs for extension and starting handle.	1	<b>ARRANGEMENT WITH RADIATOR BLIND COLD CLIMATES Until September 1962</b>		
DM 232-78a	Radiator stay.	1	481-S	Screw, hex. head, 7 diameter x 10 long, securing fan cowl on radiator.	4	A 525-95a	Trunnion for blind control cable (R. VI).	2
D 232-82	Shim for adjustment of radiator, 1 mm thick.	As nec.	483-S 30	Screw, hex. head, 7 diameter x 15 long, securing air deflector.	4	A 525-96a	Screw, cylindrical head for trunnion (R. VI).	2
D 232-82a	Shim for adjustment of radiator, 2 mm thick.	As nec.	596-S	Screw, hex. head, 9 diameter x 42 long, securing radiator on support.	2	DM 232-8a	Blind for radiator (R. VI).	1
D 232-96	Rubber pad, 60 x 35 x 16, under radiator lug.	2	2.217-S	Washer, 9.5 x 16 x 2, for screws securing rubber plates under radiator.	2	DM 232-9a	Control for blind (R. VI).	1
D 234-01	Thermostat, regulating water circulation on pump (R. VI).	1	2.312-S	Washer, 5.5 x 12, for screws securing stay on radiator.	1	DM 232-50	Screen for radiator.	1
DM 235-1c	Feed pipe between radiator and water pump with connecting pipe. Replaces previous type.	1	2.482-S	Washer, 7.5 x 14 for screws securing:	4	DM 232-64	Protector, rubber, for support locking chain (R. VI).	1
D 235-3	Connecting pipe, upper, elbowed, between water pump and radiator.	1		- fan cowl.	2	DM 232-65	Clip retaining sheath on battery support (R. VI).	1
D 235-4	Rubber pipe, 6 x 9 x 300, for radiator overflow.	1	2.557-S	Clip with pin securing flexible connections for feed pipe, 366 mm long (R. VI).	4	DM 232-66	Support for sheath on radiator.	1
DM 235-10a	Connecting pipe, rubber, between feed pipe and water pump. Until November 1961.	1	2.559-S	Clip, with pin, securing upper union on thermostat (R. VI).	1	DS 232-75	Locking support for chain (R. VI).	1
DS 235-10	Connecting pipe, rubber, between feed pipe and water pump. Since November 1961.	1	2.659	Screw, hex. head, 5 diameter x 13 long, securing stay for radiator. Replaced by 283-S.	1	DS 232-78a	Stay for radiator.	1
DM 235-11	Connecting pipe between feed pipe and radiator, elbowed lengths 10 x 31. Until May 1958.	1	2.884-S	Clip securing upper union on radiator (R. VI).	1	DS 234-01	<i>Dole thermostat for water circulation (R. VI). Replaced by DS 234-01a.</i>	1
DM 235-11a	Connecting pipe, rubber, between feed pipe and radiator, elbowed lengths 20 x 30. Since May 1958.	1	<u>5.500-S</u>	Nut, hex., 5 x 75, for securing clip on radiator.	4	<u>DS 234-01a</u>	Thermostat, (CALORSTAT) for water circulation (R. VI).	1
						DM 453-82a	Protection sleeve on cable guide (R. VI).	1
						123-S	Screw, round head, 5 diameter x 10 long, securing sheath on support. Replaced by 2.502-S 30 (R. VI).	1
						619.799	Clip securing blind cable (R. VI).	2

The numbers underlined indicate new parts and do not appear on the illustration.

# WATER DISTRIBUTION RADIATOR—VENTILATION DUCT—71



**70—WATER DISTRIBUTION RADIATOR—VENTILATION DUCT**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1962 Except COLD CLIMATES</b>						<b>SPECIAL PARTS COLD CLIMATES</b>	
D 232-03	Cap for radiator AC (RC 2) (R. VI).	1	DS 622-97c	Spare wheel support.	1	A 525-95a	Trunnion for securing shutter cable (R. VI).	1
DM 232-78b	Radiator tie-rod.	1	483-S 30	Screw, hex. head, 7 x 10, for securing cowl on radiator.	4	A 525-96a	Screw, cylindrical head for trunnion (R. VI).	1
D 232-82	Adjusting shim for radiator, 1 mm thick.	As nec.	596-S	Screw, hex. head, 9 x 42, for securing radiator on bracket (R. III).	2	<u>DS 234-01</u>	<i>Thermostat DOLE for circulating water (R. VI). Replaced by DS 234-01a.</i>	1
D 232-82a	Adjusting shim for radiator, 2 mm thick.	As nec.	1.972-S	Rivet, flat head, 2.4 x 6, for securing flexible part of duct on fixed part (R. VI).	10	<u>DS 234-01a</u>	Thermostat CALORSTAT, for circulating water (R. VI).	1
D 232-96	Rubber plate, 60 x 35 x 16 under radiator clip.	2	2.217-S	Washer, 9.5 x 16 x 2, for screw securing rubber plate under radiator (R. III).	2	DS 242-45	<i>Body (fixed part) for ventilation duct with closing shutter. Replaced by DX 242-45.</i>	1
D 234-01	Thermostat, CALORSTAT, for circulation water on pump (R. VI).	1	2.312-S	Washer, 5.5 x 9 for the screw securing the radiator tie-rod	1	DS 242-46	Control for closing shutter (R. VI).	1
DM 235-1c	Feed tube between radiator and water pump with connecting tube.	1	2.338	<i>Screw, hex. head, 5 x 20, for securing flexible duct on radiator. Replaced by 284-S.</i>	4	DS 242-47	Closing shutter on fixed duct.	1
D 235-3	Union, elbowed, upper, between pump and radiator.	1	2.482-S	Washer, 7.5 x 14 for screw securing air cowl.	4	DS 242-87	Clip securing sheath on battery bracket (R. VI).	1
D 235-4	Tube, rubber, 6 x 9 x 300, for radiator overflow.	1	2.557-S	Clip, with pin, for securing suction pipe unions, 366 mm long (R. VI).	4	DS 242-107	Screw for securing closing shutter (R. VI).	2
DS 235-10	Rubber connection between suction and water pump.	1	2.559-S	Clip, with pin, 485 mm long, for securing upper union on thermostat (R. VI).	1	DS 242-108	Protector, rubber, for chain stop bracket (R. VI).	1
DM 235-11a	Rubber connection between suction pipe and radiator, length of elbows 20 x 30.	1	2.659	<i>Screw, hex. head, 5 x 13, for securing radiator tie-rod. Replaced by 283-S.</i>	1	DS 242-109	Chain stop bracket (R. VI).	1
DS 242-1	Air cowl on radiator (R. VI).	1	2.884-S	Clip for securing upper union on radiator (R. VI).	1	DS 242-110	Swivel bearing for closing shutter (R. VI).	2
DS 242-49a	<i>Frame with flexible connection for ventilation on radiator. Replaced by DX 242-49b.</i>	1	<u>5.500-S</u>	Nut, hex., 5 x 75, for securing clip on radiator.	4	DM 453-82a	Bush protecting guide for cable (R. VI).	1
DS 242-50	<i>Body (fixed part) for ventilation duct. Replaced by DX 242-67.</i>	1	<u>614.028</u>	Clip with screw for securing upper union on pump cover (R. VI).	1	DM 644-102	Return spring on closing shutter.	2
DS 242-51	Band for securing the flexible part of duct to fixed part.	2	615.725	Nut, 5 x 75 (in cage) for screws securing ventilation duct (R. VI).	4	2.319-S	Nut, hex., 5 x 75, for screw securing sheath (R. III).	1
DS 242-55a	Sealing joint, rubber, for body of ventilation duct on scuttle (R. VI).	2	619.122	Washer, plain, 5.5 x 12 x 1 for screws securing ventilation duct (R. III).	4	2.431-S	Rivet, bifurcated, 4.8 x 14.5, for securing cable on closing shutter (R. VI).	1
DS 242-90	Protection grille on fixed ventilation duct. Since September 1963.	1	621.027	Screw, hex. head, 9 x 50, for securing radiator bracket.	1	2.659	<i>Screw, hex. head, 5 x 13, for securing sheath on duct. Replaced by 283-S.</i>	1
DS 251-75	Plug (plastic) for handle hole (R. VI).	1	621.062	<i>Screw, hex. head, 5 x 14, for securing ventilation duct. Replaced by 283-S 30.</i>	4	585.698	Flange for securing sheath on fixed duct.	1
						619.799	Clip for securing cable on closing shutter (R. VI).	1

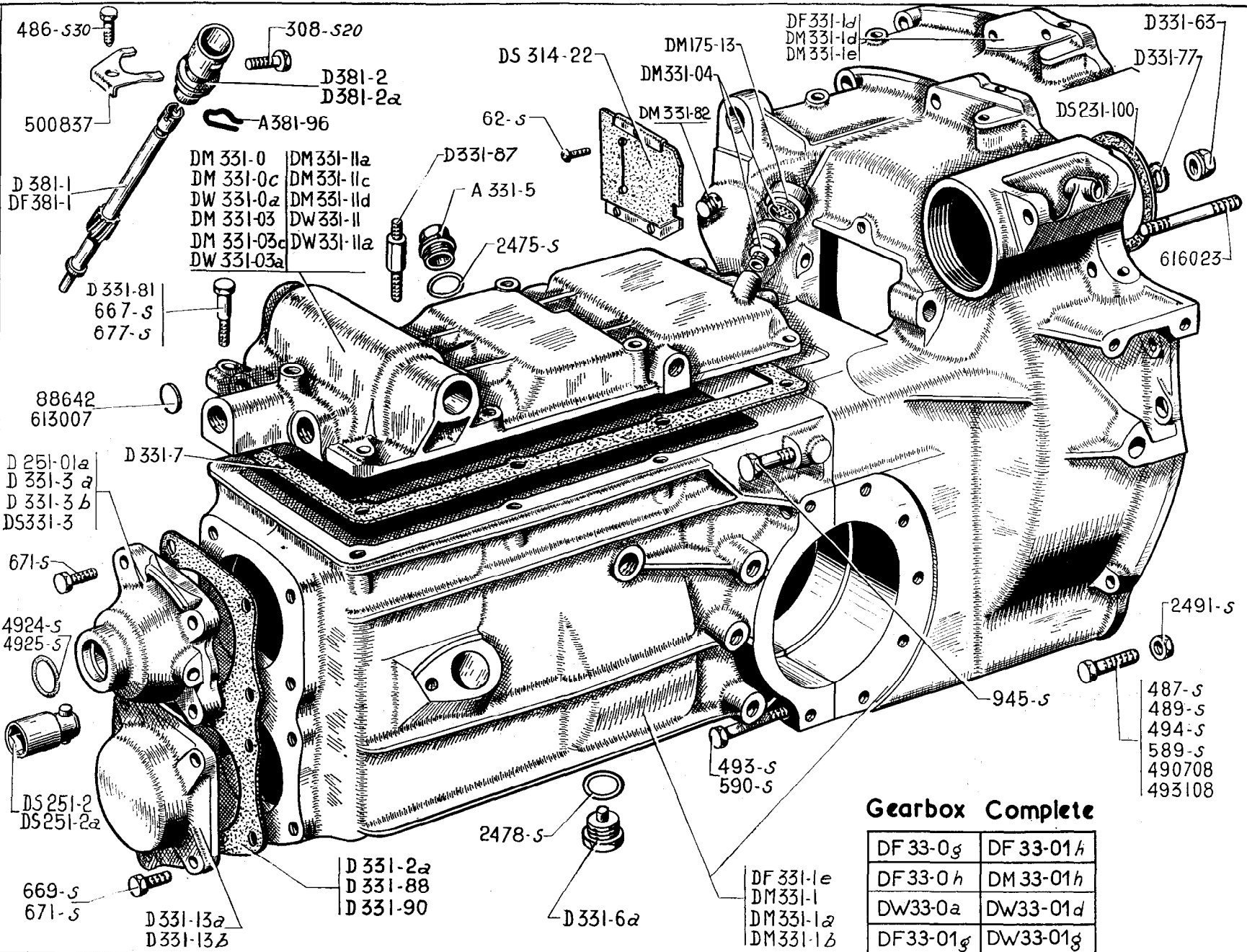




NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 312-0	<i>Clutch mechanism (R. VI). Until March 1965. Replaced by DS 312-0a.</i>	1	DS 314-28a	Screw, hex. head, 5 diameter x 23 long, securing clutch withdrawal fork shaft. March 1958 - May 1959.	1	<u>491.041</u>	Washer, 10 x 18 x 2.5, for clutch toggle adjusting screws (R. VI).	3
<u>DS 312-0a</u>	Clutch mechanism with insulating washers (marked DS white paint) (R. VI). Since March 1965.	1	D 314-32	Joint, paper, for ball thrust bearing carrier (R. VI).	1	<u>491.056</u>	Nut, hex., 8 diameter x 75 pitch, for clutch toggle adjusting screws (R. VI).	3
D 312-1	Carrier plate for clutch toggles, 243 mm diameter (R. VI).	1	D 314-76	Guide pin for ball thrust bearing, threaded 9 diameter x 125 pitch, total length 52 mm.	1	<u>493.081</u>	Clutch toggle, 87.5 mm long (R. VI).	3
D 312-2	<i>Clutch spring (marked green) (R. VI). Until March 1965. Replaced by DS 312-2; order in addition: 1-DS 312-80.</i>	3	D 314-77	Spring pin retaining ball thrust bearing.	2	<u>493.114</u>	Pressure plate, 216 mm diameter, hole diameters for toggle screws 8.5 mm, 10.5 mm and 16 mm (R. VI).	1
<u>DS 312-2</u>	Clutch spring (marked pale green) (R. VI). Since March 1965.	3	D 314-99a	Hub for ball thrust bearing.	1	<u>493.115</u>	Screw, cylindrical head, 8 diameter x 41 long, for clutch toggle adjustment (R. VI).	3
D 312-2a	<i>Clutch spring (marked white) (R. VI). Until March 1965. Replaced by DS 312-2a; order in addition: 1-DS 312-80.</i>	6	<u>DF 314-99</u>	Hub for ball thrust bearing (arrangement for mountain ratio).	1	<u>508.093</u>	Circlip, 8.8 x 10.8, retaining shaft of clutch withdrawal fork (R. I). Since May 1959.	2
<u>DS 312-2a</u>	Clutch spring (marked wine colour) (R. VI). Since March 1965.	6	483-S	Screw, hex. head, 7 diameter x 15 long, securing ball thrust bearing hub (R. III).	3	<u>615.016</u>	Nut, hex., 9 diameter x 125 pitch, 4 mm thick, for locking guide pin for thrust bearing housing (R. I).	1
<u>DS 312-80</u>	Insulating washer for clutch mechanism (R. VI). Since March 1965.	9	484-S	Screw, hex. head, 7 diameter x 17.5 long, securing clutch mechanism on flywheel (R. III).	6	<u>621.052</u>	<i>Screw, hex. head, 5 diameter x 17 long, securing clutch withdrawal fork shaft (R. I). Until March 1958. Replaced by DS 314-28a; order in addition: 1-2.312-S (R. III), 1-2.322-S (R. III).</i>	1
D 312-99	Cup for clutch spring, 26.5 mm high, internal diameter 29 mm (R. VI)	9	2.312-S	Washer, 5.5 x 12, under screw securing clutch withdrawal fork (R. III). May 1958 - May 1959.	1			
<u>DM 313-01a</u>	Clutch disc "Dentel" (R. VI).	1	2.320-S	Nut, hex., 5 diameter x 75 pitch, height 3.5 mm securing clutch withdrawal fork shaft (R. III). March 1958 - May 1959.	1			
DW 313-01	<i>Clutch disc (R. VI). Replaced by DM 313-01a.</i>	1						
DS 314-01	Housing for ball thrust bearing with bearing.	1						
DS 314-4	Clutch withdrawal fork, thickness of head 11 mm. Until December 1963.	1						
DS 314-4a	Clutch withdrawal fork, thickness of head 8.5 mm. Since December 1963.	1						
D 314-6	Return spring for toggles (R. VI).	3						
D 314-9	Return spring for clutch withdrawal fork (R. VI).	1						
D 314-16	Shaft for clutch withdrawal fork (10 x 118). Until May 1959.	1						
DS 314-16	Shaft for clutch withdrawal fork (10 x 126.4 with 2 grooves for circlips). Since May 1959.	1						

The numbers underlined indicate new parts which do not appear on the illustration.

Catalogue No. 470 - January 1967.



**Gearbox Complete**

DF 33-0g	DF 33-01h
DF 33-0h	DM 33-01h
DW 33-0a	DW 33-01d
DF 33-01g	DW 33-01g

**74-GEARBOX COMPLETE-GEARBOX HOUSING-LID**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>GEARBOX COMPLETE</b>							
	Gearbox, double wheel and pinion, 8 x 31, complete with: clutch with-drawal fork and thrust bearing, brake discs, lateral support brackets and upper support brackets.	1						
DF 33-0g	<i>Drive fixed by 9 mm screws (fitted with water pump driving shaft). L.H. steering. October 1961 - September 1962. Replaced by DM 33-0d; order in addition: 1-DW 313-01.</i>		DW 33-01g	<i>DW 33-01g; order in addition: 1-DM 314-39f, 1-DM 314-36c, 1-DF 391-103.</i>  - <i>Inclined hole for cut cable fixing. R.H. steering. November 1962 - July 1964. Replaced by DM 33-01j.</i>		DM 331-03	- Until February 1961.	
DF 33-0h	<i>Drive fixed by 7 mm diameter screws (without water pump driving shaft). L.H. steering. Until October 1961. Replaced by DM 33-0d. See MR 4479/1.</i>		A 331-5	Filler plug, hex. head, 30 diameter x 200 pitch.	1	DM 331-03c	- With breather. February 1961 - September 1962.	
DM 33-0d	- Reverse speed sliding pinion out of mesh. L.H. steering. Since July 1964.		A 381-96	Spring clip locking speedometer cable. Since March 1958.	1	<u>DM 331-03g</u>	Arrangement with reverse speed sliding pinion out of mesh. Since July 1964.	
DW 33-0a	- 1st speed synchronized. L.H. steering. September 1962 - July 1964. Replaced by DM 33-0d.		DM 175-13	Filter for breather on gearbox (R. VI).	1	DW 331-03a	- First speed synchronized. September 1962 - July 1964.	
DF 33-01g	- <i>Drive fixed by 9 mm diameter screws (fitted with water pump driving shaft). R. H. steering. October 1961 - September 1962. Replaced by DW 33-01g; order in addition: 1-DM 313-01, 1-DM 314-39f, 1-DM 314-36c, 1-DF 391-103.</i>		DS 231-100	Joint between clutch housing and crankcase (40 x 50 x 0.1) (R. VI). Since October 1959.	1	DM 331-04	Breather with filter on gearbox. Housings for gear and clutch assembled.	1
DF 33-01h	- <i>Drive fixed by 7 mm diameter screws (without water pump driving shaft). R. H. steering. August 1961 - October 1961. Replaced by DM 33-01j. See MR 4.479/1.</i>		D 251-01a	<i>Cap for front bearing for mainshaft complete with drive for starting handle. Until June 1957. Replaced by D.331-3a; order in addition: 1-DS 251-2, 1-4.925-S (R. VI).</i>	1	DF 331-1d	- Arrangement with hydraulic brake control. R.H. steering. August 1961 - September 1962.	
DM 33-01h	- <i>Drive fixed by 7 mm diameter screws (without water pump driving shaft). R. H. steering. Until August 1961. Replaced by DM 33-01j. See MR 4.479/1.</i>		DS 251-2	Drive dog with pin for starting handle (ring seal fitted in front cover). June 1957 - March 1962.	1	DF 331-1e	- Arrangement with fork shaft locked by circlip. All Types. May.1959 - August 1961. L.H. steering. Since August 1961.	
DM 33-01j	- Reverse sliding pinion out of mesh. R. H. steering. Since July 1964.		DS 251-2a	Drive dog with pin for starting handle (circular groove for ring seal). Since March 1962.	1	DM 331-1	<i>Housing for front bearings, 62 mm diameter, clutch housing with hole for greaser for water pump driveshaft bearing. October 1957-March 1958. Replaced by DF 331-1e; order in addition: 1-DS 314-16, 2-508.093 (R. I), 1-620.110 (R. VI).</i>	
DW 33-01d	- <i>Synchromesh for 1st speed. R. H. steering. September 1962 - November 1962. Replaced by</i>		DS 314-22	Closing plate, rubber, for opening for clutch withdrawal fork.	1	DM 331-1a	<i>Housing for front bearings, 62 mm diameter, clutch housing without hole for greaser for water pump driveshaft bearing, arrangement with fork shafts locked by screws. March 1958 - May 1959. Replaced by DF 331-1e; order in addition: 1-DS 314-16, 2-508.093 (R. I).</i>	
			DM 331-0	Lid for gear complete with forks and shafts. L.H. steering.	1			
			DM 331-0c	- Until February 1961.				
			<u>DM 331-0g</u>	- With breather. February 1961 - September 1962.				
			DW 331-0a	Arrangement with reverse speed sliding pinion out of mesh. Since July 1964.	1			

**GEARBOX COMPLETE—GEARBOX HOUSING—LID—77**

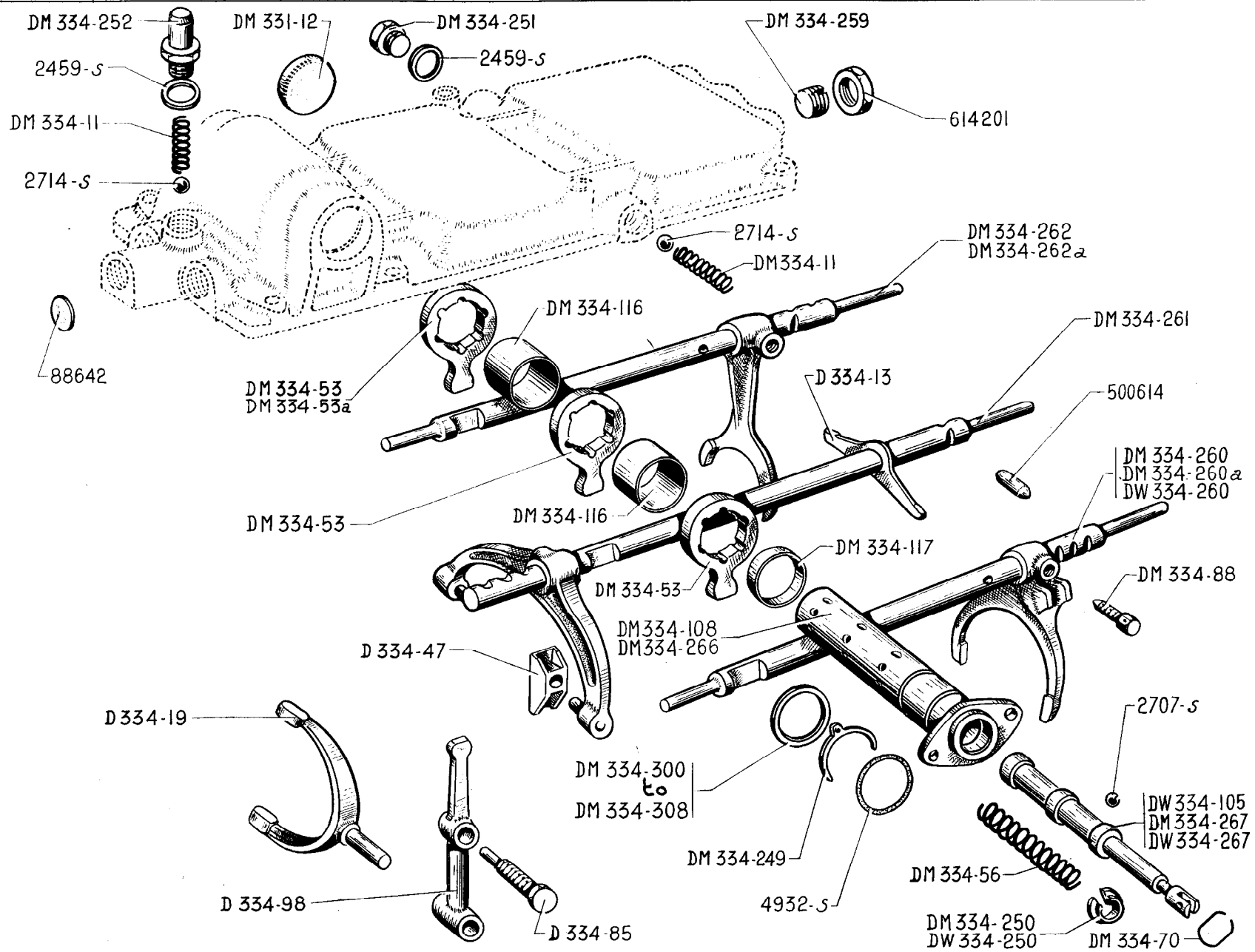
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 331-1b	<i>Housing for front bearings, 68 mm diameter. Until October 1957. Replaced by DF 331-1e; order in addition: 1-DS 251-2a, 1-DS 314-16, 1-DS 331-3, 1-D 331-13b, 1-D 331-2a (R. VI), 1-D 332-95c or 1-D 332-95d, 2-508.093 (R. I), 2.620.088 (R. I), 2-620.110 (R. VI), 1-4.924-S (R. VI), 1-4.925-S (R. VI).</i>			pitch; order in addition: 2-88.642.		D 331-87	Stud, hex., shouldered, securing gearbox lid, 25.5 mm long, threaded 8 diameter x 125 pitch, total length 66.5 mm.	2
DM 331-1d	<i>First speed synchronised. Right-hand steering. September 1962 - November 1962. Replaced by DM 331-1e; order in addition: 1-DM 314-39f (R. VI), 1-DM 314-36c; 1-DF 391-103.</i>		DM 331-11c	Lid, only, for gearbox (3 holes tapped 16 diameter x 150 pitch and 3 plain holes) (except arrangement with breather). February 1961 - September 1962.	1	D 331-88	Joint for front bearing cap of bevel pinion shaft (R. VI). Until October 1957.	1
DM 331-1e	Hole for securing inclined clutch cable. Right-hand steering. Since November 1962.		DM 331-11d	Lid, only, for gearbox (3 holes tapped 16 diameter x 150 pitch and 3 plain holes, 1 hole tapped 9 mm diameter for securing breather) (arrangement with breather). February 1961 - September 1962.	1	D 331-90	Joint for mainshaft front bearing cap (R. VI). Until October 1957.	1
D 331-2a	Joint, double, for front face of gearbox housing (R. VI).	1	<u>DM 331-11f</u>	Lid, only, for gearbox (2 holes at front and 1 hole at rear, tapped) (arrangement with breather). Since July 1964.	1	D 381-1	Speedometer drive pinion (15 teeth).	1
D 331-3a	Cap for front bearing without driving dog for starting handle, bearing housing diameter 62.25 mm, depth 2.15 mm. June 1957 - October 1957.	1	DW 331-11	Lid, only, for gearbox (except arrangement with breather). September 1962 - July 1964.	1	DF 381-1	Speedometer drive pinion (17 teeth). (Arrangement for mountain ratio).	1
D 331-3b	<i>Cap for front bearing of mainshaft, bearing housing diameter 67.5 mm depth 5.35 mm, circular groove on inside for ring seal. October 1957 - March 1962. Replaced by DS 331-3; order in addition: 1-DS 251-2a, 1-4.924-S (R. VI).</i>	1	DW 331-11a	Lid, only, for gearbox (arrangement with breather). September 1962 - July 1964.	1	D 381-2	Socket for speedometer drive pinion (cable secured by spring clip). Since March 1958.	1
DS 331-3	Cap for front bearing of mainshaft, without inner groove (arrangement with ring seal on starting handle dog). Since March 1962.	1	D 331-13a	Cap for front bearing on bevel pinion shaft, housing for bearing 62.25 mm diameter, width 2.15 mm. Until October 1957.	1	D 381-2a	<i>Socket for speedometer drive pinion (cable secured by screw). Until March 1958. Replaced by D 381-2; order in addition: 1-A 381-96.</i>	1
D 331-6a	Drain plug, hex., 16 diameter x 150 pitch, with magnetised dowel (R. VI).	1	D 331-13b	Cap for front bearing on bevel pinion shaft, housing for bearing 62.25 mm diameter, width 2.15 mm. Until October 1957.	1	62-S	Screw, round head, 4 diameter x 7.5 long, securing closing plate for clutch withdrawal fork opening (R. III).	2
D 331-7	Joint, paper for gearbox lid (R. VI).	1	D 331-63	Nut, hex., with collar, 12 diameter x 175 pitch, for assembling gearbox and clutch housing (R. VI).	4	308-S 20	Screw, hex. head, 6 diameter x 25 long (slot on head), securing speedometer cable on socket (R. III). Until March 1958.	1
DM 331-11a	Lid, only, for gearbox (4 holes tapped 16 diameter x 150 pitch and 2 plain holes). December 1959-February 1961. Replaces earlier type with 6 holes tapped 16 diameter x 150	1	D 331-77	Washer, 12.5 x 18 x 2.5, under nuts assembling gearbox and clutch housing.	4	486-S 30	Screw, hex. head, pointed, 7 diameter x 22.5 long, securing socket clamp (R. III).	1
			D 331-81	Screw, hex. head, 8 diameter x 32 long, securing and centring gearbox lid.	2	487-S	Screw, hex. head, 7 diameter x 25 long, securing clutch housing on cylinder block (R. III).	2
			DM 331-82	Air vent, on lid, threaded 9 diameter x 125 pitch, 10 mm long (R. VI) (except arrangement with breather). Since November 1962.	1	489-S	Screw, hex. head, 7 diameter x 30 long, securing clutch housing on cylinder block (R. III).	1
						493-S	Screw, hex. head, 7 diameter x 40 long, assembling gearbox and clutch housings (R. III).	4
						494-S	Screw, hex. head, 7 diameter x 42 long, securing clutch housing on engine sump (R. III).	2
						589-S	Screw, hex. head, 7 dia. x 60 long, securing clutch housing on cylinder block (R. III). Catalogue No. 470-October 1964.	2

The numbers underlined indicate new parts which do not appear on the illustration.

**78—GEARBOX COMPLETE—GEARBOX HOUSING—LID**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
590-S	Screw, hex. head, 7 diameter x 65 long, assembling gearbox and clutch housings (R. III).	3	677-S	Screw, hex. head, 8 diameter x 50 long, securing gearbox lid (R. III).	2	4.925-S	Ring seal, 19.8 x 27 x 3.6, for front bearing cap on mainshaft (R. VI). Until March 1962.	1
667-S	Screw, hex. head, 8 diameter x 25 long, securing gearbox lid (R. III).	2	945-S	Screw, hex. head, 10 diameter x 48 long, assembling gearbox casing and clutch housings (R. III).	2	88.642	Expanding washer, 15.9 mm diameter (R. I).	1
669-S	Screw, hex. head, 8 diameter x 30 long, securing front bearing cap for bevel pinion shaft (R. III). Until October 1957.	5	2.475-S	C and A joint, 30.5 x 38 x 2.3, for filler plug (R. VI).	1	490.708	Screw, cylindrical head, 7 diameter x 22.5 long, securing clutch housing on cylinder block (R. I).	2
671-S	Screw, hex. head, 8 diameter x 35 long, securing front bearing cap for mainshaft (R. III). Until October 1957. Since October 1957.	4	2.478-S	C and A joint, 16.3 x 22 x 2, for drain plug (R. VI).	1	493.108	Screw, 7 diameter x 38.5 long, securing clutch housing on cylinder block (R. I).	2
		9	2.491-S	Nut, hex., 7 diameter x 100 pitch, securing clutch housing on sump (R. III).	2	500.837	Clamp securing socket for speedometer cable (R. I).	1
			4.924-S	Ring seal, 18.4 x 24.1 x 2.7, on starting handle dog (R. VI). Since March 1962.	1	613.007	Expanding washer, 12 mm diameter (R. I).	1
						616.023	Stud, 12 diameter x 74 long, threaded 18 and 22, assembling gearbox and clutch housings (R. I).	4

80—GEARBOX—FORKS AND SHAFTS



GEARBOX—FORKS AND SHAFTS—81

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 331-12	Plug, press steel, 28 mm diameter, for gear control housing.	1	DM 334-56	Return spring for locking plunger (14 x 19 x 15 coils).	1	DM 334-252	Spring retaining cap (threaded 14 diameter x 150 pitch), housing compression spring for locking ball, 3rd and 4th speeds.	1
<u>DW 334-1a</u>	Shaft for 1st and 2nd gear selector fork, 208 mm long. Since November 1964.	1	DM 334-70	Locking circlip for return spring thrust washer on locking plunger.	1	DM 334-259	Thrust screw, without head, for end of fork shaft (threaded 16 diameter x 150 pitch), 15 mm long. Until December 1959. December 1959 - February 1961. Since February 1961.	6 4 3
DM 334-11	Compression spring for lock ball for gear control (6.8 x 9.2 - 14 coils). Since November 1964.	3 2	D 334-85	Pin, hex. head, (threaded 14 diameter x 100 pitch, total length 44.5 mm), for lever operating 1st speed.	1	DM 334-260	Shaft and fork for 1st and 2nd speeds (length of shaft 248 mm). Until February 1961.	1
<u>DM 334-11b</u>	Thrust spring for locking ball for 1st and 2nd gear forks, 6.2 x 9.2, 12 coils. Since November 1964.	1	DM 334-88	Screw, hex. head, pointed, 9 diameter x 18.5 long, securing selector fork.	3	DM 334-260a	Shaft and fork for 1st and 2nd speeds (length 248 mm). February 1961 - September 1962.	1
D 334-13	Locking lever for 1st, 2nd and reverse speeds. Until January 1959.	1	D 334-98	Screw, hex. head, pointed, for 1st speed fork.	1	DW 334-260	<i>Shaft and fork for 1st and 2nd speeds (length 208 mm). Sept-ember 1962 - November 1964. Replaced by DW 334-1a; order in addition: 1-DM 334-11b, 1-DW 334-17.</i>	1
<u>DW 334-17</u>	Selector fork for 1st and 2nd gears. Since September 1962.	1	DW 334-105	Plunger for locking levers operating fork shafts. Left-hand steering.	1	DM 334-261	Shaft and fork for 3rd and 4th speeds (length of shaft 242 mm). Replaces type 290 mm long.	1
DM 334-18	Selector fork for reverse gear. Since July 1964.	1	DM 334-108	Support tube with securing flange for levers operating selector fork shafts. Left-hand steering.	1	DM 334-262	<i>Shaft and fork for reverse speed (length of shaft 257 mm). Until February 1961. Replaced by DM 334-22; order in addition: 1-DM 334-18.</i>	1
D 334-19	Selector fork for first speed. Until September 1962.	1	DM 334-116	Distance piece, for levers operating selector fork shafts (28.5 x 32 x 23.2).	2	DM 334-262a	Shaft and fork for reverse speed (length 214 mm). February 1961 - July 1964.	1
<u>DW 334-19</u>	Selector fork for 1st gear, 72.5 total length. Since September 1962.	1	DM 334-117	Distance piece, for levers operating selector fork shafts (28.5 x 32 x 6).	1	DM 334-266	Support tube with securing flange for levers operating fork shafts. Right-hand steering.	1
<u>DM 334-22</u>	Shaft for reverse gear selector fork, 257 mm long. Since July 1964.	1	DM 334-249	Segment holding levers operating selector fork shafts (R. VI).	1	DM 334-267	<i>Plunger for locking levers, operating fork shafts. Right-hand steering. Until December 1962. Replaced by DW 334-267.</i>	1
D 334-47	Sliding block for fork, 3rd and 4th speeds.	2	DM 334-250	Split washer, shouldered, for return spring for locking plunger (8.5 x 22.5 x 4.2). Until December 1962.	1	DW 334-267	Plunger for locking levers operating fork shafts. Right-hand steering. Since December 1962.	1
DM 334-53	Control lever for selector forks shafts, 58 mm long. Until February 1961. February 1961 - July 1964. Since July 1964.	3 2 3	DM 334-251	Screw, hex. head, 14 diameter x 8 mm long, retaining springs for locking ball for 1st, 2nd and reverse speeds.	2			
DM 334-53a	Lever controlling fork for reverse speed. February 1961 - July 1964.	1						

The numbers underlined indicate new parts which do not appear on the illustration.

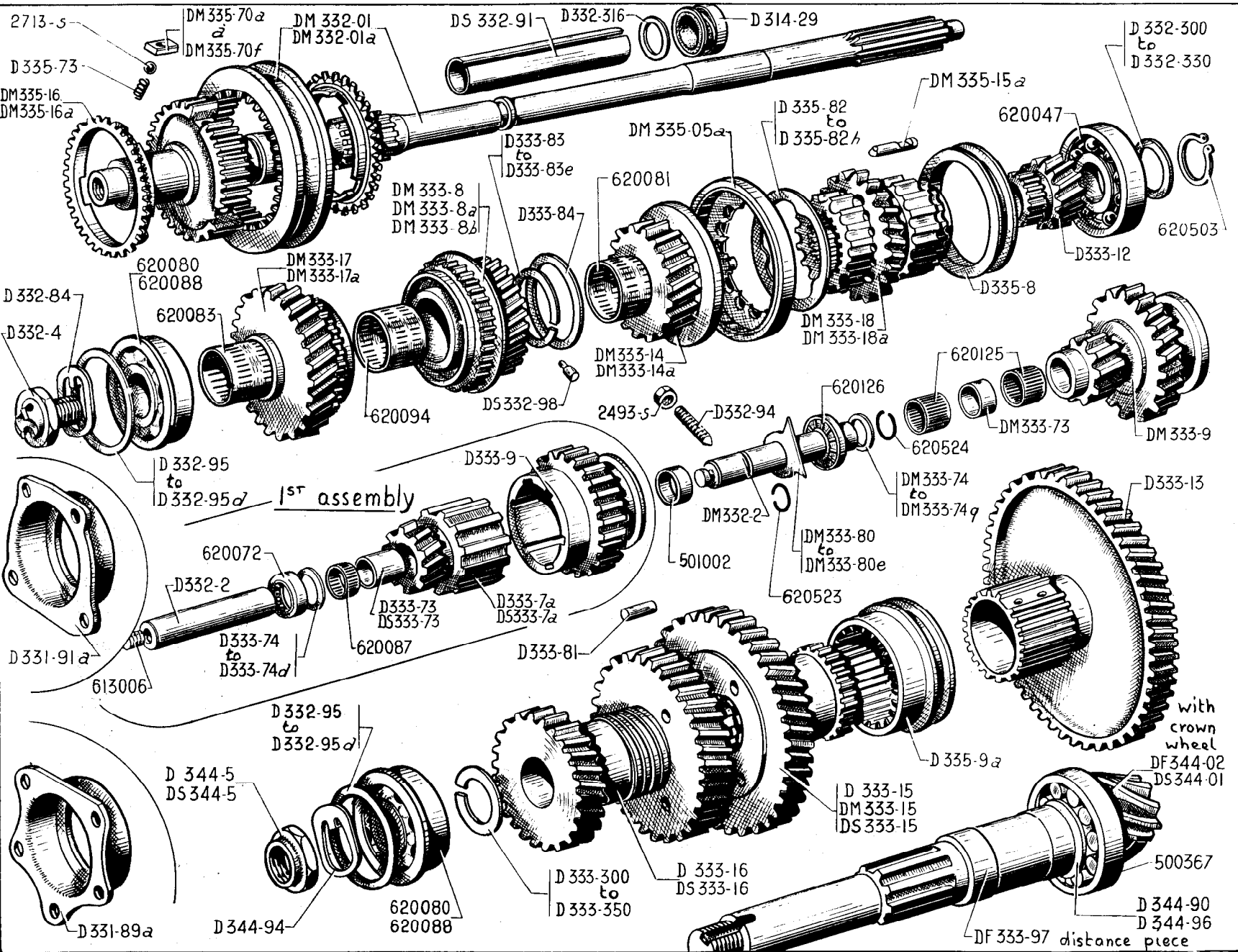
Catalogue No. 470 - January 1967.

GEARBOX-FORKS AND SHAFTS-81A

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	Adjusting washer for levers operating fork shafts, 28.5 x 36:	As nec.	2.459-S	Joint, copper, 14.3 x 19 x 1, under spring retaining cap housing compression spring for locking ball (R. VI).	3	88.642	Expanding washer, 15.9 mm diameter for holes, housing fork shaft for 3rd and 4th speeds (R. I).	
DM 334-300	1.76 mm thick.						December 1959 - February 1961.	2
DM 334-301	1.85 mm thick.		2.707-S	Ball, 6 mm diameter for locking levers operating fork shafts (R. VI).	18		Since February 1961.	3
DM 334-302	1.94 mm thick.					500.614	Locking plunger (9.5 x 18.2) (R. I).	2
DM 334-303	2.03 mm thick.		2.714-S	Ball, 9.52 mm diameter for locking gears (R. VI).	3			
DM 334-304	2.12 mm thick.					614.201	Nut, hex., 16 diameter x 150 pitch, 5 mm high for locking thrust screw for end of fork shaft (R. II).	6
DM 334-305	2.21 mm thick.		4.932-S	Ring seal, 24.2 x 28 x 1.9, for support tube for levers operating fork shaft (R. VI).	1		Until December 1959.	4
DM 334-306	2.3 mm thick.						December 1959 - February 1961.	3
DM 334-307	2.39 mm thick.						Since February 1961.	
DM 334-308	2.48 mm thick.							



84—GEARBOX—PINIONS—SHAFTS



## 82—GEARBOX—PINIONS—SHAFTS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until September 1962</b>							
D 314-29	Sealing bush on mainshaft (20 x 35 x 18) (R. VI).	1		Washer, 54 x 61, for adjusting front of mainshaft, front bearing on bevel pinion shaft. Until October 1957.	As nec.	D 332-316	4.98 mm thick (also as thrust washer for sealing bush).	1
D 331-89a	Housing for front ball bearing on bevel pinion shaft (5 holes 9 mm diameter). Until October 1957.	1	D 332-95	0.05 mm thick.		D 332-317	5.01 mm thick.	
D 331-91a	Housing for front ball bearing on mainshaft (4 holes 9 mm diameter). Until October 1957.	1	D 332-95a	0.10 mm thick.		D 332-318	5.04 mm thick.	
DM 332-01	<i>Mainshaft with synchromesh assembly for 3rd and 4th speeds (inclined end of teeth). Until January 1959. Replaced by DM 332-01b (see Table, page 89).</i>	1	D 332-95b	0.20 mm thick.		D 332-319	5.07 mm thick.	
DM 332-01a	<i>Mainshaft with synchromesh for 3rd and 4th speeds (straight tooth entry). Since January 1959. Replaced by DM 332-01b; order in addition: 1-DS 332-4 (R. VI).</i>	1		Washer, 54 x 66.5 for adjusting front of mainshaft, front ball bearing on bevel pinion shaft. Since October 1957.	As nec.	D 332-320	5.10 mm thick.	
D 332-2	<i>Shaft for intermediate reverse pinion (16 x 120). Until February 1961. Replaced by DS 332-2.</i>	1	D 332-95c	0.1 mm thick.		D 332-321	5.13 mm thick.	
DM 332-2	Shaft for intermediate reverse pinion (16 x 120, 1 groove for locking circlip). Since February 1961.	1	D 332-95d	0.05 mm thick.		D 332-322	5.16 mm thick.	
D 332-4	Starting handle dog, 16 diameter x 150 pitch, interior bore 7 mm diameter.	1	DS 332-98	Dowel pin, 2.7 x 2.9 x 5, for half-washers between 2nd and 3rd speed (R. VI).	1	D 332-323	5.19 mm thick.	
D 332-84	Lockwasher for dog nut (internal diameter 17 mm).	1		Spacing washer for rear ball bearing on gearbox mainshaft, 20 x 28 mm diameter:	As nec.	D 332-324	5.22 mm thick.	
DS 332-91	Distance piece for sealing bush (20 x 21.6 x 118.8).	1	D 332-300	4.5 mm thick.		D 332-325	5.25 mm thick.	
D 332-94	Grub screw, pointed, 7 diameter x 31 long, securing shaft.	1	D 332-301	4.53 mm thick.		D 332-326	5.28 mm thick.	
			D 332-302	4.56 mm thick.		D 332-327	5.31 mm thick.	
			D 332-303	4.59 mm thick.		D 332-328	5.34 mm thick.	
			D 332-304	4.62 mm thick.		D 332-329	5.49 mm thick.	
			D 332-305	4.65 mm thick.		D 332-330	6.48 mm thick.	
			D 332-306	4.68 mm thick.		D 333-7a	Intermediate reverse pinion (10 teeth, total length 72.35). Until February 1961.	1
			D 332-307	4.71 mm thick.		DS 333-7a	<i>Intermediate reverse pinion, arrangement for replacement of pinions DM 333-14 and D 333-15. Replaced by DS 333-040.</i>	1
			D 332-308	4.74 mm thick.		DM 333-8	<i>Pinion for mainshaft, 3rd speed with synchronising dogs (22 teeth) (groove on tapered end face) helix angle 31° 50'. Until June 1957. Replaced by DM 333-8b (see Table, page 89).</i>	1
			D 332-309	4.77 mm thick.		DM 333-8a	<i>Pinion for mainshaft, 3rd speed with synchronising dogs (22 teeth) (groove on both faces, tapered end of teeth) helix angle 33° 30'. June 1957 - January 1959. Replaced by DM 333-8b (see Table, page 89).</i>	1
			D 332-310	4.80 mm thick.				
			D 332-311	4.83 mm thick.				
			D 332-312	4.86 mm thick.				
			D 332-313	4.89 mm thick.				
			D 332-314	4.92 mm thick.				
			D 332-315	4.95 mm thick.				

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 333-8b	Pinion for mainshaft, 3rd speed, same as DM 333-8a except dogs straight tooth entry. Since January 1959.	1		<i>by DS 333-16 (see Table, Page 89)</i>		D 333-74b	1.80 mm thick.	
D 333-9	<i>Intermediate sliding reverse pinion, (28 teeth x 29.5 mm long). Replaces type 38 mm long. Until February 1961. Replaced by DS 333-040.</i>	1	DS 333-16	3rd and 4th speed gear-train on bevel pinion shaft (23 and 27 teeth) helix angle of 3rd speed pinion 30°30'. Since June 1957.	1	D 333-74c	1.91 mm thick.	
DM 333-9	<i>Reverse speed sliding pinion (10 and 17 teeth) with needle bearing cages, distance pieces and circlips. 17 teeth x 73.4 diameter. Since February 1961. Replaced by DS 333-040. Order in addition 1-DS 333-18a, 1-DS 333-80, (R. VI). 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614. 201.</i>	1	DM 333-17	<i>4th speed mainshaft pinion with synchronising dogs (27 teeth), tapered end of teeth groove on tapered end of face. Until January 1959. Replaced by DM 333-17a (see Table, Page 89).</i>	1	D 333-74d	2.20 mm thick.	As nec.
D 333-12	1st speed pinion on mainshaft (11 teeth, 18 splines).	1	DM 333-17a	4th speed mainshaft pinion, same as DM 333-17 except synchronising dog with straight tooth entry. Since January 1959.	1	DM 333-74	0.4 mm thick.	
D 333-13	1st speed pinion of bevel pinion shaft (39 teeth).	1	DM 333-18	Reverse speed mainshaft pinion (25 teeth, straight teeth). Until February 1961.	1	DM 333-74a	0.7 mm thick.	
DM 333-14	<i>2nd speed mainshaft pinion (18 teeth) (symmetrical hole entry). Until February 1961. Replaced by DM 333-14a (see Table, Page 89).</i>	1	DM 333-18a	<i>Main reverse speed pinion (16 teeth spiral). Since February 1961. Replaced by DS 333-18a. Order in addition 1-DS 333-040, 1-DS 333-80, (R. VI). 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614. 201.</i>	1	DM 333-74b	1 mm thick.	
DM 333-14a	2nd speed mainshaft pinion (17 teeth). Since February 1961.	1	D 333-73	Distance bush between needle bearing cages of intermediate reverse speed pinion (28.15 mm long replacing 28.7 mm long) (R. VI). Until February 1961.	1	DM 333-74c	1.3 mm thick.	
D 333-15	<i>2nd and reverse speed pinion on bevel pinion shaft (34 teeth). Until February 1961. Replaced by DS 333-15 (see Table, Page 89).</i>	1	DM 333-73	Distance bush between needle bearing cages of intermediate reverse speed pinion (16.6 x 19 x 9.5) (R. VI). Since February 1961.	1	DM 333-74d	1.6 mm thick.	
DM 333-15	2nd and reverse speed pinion on bevel pinion shaft (33 teeth inclined entry of teeth). Since February 1961.	1	DS 333-73	Distance bush between needle bearing cages of intermediate reverse speed pinion (16.6 x 18.9 x 42.28) (R. VI). Arrangement for replacement of pinions DM 333-14, and D 333-15.	1	DM 333-74e	1.9 mm thick.	
DS 333-15	2nd and reverse speed pinion on bevel pinion shaft (33 teeth, straight tooth entry). For replacement of D 333-15.	1		Washer, 16 x 26 mm diameter for adjusting intermediate reverse speed pinion. Until February 1961.	As nec.	DM 333-74f	2.2 mm thick.	
D 333-16	<i>3rd and 4th speed gear-train on bevel pinion shaft (23 and 27 teeth). Helix angle of 3rd speed pinion 31°-50'. Until June 1957. Replaced</i>	1	D 333-74	1.58 mm thick.		DM 333-74g	2.5 mm thick.	
			D 333-74a	1.69 mm thick.		DM 333-74h	2.8 mm thick.	
						DM 333-74i	3.1 mm thick.	
						DM 333-74j	3.4 mm thick.	
						DM 333-74k	3.7 mm thick.	
						DM 333-74m	4 mm thick.	
						DM 333-74n	4.3 mm thick.	
						DM 333-74p	4.6 mm thick.	
						DM 333-74q	4.9 mm thick.	
							Washer with lug for adjusting reverse speeds sliding pinion: Since February 1961.	As nec.
						DM 333-80	1.54 mm thick.	
						DM 333-80a	2.02 mm thick.	
						DM 333-80b	2.50 mm thick.	
						DM 333-80c	2.98 mm thick.	
						DM 333-80d	3.46 mm thick.	
						DM 333-80e	3.94 mm thick.	
						D 333-81	Driving pin between 3rd and 4th speed gear-train and 2nd and reverse speed pinion on bevel pinion (8 x 17). Until April 1962. April 1962 - September 1962.	6 3
							Half-washer between 2nd and 3rd speed pinions:	As nec.
						D 333-83	2.77 to 2.80 mm thick.	
						D 333-83a	2.80 to 2.83 mm thick.	
						D 333-83b	2.83 to 2.86 mm thick.	
						D 333-83c	2.86 to 2.89 mm thick.	
						D 333-83d	2.89 to 2.92 mm thick.	
						D 333-83e	2.92 to 2.95 mm thick.	
						D 333-84	Washer, 40 x 45 x 2.7, retaining half-washers between 2nd and 3rd speed mainshaft pinion.	1

## 86—GEARBOX—PINIONS—SHAFTS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 333-97	Distance piece for bevel pinion shaft (arrangement for mountain ratio).	1	D 333-329	3.81 mm thick.				
	Thrust washer, for front ball bearing on bevel pinion shaft, 25 x 33:	As nec.	D 333-330	3.85 mm thick.			Driving dowel for synchromesh rings, length 23.2 mm. Since January 1959.	As nec
D 333-300	2.65 mm thick.		D 333-331	3.89 mm thick.		DM 335-70a	5.2 mm thick.	
D 333-301	2.69 mm thick.		D 333-332	3.93 mm thick.		DM 335-70b	5.3 mm thick.	
D 333-302	2.73 mm thick.		D 333-333	3.97 mm thick.		DM 335-70c	5.4 mm thick.	
D 333-303	2.77 mm thick.		D 333-334	4.01 mm thick.			Driving dowel for synchromesh rings, length 22 mm. Until January 1959.	As nec.
D 333-304	2.81 mm thick.		D 333-335	4.05 mm thick.				
D 333-305	2.85 mm thick.		D 333-336	4.09 mm thick.		DM 335-70d	5.25 mm thick.	
D 333-306	2.89 mm thick.		D 333-337	4.13 mm thick.		DM 335-70e	5.35 mm thick.	
D 333-307	2.93 mm thick.		D 333-338	4.17 mm thick.		DM 335-70f	5.45 mm thick.	
D 333-308	2.97 mm thick.		D 333-339	4.21 mm thick.		D 335-73	Compression spring for balls of synchromesh for 3rd and 4th speed pinion.	3
D 333-309	3.01 mm thick.		D 333-340	4.25 mm thick. (arrangement for mountain ratio).			Internally toothed ring for adjusting 2nd speeds synchromesh assembly.	As nec.
D 333-310	3.05 mm thick.		D 333-341	2.17 mm thick.				
D 333-311	3.09 mm thick.		D 333-344	2.29 mm thick.		D 335-82	0.4 mm thick.	
D 333-312	3.13 mm thick.		D 333-345	2.41 mm thick.		D 335-82a	0.7 mm thick.	
D 333-313	3.17 mm thick.		D 333-350	2.53 mm thick.		D 335-82b	1 mm thick.	
D 333-314	3.21 mm thick.		DM 333-05a	Synchromesh for 2nd speed.	1	D 335-82c	1.2 mm thick.	
D 333-315	3.25 mm thick.		D 335-8	Sliding collar for operating meshing plungers. Width 10.5 mm.	1	D 335-82d	1.5 mm thick.	
D 333-316	3.29 mm thick.		D 335-9a	Sliding collar for 1st speed.		D 335-82e	0.2 mm thick.	
D 333-317	3.33 mm thick.		DM 335-15a	Set of 12 meshing plungers (1 dowel on rear face), groove for housing collar. Width 10.6 mm.	1	D 335-82f	0.35 mm thick.	
D 333-318	3.37 mm thick.		DM 335-16	Synchromesh ring for 3rd and 4th speed pinions (inclined end of teeth). Until January 1959.	2	D 335-82g	0.50 mm thick.	
D 333-319	3.41 mm thick.		DM 335-16a	Synchromesh ring for 3rd and 4th speed pinions (straight entry of teeth). Since January 1959.	2	D 335-82h	0.60 mm thick.	
D 333-320	3.45 mm thick.					DS 334-01	Crown wheel and pinion, 8 x 31, with rear bearing fitted (3rd and 4th gear train driven by dowels). Replaces type 9 x 35.	1
D 333-321	3.49 mm thick.							
D 333-322	3.53 mm thick.							
D 333-323	3.57 mm thick.							
D 333-324	3.61 mm thick.							
D 333-325	3.65 mm thick.							
D 333-326	3.69 mm thick.							
D 333-327	3.73 mm thick.							
D 333-328	3.77 mm thick.							

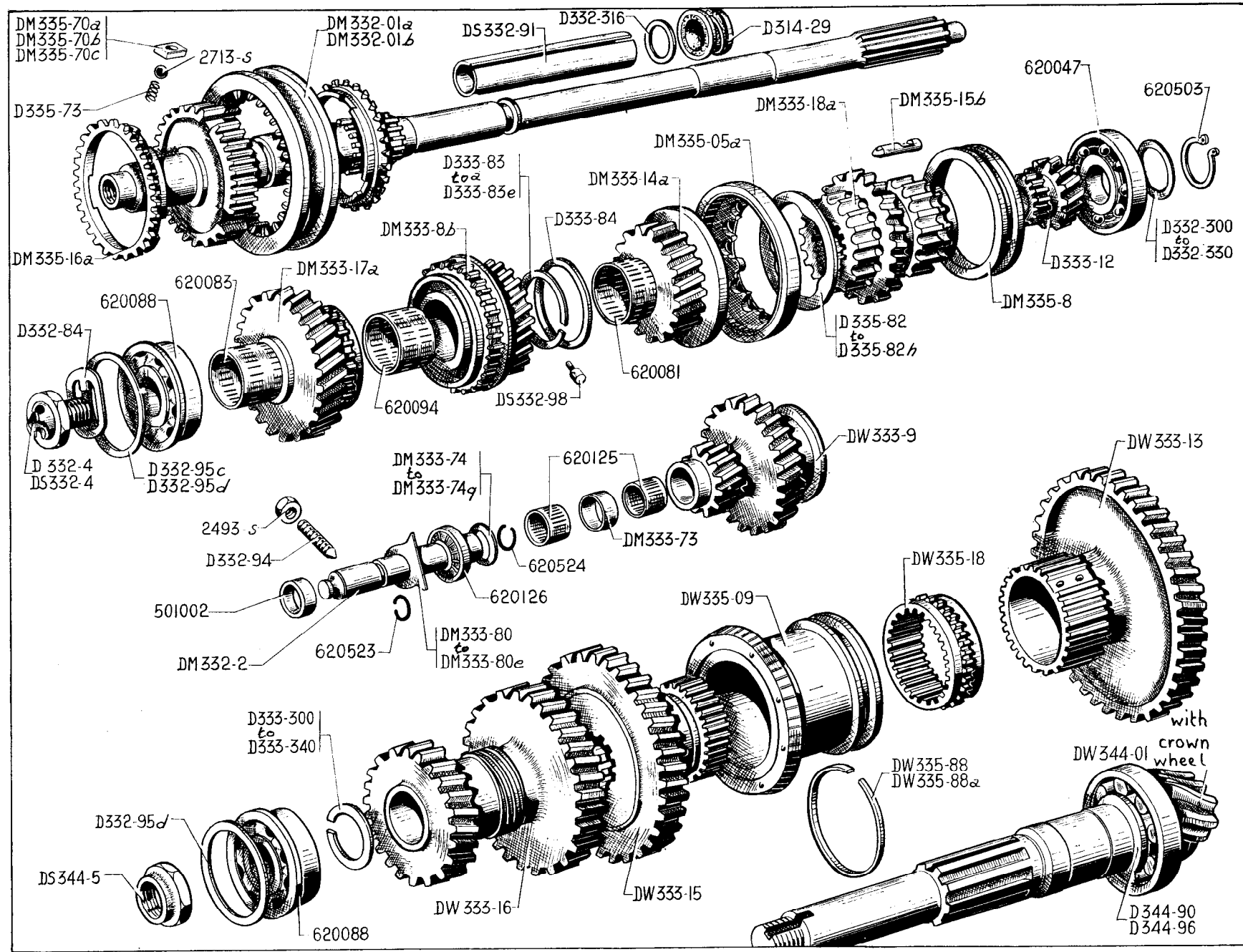


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 344-02	Crown wheel and pinion, 7 x 31 (mountain use).	1	D 344-96	Locking ring for rear roller bearing of bevel pinion (shaft side), without chamfer.	1	620.081	Needle bearing cage, 33x36x30, for 2nd speed mainshaft pinion(R. VI).	1
D 344-5	<i>Nut, hex., 24 diameter x 150 pitch, shouldered, for locking bevel pinion. Until July 1957. Replaced by DF 344-5. See Technical Note No. 676.</i>	1	2.493-S	Nut, hex., 7 diameter x 100 pitch, locking grub screw on shaft (R.III).	1	620.083	Needle bearing cage, 33x36x36, for 4th speed mainshaft pinion(R. VI).	1
DS 344-5	Nut, hex., 24 diameter x 150 pitch, shouldered part 25 mm diameter, locking bevel pinion. Since July 1957.	1	2.713-S	Ball, 6.35 mm diameter for 3rd and 4th speed sliding pinion (R. VI).	3	620.087	Needle bearing cage, 16x19x18, for intermediate reverse gear (R. VI). Until February 1961.	2
D 344-90	Locking ring for rear roller bearing on bevel pinion (teeth side), with internal chamfer on one face.	1	500.367	Rear bearing for bevel pinion, (30 x 72 x 19) (R. VI). (Arrangement with mountain ratio).	1	620.088	Double ball bearing, oblique, shouldered, 25 x 62 x 67.5 x 25.4 (R.I): - for front of mainshaft. - for front of bevel pinion shaft. Since October 1957.	1
D 344-94	<i>Lockwasher for nut locking bevel pinion (internal diameter 24.5 mm). Until July 1957. No longer supplied. See Technical Note No. 676.</i>	1	501.002	Cap 20 mm diameter for hole for reverse pinion shaft (R.I).	1	620.094	Needle bearing cage 33 x 36 x 32.2 for 3rd speed mainshaft pinion (R. VI).	1
			613.006	Plug, threaded 7 diameter x 125 pitch, 6 mm long, for hole in shaft (R.I). Until February 1959.	1	620.125	Needle bearing cage 16 x 19 x 20 for reverse speed sliding pinion (R. VI) Since February 1961.	2
			620.047	Bearing, 20 x 62 x 17, on rear of mainshaft (R. VI).	1	620.126	Needle thrust bearing 16 x 32 x 2.8 for reverse speed sliding pinion (R. VI). Since February 1961.	1
			620.072	Ball thrust bearing, 16 x 30 x 9.5, for intermediate reverse pinion (R. I). Until February 1961.	2	620.503	Circlip, retaining bearing (R. VI).	2
			620.080	Double ball bearing, oblique (25 x 62 x 25.4) (marked D on inner race) (R. I): - for front of mainshaft. - for front of bevel pinion shaft. Until October 1957.	1	620.523	Circlip locking reverse speed sliding pinion (R. I). Since February 1961.	1
					1	620.524	Locking ring for reverse speed sliding pinion needle bearing cage (17 x 20 x 1.2) (R. VI). Since February '61.	2

ARRANGEMENT	BY REPLACEMENT OF ONE OF THESE PARTS:	IT IS ESSENTIAL TO CHANGE THE FOLLOWING PARTS:
Until June 1957.	<ul style="list-style-type: none"> <li>- DM 332-01 Shaft.</li> <li>- DM 333-8 Pinion.</li> <li>- D 333-16 Gear-train.</li> <li>- DM 333-17 Pinion.</li> </ul>	<ul style="list-style-type: none"> <li>- 1-DM 332-01b, 1-DM 333-8b, 1-DS 333-16, 1-DM 333-17a, 2-DM 335-16a. 1-DS 332-4 (R. VI).</li> </ul>
June 1957 - January 1959.	<ul style="list-style-type: none"> <li>- DM 332-01 Shaft.</li> <li>- DM 333-8a Pinion.</li> <li>- DM 333-17 Pinion.</li> </ul>	<ul style="list-style-type: none"> <li>- 1-DM 332-01b, 1-DM 333-8b, 1-DM 333-17a, 2-DM 335-16a. 1-DS 332-4 (R. VI).</li> </ul>
Until February 1961.	<ul style="list-style-type: none"> <li>- DM 333-14 Pinion.</li> <li>- D 333-15 Pinion.</li> </ul>	<ul style="list-style-type: none"> <li>1-DS 333-040, 1-DM 333-14a, 1-DS 333-15, 1-DS 333-80 (R. VI).</li> </ul>

The numbers underlined indicate new parts and do not appear on the illustrations.

92—GEARBOX—PINIONS—SHAFTS



90—GEARBOX—PINIONS—SHAFTS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1962</b>							
D 314-29	Sealing bush on mainshaft (20 x 35 x 18) (R. VI).	1	DS 332-98	Dowel pin, 2.7 x 2.9 x 5, for half-washers between 2nd and 3rd speed (R. VI).	1	<u>DS 333-040</u>	Assembly of reverse speed pinions with spindle and needle bearing cages. Since July 1964.	1
DM 332-01a	<i>Mainshaft with synchromesh for 3rd and 4th speeds (straight tooth entry). Until November 1963. Replaced by DM 332-01b; order in addition: 1-DS 332-4 (R. VI).</i>	1		Thrust washer for rear ball bearing on gearbox mainshaft, 20 x 28 mm diameter:	As nec.	<u>DS 333-7e</u>	Intermediate reverse speed pinion, 47.2 mm long. Since July 1964.	1
DM 332-01b	Mainshaft with synchromesh for 3rd and 4th speeds (arrangement without lockwasher). Since November 1963.	1	D 332-300	4.5 mm thick.		DM 333-8b	Pinion for mainshaft, 3rd speed with dog (22 teeth), straight tooth entry.	1
DM 332-2	Shaft for intermediate reverse pinion (16 x 120, 1 groove for locking circlip). Until July 1964.	1	D 332-301	4.53 mm thick.		<u>DS 333-9c</u>	Reverse speed sliding pinion, total length 28 mm. Since July 1964.	1
<u>DS 332-2</u>	Shaft for intermediate reverse pinion (16 x 124). Since July 1964.	1	D 332-302	4.56 mm thick.		DW 333-9	<i>Intermediate sliding reverse pinion, diameter teeth 17 teeth, 72.4. Until July 1964. Replaced by DS 333-040; order in addition: 1-DS 333-18a, 1-DS 333-80 (R. VI), 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.</i>	1
D 332-4	Starting handle dog, 16 diameter x 150 pitch, interior bore 7 mm diameter. Until November 1963.	1	D 332-303	4.59 mm thick.		D 333-12	Main pinion for 1st speed (11 teeth, 18 splines).	1
DS 332-4	Starting handle dog, 18 x 125 (R. VI). Since November 1963.	1	D 332-304	4.62 mm thick.		DW 333-13	1st speed pinion on main pinion (39 teeth), length 44.5 mm.	1
D 332-84	Lockwasher for dog nut (internal diameter 17 mm). Until November 1963.	1	D 332-305	4.65 mm thick.		DM 333-14a	Main pinion, 2nd speed (17 teeth).	1
DS 332-91	Distance piece for sealing bush (20 x 21.6 x 118.8).	1	D 332-306	4.68 mm thick.		<u>DS 333-15a</u>	2nd speed pinion and reverse. Since July 1964.	1
D 332-94	Grub screw, pointed, 7 diameter x 31 long securing shaft.	1	D 332-307	4.71 mm thick.		DW 333-15	<i>2nd speed pinion and reverse on main pinion without hole for driving dowel (33 teeth). Until July 1964. Replaced by DS 333-15a; order in addition: 1-DS 333-040, 1-DS 333-18a, 1-DS 333-80 (R. VI), 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.</i>	1
	Washer, 54 x 66.5 for adjusting front of mainshaft, front ball bearing on bevel pinion shaft.	As nec.	D 332-308	4.74 mm thick.		DW 333-16	Train of 3rd and 4th on main pinion, without hole for driving dowel, splined internally (23 and 27 teeth).	1
D 332-95c	0.1 mm thick.		D 332-309	4.77 mm thick.		DM 333-17a	Main pinion for 4th speed with straight tooth dog entry.	1
D 332-95d	0.05 mm thick.		D 332-310	4.80 mm thick.				
			D 332-311	4.83 mm thick.				
			D 332-312	4.86 mm thick.				
			D 332-313	4.89 mm thick.				
			D 332-314	4.92 mm thick.				
			D 332-315	4.95 mm thick.				
			D 332-316	4.98 mm thick. (also as thrust washer for sealing bush).	1			
			D 332-317	5.01 mm thick.				
			D 332-318	5.04 mm thick.				
			D 332-319	5.07 mm thick.				
			D 332-320	5.10 mm thick.				
			D 332-321	5.13 mm thick.				
			D 332-322	5.16 mm thick.				
			D 332-323	5.19 mm thick.				
			D 332-324	5.22 mm thick.				
			D 332-325	5.25 mm thick.				
			D 332-326	5.28 mm thick.				
			D 332-327	5.31 mm thick.				
			D 332-328	5.34 mm thick.				
			D 332-329	5.49 mm thick.				
			D 332-330	6.48 mm thick.				

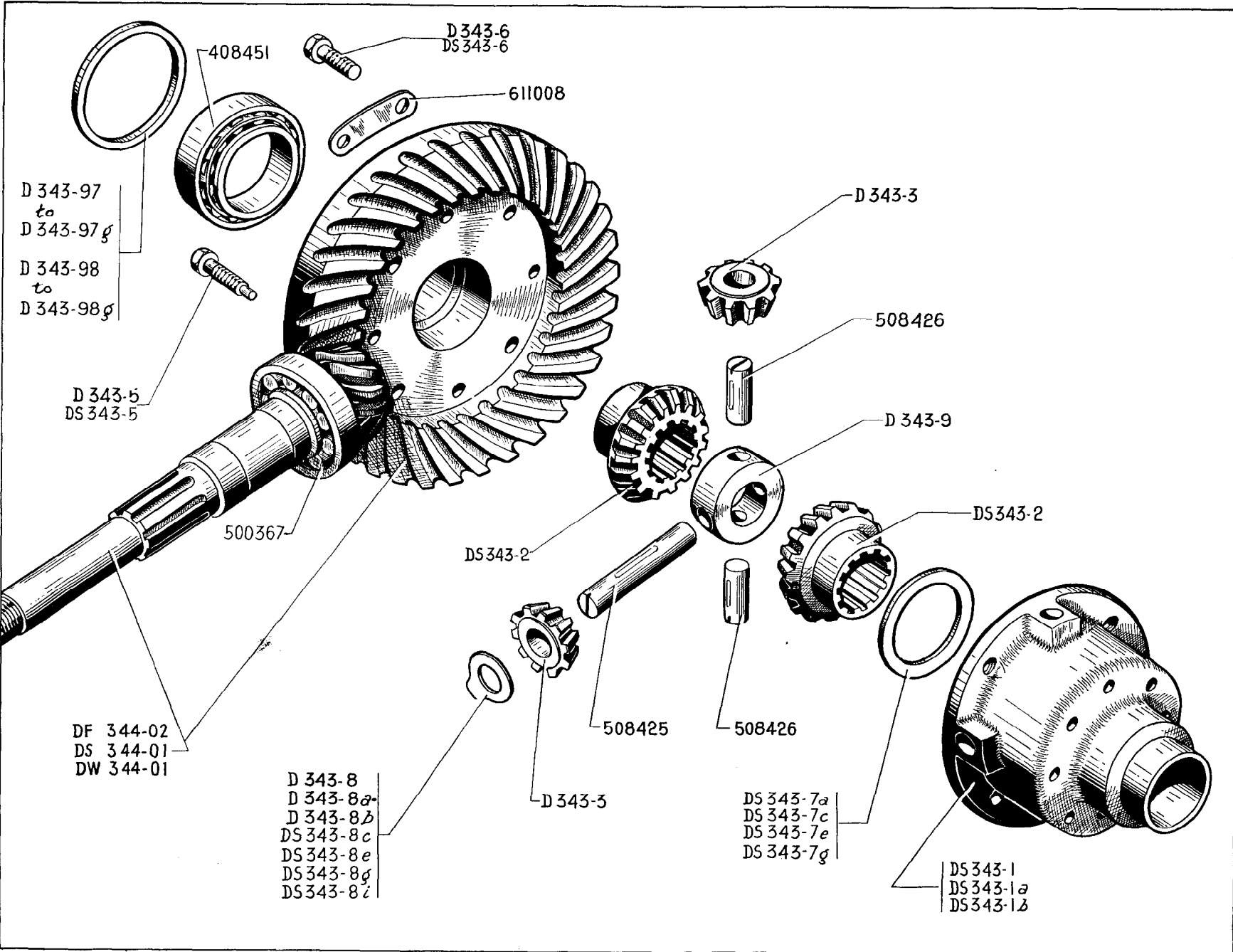


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 333-18a	<i>Reverse speed mainshaft pinion (16 teeth, spiral). Until July 1964. Replaced by DS 333-18a, order in addition: 1-DS 333-040, 1-DS 333-80 (R. VI), 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.</i>	1	<u>DS 333-75a</u>	Bush for reverse gear sliding pinion, 19 x 37.5 x 30.3. Since July 1964.	1	D 333-309	3.01 mm thick.	
<u>DS 333-18a</u>	Reverse speed mainshaft pinion, thickness of pinion 13.2 mm. Since July 1964.	1	DM 333-80	1.54 mm thick.		D 333-310	3.05 mm thick.	
DM 333-73	Distance bush between needle bearing cages of intermediate reverse speed pinion (16.6 x 19 x 9.5) (R. VI). Until July 1964.	1	DM 333-80a	2.02 mm thick.		D 333-311	3.09 mm thick.	
<u>DS 333-73d</u>	Distance bush between needle bearing cages of intermediate reverse speed pinion, 16.6 x 18.9 x 9 (R. VI). Since July 1964.	1	DM 333-80b	2.50 mm thick.		D 333-312	3.13 mm thick.	
	Washer, 16 diameter x 17.5, for adjustment of reverse speed sliding pinion (R. VI). Until July 1964.	As nec.	DM 333-80c	2.98 mm thick.		D 333-313	3.17 mm thick.	
DM 333-74	0.4 mm thick.		DM 333-80d	3.46 mm thick.		D 333-314	3.21 mm thick.	
DM 333-74a	0.7 mm thick.		DM 333-80e	3.94 mm thick.		D 333-315	3.25 mm thick.	
DM 333-74b	1 mm thick.		<u>DS 333-80</u>	Thrust washer with lug for sliding reverse gear pinion (R. VI). Since July 1964.	1	D 333-316	3.29 mm thick.	
DM 333-74c	1.3 mm thick.		D 333-83	2.77 to 2.80 mm thick.		D 333-317	3.33 mm thick.	
DM 333-74d	1.6 mm thick.		D 333-83a	2.80 to 2.83 mm thick.		D 333-318	3.37 mm thick.	
DM 333-74e	1.9 mm thick.		D 333-83b	2.83 to 2.86 mm thick.		D 333-319	3.41 mm thick.	
DM 333-74f	2.2 mm thick.		D 333-83c	2.86 to 2.89 mm thick.		D 333-320	3.45 mm thick.	
DM 333-74g	2.5 mm thick.		D 333-83d	2.89 to 2.92 mm thick.		D 333-321	3.49 mm thick.	
DM 333-74h	2.8 mm thick.		D 333-83e	2.92 to 2.95 mm thick.		D 333-322	3.53 mm thick.	
DM 333-74i	3.1 mm thick.		D 333-84	Washer, 40 x 45 x 2.7, retaining half-washers between 2nd and 3rd speed mainshaft pinion.	1	D 333-323	3.57 mm thick.	
DM 333-74j	3.4 mm thick.		<u>DM 333-97</u>	Distance piece for bevel pinion shaft 45.15 mm long (arrangement for mountain ratio).	1	D 333-324	3.61 mm thick.	
DM 333-74k	3.7 mm thick.			Thrust washer for front ball bearing on bevel pinion shaft, 25 x 33;	As nec.	D 333-325	3.65 mm thick.	
DM 333-74m	4 mm thick.		D 333-300	2.65 mm thick.		D 333-326	3.69 mm thick.	
DM 333-74n	4.3 mm thick.		D 333-301	2.69 mm thick.		D 333-327	3.73 mm thick.	
DM 333-74p	4.6 mm thick.		D 333-302	2.73 mm thick.		D 333-328	3.77 mm thick.	
DM 333-74q	4.9 mm thick.		D 333-303	2.77 mm thick.		D 333-329	3.81 mm thick.	
			D 333-304	2.81 mm thick.		D 333-330	3.85 mm thick.	
			D 333-305	2.85 mm thick.		D 333-331	3.89 mm thick.	
			D 333-306	2.89 mm thick.		D 333-332	3.93 mm thick.	
			D 333-307	2.93 mm thick.		D 333-333	3.97 mm thick.	
			D 333-308	2.97 mm thick.		D 333-334	4.01 mm thick.	
						D 333-335	4.05 mm thick.	
						D 333-336	4.09 mm thick.	
						D 333-337	4.13 mm thick.	
						D 333-338	4.17 mm thick.	
						D 333-339	4.21 mm thick.	
						D 333-340	4.25 mm thick.	
						DM 335-05a	Synchromesh for 2nd speed.	1
						DW 335-09	Synchromesh for 1st speed.	1
						DM 335-8	Sliding collar for operating meshing plungers. Width 10 mm.	1

The numbers underlined indicate new parts which do not appear on the illustration.

94—GEARBOX—PINIONS—SHAFTS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 335-15b	Set of 12 meshing plungers, groove for housing collar. Width 10.1 mm.	1	DW 344-01	Crown wheel and pinion (3rd and 4th speed gear-train driven by splines), 8 x 31.	1	620.083	Needle bearing cage, 33 x 36 x 36, for 4th speed mainshaft pinion (R. VI).	1
DM 335-16a	Synchromesh ring for 3rd and 4th speed pinions (straight entry of teeth).	2	DS 344-5	Nut, hex., 24 diameter x 150 pitch, shouldered part 25 mm diameter, locking bevel pinion.	1	620.088	Double ball bearing, oblique, shouldered, 25 x 62 x 67.5 x 25.4 (R. I): - for front of mainshaft. - for front of bevel pinion shaft.	1 1
DW 335-18	Meshing plunger for 1st speed synchromesh.	1	D 344-90	Locking ring for rear roller bearing on bevel pinion (teeth side), with internal chamfer on one face.	1	620.094	Needle bearing cage, 33 x 36 x 32.2 for 3rd speed mainshaft pinion (R. VI).	1
	Driving dowel for synchromesh rings, length 23.2 mm.	As nec.	D 344-96	Locking ring for rear roller bearing of bevel pinion (shaft side), without chamfer.	1	620.125	Needle bearing cage, 16 x 19 x 20 for reverse speed sliding pinion (R. VI).	2
DM 335-70a	5.2 mm thick.		2.493-S	Nut, hex., 7 diameter x 100 pitch, locking grub screw on shaft (R. III).	1	620.126	Needle thrust bearing, 16 x 32 x 2.8 for reverse speed sliding pinion (R. VI). Until July 1964. Since July 1964.	1 2
DM 335-70b	5.3 mm thick.		2.713-S	Ball, 6.35 mm diameter for 3rd and 4th speed sliding pinion (R. VI).	1	<u>620.262</u>	Needle bearing cage for intermediate reverse speed pinion (16 x 19 x 16) (R. VI). Since July 1964.	2
DM 335-70c	5.4 mm thick.		501.002	Cap, 20 mm diameter for hole for reverse pinion shaft (R. I).	1	620.503	Circlip, retaining bearing (R. VI).	2
D 335-73	Compression spring for balls of synchromesh for 3rd and 4th speed pinion.	3	620.047	Bearing, 20 x 62 x 17, on rear of mainshaft (R. VI).	1	620.523	Circlip locking reverse speed sliding pinion (R. I). Until July 1964.	1
	Internally toothed ring for adjusting 2nd speed synchromesh assembly.	As nec.	620.081	Needle bearing cage, 33 x 36 x 30 for 2nd speed mainshaft pinion (R. VI).	1	620.524	Locking ring for reverse speed sliding pinion needle bearing cage (17 x 20 x 1.2) (R. VI). Until July 1964.	2
D 335-82	0.4 mm thick.							
D 335-82a	0.7 mm thick.							
D 335-82b	1 mm thick.							
D 335-82c	1.2 mm thick.							
D 335-82d	1.5 mm thick.							
D 335-82e	0.2 mm thick.							
D 335-82f	0.35 mm thick.							
D 335-82g	0.50 mm thick.							
D 335-82h	0.60 mm thick.							
	Segment for 1st speed synchromesh.	As nec.						
DW 335-88	1.3 mm thick. 1st possibility.							
DW 335-88a	1.4 mm thick. 2nd possibility.							



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 343-1	<i>Housing for differential (tapped 10 diameter × 150 pitch for securing crown wheel). Until July 1959. Replaced by DS 343-1b; order in addition: 3-DS 343-5, 5-DS 343-6, 1-DS 343-7a to DS 343-7g (R. VI), 2-DS 343-8c to DS 343-8i, according to setting.</i>	1		Thrust washer, 38.25 x 56, for planet gear (R. VI):	As nec.		Washer for adjusting differential bearing diameters 72 x 82.8:	As nec.
			DS 343-7a	1.91 mm thick.		D 343-98	3 mm thick.	
			DS 343-7c	2.03 mm thick.		D 343-98a	3.05 mm thick.	
			DS 343-7e	2.15 mm thick.		D 343-98b	3.10 mm thick.	
DS 343-1a	<i>Housing for differential, distance between bearing face for planet gear and bearing face on crown wheel: 54 mm; between bearing faces of satellite pinion 74.4 mm., securing holes for crown wheel tapped 10 diameter × 125 pitch. July 1959 - July 1960. Replaced by DS 343-1b; order in addition; 1-DS 343-7a to DS 343-7g (R. VI), 2-DS 343-8c to DS 343-8i, according to setting.</i>	1	DS 343-7g	2.27 mm thick.		D 343-98c	3.15 mm thick.	
				Thrust washer for satellite pinion, 14 x 27.7. Until June 1960.	As nec.	D 343-98d	3.20 mm thick.	
			D 343-8	1.4 mm thick.		D 343-98e	3.25 mm thick.	
			D 343-8a	1.2 mm thick.		D 343-98f	3.30 mm thick.	
			D 343-8b	1 mm thick.		D 343-98g	3.35 mm thick.	
				Thrust washer for satellite pinion, 14 x 27.7. Since June 1960.	As nec.	DS 344-01	Crown wheel and pinion, 8 x 31 with rear bearing assembled (3rd and 4th speed gear-train driven by dowels). Replaces type 9 x 35. Until September 1962.	1
DS 343-1b	Housing for differential, distance between bearing face for planet wheel and bearing face on crown wheel 54 mm, between faces of satellite pinion: 75.6 mm, securing holes for crown wheel tapped 10 diameter x 125 pitch. Since June 1960.	1	DS 343-8c	1.71 mm thick.		DW 344-01	Crown wheel and pinion, 8 x 31, (3rd and 4th speed gear-train driven by splines). Since September 1962.	1
			DS 343-8e	1.85 mm thick.		DF 344-02	Crown wheel and pinion, 7 x 31, (mountain use). Until September 1962.	1
			DS 343-8g	1.99 mm thick.		<u>DM 334-02</u>	Crown wheel and pinion, 7 x 31, 30 mm diameter for a length of 135.5 mm (mountain use). Since September 1962.	1
			DS 343-8i	2.13 mm thick.		408.451	Taper roller bearing (40 x 80 x 19.5) for differential housing (R. VI).	2
DS 343-2	Planet wheel (16 teeth).	2	D 343-9	Crosshead for satellite pinion spindle, 25 x 40.5 x 20.	1	500.367	Rear bearing of bevel pinion (30 x 72 x 19) (R. VI). (Arrangement with mountain ratio).	1
D 343-3	Satellite pinion, 10 teeth, total height 10.6 mm.	4		Distance washer for differential bearing, diameter 74 x 82.8:	As nec.	508.425	Spindle for satellite pinion (14 x 109) (R. I).	1
D 343-5	Screw, hex. head, with dowel, 10 diameter x 150 pitch, length 37.5, securing housing on crown wheel and locking satellite pinion spindle. Until July 1959.	3	D 343-97	2.9 mm thick.		508.426	Spindle for satellite pinions (14 x 47.5) (R. I).	2
			D 343-97a	3.3 mm thick.		611.008	Lockwasher, double, for screws securing crown wheel on differential (R. I). Until July 1959.	4
DS 343-5	Screw, hex. head, with dowel, 10 diameter x 125 pitch, 36.5 long, securing housing on crown wheel and locking satellite pinion spindle. Since July 1959.	3	D 343-97b	3.7 mm thick.				
			D 343-97c	4.1 mm thick.				
			D 343-97d	4.5 mm thick.				
D 343-6	Screw, hex. head, 10 diameter x 150 pitch, 26 long, securing housing on crown wheel. Until July 1959.	5	D 343-97e	4.9 mm thick.				
			D 343-97f	5.3 mm thick.				
DS 343-6	Screw, hex. head, 10 diameter x 125 pitch, 25 long, securing housing on crown wheel. Since July 1959.	5	D 343-97g	5.7 mm thick.				

The numbers underlined indicate new parts which do not appear on the illustration.



**98—GEAR CHANGE CONTROL (LEFT-HAND STEERING)**

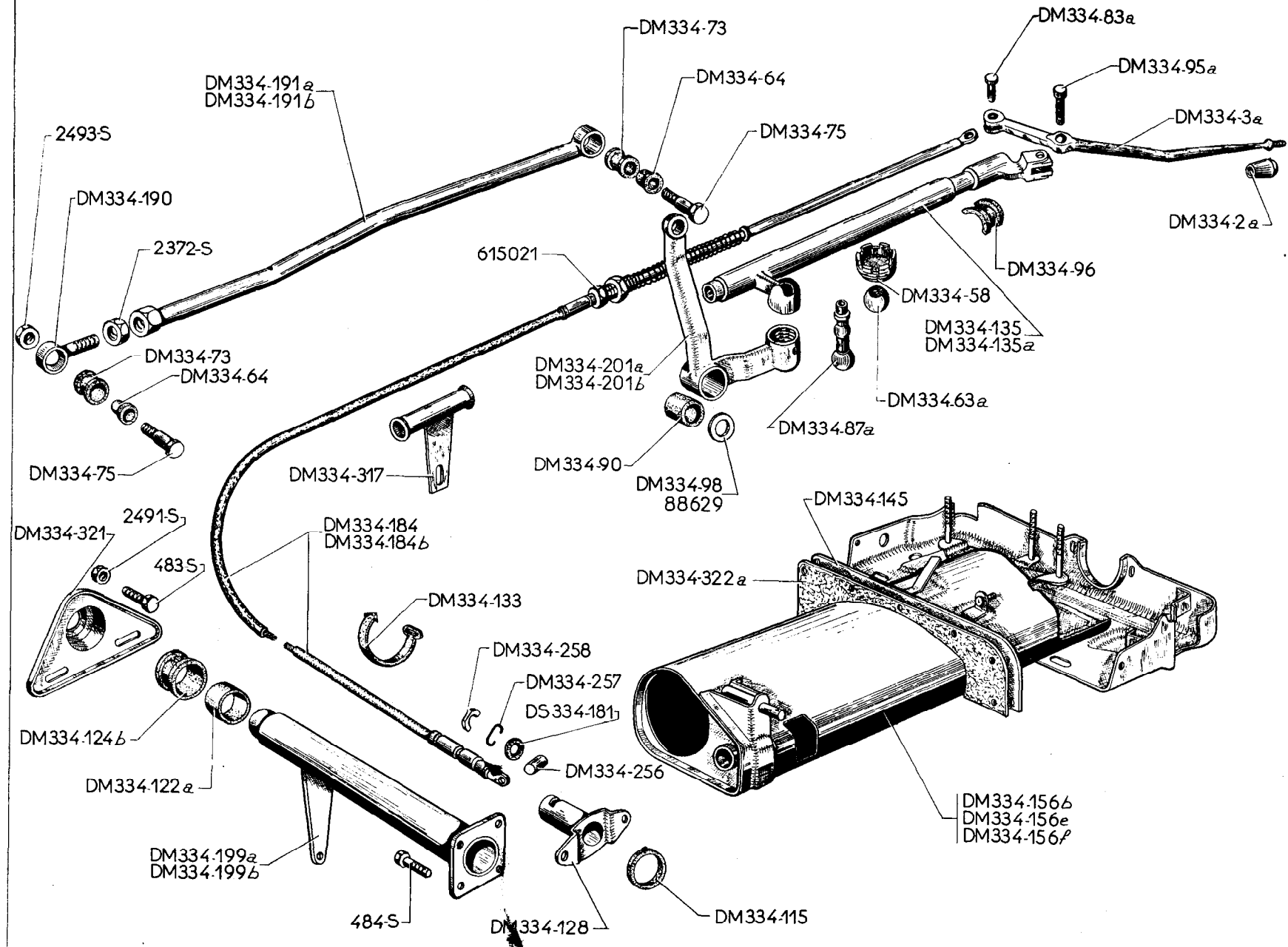
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>For Right-hand Steering see page 102</b>							
DM 334-2a	Knob for gear control lever on dashboard (R. VI). Until September 1964.	1	DM 334-71	<i>Rod for gear change control (total length 820 mm). Until April 1963. Replaced by DM 334-71a; order in addition: 1-DM 334-190.</i>	1	DM 334-87a	Ball with stem for bell crank lever and shaft for gear change control.	1
<u>DW 334-2</u>	Knob for gear control lever on dashboard, threaded 7 x 100 (R. VI). Since September 1964.	1	DM 334-71a	Rod for gear change control (total length 772 mm). Since April 1963.	1	DM 334-90	Bush, Rilsan, 12 x 16 x 25, for gear change control bell crank lever (R. VI).	1
DM 334-3	Gear control lever on dashboard (diameter for hole for articulating pin 10 mm). Until May 1959.	1	DM 334-73	Rubber bush, shouldered, 12 x 16 x 19 x 14.5, securing control rod.	2	DM 334-92a	Bell crank lever for gear change control.	1
DM 334-3a	Gear control lever on dashboard (diameter of hole for articulating pin 7 mm). May 1959 - September 1964.	1	<u>DJ 334-75</u>	Pin, shouldered, 10 diameter (threaded 7 x 100), securing control rod, length under head 34 mm. Since December 1966.	2	DM 334-95	Pin, shouldered, 10 diameter x 35 long, for gear change control for lever on dashboard. Until May 1959.	1
<u>DW 334-3</u>	Gear control lever on dashboard, threaded 7 x 100. Since September 1964.	1	DM 334-75	Pin, shouldered, 10 diameter (threaded 7 diameter x 100 pitch), securing control rod. All Types except Germany. (Anti-theft device). Until December 1966.	2	DM 334-95a	Pin, shouldered, 7 diameter x 32.8 long, for gear change lever on dashboard. Since May 1959.	1
DM 334-4a	Shaft for gear change control with forked end and lever (diameter of hole for articulating pin 10 mm). Until May 1959.	1	DM 334-75a	Pin, shouldered, 10 x 36 (threaded 6 diameter x 100 pitch), securing control rod (R. VI). Germany. (Anti-theft device). March 1962 - December 1962.	2	DM 334-96	Half-bearing, Rilsan, for gear change control shaft (20 mm long) (R. VI).	2
DM 334-4b	Shaft for gear change control with forked end and lever (diameter of hole for articulating pin 7 mm). May 1959 - September 1964.	1	DM 334-76	<i>End piece, adjustable, for control rod (threaded 9 diameter x 125 pitch, eye off-centre). Until April 1963. Replaced by DM 334-190; order in addition: 1-DM 334-71a.</i>	1	DM 334-98	Flexible washer, 12 x 22 x 0.5, for gear change bell crank lever (R. VI).	1
<u>DW 334-4</u>	<i>Shaft for gear change control, with forked end and lever (diameter of hole for articulating pin 7 mm). Since September 1964. Replaced by DJ 334-4; order in addition: 1-DJ 334-142, 1-DJ 334-257 (R. VI).</i>	1	DM 334-79	<i>Cable for gear change control, 1410 mm long (R. VI). Until September 1964. Replaced by DW 334-79.</i>	1	DM 334-102	Tube for gear change control with flexible coupling and lever.	1
DM 334-58	Seat for ball joint on bell crank lever for gear change control.	2	<u>DW 334-79</u>	Cable for gear change control, 1410 mm long. Since September 1964.	1	DM 334-115	Joint, rubber, 28.5 x 35 x 2, between flange and support tube for fork shaft operating levers.	1
DM 334-63a	Ball joint on bell crank lever for gear change control.	1	DM 334-83	<i>Clevis pin, 5 diameter x 14.5 long, connecting cable to control lever on dashboard. Until May 1959. Replaced by DM 334-83a.</i>	1	DM 334-122a	Bush, rubber, 31.5 x 40.25 x 10, for control tube bearing.	1
DM 334-64	Bush, Rilsan, shouldered, 10 x 12 x 17 x 7.5, securing control rod (R. VI).	4	DM 334-83a	Pin, shouldered, 5 diameter x 15.5 long, connecting cable to control lever on dashboard. All Types except Germany. (Anti-theft device). Since May 1959.	1	DM 334-124a	Bush, shouldered, 29 x 31.5 x 33.4 x 12 for control tube bearing (R. VI).	1
DM 334-66	Guide for gear change control cable. Until September 1962.	1	DM 334-83b	Pin, shouldered, 5 diameter x 28.65 long, connecting cable to control lever on dashboard (R. VI). Germany. (Anti-theft device). March 1962 - December 1962.	1	DM 334-125	Housing for gear change control on dashboard. Until March 1959.	1
DW 334-66	Guide for gear change control cable. Since September 1962.	1				DM 334-125a	Housing for gear change control on dashboard. All Types except Cold Climates. March 1959 - June 1960.	1
						DM 334-125b	<i>Housing for gear change control on dashboard. Cold Climates. Until June 1960. All Types except Germany. (Anti-theft device). June 1960 - December 1962. Replaced by DM 334-125d.</i>	1
						DM 334-125c	Housing for gear change control on dashboard. Germany. (Anti-theft device). March 1962 - December 1962.	1
						DM 334-125d	Housing for gear change control on dashboard (3 grooves on width). December 1962 - September 1964.	1

**GEAR CHANGE CONTROL (LEFT-HAND STEERING)—101**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DV 334-125	Housing for gear change control on dashboard. Since July 1965.	1	DM 611-74	Flexible distance piece for trunnion (R. VI). Germany. March 1962 - December 1962.	1	2.372-S	Nut, hex., 9 diameter x 125 pitch, for adjustable end piece (R. III).	1
DW 334-125a	Housing for gear change control on dashboard. September 1964 - July 1965.	1	DM 611-75	Bracket for anti-theft mechanism (R. VI). Germany. March 1962 - December 1962.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch, 7 mm high, for screws securing support tube bearing (R. III).	2
DM 334-126	Bearing bracket, bushed, supporting tube for gear change control.	1	DM 611-79	Return spring for anti-theft bolt (8 x 106) (R. VI). Germany. March 1962 - December 1962.	1	2.493-S	Nut, hex., 7 diameter x 100 pitch, 5 mm high, securing control rod (R. III). Until December 1966.	2
DM 334-128	Coupling flange with hub, between flexible coupling support tube for fork shaft operating levers.	1	DM 611-82	Safety bolt for anti-theft device (R. VI). Germany. March 1962 - December 1962.	1	88.629	Washer, plain, 12.5 x 20 x 1, for bell crank lever for gear change control (R. I).	1
DM 334-133	Strap, rubber, for securing gear change control cable.	1	DS 611-90	Lock barrel, with key, and nuts locking anti-theft device (R. VI). Germany. March 1962-December 1962.	1	615.021	Nut, hex., 15 diameter x 150 pitch, securing shaft for gear change control (R. VI).	1
DS 334-181	<i>Ring seal, 10.5 x 15.9 x 2.7, on end piece of cable sheath (R. VI). Replaced by 4.978-S.</i>	1	DM 611-98	Bolt, only, for lock (R. VI). Germany. March 1962 - December 1962.	1	615.850	Nut, 7 diameter, snap-off head, securing reinforcement on support for control (R. VI). Germany. March 1962 - December 1962.	2
DM 334-190	Adjustable end piece for gear control rod (threaded 9 diameter x 125 pitch, hole in spindle thread). Since April 1963.	1	483-S	Screw, hex. head, 7 diameter x 15 long, securing support tube bush (R. III).	2	615.851	Nut, 6 diameter, snap-off head, securing control rod (R. VI). Germany. March 1962 - December 1962.	2
DM 334-256	Pin, cylindrical, 5 x 13, connecting control cable to locking plunger.	1	484-S	Screw, hex. head, 7 diameter x 17.5 long, securing gear control coupling (R. III).	2	<u>615.904</u>	Nut, Nylstop, 7 x 100, securing control rod (R. VI). Since December 1966.	1
DM 334-257	Circlip for end piece of gear change control cable sheath.	1	2.320-S	Nut, hex., 5 diameter x 75 pitch, locking safety catch for anti-theft device (R. III). Germany. March 1962 - December 1962.	1	622.950	Screw, 7 diameter x 18 long, snap-off head, for connecting tube and coupling on gearbox (R. VI). Germany. March 1962 - December 1962.	2
DM 334-258	Half washer for securing end piece of gear change control cable sheath (R. VI).	1						
DM 611-1	Anti-theft device with its brackets. Germany. March 1962 - December 1962.	1						
DM 611-10	Bracket for anti-theft device (R. VI). Germany. March 1962 - December 1962.	1						

The numbers underlined indicate new parts which do not appear on the illustration.

# 104—GEAR CHANGE CONTROL (RIGHT-HAND STEERING)





**102—GEAR CHANGE CONTROL (RIGHT-HAND STEERING)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>For Left-hand Steering see page 98</b>							
DM 334-2a	Knob for gear control lever on dashboard (R. VI). Until September 1964.	1	DM 334-96	Half-bearing, Rilsan, for gear change control shaft (20 mm long) (R. VI).	2	DM 334-156f	Housing for gear change control on dashboard, December 1962 - September 1964.	1
<u>DW 334-2</u>	Knob for control lever on dashboard, threaded 7 x 100 (R. VI). Since September 1964.	1	DM 334-98	Flexible washer, 12 x 22 x 0.5, for bell crank lever (R. VI).	1	<u>DW 334-156</u>	Housing for gear change control on dashboard. Since September 1964.	1
DM 334-3a	Gear control lever on dashboard (diameter of hole for articulating pin 7 mm). Until September 1964.	1	DM 334-115	Joint, rubber, 28.5 x 35 x 2, between flange and support tube for fork shaft operating levers.	1	DS 334-181	<i>Ring seal, 10.5 x 15.9 x 2.7, on end piece of control cable sheath (R. VI). Replaced by 4.978-S.</i>	1
<u>DW 334-3a</u>	Gear control lever on dashboard. Since September 1964.	1	DM 334-122a	Bush, rubber, 31.5 x 40.25 x 10, for control tube bearing.	1	DM 334-184	Cable for gear change control, 1,650 mm long (R. VI). Until October 1962.	1
DM 334-58	Seating for ball joint on bell crank lever for gear change and control.	2	DM 334-124b	Bush, shouldered, split, for control tube bearing (R. VI).	1	<u>DM 334-184a</u>	Cable for gear change control (R. VI). Since July 1965.	1
DM 334-63a	Ball joint for bell crank lever for gear change control.	1	DM 334-128	Coupling flange, with hub, between flexible coupling and support tube for fork shaft operating levers.	1	DM 334-184b	Cable for gear change control, 1,630 mm between centres (R. VI). October 1962 - September 1964.	1
DM 334-64	Bush, Rilsan, shouldered, 10 x 12 x 17 x 7.5, securing control rod (R. VI).	4	DM 334-133	Strap, rubber, securing gear change control cable.	1	<u>DW 334-184</u>	Cable for gear change control (R. VI). September 1964 - July 1965.	1
DM 334-73	Bush, rubber, shouldered, 12 x 16 x 19 x 14.5, securing control rod.	2	DM 334-135	Shaft, for gear change control, with fork end and lever. Until October 1962.	1	DM 334-190	End piece, adjustable, for control rod (threaded 9 diameter x 125 pitch), eye on thread centre line.	1
<u>DJ 334-75</u>	Pin, shouldered, 10 diameter (threaded 7 x 100), securing control rod, length under head 34 mm. Since December 1966.	2	DM 334-135a	Shaft for gear change control, with fork end and lever. October 1962 - September 1964.	1	DM 334-191a	Rod for gear change control (total length 805 mm). Until October 1962.	1
DM 334-75	Pin, shouldered, 10 diameter (threaded 7 diameter x 100 pitch) securing control rod. Until December 1966.	2	<u>DW 334-135</u>	<i>Shaft for gear change control, with fork end and lever. Since September 1964. Replaced by DJ 334-135; order in addition: 1-DJ 334-142, 1-DJ 334-257 (R. VI).</i>	1	DM 334-191b	Rod for gear change control (total length 795 mm) (R. VI). Since October 1962.	1
DM 334-83a	Pin, shouldered, 5 diameter x 15.5 long, connecting cable to control lever and dashboard.	1	DM 334-145	Backplate, for sealing strip (R.VI). Since October 1962.	1	DM 334-199a	Tube for gear change control, with flexible coupling and lever. Until October 1962.	1
DM 334-87a	Ball with stem for bell crank lever and gear change control shaft.	1	DM 334-156b	<i>Housing for gear change control on dashboard. Until September 1960. Replaced by DM 334-156f.</i>	1	DM 334-199b	Tube for gear change control, with flexible coupling and lever. Since October 1962.	1
DM 334-90	Bush, Rilsan, 12 x 16 x 25, for gear change bell crank lever (R. VI).	1	DM 334-156e	<i>Housing for gear change control on dashboard, (2 grooves on width). September 1960 - December 1962. Replaced by DM 334-156f.</i>	1			
DM 334-95a	Pin, shouldered, 7 diameter x 32.8 long, for control lever on dashboard.	1						

GEAR CHANGE CONTROL (RIGHT-HAND STEERING)-105

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 334-201a	Bell crank lever for gear change control. Until October 1962.	1	DM 334-317	Guide for gear change control cable. Until October 1962.	1	2.372-S	Nut, hex., 9 diameter x 125 pitch, for adjustable end piece (R. III).	1
DM 334-201b	Bell crank lever for gear change control (R. VI). Since October 1962.	1	DM 334-321	Bearing bracket, bushed, for gear change control tube.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch, height 7 mm for screw securing bearing bracket, supporting control tube (R. III).	2
DM 334-256	Pin, cylindrical, 5 diameter x 13 long, connecting control cable to locking plunger.	1	DM 334-322a	Sealing strip between dashframe and gear control support (R. VI). Since October 1962.	1	2.493-S	Nut, hex., 7 diameter x 100 pitch, height 5 mm, securing control rod (R. III).	2
DM 334-257	Circlip for end piece of gear change control cable sheath.	1	483-S	Screw, hex. head, 7 diameter x 15 long, securing bearing bracket for gear change control tube (R. III).	2	88.629	Washer, plain, 12.5 x 20 x 1, for bell crank lever for gear change control (R. I).	1
DM 334-258	Half-washer securing end piece of gear change control cable sheath (R. VI).	1	484-S	Screw, hex. head, 7 diameter x 17.5 long, securing coupling flange for gear change control (R. III).	2	615.021	Nut, hex., 15 diameter x 150 pitch, securing shaft for gear change control (R. VI).	1
						<u>615.904</u>	Nut, Nylstop, 7 x 100, securing control rod (R. VI). Since December 1966.	1

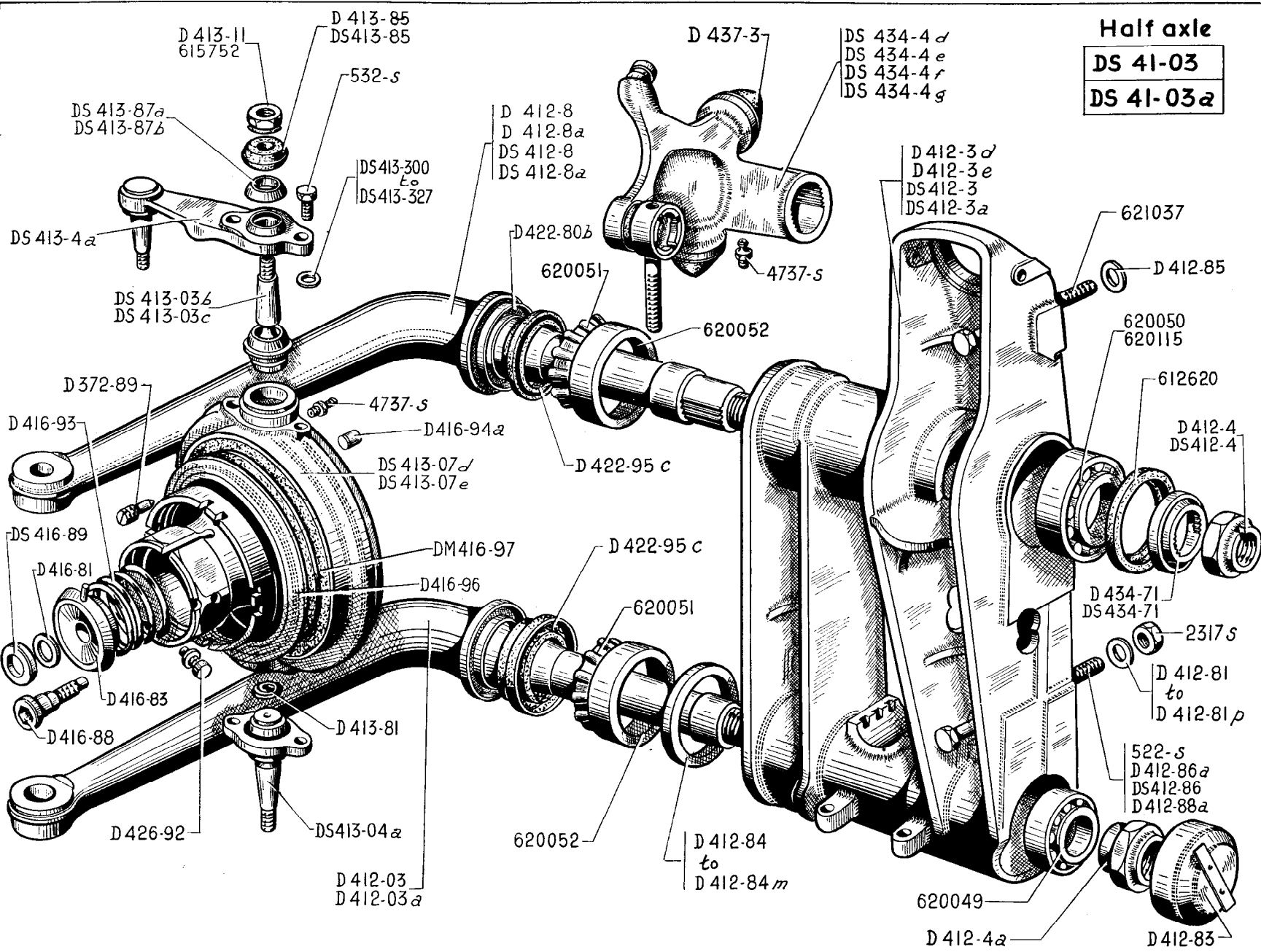
The numbers underlined indicate new parts which do not appear on the illustration.



**106—FRONT AXLE—TRANSMISSION—DIFFERENTIAL SHAFTS**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 451-80	Pipe, flexible, 5 x 7 x 185, for oil drain on differential shaft housing (R. VI).	2	D 373-01b	Driveshaft complete, front, left-hand.	1	DS 376-4	Sleeve with housing for centring dowels, differential shaft side 8 holes 9 mm diameter (for replacement of D 376-1).	2
D 331-79	Joint for differential shaft housing (R. VI).	2	D 373-01c	Driveshaft complete, front right-hand. Sealing cover for transmission (hole in sidemember). Until November 1958.	1	DS 376-6	Driving sleeve, female only, with cup.	2
D 371-1	Differential shaft, left-hand, with brake friction disc, length of shaft 202 mm. Until October 1961.	1	D 373-81	- rear, right-hand.	1	DS 376-70	Screw, 7 diameter x 100 pitch, securing female driving sleeve. Length under head 73 mm, 8 mm body.	16
D 371-1a	Differential shaft, right-hand, with brake friction disc, length of shaft 192 mm. Until October 1961.	1	D 373-82	- rear, left-hand.	1	D 376-95	<i>Bush for assembling female driving sleeves, 10 mm diameter. Until October 1961. No longer supplied. (See MR 4479-1).</i>	8
DS 371-1	Differential shaft, left-hand, with brake friction disc, 8 holes 9 mm diameter, length of shaft 202 mm. Since October 1961.	1	D 373-83	- front, right-hand.	1	D 376-96	Rubber ring, 112.5 x 121 x 13, on driving sleeve. Until June 1957.	2
DS 371-1a	Differential shaft, right-hand, with brake friction disc, 8 holes 9 mm diameter, length of shaft 192 mm. Since October 1961.	1	D 373-84	- front, left-hand.	1	D 376-97	Housing on driving sleeve for dust shield on driveshaft, 109 x 160 x 47. Until June 1957.	2
D 371-3	Housing for differential shaft, left-hand, length 145.5 mm.	1	D 373-91	<i>Half shell retaining rubber cover on driveshaft. Until April 1964. Replaced by DS 373-99; order in addition: 1-602.009 (R. VI). For 2 half cups.</i>	4	D 376-98	Washer, 116 x 160 x 1, for rubber ring on driving sleeve. Until June 1957.	2
D 371-3a	Housing for differential shaft, right-hand, length 135.5 mm.	1	DS 373-94	Sealing ring for universal joint, 108 x 118 x 16 (R. VI).	2	124-S 30	Screw, round head, 5 diameter x 12.5 long, securing shield for driving shaft opening (R. III). Until November 1958.	14
D 371-5	Sealing ring for differential shaft ball bearing, 39 x 65 x 10 (R. VI).	2	D 373-99	<i>Rubber cover for driveshaft universal joint, internal diameters 40 mm and 103 mm. Until April 1964. Replaced by DS 373-99; order in addition: 1-602.009 (R. VI) and supersede half-cup D 373-91.</i>	2	486-S	Screw, hex. head, 7 diameter x 22.5 long, securing differential shaft bearing (R. III).	8
D 371-92	Thrust bush, for differential shaft bearing, 30.2 x 38 x 10.	2	<u>DS 373-99</u>	Rubber cover for driveshaft universal joint, internal diameters 40 and 95 mm. Since April 1964.	2	502-S	Screw, hex. head, 7 diameter x 18 long, for splined driving sleeve (R. III). NORMALE.	16
D 371-93	Ring nut, external thread 74 diameter x 150 pitch, securing ball bearing on differential shaft housing.	2	D 376-1	<i>Driving sleeve with flexible coupling 30 splines. LUXE. Until October 1961. Replaced by DS 376-4; order in addition: 1-DS 376-3, 1-DS 376-6, 1-D 376-2, 8-DS 376-70.</i>	2	600-S	Screw, hex. head, 7 diameter x 70 long, securing driving sleeve (R. III). LUXE. Until October 1961.	16
D 371-95	Screw, hex. head, 7 diameter x 100 pitch, locking ring nut for differential shaft housing ball bearing.	2	D 376-2	Rubber driving block, female, external diameter 149 mm.	2	2.217-S	Washer, 9.5 x 16 x 2, securing driving sleeve (R. III). Since October 1961.	16
D 371-96	Nut, hex., 30 diameter x 150 pitch, for differential shaft.	2	DS 376-3	Driving sleeve, female, (differential side, and wheel side), 8 holes 9 mm diameter. Since October 1961.	4	4.737-S	Greaser for driveshaft (R. VI).	2
D 371-99	Oil retaining washer on differential shaft, diameter 35 x 71.5 (R. VI).	2	D 376-4	<i>Driving sleeve, female, (differential side), 8 holes 7 mm diameter. Until October 1961. Replaced by DS 376-4; order in addition: 1-DS 376-3, 8-DS 376-70, 8-2.217-S (R. III).</i>	2	10.530	Bearing, 30 * 72 x 19, for differential shaft (R. VI).	2
D 372-88	Dust shield on driveshaft (gearbox side), internal diameter 26 and 111 mm.	2				508.440	Screw, hex. head, 6 x 11, locking differential shaft nut (R. I).	2
						<u>602.009</u>	Clip (340 mm long) for securing rubber cover on driveshaft (R. VI). Since April 1964.	2
						614.002	Clip securing dust shield on driveshaft 220 mm long (R. VI).	2
						614.004	Clip securing dust shield on driving sleeve, 765 mm long (R. VI).	2
						621.076	Screw, 9 diameter x 75 long, securing driving sleeve (R. II). Since October 1961.	16

Half axle  
**DS 41-03**  
**DS 41-03a**



**FRONT AXLE—LINK ARMS—STEERING SWIVELS—HUBS—COUPLING LEVERS—109**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 41-03	<i>Half axle, front, left-hand (without swivel or driveshaft), upper link arm seating for bearing 40 mm diameter. Replaces earlier type. March 1960 - October 1964. Replaced by DS 41-03b.</i>	1	DS 412-3a	<i>Bracket for front link arms, right-hand (for upper link arm with 40 mm seating for bearing). March 1960 - October 1964. Replaced by DS 412-3c.</i>	1	D 412-81e	2 mm thick.	
DS 41-03a	<i>Half axle, front, right-hand (without swivel or driveshaft), upper link arm seating for bearing 40 mm diameter. Replaces earlier type. March 1960 - October 1964. Replaced by DS 41-03c.</i>	1	<u>DS 412-3b</u>	Bracket for front link arms, left-hand (for tyres with wide treads). October 1964 - July 1965.	1	D 412-81f	2.05 mm thick.	
<u>DS 41-03b</u>	Half axle, front, left-hand (without swivel or driveshaft), upper link arm seating for bearing 40 mm diameter for tyres with wide treads. October 1964 - July 1965.	1	<u>DS 412-3c</u>	Bracket for front link arms, right-hand (for tyres with wide treads). October 1964 - July 1965.	1	D 412-81g	2.10 mm thick.	
<u>DS 41-03c</u>	Half axle, front, right-hand (without swivel or driveshaft), upper link arm seating for bearing 40 mm diameter for tyres with wide treads. October 1964 - July 1965.	1	<u>DX 412-3</u>	Support for front link arms, left-hand 1 flat on upper part (2 holes 7.15 mm diameter distance between centres 46.9 mm) for securing corrector support. Since July 1965.	1	D 412-81h	2.15 mm thick.	
<u>DS 41-03f</u>	Half-axle, front, left-hand, (without swivel or driveshaft) 1 flat on upper part of bearing bracket. Since July 1965.	1	<u>DX 412-3a</u>	Support for front link arms, right-hand, 1 flat on upper part. Since July 1965.	1	D 412-81j	2.20 mm thick.	
<u>DS 41-03g</u>	Half-axle, front, right-hand, (without swivel or driveshaft) 1 flat on upper part of bearing bracket. Since July 1965.	1	D 412-4	Nut, hex., 27 diameter x 150 pitch, 16.5 mm thick, locking front upper link arm. Until March 1960.	2	D 412-81k	2.25 mm thick.	
D 372-89	Screw, with dowel 7 diameter x 100 pitch, length 18.8 mm, locking stub axle nut.	2	D 412-4a	Nut, hex., 27 diameter x 150 pitch, 22.6 mm thick, locking front lower link arm (R. VI).	2	D 412-81l	2.30 mm thick.	
D 412-03	Lower link arm, front, left-hand, seating for bearing 30 mm.	1	DS 412-4	Nut, hex., 27 diameter x 150 pitch, (46 mm across flats), locking upper link arm. Since March 1960.	2	D 412-81m	2.35 mm thick.	
D 412-03a	Lower link arm, front, right-hand, seating for bearing 30 mm.	1	D 412-8	Upper link arm, front, left-hand, seating for bearing 35 mm. Until March 1960.	1	D 412-81n	2.40 mm thick.	
D 412-3d	Bracket for front link arms, left-hand. Until March 1960.	1	D 412-8a	Upper link arm, front, right-hand, seating for bearing 35 mm. Until March 1960.	1	D 412-81p	2.45 mm thick.	
D 412-3e	Bracket for front link arms, right-hand. Until March 1960.	1		Thrust washer, 14.5 x 28, for lower bolt on bracket. Until April 1958.	As nec.	D 412-83	Cap, sheet metal, over roller bearing on lower arms, external diameter 62.1 mm.	2
DS 412-3	<i>Bracket for front link arms, left-hand (for upper link arm with 40 mm seating for bearing). March 1960 - October 1964. Replaced by DS 412-3b.</i>	1	D 412-81	1.75 mm thick.			Washer, 60 x 71.5 mm for adjusting caster angle on lower arms.	As nec.
			D 412-81a	1.80 mm thick. <i>No longer supplied.</i>		D 412-84	4.6 mm thick.	
			D 412-81b	1.85 mm thick. <i>No longer supplied.</i>		D 412-84a	4.8 mm thick.	
			D 412-81c	1.90 mm thick.		D 412-84b	5 mm thick.	
			D 412-81d	1.95 mm thick.		D 412-84c	5.2 mm thick.	
						D 412-84d	5.4 mm thick.	
						D 412-84e	5.6 mm thick.	
						D 412-84f	5.8 mm thick.	
						D 412-84g	6 mm thick.	
						D 412-84h	6.2 mm thick.	
						D 412-84j	6.4 mm thick.	
						D 412-84k	6.6 mm thick.	
						D 412-84l	6.8 mm thick.	
						D 412-84m	7 mm thick.	
						D 412-85	Washer, 12 mm diameter for upper screw securing bracket carrying link arms.	2
						D 412-86a	Screw, round head, 14 diameter x 150 pitch, length 104 mm, securing lower rear part of bracket carrying link arm. Until October 1959.	2
						DS 412-86	Screw, round head, serrated, 14 diameter x 150 pitch, 98 mm long, securing lower rear part of bracket carrying link arms. Since October 1959.	2
						D 412-88a	Screw, hex. head, 14 diameter x 150 pitch, length 78.5 mm, securing lower part of bracket carrying link arms, front part.	2

The numbers underlined indicate new parts which do not appear on the illustration.

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**I10—FRONT AXLE—LINK ARMS—STEERING SWIVELS—HUBS—COUPLING LEVERS**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 413-03b	Ball pin assembly, upper, (with 2 seats) without pin hole. Since October 1963. Replaces type fitted October 1959 - October 1963. Order in addition: 1-615.752 (R. VI).	2	DS 413-4a	Coupling lever on pivot, with ball pin (flange 22 mm thick) without pin hole. Since October 1963. Replaces previous types. - Until October 1959; order in addition: 1-DS 413-85, 1-DS 413-87a (R. VI), 1-615.751 (R. VI). - October 1959 - October 1963; order in addition: 1-615.751 (R. VI).	2	DS 413-309	1.59 mm thick.	
DS 413-03c	Ball pin assembly, upper, (with 2 seats, 1 distance piece). To replace D 413-03 (without pin hole). Since October 1963. Replaces previous types. Until October 1959; order in addition: 1-DS 413-4, 1-DS 413-85, 1-DS 413-87 (R. VI), 1-615.752 (R. VI). - October 1959 - October 1963; order in addition: 1-615.752 (R. VI).	2	D 413-11	Nut, hex. castellated, 16 diameter x 150 pitch, for front swivel ball pin (R. VI). Until October 1963.	4	DS 413-310	1.63 mm thick.	
DS 413-04a	Ball pin assembly, lower, for swivel, with seat (36.3 mm diameter) and swivelling flange (without pin hole). Since October 1963. Replaces previous type. Order in addition: 1-615.752 (R. VI).	2	D 413-81	Spring for lower swivel ball pin, external diameter 25.5 mm.	2	DS 413-311	1.67 mm thick.	
DS 413-07d	Swivel, left-hand, with hub (greaser for lower swivel). Upper and lower ball pins without pin hole. Since October 1963. Replaces previous types. - Until October 1959; order in addition: 1-DS 413-85, 1-DS 413-87a (R. VI), 1-615.751 (R. VI), 1-615.752 (R. VI). - October 1959 - October 1963; order in addition: 1-615.751 (R. VI), 1-615.752 (R. VI).	1	D 413-85	Rubber joint for upper and lower articulation cup for swivel, internal diameter 21.5 mm, thickness 13 mm. - Lower. Since October 1959.	4	DS 413-312	1.71 mm thick.	
DS 413-07e	Swivel, right-hand, with hub (greaser for lower swivel). Upper and lower ball pins without pin hole. Since October 1963. Replaces previous types. - Until October 1959; order in addition: 1-DS 413-85, 1-DS 413-87a (R. VI), 1-615.751 (R. VI), 1-615.752 (R. VI). - October 1959 - October 1963; order in addition: 1-615.751 (R. VI), 1-615.752 (R. VI).	1	DS 413-85	Rubber joint for upper articulation cup for swivel, internal diameter 21.5 mm, thickness 10.5 mm. Since October 1959.	2	DS 413-313	1.75 mm thick.	
			DS 413-87a	Articulation cup, upper, for swivel, 9 mm thick (R. VI). Since October 1959.	2	DS 413-314	1.79 mm thick.	
			DS 413-87b	Articulation cup, upper and lower swivel (R. VI). - Lower. Since October 1959.	4	DS 413-315	1.83 mm thick.	
				Washer for adjusting upper and lower ball pins for swivel 9.5 x 14.5	2	DS 413-316	1.87 mm thick.	
			DS 413-300	1.23 mm thick.	As nec.	DS 413-317	1.91 mm thick.	
			DS 413-301	1.27 mm thick.		DS 413-318	1.95 mm thick.	
			DS 413-302	1.31 mm thick.		DS 413-319	1.99 mm thick.	
			DS 413-303	1.35 mm thick.		DS 413-320	2.03 mm thick.	
			DS 413-304	1.39 mm thick.		DS 413-321	2.07 mm thick.	
			DS 413-305	1.43 mm thick.		DS 413-322	2.11 mm thick.	
			DS 413-306	1.47 mm thick.		DS 413-323	2.15 mm thick.	
			DS 413-307	1.51 mm thick.		DS 413-324	2.19 mm thick.	
			DS 413-308	1.55 mm thick.		DS 413-325	2.23 mm thick.	
						DS 413-326	2.27 mm thick.	
						DS 413-327	2.31 mm thick.	
						D 416-81	Washer, 21 x 30 x 3 mm thick, retaining wheel screw (R. VI).	2
						D 416-83	Cone for locking wheel on hub, threaded 18 diameter x 150 pitch (R. VI).	2
						D 416-88	Screw for locking wheel on hub, threaded 18 diameter x 150 pitch, length 63 mm (R. VI).	2
						DS 416-89	Thrust washer, 23.5 x 44 x 6.4, for wheel screw (R. VI).	2
						D 416-93	Spring for cone locking wheel on hub, external diameter 59 mm.	2
						D 416-94a	Dowels for centring front swivel, 9.93 x 12.5. 1st possibility.	8
						<u>D 416-94b</u>	Dowels for centring front swivel, 10.12 x 9.93. 2nd possibility.	8
						D 416-96	Deflector for ring seal on swivel, 127 x 168.	4
						DM 416-97	Ring seal on front swivel, 129 x 164 x 13 (R. VI) with rubber lip.	4

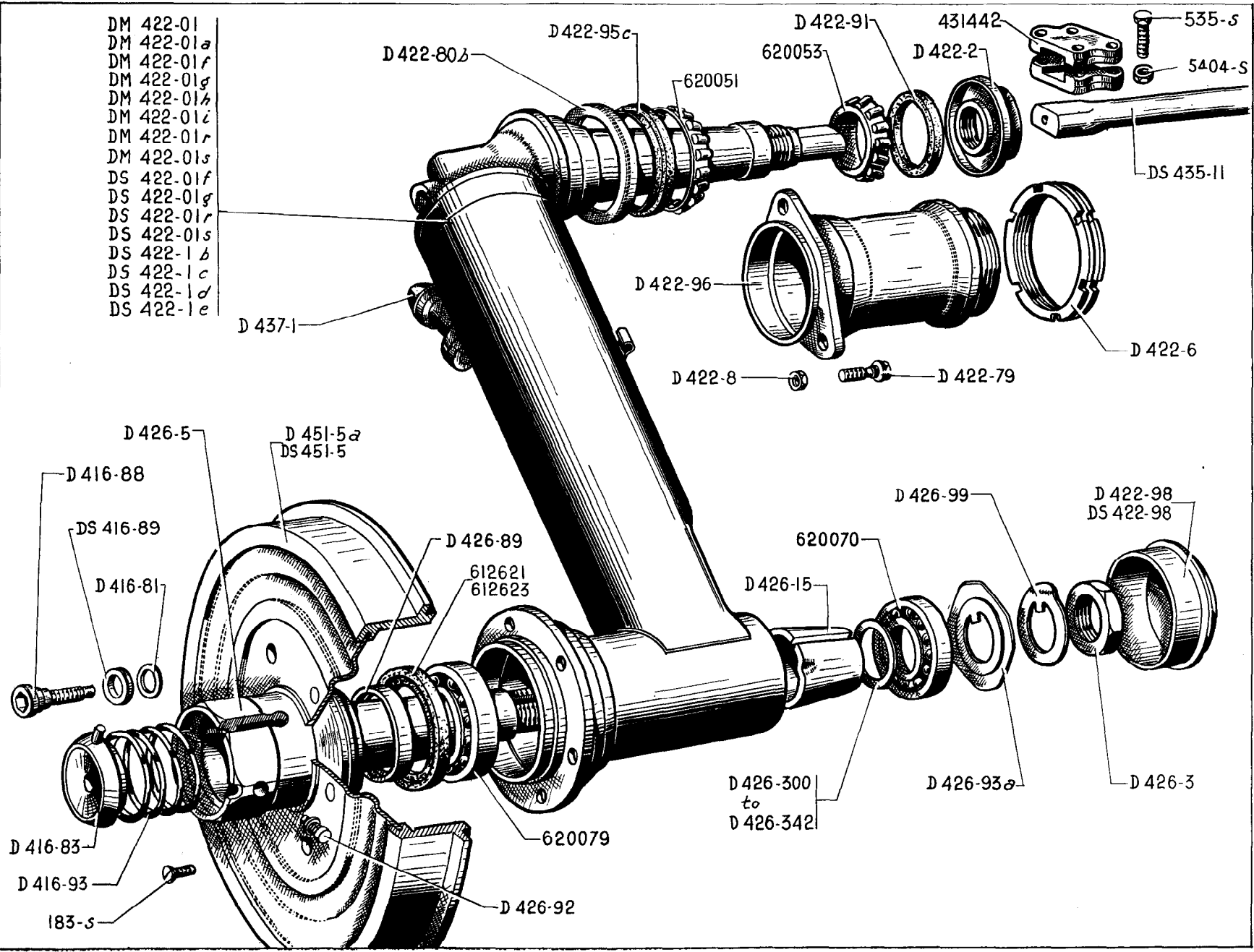
**FRONT AXLE—LINK ARMS—STEERING SWIVELS—HUBS—COUPLING LEVERS—113**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 422-80b	Cup for oil seal on link arm.	4	DS 434-71	Distance piece for suspension lever on upper arm, 38 x 54 x 10.25 (R. VI). Since March 1960.	2	612.620	Oil seal on upper link arm (54 x 72 x 5) (R. VI).	2
D 422-95c	Oil seal on upper and lower link arm (54 x 72 x 12.5) (R. VI).	4	D 437-3	Rebound rubber buffer for link arms, diameter 54.5 mm, height 23 mm.	4	615.752	Nut, Nylstop, 16 x 150 for pivot ball (R. VI). Since October 1963.	4
D 426-92	Dowel for positioning wheel (R. VI).	2	522-S	Screw, hex. head, 14 diameter x 150 pitch, length 65 mm, securing centre part of bracket carrying link arms (R. III).	4	620.049	Bearing on lower link arm (30 x 62 x 21.5) (R. VI).	2
DS 434-4d	Lever controlling suspension, left-hand splines 38 mm. Since March 1960.	1	532-S	Screw, hex. head, 9 diameter x 125 pitch, 28 mm long, securing coupling lever and swivel flange (R. III).	8	620.050	Bearing on upper link arm (35 x 72 x 24.5) (R. VI). Until March 1960.	2
DS 434-4e	Lever controlling suspension, right-hand splines 38 mm. Since March 1960.	1	2.317-S	Nut, hex., 14 diameter x 150 pitch, securing lower part of bracket carrying link arms (R. III).	2	620.051	Cage with 14 taper rollers on upper and lower link arms (R. VI).	4
DS 434-4f	Lever controlling suspension, front left-hand. Until March 1960.	1	4.737-S	Greaser on front swivel (R. VI). - for suspension control levers. Since June 1961. - for lower swivel. Since June 1962.	2 2	620.052	Outer race for taper roller bearing for upper and lower link arms (19 x 12) (R. VI).	4
DS 434-4g	Lever controlling suspension, front right-hand. Until March 1960.	1				620.115	Bearing on upper link arm (40 x 72 x 21.25) (R. VI). Since March 1960.	2
D 434-71	Distance piece for front suspension lever on upper link arm, 32.1 x 54 x 10.25 (R. VI). Until March 1960.	2				621.037	Screw, 12 diameter x 125 pitch, 89 mm long, securing upper part of bracket carrying link arm (R. II).	2



# 116-REAR AXLE-LINK ARMS-HUBS

- DM 422-01
- DM 422-01a
- DM 422-01f
- DM 422-01g
- DM 422-01h
- DM 422-01i
- DM 422-01r
- DM 422-01s
- DS 422-01f
- DS 422-01g
- DS 422-01r
- DS 422-01s
- DS 422-1b
- DS 422-1c
- DS 422-1d
- DS 422-1e



**114-REAR AXLE-LINK ARMS-HUBS**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 416-81	Washer, 21 x 30 x 3, retaining screw securing wheel (R. VI).	2	DM 422-01i	<i>Link arm, rear, right-hand, complete with brake (bonded brake shoe lining), ball for suspension cylinder 15.875 mm diameter. Replaces type fitted. November 1957 - May 1960. Order in addition: 1-DS 434-3, 1-4.108-S (R. VI). No longer supplied.</i>	1	DS 422-1e	Link arm, only, rear, right-hand, suspension cylinder ball 15.875 mm diameter. Replaces type fitted. Until May 1960. Order in addition: 1-DS 422-98, 1-DS 434-3, 1-4.108-S (R. VI), 1-612.623 (R. VI).	1
D 416-83	Cone for locking wheel on hub, threaded 18 diameter x 150 pitch (R. VI).	2	DM 422-01r	<i>Link arm, rear, left-hand, complete with brake, marked with 2 yellow lines. Cabriolet. Until June 1961. No longer supplied.</i>	1	D 422-2	Nut, hex., 30 diameter x 150 pitch, with cup for swivel shaft rear link arm.	2
D 416-88	Screw for locking wheel on hub, threaded 18 diameter x 150 pitch, length 63 mm. (R. VI).	2	DM 422-01s	<i>Link arm, rear, right-hand, complete with brake, marked with 2 yellow lines. Cabriolet. Until June 1961. No longer supplied.</i>	1	D 422-6	Ring nut, 6 notches, 66 diameter x 150 pitch, for securing link arm (inner end).	2
DS 416-89	Washer, 23.5 x 44 x 6.4, for screw locking wheel on hub (R. VI).	2	DS 422-01f	Link arm, rear, left-hand, complete with brake (power brake arrangement). Since August 1961.	1	D 422-8	Nut, hex, with shoulder, 9 diameter x 125 pitch, securing rear link arm (outer end).	6
D 416-93	Spring for cone locking wheel on hub.	2	DS 422-01g	Link arm, rear, right-hand, complete with brake (power brake arrangement). Since August 1961.	1	D 422-79	Screw, round head, 9 diameter x 22 long, securing bearing housing for swivel shaft.	6
DM 422-01	<i>Link arm, rear, left-hand, complete with brake. Until November 1957. No longer supplied.</i>	1	DS 422-01r	Link arm, rear, left-hand, complete with brake (power brake arrangement). Cabriolet. Since June 1961.	1	D 422-80b	Cup for sealing ring for swivel shaft bearing housing.	2
DM 422-01a	Link arm, rear, right-hand, complete with brake. Until November 1957.	1	DS 422-01s	Link arm, rear, right-hand, complete with brake (power brake arrangement). Cabriolet. Since June 1961.	1	D 422-91	Rubber sealing joint, (54 x 62 x 4) for swivel bearing housing of rear arm.	2
DM 422-01f	<i>Link arm, rear, left-hand, complete with brake (ball for suspension cylinder 15.875 mm diameter) new position for flat for anti-roll bar. May 1960 - August 1961. No longer supplied.</i>	1	DS 422-1b	Link arm, only, rear, left-hand, (suspension cylinder ball 15.875 mm), new position for flat for anti-roll bar. Since May 1960.	1	D 422-95c	Sealing ring, 54 x 72 x 12.5, for swivel shaft bearing housing for rear arm (outer end) (R. VI).	2
DM 422-01g	<i>Link arm, rear, right-hand, complete with brake (ball for suspension cylinder 15.875 mm diameter), new position for flat for anti-roll bar. May 1960 - August, 1961. No longer supplied.</i>	1	DS 422-1c	Link arm, only, rear, right-hand, (suspension cylinder ball 15.875 mm diameter), new position for flat for anti-roll bar. Since May 1960.	1	D 422-96	Bearing housing for rear link arm swivel shaft (66 mm diameter).	2
DM 422-01h	<i>Link arm, rear, left-hand, complete with brake (bonded brake shoe lining), ball for suspension cylinder 15.875 mm diameter. Replaces type fitted. November 1957 - May 1960. Order in addition: 1-DS 434-3, 1.4.108-S (R. VI). No longer supplied.</i>	1	DS 422-1d	Link arm, only, rear, left-hand, (suspension cylinder ball 15.875 mm diameter). Replaces type fitted. Until May 1960. Order in addition: 1-DS 422-98, 1-DS 434-3, 1-4.108-S (R. VI), 1-612.623 (R. VI).	1	D 422-98	Cap for rear stub axle housing, 62 mm diameter. Until May 1960.	2
						DS 422-98	Cap for rear stub axle housing, 63 mm diameter. Since May 1960.	2
						D 426-3	Nut, hex., 25 diameter x 150 pitch, securing rear stub axle.	2
						D 426-5	Stub axle for rear wheel with dowel pin.	2
						D 426-15	Distance piece, conical, for stub axle bearing, 72.78 mm long.	2
						D 426-89	Spacing ring for stub axle bearing (drum side), 40.25 x 58 x 10.	2
						D 426-92	Dowel pin for positioning wheel (R.VI).	2
						D 426-93a	<i>Thrust washer for stub axle bearing (inner end) 25 x 58 x 3.5. Until Nov. 1965. Replaced by DS 426-93.</i>	2
						DS 426-93	Thrust washer, for stub axle bearing, (inner end) 50 mm across flats x 3 mm thick. Since November 1965.	2
						D 426-99	Lockwasher, 25 mm diameter for	2

REAR AXLE-LINK ARMS-HUBS-117

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	Washer for adjusting bearing on rear stub axle, 25.1 x 31.8 (R. VI).	As nec.	D 426-323	2.90 to 2.94 mm thick.		DS 435-11	Anti-roll bar, rear length 481 mm, 17 mm diameter.	1
D 426-300	1.98 to 2.02 mm thick.		D 426-324	2.94 to 2.98 mm thick.		D 437-1	Rebound rubber buffer, (48.5 mm, height 35 mm).	4
D 426-301	2.02 to 2.06 mm thick.		D 426-325	2.98 to 3.02 mm thick.		D 451-5a	Brake drum, rear, internal diameter 255 mm. Until November 1957.	2
D 426-302	2.06 to 2.10 mm thick.		D 426-326	3.02 to 3.06 mm thick.		DS 451-5	Brake drum, rear, 2 external fins. Since November 1957.	2
D 426-303	2.10 to 2.14 mm thick.		D 426-327	3.06 to 3.10 mm thick.		183-S	Screw, raised head, countersunk, 5 diameter x 10 long, securing rear brake drum (R. III).	4
D 426-304	2.14 to 2.18 mm thick.		D 426-328	3.10 to 3.14 mm thick.		535-S	Screw, 12 diameter x 55 long, securing coupling clamps on rear torsion bar (R. III).	8
D 426-305	2.18 to 2.22 mm thick.		D 426-329	3.14 to 3.18 mm thick.		5.404-S	Nut, hex., 12 diameter x 125 pitch, securing coupling flange for torsion bar (R. III).	8
D 426-306	2.22 to 2.26 mm thick.		D 426-330	3.18 to 3.22 mm thick.		431.442	Coupling flange for rear torsion bar, between centres of holes 29 and 42 (R. II).	4
D 426-307	2.26 to 2.30 mm thick.		D 426-331	3.22 to 3.26 mm thick.		612.621	Oil seal, 58 x 80 x 5, for rear stub axle bearing (R. VI). Until May 1960.	2
D 426-308	2.30 to 2.34 mm thick.		D 426-332	3.26 to 3.30 mm thick.		612.623	Oil seal, 58 x 81.2 x 5, for rear stub axle bearing (R. VI). Since May 1960.	2
D 426-309	2.34 to 2.38 mm thick.		D 426-333	3.30 to 3.34 mm thick.		620.051	Cage with 14 taper rollers on swivel shaft (outer end) (R. VI).	2
D 426-310	2.38 to 2.42 mm thick.		D 426-334	3.34 to 3.38 mm thick.		620.053	Taper roller bearing (without outer race), internal diameter 30 mm for swivel shaft (inner end) (R. VI).	2
D 426-311	2.42 to 2.46 mm thick.		D 426-335	3.38 to 3.42 mm thick.		620.070	Thrust bearing (25 x 62 x 17, for rear stub axle (inner end) (R. II).	2
D 426-312	2.46 to 2.50 mm thick.		D 426-336	3.42 to 3.46 mm thick.		620.079	Thrust bearing (40 x 80 x 18) for rear stub axle (drum side) (R. II).	2
D 426-313	2.50 to 2.54 mm thick.		D 426-337	3.46 to 3.46 mm thick.				
D 426-314	2.54 to 2.58 mm thick.		D 426-338	3.46 to 3.50 mm thick.				
D 426-315	2.58 to 2.62 mm thick.		D 426-339	3.50 to 3.54 mm thick.				
D 426-316	2.62 to 2.66 mm thick.		D 426-340	3.54 to 3.58 mm thick.				
D 426-317	2.66 to 2.70 mm thick.		D 426-341	3.58 to 3.62 mm thick.				
D 426-318	2.70 to 2.74 mm thick.		D 426-342	3.62 to 3.66 mm thick.				
D 426-319	2.74 to 2.78 mm thick.							
D 426-320	2.78 to 2.82 mm thick.							
D 426-321	2.82 to 2.86 mm thick.							
D 426-322	2.86 to 2.90 mm thick.							



118—STEERING—STEERING WHEEL—BRACKET

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 441-1	Steering wheel and column (ivory). Until September 1964.	1	DM 441-13	Outer race of ball-bearing on bracket for steering column and gear change control shaft. Right-hand drive. Until September 1962.	1	D 441-78	Thrust washer for spring on steering shaft bracket, 40.5 x 49.	2
DM 441-1a	Steering wheel and column (black). Berline with partition.	1				DM 441-78	Locking plate for ball-bearing on bracket for steering column. Right-hand steering. Until September 1962.	1
DM 441-1b	Steering wheel (black sheath) on shaft. Cabriolet. Until September 1964.	1	DW 441-13	Outer race of ball-bearing on bracket for steering column. Right-hand steering. Since September 1962.	1	DW 441-78	Locking plate for ball-bearing on bracket for steering column. Right-hand steering. Since September 1962.	1
<u>DM 441-1c</u>	Steering wheel and column (black). Since September 1964.	1	DW 441-57	Cup retaining felt for steering column bracket bearing, external diameter 56.8 mm, 4 mm thick. Since September 1962.	1	DW 441-83	Distance piece between clip and spring retaining steering column, length 410 mm. Since September 1962.	1
<u>DM 441-1d</u>	Steering wheel and column (black). Cabriolet. Since September 1964.	1	DS 441-66	Screw, 5 x 22, for adjusting clip on spring of steering column bracket (R. VI).	1	D 441-85a	Sealing washer, felt, for ball-bearing on steering shaft bracket, 47.5 x 55.5 x 7.	1
DM 441-6	Flexible coupling for steering column.	1	DM 441-67	Locking plate for ball-bearing on bracket for steering column. Left-hand steering. Until September 1962.	1	DS 441-87	Split bush, sheet metal, for steering column bracket (39.8 x 48).	1
D 441-8	Inner race of ball-bearing on steering column bracket, 43.6 x 55 x 11.	1	DW 441-67	Locking plate for ball-bearing on bracket for steering column. Left-hand steering. Since September 1962.	1	DM 441-100	Screw, hex. head, 7 diameter x 35 long, securing end piece of steering column.	2
DM 441-9	Outer race of ball-bearing on bracket for steering column and gear change control shaft. Left-hand steering. Until September 1962.	1	DS 441-69	Clip for adjusting thrust spring on steering column bracket, internal diameter 40 mm.	1	129-S	Screw, round head, 5 diameter x 25 long, securing locking plate for ball-bearing on bracket (R. III).	3
DW 441-9	Outer race of ball-bearing on bracket for steering column. Left-hand steering. Since September 1962.	1	DS 441-70a	Binding for covering steering wheel rim (ivory), 12.5 mm wide (sold by the metre) (8 metres per wheel) (R. VI).	As nec.	2.491-S	Nut, hex., 7 diameter x 100 pitch, locking end piece on steering column (R. III).	2
D 441-10	Thrust spring for inner race ball-bearing on bracket for steering column, internal diameter 41 mm.	1	DS 441-70b	Binding for covering steering wheel rim (black), 12.5 mm wide (sold by the metre) (8 metres per wheel) (R. VI).	As nec.	2.707-S	Ball, 6 mm diameter for ball-bearing on steering column bracket (R. VI).	9
DS 441-12	Segment, nylon, for spacing balls of bearing on bracket for steering column, 5.5 mm diameter (R. VI).	3						



ASSISTED STEERING—STEERING WHEEL—BRACKET—121

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 441-1a	Steering wheel and column (ivory). Until September 1964.	1	DS 441-70a	Binding for covering steering wheel rim (ivory), 22.5 mm wide (sold by the metre) (8 metres per wheel) (R. VI).	As nec.	D 445-91	Clip securing spring locating centring position.	1
<u>DW 441-1</u>	Steering wheel and column (black). Since September 1964.	1	D 441-78	Thrust washer for spring on steering column bracket, 40.5 x 49.	2	D 445-94	Screw, square head, 5 x 22, for adjusting tension of spring locating centring position.	1
D 441-8	Inner race of ball bearing on steering column bracket.	1	<u>DW 441-78</u>	Locking plate for ball-bearing on bracket for steering column. R.H. steering.	1	D 445-95	Washer for ball-bearing on centring device, 5 x 17 x 0.5 (R. VI).	2
DW 441-9	Outer race of ball bearing for steering column bracket. L.H. steering.	1	DW 441-83	Distance piece between clip and spring retaining steering column, 410 mm long.	1	D 445-96	Washer, rubber, for ball-bearing on steering centring device, 5 x 10 x 2.	1
D 441-10	Thrust spring for ball bearing race of steering column bracket, internal diameter 41 mm.	1	D 441-85a	Sealing washer, felt, for ball-bearing on steering shaft bracket, 47.5 x 55.5 x 7.	1	D 445-97	Bush, rubber, for bearing on centring device, 5 x 12 x 16.	1
DS 441-12	Segment, nylon, for spacing balls of bearing on bracket for steering column. 5, 5 mm diameter (R. VI).	3	DS 441-87	Split bush, sheet metal, for steering column bracket (39.8 x 48).	1	D 445-98	Support for rubber bush for bearing on centring device, 12 mm wide.	1
<u>DW 441-13</u>	Outer race for ball bearing for steering column bracket. R.H. steering.	1	DM 441-100	Screw, hex. head, 7 x 35, for securing end piece of steering column.	1	124-S 30	Screw, round head, 5 x 12.5, for securing clip on centring device (R. III).	2
DW 441-57	Cup retaining felt for steering column bracket bearing, external diameter 56.8 mm, 4 mm thick.	1	DS 445-1	Cam for position for running-in a straight line.	1	129-S	Screw, round head, 5 x 25, for securing stop plate on bearing (R. III).	3
DS 441-66	Screw, 5 x 22, for adjusting clip on spring of steering column support (R. VI).	1	DS 445-2	Spring for locating centring position. L.H. steering.	1	2.312-S	Washer, flat, 5.5 x 12, for bearing on centring device (R. III).	2
DW 441-67	Locking plate for ball bearing on bracket of steering column. L.H. steering.	1	DM 445-3	Spring for locating centring position (R. VI). R.H. steering.	1	2.320-S	Nut, hex., 5 x 75 (R. III): - for support of bearing on centring device. - for centring cam.	1 1
DS 441-69	Clip for adjusting spring on steering column bracket, internal diameter 40 mm.	1	<u>DS 445-87</u>	Locking ring on steering column, 40 mm diameter. R.H. steering.	1	2.491-S	Nut, hex., 7 x 100, for locking steering column end piece.	1
						2.707-S	Ball, 6 mm for bearing in steering bracket (R. VI).	9
						620.077	Bearing for centring device, 5 x 19 x 6 (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

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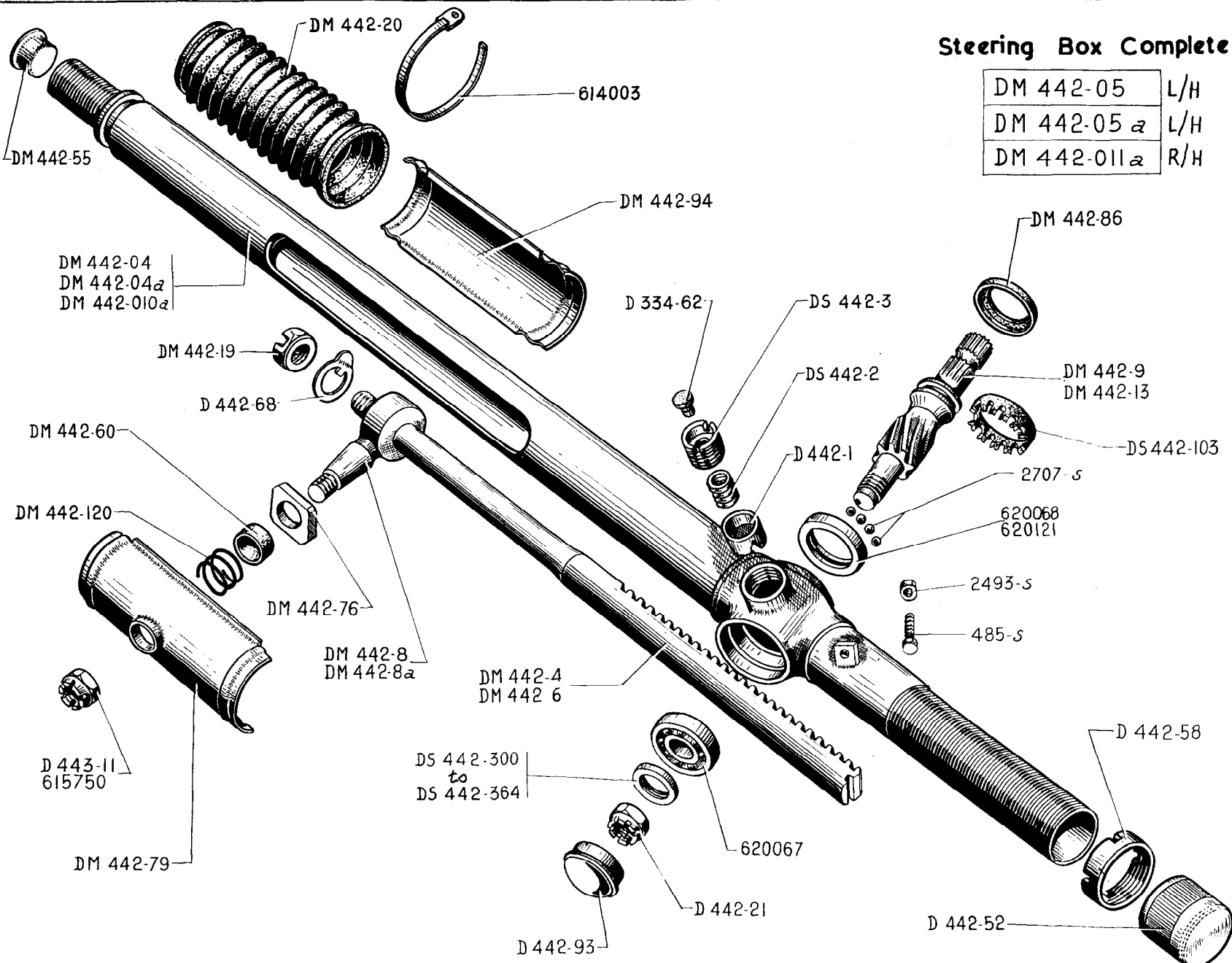
**122—STEERING—RACK ASSEMBLY**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 334-62	Dust plug for nut for rack plunger guide.	1	DM 442-8a	Pivot pin on rack, without pin hole. Since October 1963.	1		Washer adjusting rack pinion bearing, 12 x 18.	As nec.
DM 442-04	<i>Rack housing. Until November 1958. Replaced by DM 442-04a; order in addition: 1-DM 443-9a, 1-DM 442-95, 1-2.493-S (R. III).</i>	1	DM 442-9	Pinion for rack. Left-hand steering.	1	DS 442-300	3.35 to 3.37 mm thick.	
DM 442-04a	Rack housing (without fixed stop for steering rack). Left-hand steering. Since November 1958.	1	DM 442-13	Pinion for rack. Right-hand steering.	1	DS 442-301	3.37 to 3.39 mm thick.	
DM 442-05	<i>Steering box complete. Until November 1958. Replaced by DM 442-05a; order in addition: 1-DM 443-9a, 1-DM 442-95, 1-2.493-S (R. III).</i>	1	DM 442-19	Locknut for pivot pin (R. VI).	1	DS 442-302	3.39 to 3.41 mm thick.	
DM 442-05a	Steering box complete (without fixed stop for steering rack). Left-hand steering. Since November 1958.	1	DM 442-20	Dust cover for rack.	2	DS 442-303	3.41 to 3.43 mm thick.	
DM 442-010a	Housing for rack. Right-hand steering.	1	D 442-21	Nut, hex., 12 diameter x 125 pitch, for adjustment of rack pinion (R. VI).	1	DS 442-304	3.43 to 3.45 mm thick.	
DM 442-011a	Steering box complete. Right-hand steering.	1	D 442-52	Thrust cap, adjustable, for rack, threaded 30 diameter x 100 pitch.	1	DS 442-305	3.45 to 3.47 mm thick.	
D 442-1	Plunger guide for rack, 22 mm diameter.	1	DM 442-55	End cap for housing (R. VI).	1	DS 442-306	3.47 to 3.49 mm thick.	
DS 442-2	Spring for rack plunger guide, external diameters 16.75 mm.	1	D 442-58	Nut, 30 diameter x 100 pitch, locking adjustable thrust cap for rack.	1	DS 442-307	3.49 to 3.51 mm thick.	
DS 442-3	Plunger nut for rack, external thread 24 x 150, internal thread 9 x 125.	1	DM 442-60	Sealing ring, rubber, for pivot pin on rack.	1	DS 442-308	3.51 to 3.53 mm thick.	
DM 442-4	Steering rack. Left-hand steering.	1	D 442-68	Lockwasher, 14.2 mm diameter, locking pivot pin on rack (R. VI).	1	DS 442-309	3.53 to 3.55 mm thick.	
DM 442-6	Steering rack. Right-hand steering.	1	DM 442-76	Guide block for rack.	1	DS 442-310	3.55 to 3.57 mm thick.	
DM 442-8	<i>Pivot pin on rack. Until October 1963. Replaced by DM 442-8a; order in addition: 1-615.750 (R. VI).</i>	1	DM 442-79	Movable cover plate, upper, for rack.	1	DS 442-311	3.57 to 3.59 mm thick.	
			DM 442-86	Sealing ring for pinion.	1	DS 442-312	3.59 to 3.61 mm thick.	
			D 442-93	Cap, sheet metal, for rack pinion housing, 34.05 mm diameter.	1	DS 442-313	3.61 to 3.63 mm thick.	
			DM 442-94	Movable cover plate, lower, for rack.	1	DS 442-314	3.63 to 3.65 mm thick.	
			DS 442-103	Ball cage, nylon, on outer bush of upper bearing of rack pinion (R. VI). Since September 1963.	1	DS 442-315	3.65 to 3.67 mm thick.	
			DM 442-120	Pivot pin thrust spring.	1	DS 442-316	3.67 to 3.69 mm thick.	
						DS 442-317	3.69 to 3.71 mm thick.	
						DS 442-318	3.71 to 3.73 mm thick.	
						DS 442-319	3.73 to 3.75 mm thick.	
						DS 442-320	3.75 to 3.77 mm thick.	
						DS 442-321	3.77 to 3.79 mm thick.	
						DS 442-322	3.79 to 3.81 mm thick.	
						DS 442-323	3.81 to 3.83 mm thick.	
						DS 442-324	3.83 to 3.85 mm thick.	
						DS 442-325	3.85 to 3.87 mm thick.	
						DS 442-326	3.87 to 3.89 mm thick.	
						DS 442-327	3.89 to 3.91 mm thick.	
						DS 442-328	3.91 to 3.93 mm thick.	
						DS 442-329	3.93 to 3.95 mm thick.	
						DS 442-330	3.95 to 3.97 mm thick.	
						DS 442-331	3.97 to 3.99 mm thick.	
						DS 442-332	3.99 to 4.01 mm thick.	
						DS 442-333	4.01 to 4.03 mm thick.	
						DS 442-334	4.03 to 4.05 mm thick.	
						DS 442-335	4.05 to 4.07 mm thick.	



Steering Box Complete

DM 442-05	L/H
DM 442-05 <i>a</i>	L/H
DM 442-011 <i>a</i>	R/H

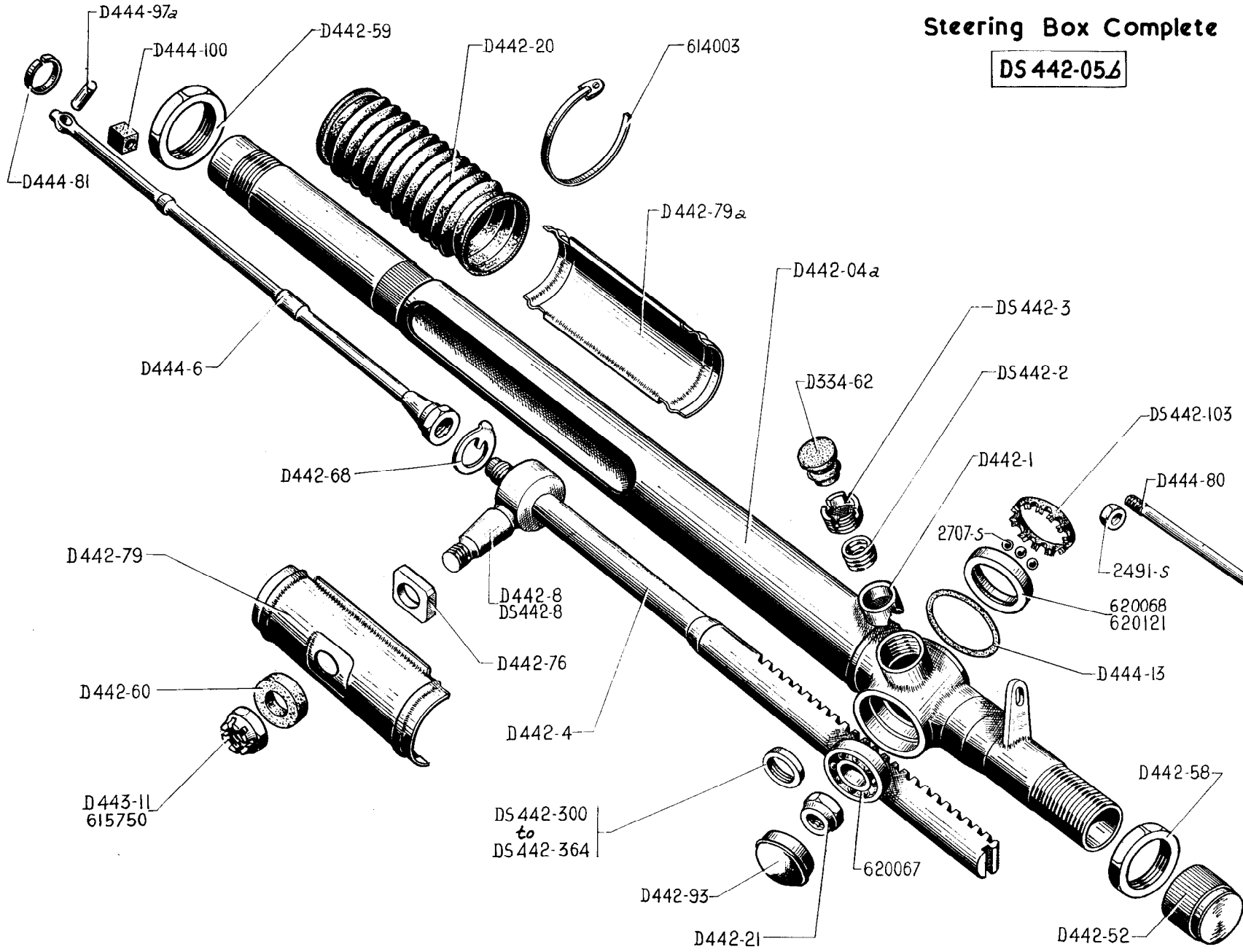


STEERING-RACK ASSEMBLY-125

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 442-336	4.07 to 4.09 mm thick.		DS 442-355	4.45 to 4.47 mm thick.		2.707-S	Ball, 6 mm diameter for upper rack bearing (R. VI). Until September 1963.	13
DS 442-337	4.09 to 4.11 mm thick.		DS 442-356	4.47 to 4.49 mm thick.			Since September 1963.	10
DS 442-338	4.11 to 4.13 mm thick.		DS 442-357	4.49 to 4.51 mm thick.		614.003	Clip securing rack dust cover, 335 mm long (R. VI).	4
DS 442-339	4.13 to 4.15 mm thick.		DS 442-358	4.51 to 4.53 mm thick.		615.750	Nut, "Nylstop", 12 x 150, 9.3 mm high for pivot pin (R. VI). Since October 1963.	1
DS 442-340	4.15 to 4.17 mm thick.		DS 442-359	4.53 to 4.55 mm thick.		620.067	Bearing, lower, for rack pinion, 12 x 32 x 10 (R. VI).	1
DS 442-341	4.17 to 4.19 mm thick.		DS 442-360	4.55 to 4.57 mm thick.		620.068	<i>Race, outer, for rack pinion upper bearing, 27.4 x 35 x 7.5 (R. II). Until September 1963. Replaced by 620.121; order in addition: 1-DS 442-103 (R. VI).</i>	1
DS 442-342	4.19 to 4.21 mm thick.		DS 442-361	4.57 to 4.59 mm thick.		620.121	<i>Race, outer, for rack pinion upper bearing, 29 x 35 x 7.5 (R. II). Since September 1963.</i>	1
DS 442-343	4.21 to 4.23 mm thick.		DS 442-362	4.59 to 4.61 mm thick.				
DS 442-344	4.23 to 4.25 mm thick.		DS 442-363	4.61 to 4.63 mm thick.				
DS 442-345	4.25 to 4.27 mm thick.		DS 442-364	4.63 to 4.65 mm thick.				
DS 442-346	4.27 to 4.29 mm thick.		D 443-11	Nut, hex., castellated, 12 diameter x 150 pitch, for rack ball pins. Until October 1963.	1			
DS 442-347	4.29 to 4.31 mm thick.							
DS 442-348	4.31 to 4.33 mm thick.		485-S	Screw, hex. head, 7 diameter x 20 long, for steering lock adjustment (R. III). Until November 1958.	1			
DS 442-349	4.33 to 4.35 mm thick.							
DS 442-350	4.35 to 4.37 mm thick.		2.493-S	Nut, hex., 7 diameter x 100 pitch, for steering lock adjustment screw (R. III). Until November 1958.	1			
DS 442-351	4.37 to 4.39 mm thick.							
DS 442-352	4.39 to 4.41 mm thick.							
DS 442-353	4.41 to 4.43 mm thick.							
DS 442-354	4.43 to 4.45 mm thick.							

Steering Box Complete

DS 442-056



126—ASSISTED STEERING (MECHANICAL PART)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 334-62	Dust cover, rubber, for steering rack plunger guide nut.	1	D 442-68	Lockwasher, 14.2 locking rack ball pin (R. VI).	1	DS 442-319	3.73 to 3.75 mm thick.	
D 442-04a	Rack housing, 822 mm long (without fixed stop for steering lock).	1	D 442-76	Guide block for rack, 16.5 x 23 x 28 x 5.	1	DS 442-320	3.75 to 3.77 mm thick.	
DS 442-05b	Steering box complete. L.H. steering.	1	D 442-79	Upper slide on rack housing, 145 mm long, 1 hole 18 mm diameter.	1	DS 442-321	3.77 to 3.79 mm thick.	
<u>D 442-010a</u>	Rack housing, 822 mm long (without fixed stop for steering lock). R.H. steering.	1	D 442-79a	Lower slide on rack housing, 145 mm long.	1	DS 442-322	3.79 to 3.81 mm thick.	
<u>DS 442-011c</u>	Steering box complete. R.H. steering.	1	D 442-93	Cap, sheel metal, on rack housing, 34.05 mm diameter.	1	DS 442-323	3.81 to 3.83 mm thick.	
D 442-1	Plunger guide for rack, 22 mm diameter.	1	DS 442-103	Ball race, nylon, of outer bush on upper bearing for rack pinion (R. VI). Since September 1963.	1	DS 442-324	3.83 to 3.85 mm thick.	
DS 442-2	Spring for rack plunger guide, external diameter 16.5 mm.	1		Washer for adjustment of rack pinion bearing, 12 x 18.	As nec.	DS 442-325	3.85 to 3.87 mm thick.	
DS 442-3	Nut, for rack plunger guide, external thread 24 diameter x 150 pitch, internal thread 9 diameter x 125 pitch.	1	DS 442-300	3.35 to 3.37 mm thick.		DS 442-326	3.87 to 3.89 mm thick.	
D 442-4	Steering rack, 435 mm long, threaded 14 diameter x 150 pitch. L.H. steering.	1	DS 442-301	3.37 to 3.39 mm thick.		DS 442-327	3.89 to 3.91 mm thick.	
<u>D 442-6</u>	Steering rack, 435 mm long, threaded 14 x 150. R.H. steering.	1	DS 442-302	3.39 to 3.41 mm thick.		DS 442-328	3.91 to 3.93 mm thick.	
D 442-8	<i>Ball pin rack, threaded 12 x 150. Until October 1963. Replaced by DS 442-8; order in addition: I-615.750 (R. VI).</i>	1	DS 442-303	3.41 to 3.43 mm thick.		DS 442-329	3.93 to 3.95 mm thick.	
DS 442-8	Ball pin rack, threaded 12 x 150, without pin hole. Since October 1963.	1	DS 442-304	3.43 to 3.45 mm thick.		DS 442-330	3.95 to 3.97 mm thick.	
D 442-20	Dust cover for rack, internal diameter 40 mm.	2	DS 442-305	3.45 to 3.47 mm thick.		DS 442-331	3.97 to 3.99 mm thick.	
D 442-21	Nut, hex., 12 diameter x 125 pitch, for rack pinion (R. VI).	1	DS 442-306	3.47 to 3.49 mm thick.		DS 442-332	3.99 to 4.01 mm thick.	
D 442-52	Thrust cap, adjustable, for rack, threaded 30 diameter x 100 pitch.	2	DS 442-307	3.49 to 3.51 mm thick.		DS 442-333	4.01 to 4.03 mm thick.	
D 442-58	Nut, 30 diameter x 100 pitch, locking adjustable thrust cap for rack.	1	DS 442-308	3.51 to 3.53 mm thick.		DS 442-334	4.03 to 4.05 mm thick.	
D 442-59	Locknut, 40 diameter x 100 pitch, locking end piece for rack housing.	1	DS 442-309	3.53 to 3.55 mm thick.		DS 442-335	4.05 to 4.07 mm thick.	
D 442-60	Sealing washer, rubber, for rack ball pin, 16.5 x 28.5 x 9.	1	DS 442-310	3.55 to 3.57 mm thick.		DS 442-336	4.07 to 4.09 mm thick.	
			DS 442-311	3.57 to 3.59 mm thick.		DS 442-337	4.09 to 4.11 mm thick.	
			DS 442-312	3.59 to 3.61 mm thick.		DS 442-338	4.11 to 4.13 mm thick.	
			DS 442-313	3.61 to 3.63 mm thick.		DS 442-339	4.13 to 4.15 mm thick.	
			DS 442-314	3.63 to 3.65 mm thick.		DS 442-340	4.15 to 4.17 mm thick.	
			DS 442-315	3.65 to 3.67 mm thick.		DS 442-341	4.17 to 4.19 mm thick.	
			DS 442-316	3.67 to 3.69 mm thick.		DS 442-342	4.19 to 4.21 mm thick.	
			DS 442-317	3.69 to 3.71 mm thick.				
			DS 442-318	3.71 to 3.73 mm thick.				

ASSISTED STEERING (MECHANICAL PART)-129

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 442-343	4.21 to 4.23 mm thick.		DS 442-362	4.59 to 4.61 mm thick.		2.491-S	Nut, hex., 7 diameter x 100 pitch, on stop rod for pinion housing (R. III).	1
DS 442-344	4.23 to 4.25 mm thick.		DS 442-363	4.61 to 4.63 mm thick.		2.707-S	Ball 6 mm diameter for upper ball bearing on steering pinion (R. VI). Until September 1963. Since September 1963.	13 10
DS 442-345	4.25 to 4.27 mm thick.		DS 442-364	4.63 to 4.65 mm thick.		614.003	Clip securing rack dust cover, length 335 mm (R. VI).	4
DS 442-346	4.27 to 4.29 mm thick.		D 443-11	Nut, hex., castellated, 12 diameter x 150 pitch, for pivot pin on rack. Until October 1963.	1	615.750	Nut "Nylstop", 12 x 150 x 9.3 mm high for pivot pin (R. VI). Since September 1963.	1
DS 442-347	4.29 to 4.31 mm thick.		D 444-6	Rod, controlling rack, threaded 14 diameter x 150 pitch, length 460 mm.	1	620.067	Bearing, lower, for rack pinion, 12 x 32 x 10 (R. VI).	1
DS 442-348	4.31 to 4.33 mm thick.		D 444-13	Sealing joint, rubber, between rotating union and steering housing, 37 x 47.6 x 5.3.	1	620.068	<i>Outer race for upper bearing of rack pinion, 27.4 x 35 x 7.5 (R. II). Until September 1963. Replaced by 620.121; order in addition: 1-DS 442-103 (R. VI).</i>	1
DS 442-349	4.33 to 4.35 mm thick.		<u>DS 444-58</u>	Stop rod with rotating sleeve union, threaded 7 x 100, 103 mm long. R.H. steering.	1	620.121	Race, outer, for rack pinion upper bearing, 29 x 35 x 7.5 (R. II). Since September 1963.	1
DS 442-350	4.35 to 4.37 mm thick.		D 444-80	Stop rod, for rotating union, threaded 7 diameter x 100 pitch, length 105.5 mm. L.H. steering.	1			
DS 442-351	4.37 to 4.39 mm thick.		D 444-81	Split ring, locking connecting pin actuating rack and piston, internal diameter 19.5 mm.	1			
DS 442-352	4.39 to 4.41 mm thick.		D 444-97a	Connecting pin, for rod operating rack and piston, 6 x 19.5.	1			
DS 442-353	4.41 to 4.43 mm thick.		D 444-100	Bush, rubber, anti-rattle, on rod operating rack, 15 mm long.	1			
DS 442-354	4.43 to 4.45 mm thick.							
DS 442-355	4.45 to 4.47 mm thick.							
DS 442-356	4.47 to 4.49 mm thick.							
DS 442-357	4.49 to 4.51 mm thick.							
DS 442-358	4.51 to 4.53 mm thick.							
DS 442-359	4.53 to 4.55 mm thick.							
DS 442-360	4.55 to 4.57 mm thick.							
DS 442-361	4.57 to 4.59 mm thick.							

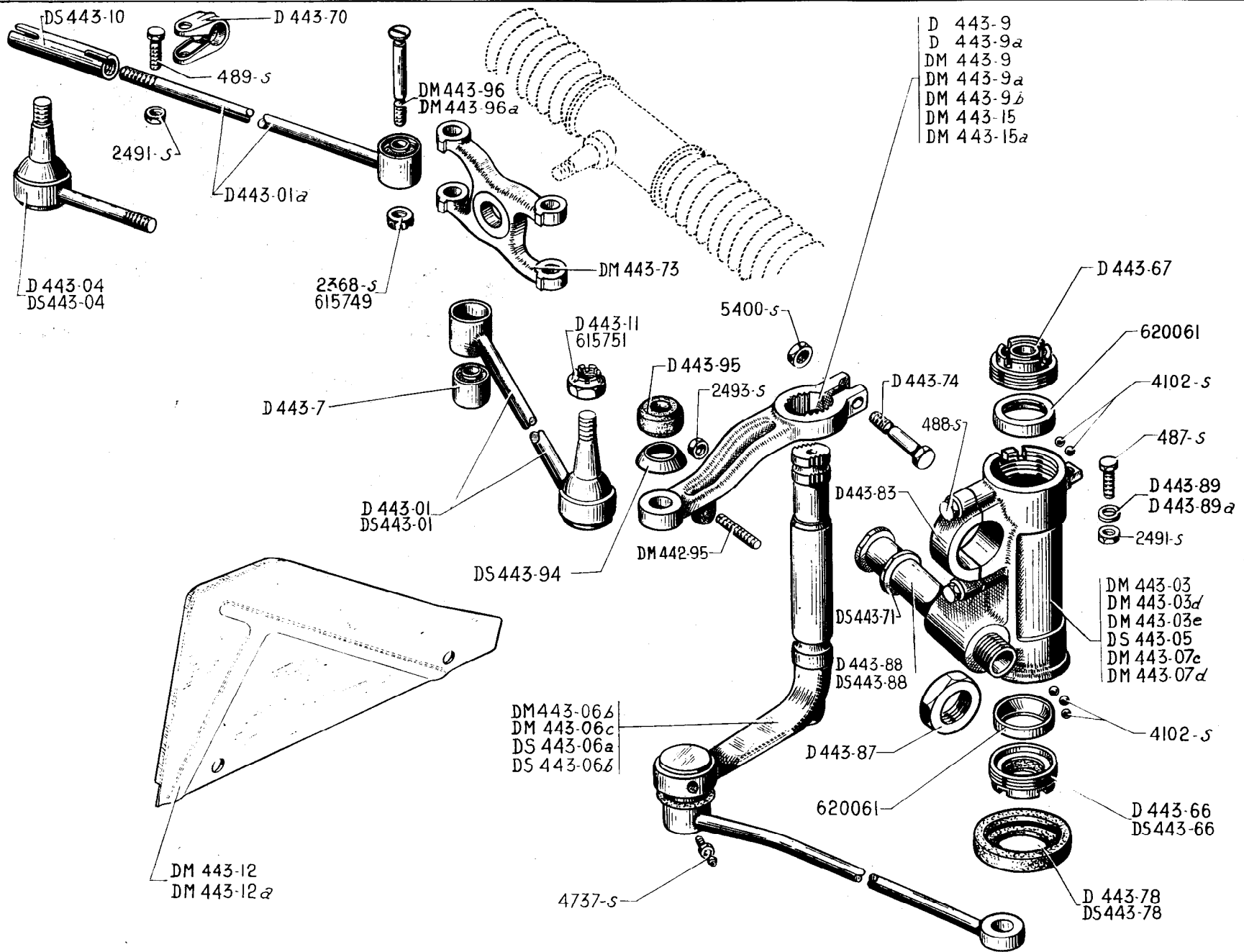
The numbers underlined indicate new parts which do not appear on the illustration.



**130—ASSISTED STEERING (HYDRAULIC PART)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 442-01a	Pinion operating rack complete with rotating union and coupling fork. L.H. steering.	1	DS 444-63	<i>Ring seal, 27.7 x 33.1 x 2.7 for rack control (R. VI). Until December 1963. Since December 1963. Replaced by 4.877-S.</i>	1 2	D 444-92	<i>Sealing joint between cap and cylinder of rotating union, 22 x 3.5. Replaced by DX 444-92.</i>	2
<u>DS 442-02a</u>	Pinion for operating rack, complete with rotating union and coupling fork. R.H. steering.	1	DS 444-64a	Joint, rubber, 20.9 x 24.2 x 2.2, for rod controlling rack piston.	1	D 444-98a	Circlip retaining piston joint washers, wire 1 mm diameter.	2
<u>DS 442-013a</u>	Rack pinion with valves and dashpot DS 444-02a. R.H. steering.	1	<u>D 444-69</u>	Rotating union only. R.H. steering.	1		Shouldered washer retaining piston joint, 21 x 22.05 x 24.8 on diameter 21 :	As nec.
DS 442-014a	Rack pinion with valves and dashpot DS 444-02a. L.H. steering.	1	DS 444-72	Washer, Rilsan, for rack piston, 21 x 25.3 x 1.	2	D 444-99b	1.30 to 1.38 mm thick.	
D 442-91	Spherical end piece for rack pinion, threaded 20 diameter x 125 pitch.	1	DS 444-73	Seal plate for joint on rotating union, 2 holes 7.6 diameter, 2 fixing holes 16 mm between centres (R. VI).	2	D 444-99c	1.38 to 1.46 mm thick.	
D 444-01b	Control unit for rack complete with end piece of casing, cylinder and piston, threaded 30 diameter x 100 pitch on 31 mm.	1	DS 444-75	Ring seal for rotating union, 24.5 x 29.9 x 2.7 (R. VI).	5	D 444-99d	1.46 to 1.54 mm thick.	
DS 444-02a	Cap for dashpot with spring and thrust washer for valve, 18.5 mm long.	2	D 444-76	Rotating union only. L.H. steering.	1	D 444-99e	1.54 to 1.62 mm thick.	
DS 444-3	Rack operating cylinder with end piece. Until December 1963.	1	D 444-78	Sealing washer, 22 x 29.5 x 1, for rack control (R. VI). Until December 1963.	1	D 444-99f	1.62 to 1.70 mm thick.	
DS 444-3c	Cylinder for rack operating, with end piece. Since December 1963.	1	DS 444-85	Seal plate for joint on end of casing, 2 holes 7.6 diameter, 2 fixing holes 30 mm between centres (R. VI).	1	D 444-99g	1.70 to 1.78 mm thick.	
DS 444-4	Rack operating piston rod.	1	DS 444-89	Screw, 7 diameter x 100 pitch, for adjusting valves of rotating union, 18.5 mm long.	2	D 444-99h	1.78 to 1.86 mm thick.	
D 444-9	Coupling fork for rack pinion.	1				DS 444-106	Joint, Teflon, 24.2 x 25.7 x 2.3, for rack piston control rod (R. VI).	1
DS 444-12	Cover, rubber, protecting steering pinion.	1				DS 444-108	Joint, Teflon, for piston rod, 20.6 x 22 x 4.4 (R. VI).	2
DS 444-62	Nut, hex., 7 diameter x 100 pitch, with chamfer for valve adjusting screw of rotating union.	2	D 444-90	Rubber bush for rotating union, 8.8 x 11.5 x 9.	2	DS 444-110	Joint, rubber, for piston, 22 x 27.65 x 4 (R. VI).	2
			D 444-91	Needle, 2.5 x 14.75, operating steering slide valve (R. VI).	2	DS 453-119	<i>Ring seal, 37 x 44 x 3.5, for rack control. Replaced by 4.878-S.</i>	1
						<u>707</u>	Packet of gaskets for rack control pinion.	1
						2.319-S	Nut, hex., 5 diameter x 75 pitch, securing piping on rotating union (R. III).	4
						4.922-S	Ring seal, 4.2 x 8 x 1.9, for seal plates (R. VI).	6
						614.000	Clip securing protection sheath for rack control pinion, 474 mm long (R. VI).	1

132—STEERING—RELAY HOUSINGS—STEERING RODS—LEVERS





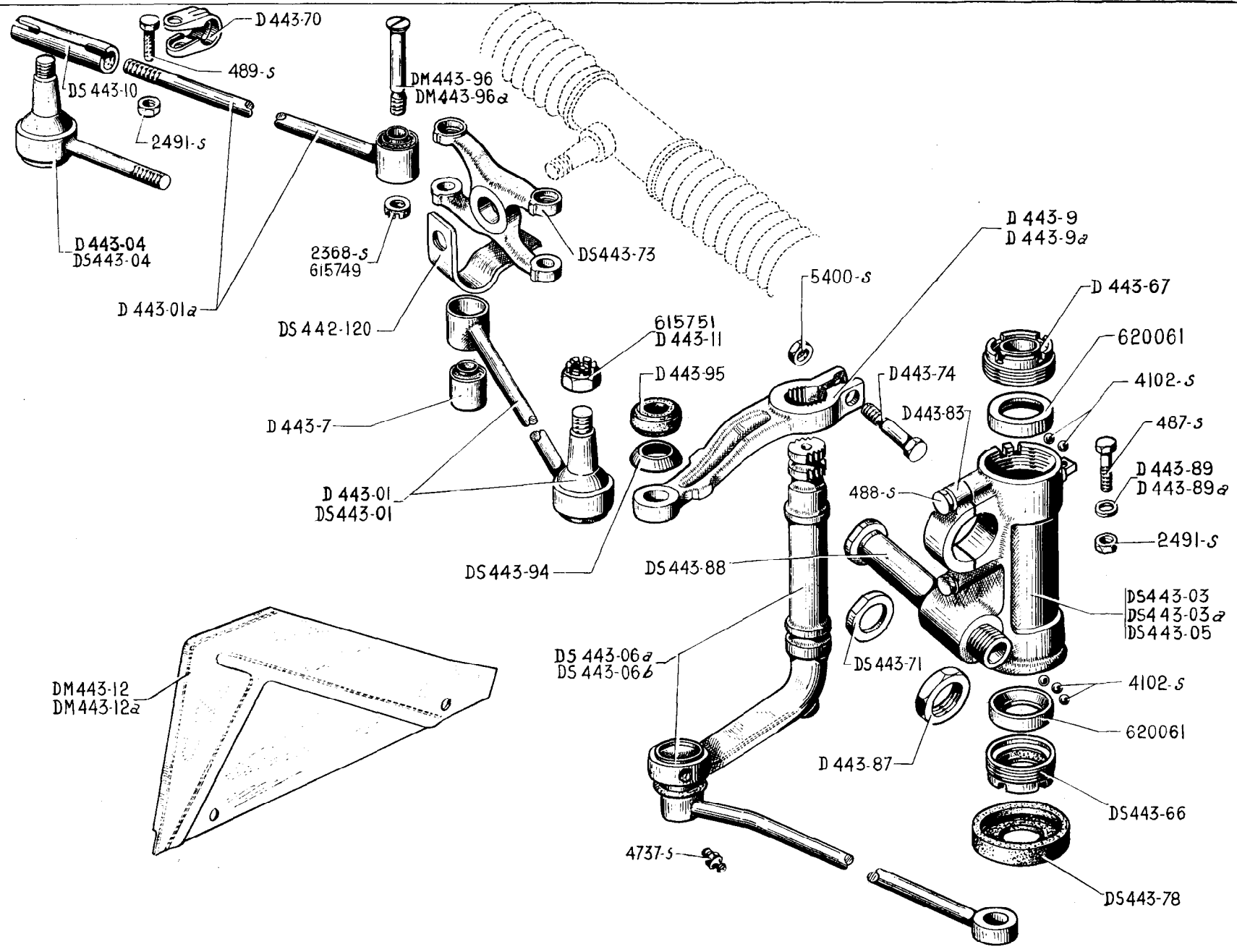
STEERING—RELAY HOUSINGS—STEERING RODS—LEVERS—133

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 442-95	Screw, 7 x 100 x 30 mm long, for steering lock. Since November 1958.	1	DS 443-04	<i>End piece with ball pin without pin hole, right-hand for steering rod, threaded 14 x 125 left-hand pitch. Since October 1963. Replaced by DX 443-04; order in addition: 1-DX 443-95a, 1-615.902.</i>	1	DM 443-9	<i>Lever, upper, left-hand, for steering relay. L.H. steering. Until November 1958. Replaced by DM 443-9a; order in addition: 1-DM 442-95, 1-2.493-S (R. III).</i>	1
D 443-01	<i>Steering rod, left-hand, with flexible bush and ball pin, 402 mm between centres. Until October 1963. Replaced by DS 443-01; order in addition: 1-615.751 (R. VI).</i>	1	DS 443-05	<i>Relay housing for steering with cap and bushing. Shoulder 53 mm diameter. Until June 1965. Replaced by DS 443-05a.</i>	2	DM 443-9a	Lever, upper, left-hand, for steering relay (threaded 7 x 100 for steering lock). R.H. steering. Since November 1958.	1
D 443-01a	Steering rod, right-hand, with flexible bush, length of rod 305 mm from the end to centre pin, threaded 14 x 125 right-hand pitch.	1	<u>DS 443-05a</u>	Relay housing for steering with cap and bushing. Shoulder 54 mm diameter. Since June 1965.	2	DM 443-9b	Lever, upper, left-hand, for steering relay. R.H. steering.	1
DS 443-01	<i>Steering rod, left-hand, with flexible bush and ball pin without pin hole, 402 mm between centres. Since October 1963. Replaced by DX 443-01; order in addition: 1-DX 443-95a, 1-615.902.</i>	1	DM 443-06b	Lower lever for steering relay, left-hand with greaser and coupling bar.	1	DS 443-10	Sleeve, adjustable, for steering rod, right-hand, threaded 14 x 125 left-hand pitch and right-hand pitch, 80 mm long.	1
DM 443-03	<i>Relay housing, left-hand, complete with upper and lower levers and coupling bar. L.H. steering. Until November 1958. Replaced by DM 443-03d; order in addition: 1-DM 442-95, 1-2.493-S (R. III).</i>	1	DM 443-06c	Lever, lower, for steering relay, right-hand, with greaser and coupling bar.	1	D 443-11	Nut, hex., castellated, 12 x 150, for steering rod ball pins. Until October 1963.	4
DM 443-03d	<i>Relay housing, left-hand, complete with levers (upper lever threaded 7 x 100 for steering lock, lower lever with greaser) and coupling bar. L.H. steering. Until June 1965. Replaced by DM 443-03f.</i>	1	DS 443-06a	Lever, lower, for steering relay, left-hand, with greaser and coupling bar (mountain use).	1	DM 443-12	Protection cover, left-hand, for steering relay housing.	1
DM 443-03e	<i>Relay housing, right-hand, complete with levers (lower lever with greaser) and coupling bar. L.H. steering. Until June 1965. Replaced by DM 443-03g.</i>	1	DS 443-06b	Lever, lower, for steering relay, right-hand, with greaser and coupling bar (mountain use).	1	DM 443-12a	Protection cover, right-hand, for steering relay housing.	1
DM 443-03f	Relay housing, left-hand, complete with lever and coupling rod (lower levers with lubricator) 1 screw for lock stop, diameter of body 54 mm. L.H. steering. Since June 1965.	1	DM 443-07c	Relay housing, left-hand, complete with levers (lower lever with greaser) and coupling bar. R.H. steering. Until June 1965.	1	DM 443-15	Lever, upper, right-hand, for steering relay. L.H. steering.	1
DM 443-03g	Relay housing, right-hand, complete with levers and coupling rod (lower lever with lubricator) diameter of body 54 mm. L.H. steering. Since June 1965.	1	DM 443-07d	<i>Relay housing, right-hand, complete with levers (lower lever with greaser) and coupling bar. R.H. steering. Until June 1965. Replaced by DM 443-07f.</i>	1	DM 443-15a	Lever, upper, right-hand, for steering relay (threaded 7 x 100, for steering lock). R.H. steering.	1
D 443-04	<i>End piece with ball pin for right-hand steering rod, threaded 14 x 125 left-hand pitch. Until October 1963. Replaced by DS 443-04; order in addition: 1-615.751 (R. VI).</i>	1	<u>DM 443-07e</u>	Relay housing, left-hand, complete with levers and coupling rod (lower lever with lubricator) diameter of body 54 mm. R.H. steering. Since June 1965.	1	D 443-66	Nut, 45 x 150, lower, for steering relay housing with sealing washer, internal diameter 31 mm. Until January 1961.	2
			<u>DM 443-07f</u>	Relay housing, right-hand, complete with levers and coupling rod (lower lever with lubricator) diameter of body 54 mm. R.H. steering. Since June 1965.	1	DS 443-66	Nut, 45 x 150, lower, for steering relay housing with sealing washer. Since January 1961.	2
			D 443-7	Bush, flexible, for steering rod, 10 x 22 x 33 (R. VI).	2	D 443-67	Nut, 45 x 150, upper, for steering relay housing with sealing washer, internal diameter 25.5 mm.	2
			D 443-9	Lever, upper, left-hand, for steering relay (mountain use).	1	D 443-70	Clip securing adjustable sleeve on R.H. steering rod, 17.7 mm diameter.	2
			D 443-9a	Lever, upper, right-hand, for steering relay (mountain use).	1			

The numbers underlined indicate new parts which do not appear on the illustration.

134-STEERING-RELAY HOUSINGS-STEERING RODS-LEVERS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 443-71	Washer, 22 x 43 x 6 on spindle securing relay housing. Since May 1958.	2	D 443-89	Washer, 7.5 x 14 x 2, for adjusting relay housing.	As nec.	2.491-S	Nut, hex., 7 x 100 (R. III) for securing: - collar locking adjustable sleeve on right-hand steering rod. - top of steering relay housing.	2
DM 443-73	Shackle connecting steering rods.	1	D 443-89a	Washer, 7.5 x 14 x 3 for adjusting relay housing.	As nec.	2.493-S	Nut, hex., 7 x 100 for steering lock adjusting screw (R. III). Since November 1958.	1
D 443-74	Screw, hex. head, 9 x 125 x 50 mm long locking upper steering relay lever.	2	DS 443-94	Sealing cup on steering rod ball pin (R. VI).	4	4.102-S	Ball, 6.74 mm diameter for bearing in steering relay housing (R. VI).	56
D 443-78	Rubber protection ring, lower, for steering relay housing, 24 x 41.5 x 6.5. Until January 1961.	2	D 443-95	Washer, rubber, for sealing cup on steering rod ball pin.	4	4.737-S	Greaser, hydraulic, right-hand thread 7 x 100, for lower lever of steering relay (R. VI). Since February 1964.	2
DS 443-78	Rubber protector, lower, for steering relay housing, 28 and 52.5. Since January 1961.	2	DM 443-96	<i>Spindle for shackle connecting steering rod. Until October 1963. Replaced by DM 443-96a. Order in addition 1-615.749 (R. VI).</i>	2	5.400-S	Nut, hex., 9 x 125, for screw locking upper steering relay lever (R. III).	2
D 443-83	Bearing cap for relay housing. Until June 1965.	2	DM 443-96a	Spindle for shackle connecting steering rod. Flat head. Without pin hole. Since October 1963.	2	615.749	Nut, "Nylstop", 9 x 125, 8.9 mm high, for shackle spindle on steering rods (R. VI). Since October 1963.	2
<u>DS 443-83</u>	Bearing cap for relay housing, 2 holes 7 mm diameter 14 mm high. Since June 1965.	2	487-S	Screw, hex. head, 7 x 25, upper, locking steering relay housing (R. III).	2	615.751	Nut, "Nylstop", 12 x 150, 11.6 mm high, for steering rod ball pin (R. VI). Since October 1963.	4
D 443-87	Nut, hex., 20 x 150, lower, securing steering relay housing.	2	488-S	Screw, hex. head, 7 x 28, for securing housing bearing cap (R. III).	4	620.061	Bush, outer, for bearing in steering relay, 35 x 43 x 10 (R. II).	4
D 443-88	Spindle, lower, securing relay housing, 20 x 150 x 112 mm long. Until May 1958.	2	489-S	Screw, hex. head, 7 x 30 (R. III) for securing: - clamping collar on adjustable sleeve on right-hand steering rod.	2			
DS 443-88	Spindle, lower, securing relay housing, 122 mm long. Since May 1958.	2	2.368-S	Nut, hex., castellated, 9 x 125, for spindle in shackle connecting steering rod (R. III). Until October 1963.	2			



ASSISTED STEERING—RELAY HOUSINGS—STEERING RODS—LEVERS—137

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 442-120	Retaining spring for rack ball pin, 1.7 mm thick.	1	DS 443-05	<i>Relay housing with cap and bushing, shoulder 53 mm diameter. Until June 1965. Replaced by DS 443-05a.</i>	2	DS 443-71	Washer, 22 x 43 x 6 on spindle securing relay housing.	2
D 443-01	<i>Steering rod, left-hand, with flexible bush and ball pin, 402 mm between centres. Until October 1963. Replaced by DS 443-01; order in addition: 1-615.751 (R. VI).</i>	1	<u>DS 443-05a</u>	Relay housing with cap and bushing, 54 mm diameter. Since June 1965.	2	DS 443-73	Shackle connecting steering rods, 17 mm thick.	1
D 443-01a	Steering rod, right-hand, with flexible bush, length of rod 305 mm from end to centre of pin.	1	DS 443-06a	Lever, lower, for steering relay, left-hand with greaser and steering rod.	1	D 443-74	Screw, hex. head, 9 x 125, 50 mm long, locking upper steering relay lever.	2
DS 443-01	<i>Steering rod, left-hand, with flexible bush, and ball pin, without pin hole, 402 mm between centres. Since October 1963. Replaced by DX 443-01; order in addition: 1-DX 443-95a 1-615.902.</i>	1	DS 443-06b	Lever, lower, for steering relay, right-hand with greaser and steering rod.	1	DS 443-78	Rubber protection ring, lower, for steering relay housing, 28 and 52.5 mm diameter.	2
DS 443-03	<i>Relay housing, left-hand, complete with levers (lower lever with greaser) and coupling rod. Until June 1965. Replaced by DS 443-03b.</i>	1	D 443-7	Flexible bush for steering rod, 10 x 22 x 23 (R. VI).	2	D 443-83	<i>Bearing cap for relay housing. Until June 1965. Replaced by DS 443-83.</i>	2
DS 443-03a	<i>Relay housing, right-hand, complete with levers (lower lever with greaser) and coupling rod. Until June 1965. Replaced by DS 443-03c.</i>	1	D 443-9	Lever, upper, left-hand, for steering relay, 130 mm between centres.	1	<u>DS 443-83</u>	Bearing cap for relay housing, 2 holes 7 mm diameter 14 mm high. Since June 1965.	2
<u>DS 443-03b</u>	Relay housing, left-hand, complete with levers and coupling rod, (lower lever with lubricator) diameter of body 54 mm. Since June 1965.	1	D 443-9a	Lever, upper, right-hand, for steering relay, 130 mm between centres.	1	D 443-87	Nut, hex., 20 x 150, lower, for steering relay housing.	2
DS 443-03c	Relay housing, right-hand, complete with levers and coupling rod, (lower lever with lubricator) diameter of body 54 mm. Since June 1965.	1	DS 443-10	Sleeve, adjustable, for steering rod, right-hand, 14 x 125 left-hand and right-hand pitch.	1	DS 443-88	Spindle, lower, securing relay housing, 122 mm long.	2
D 443-04	<i>End piece with ball pin for right-hand steering rod, threaded 14 x 125 left-hand pitch. Until October 1963. Replaced by DS 443-04; order in addition: 1-615.751 (R. VI).</i>	1	D 443-11	Nut, hex., castellated, 12 x 150, for steering rod ball pins. Until October 1963.	4	D 443-89	Washer, 7.5 x 14 x 2, for adjusting steering relay housing.	As nec.
DS 443-04	End piece with ball pin without pin hole, right-hand steering rod. Threaded 14 x 125 left-hand pitch. Since October 1963.	1	DM 443-12	Protection cover, left-hand, for steering relay housing.	1	D 443-89a	Washer, 7.5 x 14 x 3, for adjusting steering relay housing.	As nec.
			DM 443-12a	Protection cover, right-hand, for steering relay housing.	1	DS 443-94	Sealing cup on steering rod ball pin (R. VI).	4
			DS 443-66	Nut, 45 x 150, lower, for steering relay housing.	2	D 443-95	Washer, rubber, for sealing cup on steering rod ball pin.	4
			D 443-67	Nut, 45 x 150, upper, for steering relay housing, with sealing washer, 25.5 internal diameter.	2	DM 443-96	<i>Spindle for shackle connecting steering rod, flat head. Until October 1963. Replaced by DM 443-96a; order in addition 1-645.749 (R. VI).</i>	2
			D 443-70	Clip securing adjustable sleeve on right-hand steering rod, 17.7 mm diameter.	2			

The numbers underlined indicate new parts which do not appear on the illustration.

138—ASSISTED STEERING—RELAY HOUSINGS—STEERING RODS—LEVERS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 443-96a	Spindle for shackle connecting steering rod, flat head, without pin hole. Since October 1963.	2	2.368-S	Nut, hex., castellated, 9 x 125, for the spindle in shackle connecting steering rod (R. III). Until October 1963.	2	5.400-S	Nut, hex., 9 x 125, for screw locking upper steering relay lever (R. III).	2
487-S	Screw, hex. head, 7 x 25, for securing upper relay housing (R. III).	2	2.491-S	Nut, hex., 7 x 100, for securing (R. III): - collar locking adjustable sleeve on right-hand steering rod.	2	615.749	Nut, 'Nylstop', 9 x 125 x 8.9 mm high, for shackle pins in steering rods (R. VI). Since October 1963.	2
488-S	Screw, hex. head, 7 x 28, for securing cap on relay (R. III).	4		- top of steering relay housing.	2	615.751	Nut, 'Nylstop', 12 x 150 x 11.6 mm high, for steering rod ball pins (R. VI). Since October 1963.	4
489-S	Screw, hex. head, 7 x 30, for securing (R. III): - clip securing adjustable sleeve on right-hand steering rod.	2	4.102-S	Ball, 6.74 mm diameter for bearing in steering relay housing (R. VI).	56	620.061	Bush, outer, for ball bearing in steering relay, 35 x 43 x 10 (R. II).	4
			4.737-S	Greaser, hydraulic, right-hand, threaded 7 x 100 for lower lever in steering relay (R. VI). Since February 1964.	2			



## FRONT BRAKES—BRAKE CONTROL UNIT—141

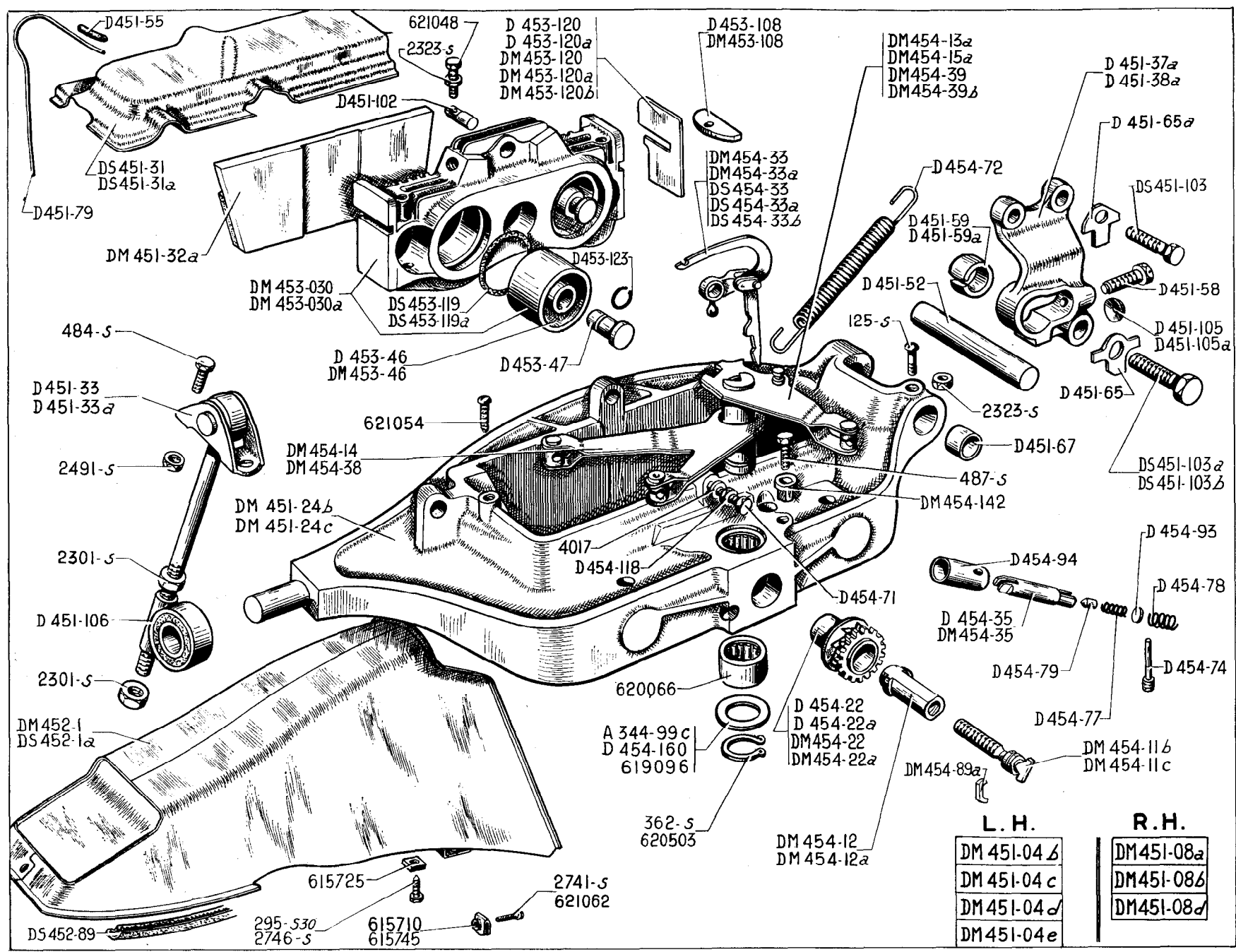
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until February 1958</b>							
A 334-99c	Washer for adjusting lever for mechanical operation.	As nec.	D 451-65a	Lockwasher, 9.5 mm diameter for screw securing rear support.	3	D 453-120a	Shim for adjusting moving carrier, 0.7 mm thick.	As nec.
DM 451-04	Brake control unit, left-hand complete.	1	D 451-67	Bush for housing, 16 x 19 x 16 (R. VI).	4	D 453-123	Circlip for piston rod of moving carrier, 0.7 mm thick (R. VI).	4
DM 451-04a	Brake control unit, right-hand complete.	1	D 451-102	Pin carrying screw for locking lined segment 9 mm diameter x 26 mm long.	4	D 453-127	Bush, retaining anchor pin for moving carrier return spring, 16 x 18 x 18.	4
DM 451-24	Housing, left-hand, with bearings and bushes.	1	DS 451-103	Screw, hex. head, 9 diameter x 25 long, securing rear support.	3	D 453-128	Anchor screw, for moving carrier return spring, 4 diameter x 75 pitch, 43 mm long.	4
DM 451-24a	Housing, right-hand, with bearing and bushes.	1	DS 451-103a	Screw, hex. head, 12 diameter x 35 long, securing rear support.	1	DM 454-11	<i>Push-rod, adjustable, male, for left-hand brake control unit. Replaced by: DM 454-11b; order in addition: 1-DM 454-89a.</i>	1
D 451-32	<i>Segment carrying brake lining (with brake lining quality 623). Replaced by 2-DM 451-32a; order in addition: 2-DM 451-32b.</i>	2	DS 451-103b	Screw, hex. head, 12 diameter x 50 long, securing rear support.	1	DM 454-11a	<i>Push-rod, adjustable, male, for right-hand brake control unit. Replaced by: DM 454-11c; order in addition: 1-DM 454-89a.</i>	1
DM 451-32b	Segment carrying brake lining (with brake lining quality 623) (R. VI).	2	D 451-105	Thrust pad, locking spherical bush in rear support, 17 mm diameter 6 mm thick (spherical bush diameter 28 mm).	2	DM 454-12	Push-rod, adjustable, female, for left-hand brake control unit, diameter 15.4 mm and 19.5 mm.	1
D 451-33	Front support, left-hand, adjustable (male part), threaded 12 diameter x 125 pitch.	1	D 451-106	Front support, adjustable, (female part), bore 13 mm (R. VI).	2	DM 454-12a	Push-rod, adjustable, female, for right-hand brake control unit, diameter 15.4 mm and 19.5 mm.	1
D 451-33a	Front support, right-hand, adjustable, length 108.5 mm (male part), threaded 12 diameter x 125 pitch.	1	DM 451-107	Pin for spring retaining segment carrying linings 9 x 33.	2	DM 454-13	<i>Lever with spindle for mechanical operation of left-hand brake control unit. Replaced by: DM 454-13a; order in addition: 1-620.503 (R. VI).</i>	1
D 451-37	<i>Rear support, left-hand, 2 holes 10 mm diameter, 1 hole 13 mm diameter. Replaced by: D 451-37a; order in addition: 1-D 451-59a, 1-D 451-105a.</i>	1	DM 451-113	Spring retaining segment carrying lining.	2	DM 454-14	Return lever for left-hand brake control unit.	1
D 451-38	<i>Rear support, right-hand, 1 hole 13 mm diameter, 1 hole 10 mm diameter. Replaced by 1-D 451-38a; order in addition: 1-D 451-59a, 1-D 451-105a.</i>	1	DM 452-1	<i>Cooling duct for front brakes. Replaced by DM 452-91. Order in addition: 2-DM 512.94.</i>	2	DM 454-15	<i>Lever with spindle for mechanical operation of right-hand brake control unit. Replaced by: DM 454-15a; order in addition: 1-620.503 (R. VI).</i>	1
D 451-52	Pin for rear support, 9 x 16 x 80.	2	DM 453-030b	Moving carrier with 38 mm pistons and joints, replaces type mounted. Until February 1958. Order in addition: 2-DM 453-108.	2	DM 454-22	Adjustment wheel, left-hand 10 teeth.	1
D 451-58	Screw, hex. head, 9 diameter x 25 long, locking spherical bush for rear support.	2	DM 453-22	Return spring for movable carrier.	4	DM 454-22a	Adjustment wheel, right-hand 10 teeth.	1
D 451-59	Spherical bush for rear support. 28 mm diameter, 17 mm thick.	2	D 453-46	Piston for movable carrier, 38 x 26.	4			
D 451-65	Lockwasher, 12.5 mm diameter for screws securing rear support.	2	D 453-47	Piston rod for moving carrier, 11 mm diameter, 27.35 mm long.	4			
			D 453-104	Anchor pin for movable carrier return spring, 3.5 x 23.	1			
			D 453-108	Guide plate for moving carrier, 34 x 13.5 x 4.	4			
			DS 453-119	Ring seal, 37 x 44 x 3.5 for moving carrier.	4			
			D 453-120	Shim for adjusting moving carrier, 0.6 mm thick.	As nec.			

142—FRONT BRAKES—BRAKE CONTROL UNIT

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 454-33	Pawl on left-hand brake control unit (R. VI).	1	D 454-118	Nut, hex. , 5 diameter x 75 pitch, for control lever pin (R. VI).	2	2.491-S	Nut, hex. , 7 diameter x 100 pitch, securing front adjustable support (R. III).	4
DM 454-33a	Pawl on right-hand brake unit (R. VI).	1	DM 454-142	Stop, eccentric for adjusting operating lever.	2	2.741-S	Screw, round head, P.K. 4.85 x 9.5, securing brake cooling duct (R. VI).	4
DM 454-35	Locking pin.	2	D 454-160	Distance cup, upper, for mechanical operating lever, right-hand, 20 x 32 x 4.	1	4.017	Washer, 5.2 x 10 x 0.5, between nut for control lever spindle (R. II).	1
D 454-71	Pin for brake control lever, threaded 5 diameter x 75 pitch, 20 mm long.	2	125-S	Screw, round head, 5 diameter x 15 long, for anchorage of control lever return spring (R. III).	2	615.710	Nut clips securing brake cooling ducts (R. VI).	4
D 454-72	Return spring for control lever, external diameter 14.2 mm.	2	362-S	Circlip, 18 x 24 x 1.5, for mechanical control lever spindle (R. III).	2	610.096	Washer, lower, for mechanical control levers, 20 x 32 x 1 (R. II).	2
D 454-74	Stop screw, for locking spring pin, 5 diameter x 75 pitch, 28 mm long (R. VI).	2	484-S	Screw, hex. head, 7 diameter x 17.5 long, securing adjustable front support (R. III).	4	620.066	Needle roller bearing for housing, 20 x 26 x 16 (R. VI).	4
D 454-77	Spring for locking pin plunger, external diameter 4.5 mm.	2	487-S	Screw, hex. head, 7 diameter x 25 long, for eccentric stop for control lever adjustment (R. III).	2	621.048	Screw, hex. head, pointed, 5 diameter x 75 pitch, 22 mm long, securing brake lining carrier (R. II).	2
D 454-78	Spring for locking pin, external diameter 7.5 mm.	2	2.301-S	Nut, hex. , 12 diameter x 125 pitch, securing front adjustable support (female part) (R. III).	4	621.054	<i>Screw, hex. head, pointed 5 diameter x 35 long, locking guide plate for movable carrier (R. II). Replaced by 298-S-30.</i>	4
D 454-79	Plunger for locking pin, 4.8 x 7.5 (R. VI).	2	2.323-S	Nut, hex. , 5 diameter x 75 pitch for screw (R. III) : - locking brake lining carrier plate. - anchoring return spring on control lever.	2 2	621.062	Screw, hex. head, 5 diameter x 14 long, securing brake cooling duct (R. III).	2
DM 454-89	Circlip, retaining male pushrod.	2						
D 454-93	Disc for locking pin plunger, 7.5 mm diameter, 1 mm thick.	2						
D 454-94	Guide bush for locking pin, 9.5 x 13 x 29 (R. VI).	2						



144—FRONT BRAKES—BRAKE CONTROL UNIT



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since February 1958</b>							
A 344-99c	Washer, 20 x 32 x 0.5, for adjusting lever for mechanical operation.	As nec.	D 451-37a	part), threaded 12 diameter x 125 pitch. Until September 1962. Support, rear, left-hand: 2 holes 10 mm diameter, 1 hole 13 mm diameter, housing for spherical bush 26 mm diameter. Since December 1962. Replaces earlier type. Order in addition 1-D 451-59a, 1-D 451-105a.	1	D 451-105	Thrust pad, locking spherical bush in rear support, 17 mm diameter, 6 mm thick. Until December 1962.	2
DM 451-04b	Brake control unit left-hand complete. Left-hand steering. Until July 1959.	1	D 451-38a	Support, rear, right-hand: 1 hole 10 mm diameter, 1 hole 13 mm diameter, housing for spherical bush 26 mm diameter. Since December 1962. Replaces earlier type. Order in addition 1-D 451-59a, 1-D 451-105a.	1	D 451-105a	Thrust pad, locking spherical bush in rear support, 17 mm diameter, 16 mm thick (assembly with 26 mm diameter spherical bush). Since December 1962.	2
DM 451-04c	Brake control unit complete right-hand. Left-hand steering. Until July 1959.	1	D 451-52	Pin for rear support, 9 x 16 x 80.	2	D 451-106	Support, front, adjustable (female part), bore 13 mm diameter (R. VI).	2
DM 451-04d	Brake control unit left-hand with 42 mm piston. Left-hand steering. Since July 1959. Right-hand steering. Until December 1962.	1	D 451-55	Rubber sheath protecting spring retaining protection casing. 2.5 x 6 x 25 (assisted steering).	2	DM 452-1	Cooling duct for front brake. Until September 1962. Replaced by DM 452-91; order in addition: 2-DM 512-94.	2
DM 452-04e	<i>Brake control unit, right-hand, with 42 mm piston. L.H. steering. July 1959 - January 1964. R.H. steering. Until December 1962. Replaced by : DS 451-08a.</i>	1	D 451-58	Screw, hex. head, 9 diameter x 25 long, locking spherical bush for rear support.	2	DS 452-1a	Cooling duct for front brake. Since September 1962.	2
DM 451-08a	<i>Brake control unit left-hand complete. Right-hand steering. Until July 1959. No longer supplied.</i>	1	D 451-59	Spherical bush for rear support, 28 mm diameter, 17 mm thick. Until December 1962.	2	DS 452-89	Sealing joint, black rubber, between brake duct and panel (R. VI). Since September 1962.	2
DM 451-08b	Brake control unit left-hand with 42 mm piston. Right-hand steering. Since July 1959.	1	D 451-59a	Spherical bush for rear support, 26 mm diameter, 17 mm thick. Since December 1962.	2	DM 452-91	Cooling duct for front brake. Until September 1962.	1
DM 451-08d	<i>Brake control unit, right-hand, complete with elbowed pawl. Right-hand steering. Since December 1962. L.H. steering. Since January 1964. Replaced by DS 451-08a.</i>	1	D 451-65	Lockwasher, 12.5 mm for screw securing rear support. Until April 1958.	2	DM 453-030	Moving carrier with 38 mm pistons and joints. June 1959 - July 1959. Replaces earlier type: order in addition: 2-DM 453-108.	2
DM 451-24b	Housing, left-hand with bearings and bushes.	1	D 451-65a	Lockwasher, 9.5 mm diameter for screw securing rear support. Until April 1958.	3	DM 453-030a	Movable carrier with 42 mm pistons and joints. Since July 1959.	2
DM 451-24c	<i>Housing, right-hand with bearings and bushes. Replaced by DS 451-24.</i>	1	D 451-67	Bush for housing, 16 x 19 x 16 (R. VI).	4	D 453-46	Piston for movable carrier, 38 x 26. Until July 1959.	4
DS 451-31	Protection casing, left-hand (assisted steering).	1	D 451-79	Spring retaining protection casing. 3 mm diameter (assisted steering).	2	DM 453-46	Piston for movable carrier, 42 x 26. Since July 1959.	4
DS 451-31a	Protection casing, right-hand (assisted steering).	1	D 451-102	Pin carrying screw for locking lined segment. 9 mm dia., 26 mm long.	4	D 453-47	Rod for movable carrier piston, 11 mm diameter, 27.35 mm long.	4
DM 451-32a	Segment carrying lining (with brake lining quality 623). (R. VI).	4	DS 451-103	Screw, hex. head, 9 diameter x 25 long, (1 hole in the head), securing rear support.	3	D 453-108	Guide plate for movable carrier. 34 x 13.5 x 4. Until June 1959.	4
D 451-33	Support, adjustable, front left-hand (male part), threaded 12 diameter x 125 pitch. Left-hand steering. Since September 1962.	1	DS 451-103a	Screw, hex. head, 12 diameter x 39 long (1 hole in the head), securing rear support.	1	DM 453-108	Guide plate for movable carrier, 40 x 15.5 x 4. Since June 1959.	4
D 451-33a	Support, adjustable, front right-hand, length 108.5 mm (male	1	DS 451-103b	Screw, hex. head, 12 diameter x 54 long (1 hole in the head), securing rear support.	1	DS 453-119	<i>Ring seal, 37 x 44 x 3.5 for movable carrier. Until July 1959. Replaced by 4.878-S.</i>	4
						DS 453-119a	Ring seal, 41.3 x 48.5 x 3.6 for movable carrier. Since July 1959.	4
						D 453-120	Shim for adjusting movable carrier, 0.6 mm thick. Until June 1959.	As nec.

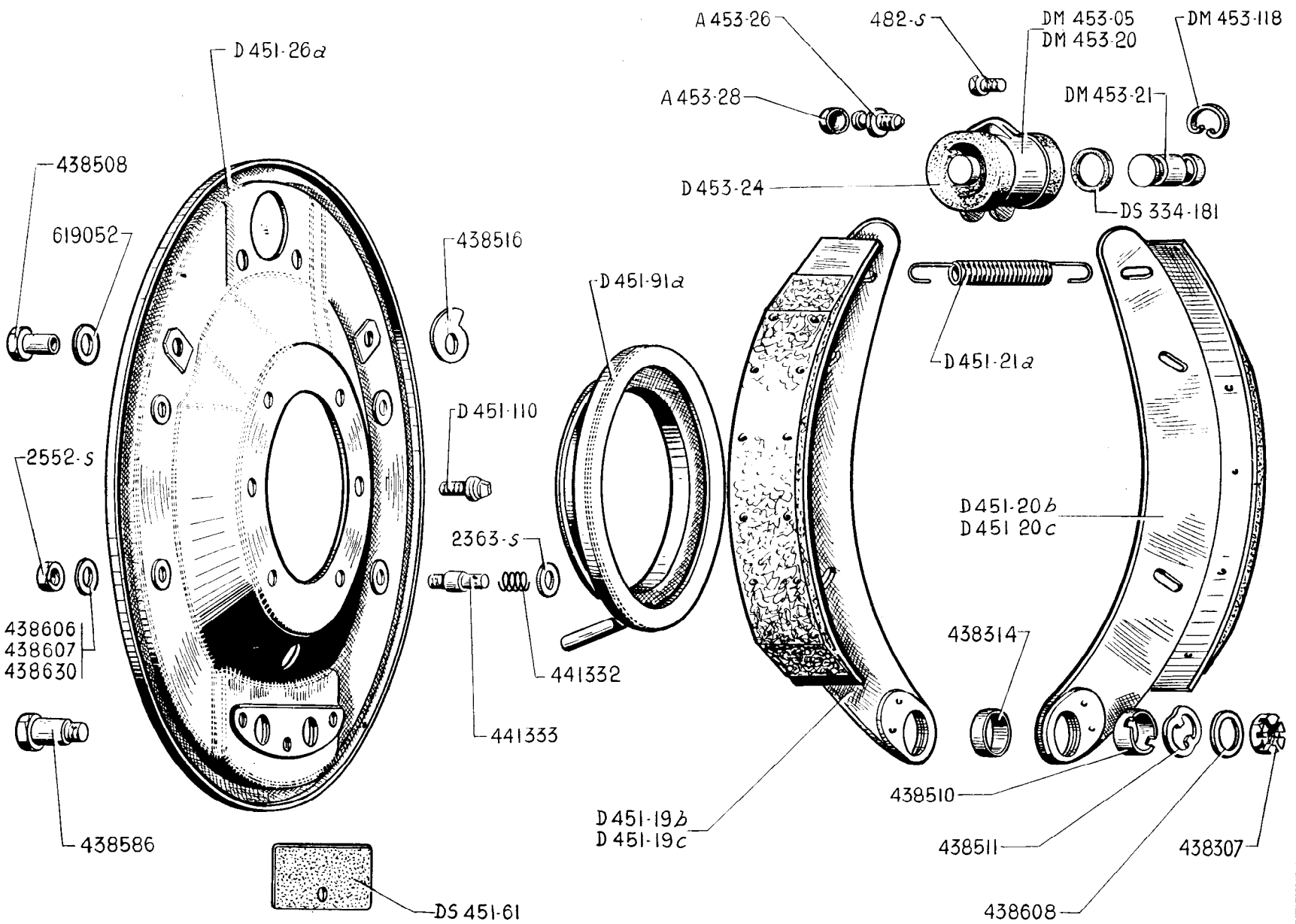
The numbers underlined indicate new parts which do not appear on the illustration.

146—FRONT BRAKES—BRAKE CONTROL UNIT

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 453-120a	Shim for adjusting movable carrier, 0.7 mm thick. Until June 1959.	As nec.	D 454-22	Adjustment wheel, left-hand 8 teeth, external diameter 28 mm. Since May 1958.	1	D 454-77	Spring for locking pin plunger, external diameter 4.5 mm.	2
	Shim for adjusting movable carrier, 47 mm wide. Since June 1959.	As nec.	D 454-22a	Adjustment wheel, right-hand, 8 teeth, external diameter 28 mm. Since May 1958.	1	D 454-78	Spring for locking pin, external diameter 7.5 mm.	2
DM 453-120	0.635 mm thick.		DM 454-22	Adjustment wheel, left-hand, 10 teeth. Until May 1958.	1	D 454-79	Plunger for locking pin, 4.8 x 7.5 (R. VI).	2
DM 453-120a	0.685 mm thick.		DM 454-22a	Adjustment wheel, right-hand, 10 teeth. Until May 1958.	1	DM 454-89a	Circlip retaining male push-rod, 1.5 mm diameter wire.	2
DM 453-120b	0.736 mm thick.		DM 454-33	Pawl on left-hand brake control unit (R. VI). Until May 1958.	1	D 454-93	Disc for locking pin plunger, 7.5 mm diameter, 1 mm thick.	2
D 453-123	Circlip for piston rod of moving carrier, 0.7 mm thick (R. VI).	4	DM 454-33a	Pawl on right-hand brake control unit (R. VI). Until May 1958.	1	D 454-94	Guide bush for locking pin, 9.5 x 13 x 29 (R. VI).	2
DM 454-11b	Push-rod, adjustable, male, for left-hand brake control unit, 16 mm diameter on 13.25 mm length.	1	DS 454-33	Pawl on left-hand brake control unit (R. VI). Since October 1961. Replaces type fitted May 1958 - October 1961.	1	D 454-118	Nut, hex., 5 diameter x 75 pitch, for operating lever stop screw (R. VI).	2
DM 454-11c	Push-rod, adjustable, male, for right-hand brake control unit, 16 mm diameter on 13.25 mm length.	1	DS 454-33a	Pawl on right-hand brake control unit (R. VI). Left-hand steering. Since October 1961. Replaces type fitted May 1958 - October 1961. Right-hand steering. Until December 1962.	1	DM 454-142	Stop, eccentric, for adjusting operating lever, internal diameter 7.25 mm.	2
DM 454-12	Push-rod, adjustable, female, for left-hand brake control unit, 15.4 mm diameter and 19.5 mm diameter.	1	DS 454-33b	Pawl, elbowed, for right-hand brake unit (R. VI). Right-hand steering. Since December 1962. L.H. steering. Since January 1964.	1	D 454-160	Spacing washer, upper, for mechanical operating lever, right-hand, 20 x 32 x 4.	1
DM 454-12a	Push-rod, adjustable, female, for right-hand brake control unit, 15.4 mm and 19.5 mm diameter.	1	D 454-35	Locking pin, 9.5 x 44.5. Since May 1958.	2	<u>DM 512-94</u>	Lateral sound deadening band for brake cooling duct, 80 mm long. Until September 1962.	2
DM 454-13a	Lever with spindle, for mechanical operation of left-hand brake control unit (groove for circlips 1.3 mm wide). Left-hand steering. Since September 1960. Replaces earlier type; order in addition: 1-620.503 (R. VI).	1	DM 454-35	Locking pin. Until May 1958.	2	125-S	Screw, round head, 5 diameter x 15 long, anchoring control lever return spring (R. III).	2
DM 454-14	Return lever for left-hand brake control unit. Left-hand steering.	1	DM 454-38	Return lever for left-hand brake control unit. Right-hand steering.	1	295-S 30	Screw, hex. head, pointed, 5 diameter x 16 long, securing duct (R. III). Since September 1962.	4
DM 454-15a	Lever with spindle for mechanical operation of right-hand brake control unit (groove for circlip 1.3 mm wide). Since September 1960. Replaces earlier type; order in addition: 1.620.503 (R. VI).	1	DM 454-39	<i>Lever with spindle for mechanical operation of left-hand brake control unit. Right-hand steering. Until September 1960. Replaced by DM 454-39b; order in addition: 1-620.503.</i>	1	362-S	Circlip, 18 x 24 x 1.5, for mechanical control lever spindle (R. III). Until September 1960.	2
			DM 454-39b	Lever with spindle for mechanical operation of left-hand brake control unit (groove for circlip 1.3 mm wide). Right-hand steering. Since September 1960.	1	484-S	Screw, hex. head, 7 diameter x 17.5 long, securing adjustable front support (R. III).	4
			D 454-71	Pin for brake control lever, threaded 5 diameter x 75 pitch length 20 mm.	2	487-S	Screw, hex. head, 7 diameter x 25 long, for accentric stop for control lever adjustment (R. III).	2
			D 454-72	Return spring for control lever.	2	2.301-S	Nut, hex., 12 diameter x 125 pitch, securing adjustable front support (female part) (R. III).	4
			D 454-74	Stop screw for locking spring pin, 5 dia. x 75 pitch, 28 mm long (R. VI).	2	2.323-S	Nut, hex., 5 diameter x 75 pitch, for screw (R. III): - locking brake lining carrier plate. - anchoring return spring on control lever.	4 2

FRONT BRAKES—BRAKE CONTROL UNIT—149

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing adjustable front support (R. III).	4	615.710	Nut clip securing brake cooling duct (R. VI). Until September 1962.	4	620.503	Circlip for mechanical control lever spindle (R. VI). Since September 1960.	2
2.741-S	Screw, round head, 4.85 x 9.5, securing brake cooling duct (R. VI). Until September 1962.	4	615.725	Cage nut securing duct (R. VI). Since September 1962.	4	621.048	Screw, hex. head, pointed, 5 diameter x 75 pitch, 22 mm long, locking segment carrying brake lining (R. II).	4
2.746-S	Screw, P.K. round head, 4.85 x 16, securing brake cooling duct (R. VI). Since September 1962.	2	615.745	Nut clip securing duct (R. VI). Since September 1962.	2	621.054	<i>Screw, hex. head, pointed, 5 diameter x 35 long, locking guide plate for moving carrier (R. II). Replaced by 298-S 30.</i>	4
4.017	Washer, 5.2 x 10 x .05, between nut and control lever spindle (R. II). Until May 1958.	1	619.096	Washer, lower, for mechanical control levers, 20 x 32 x 1 (R. II).	2	621.062	Screw, hex. head, 5 diameter x 14 long, securing brake cooling duct (R. III). Until September 1962.	2
			620.066	Needle roller bearing for housing, 20 x 26 x 16 (R. VI).	4			



**150-REAR BRAKES—BACK PLATES—BRAKE SHOES**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Until November 1957</b>								
A 453-26	Bleed screw for rear brake cylinder.	2	D 451-110	Screw, 7 diameter x 100 pitch. 23 mm long, securing brake backplate.	12	438.510	Bush, 16 x 20 x 13.6, for brake shoe adjustment (R. II).	4
A 453-28	Cap, rubber, for brake cylinder bleed screw (R. VI).	2	DM 453-05	Cylinder for rear brake complete.	2	438.511	Distance piece for brake shoe anchor pin (R. II).	4
DS 334-181	<i>Ring seal, 10.5 x 15.9 x 2.7, for rear brake cylinder (R. VI). Replaced by 4.978-S.</i>	4	DM 453-20	Cylinder for brake only, internal diameter 16.5 mm (R. VI).	2	438.516	Adjustment cam for brake shoe, hole 10.5 x 12 (R. II).	4
D 451-19b	<i>Brake shoe, front, left-hand, lining 180 mm long. Replaced by D 451-19d; order in addition: 1-D 451-20d.</i>	1	DM 453-21	<i>Piston for brake cylinder, external diameter 16.5 mm. Replaced by DM 453-21b; order in addition: 1-DM 453-24.</i>	2	438.586	Anchor pin for brake shoe, 38.5 mm long, plain part 19 mm (R. II).	4
D 451-19c	<i>Brake shoe, front, right-hand, lining 180 mm long. Replaced by D 451-19e; order in addition: 1-D 451-20e.</i>	1	D 453-24	Dust cap, rubber, for brake cylinder, 9.5 x 27.	4	438.606	Adjusting washer, 8.5 x 18 x 0.5, for brake shoe guide pins (R. II).	As nec.
<u>D 451-19d</u>	Brake shoe, front, left-hand (lining stuck on) (R. VI).	1	DM 453-118	Circlip for rear brake cylinder. Wire diameter 1 mm.	2	438.607	Washer, 8.5 x 18 x 0.2 for brake shoe guide pin (R. II).	As nec.
<u>D 451-19e</u>	Brake shoe, front, right-hand (lining stuck on) (R. VI).	1	482-S	Screw, hex. head, 7 diameter x 12.5 long, securing brake cylinder on brake backplate (R. III).	4	438.608	Adjusting washer, 14.5 x 24 x 1, for brake shoe anchor pins (R. II).	As nec.
D 451-20b	<i>Brake shoe, rear, left-hand, lining 146 mm long. Replaced by D 451-20d; order in addition: 1-D 451-19d.</i>	1	2.363-S	Washer, 6.5 x 14 x 1.5, for brake shoe adjustment (R. III).	16	438.630	Adjusting washer, 8.5 x 18 x 1, for brake shoe guide pin (R. II).	As nec.
D 451-20c	<i>Brake shoe, rear, right-hand, lining 146 mm long. Replaced by D 451-20e; order in addition: 1-D 451-19e.</i>	1	2.552-S	Nut, hex., 8 diameter x 125 pitch, securing guide pins (R. III).	8	441.332	Thrust spring for brake shoe guide pins (R. II).	8
<u>D 451-20d</u>	Brake shoe, rear, left-hand (lining stuck on) (R. VI).	1	438.307	Nut, hex., 14 diameter x 150 pitch, securing anchor pins (R. II).	4	441.333	Guide pin for brake shoes, 47 mm long (R. II).	4
<u>D 451-20e</u>	Brake shoe, rear, right-hand (lining stuck on) (R. VI).	1	438.314	Bush, 20 x 22 x 10 for brake shoes (R. VI).	4	619.052	Washer, Belleville type, for cam pin (R. VI).	4
D 451-21a	Return spring for brake shoes, external diameter 14 mm.	2	438.508	Pin for brake shoe adjustment cam 21 mm long (R. II).	4			
D 451-26a	Backplate for rear brake, right-hand and left-hand, 277 mm diameter.	2						
DS 451-61	Plate, rubber, sealing brake backplate, 31 x 45.	2						
D 451-91a	Oil drain ring for rear brake with drain tube, 85 x 134.	2						



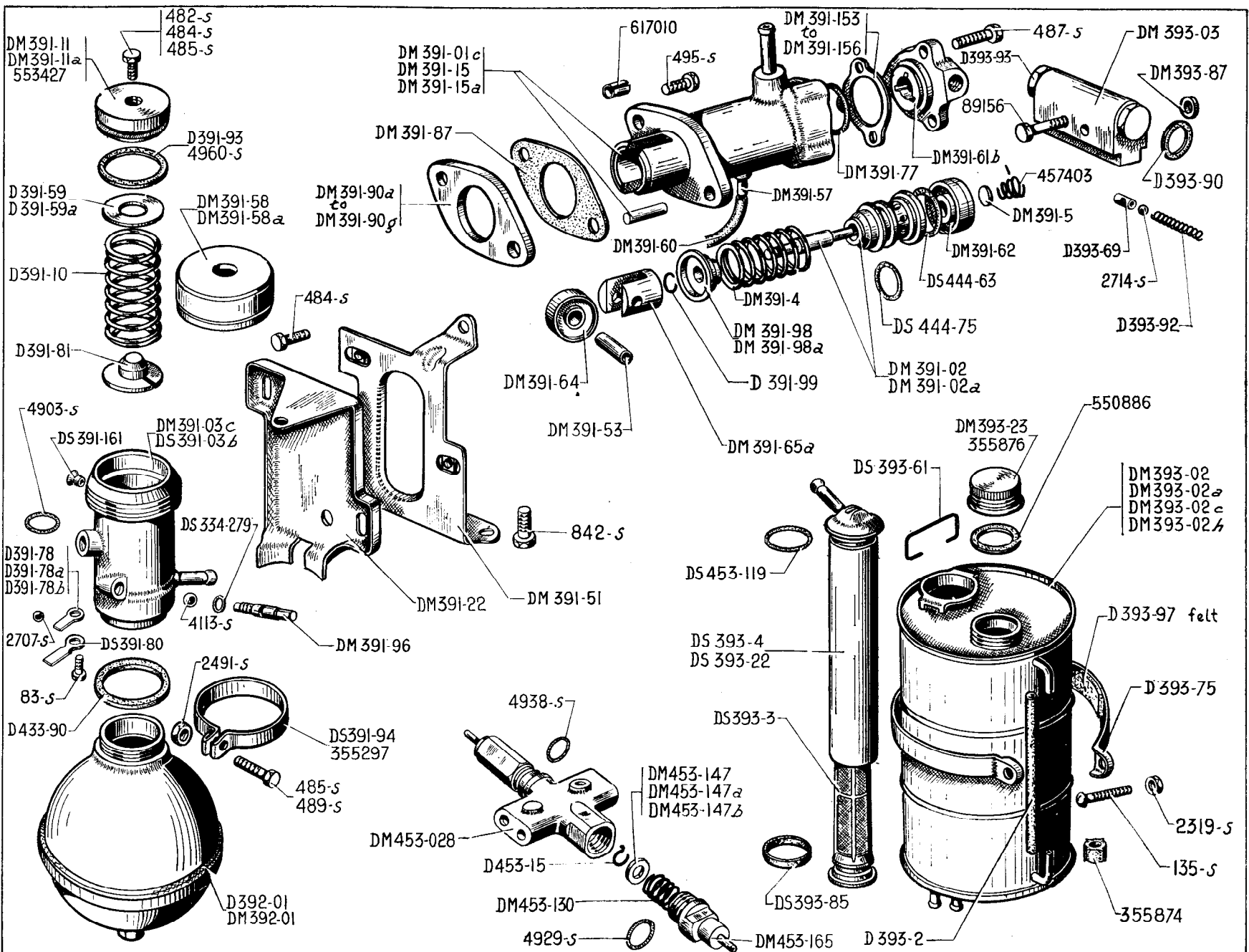
REAR BRAKES—BACK PLATES—BRAKE SHOES—153

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Since November 1957</b>								
A 451-3	Pin, hex. head, (machined part 15.4 mm, 9 mm diameter), for brake adjustment cam.	4	DS 451-20	Brake shoe, rear, left-hand, lining 132 mm long.	1	DM 453-21b	Piston for brake cylinder, external diameter 16.5 mm, shouldered diameter 10.5 mm (R. VI). October 1959 - August 1961. Replaces earlier type. Order in addition: 1-DM 453-24.	2
A 451-16	Brake shoe adjusting cam, 32 mm wide.	4	D 451-21a	Return spring for brake shoes, external diameter 14 mm.	2	DS 453-21a	Piston for brake cylinder, external diameter 18 mm. Since August 1961.(R. VI).	2
A 451-83	Guide rod for brake shoe thrust spring, total length 35 mm.	4	DS 451-43	Brake shoe, rear, right-hand, lining 132 mm long.(R. VI).	1	D 453-24	Dust cap, rubber, for brake cylinder 9.5 x 27. Until October 1959.	4
A 451-85	Thrust spring for brake shoe, 18 mm diameter (R. VI).	4	DS 451-44	Brake shoe, front, right-hand, lining 175 mm long.(R. VI).	1	DM 453-24	<i>Dust cap, rubber, for brake cylinder, 8 x 27. Since October 1959. Replaced by DX 453-24.</i>	4
A 451-86	Distance piece for brake shoe adjusting cam, 9 mm diameter, height 10 mm.	4	DS 451-61	Plate, rubber, for backplate, 31 x 45.	2	D 453-118	Circlip for brake cylinder, wire diameter 1.1 mm. Since August 1961.	2
A 453-26	Bleed screw for brake cylinders.	2	DS 451-87	Guide pin for brake shoes.	8	DM 453-118	Circlip for rear brake cylinder, wire diameter 1 mm. Until August 1961.	2
A 453-28	Cap, rubber, for cylinder bleed screw (R. VI).	2	DS 451-90	Lockwasher, double, 10.5 mm, distance between centres 40 mm for brake shoe adjusting eccentric.	2	482-S	Screw, hex. head, 7 diameter x 12.5 long, securing brake cylinder (R. III).	4
DS 334-181	<i>Ring seal, 10.5 x 15.9 x 2.7, for brake cylinder (R. VI). Until August 1961. Replaced by 4.978-S.</i>	4	D 451-91a	Oil drain ring for brake with drain tube, 85 x 134.	2	2.372-S	Nut, hex., 9 diameter x 125 pitch, for brake shoe adjusting eccentrics (R. III).	4
DS 451-03	Brake backplate, 303 mm diameter with fixed anchor pins.	2	D 451-110	Screw, 7 diameter x 23 long, securing brake backplate.	12	4.905-S	<i>Ring seal, 12.1 x 17.5 x 2.7, for brake cylinder (R. VI). August 1961 - July 1964. Replaced by 4.983-S.</i>	4
DS 451-2	Brake shoe anchor pin, 12 mm diameter, 26 mm long.	2	DM 453-05	Brake cylinder complete. Until August 1961.(R. VI).	2	<u>4.983-S</u>	<i>Ring seal, 12.1 x 17.5 x 2.7 for brake cylinder (R. III). Since July 1964. Replaced by 4.875-S.</i>	4
DS 451-15	Eccentric for brake shoe adjustment, 7 mm thick.	4	DS 453-05	Brake cylinder complete. Since August 1961.(R. VI).	2	438.157	Retaining cap for brake shoe thrust spring, internal diameter 19 mm (R. II).	4
DS 451-19	Brake shoe, front, left-hand, lining 175 mm long.(R. VI).	1	DM 453-20	Brake cylinder only, internal diameter 16.5 mm. Until August 1961. (R. VI).	2	619.051	Washer, Belleville type, 9.5 x 27, for brake shoe adjusting cam (R. VI).	8
			DS 453-20	Brake cylinder only, internal diameter 18 mm. Since August 1961. (R. VI).	2			

The numbers underlined indicate new parts which do not appear on the illustration.



PUMP—CONTROL VALVE—ACCUMULATOR—RESERVOIR—SECURITY VALVE—155



154—PUMP—CONTROL VALVE—ACCUMULATOR—RESERVOIR—SECURITY VALVE

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 334-279	Joint, rubber, for pressure regulator bleed screw, 6.7 x 10.5 x 1.9.	1	DM 391-15a	Body for suspension pump (with intermediate piston). Since February 1960.	1	DM 391-64	Roller for suspension pump, 9.04 x 30 x 8.	1
DM 391-01c	Suspension pump complete (with intermediate piston). Since February 1960. Replaces earlier types. - Until October 1958; order in addition: 1-DM 391-84b, 1-D 392-90, 1-DS 391-161. - October 1958 - February 1960; order in addition: 1-DM 391-84b.	1	DM 391-22	<i>Intermediate support for control valve. Replaced by DM 391-22a.</i>	1	DM 391-65a	Plunger for suspension pump (6 holes).	1
DM 391-02	Cylinder and piston, paired, for suspension pump. Until February 1960.	1	DM 391-51	Support for control valve on cylinder.	1	DM 391-77	Ring seal, 33 x 38 x 2.45 between seat and cap for suspension pump. Replaced by 4.867-S.	1
DM 391-02a	Cylinder and piston, paired, for suspension pump, (length of piston 62 mm). Since February 1960.	1	DM 391-53	Pin for suspension pump roller, 9 mm diameter x 23 mm long.	1		Shim for adjustment of pressure regulator thrust spring:	As nec.
DM 391-03c	<i>Pressure regulator with nut for tightening cap. Since December 1960. Replaced earlier type for type fitted until October 1958; order in addition: 1-DM 391-84a, 1-DS 391-161, 1-D 392-90, 1-484-S. Replaced by DV 391-03a; order in addition: 1-DM 391-22a, 1-4.868-S.</i>	1	DM 391-57	Connection on suspension pump for overflow return, threaded 10 diameter x 100 pitch, 25 mm long. Since February 1960.	1	D 391-78	0.1 mm thick.	
DS 391-03b	<i>Pressure regulator (assisted steering). Replaced by DX 391-03b; order in addition: 1-DM 391-22a, 1-4.868-S.</i>	1	DM 391-58	<i>Nut for tightening cap of control valve, threaded 59 diameter x 150 pitch, (without groove marking). Until November 1963. Replaced by DM 391-58a.</i>	1	D 391-78a	0.2 mm thick.	
DM 391-4	Return spring for suspension pump piston, internal diameter 23.75.	1	DM 391-58a	Nut for tightening cap of control valve, threaded 59 x 150 pitch. Diameter of hole for screw securing pressure regulator 8.5 mm (without groove marking). Since November 1963.	1	D 391-78b	0.5 mm thick.	
DM 391-5	Valve for suspension pump.	1		Adjusting washer for control valve, 20 x 34.	As nec.	DS 391-80	Retaining plate for pressure regulator ball.	1
D 391-10	Spring for control valve, external diameter 34 mm.	1	D 391-59	0.25 mm thick.		D 391-81	Cup, with ball, for pressure regulator.	1
DM 391-11	<i>Cap for control valve, 42 mm diameter, 18.5 mm thick. December 1960 - November 1963. Replaced by DM 391-11a.</i>	1	D 391-59a	1.00 mm thick.		DM 391-87	Joint, paper, for suspension pump, 2 holes 62 mm between centres (R. VI).	2
DM 391-11a	Cap for control valve, 42 mm diameter x 16.5 mm thick (without groove marking). Since November 1963.	1	DM 391-60	Flexible pipe for suspension pump overflow return, 7 x 9, length 240 mm (R. VI). Since February 1960.	1		Distance piece for suspension pump:	As nec.
DM 391-15	Body for suspension pump. Until February 1960.	1	DM 391-61b	Cap for suspension pump (hole for pressure outlet 6.45 mm). Since October 1958. Replaces earlier type; order in addition: 1-DM 391-84a, 1-D 392-90, 1-DS 391-161.	1	DM 391-90a	13.91 mm thick.	
			DM 391-62	Seat for suspension pump, 9 x 38 x 11.	1	DM 391-90b	13.77 mm thick.	
						DM 391-90c	13.63 mm thick.	
						DM 391-90d	13.49 mm thick.	
						DM 391-90e	13.35 mm thick.	
						DM 391-90f	13.21 mm thick.	
						DM 391-90g	13.07 mm thick.	
						D 391-93	Joint, rubber, lower, 38.6 x 44 x 4.5 for pressure regulator. Until December 1960.	1
						DS 391-94	Clip securing pressure regulator, 58 mm diameter. Since February 1959.	1
						DM 391-96	Bleed screw for pressure regulator.	1
						DM 391-98	Cup for suspension pump return spring, 8.5 x 29.5 x 5. Until February 1960.	1
						DM 391-98a	Cup for suspension pump return spring, 8.5 x 29.5 x 7. Since February 1960.	1

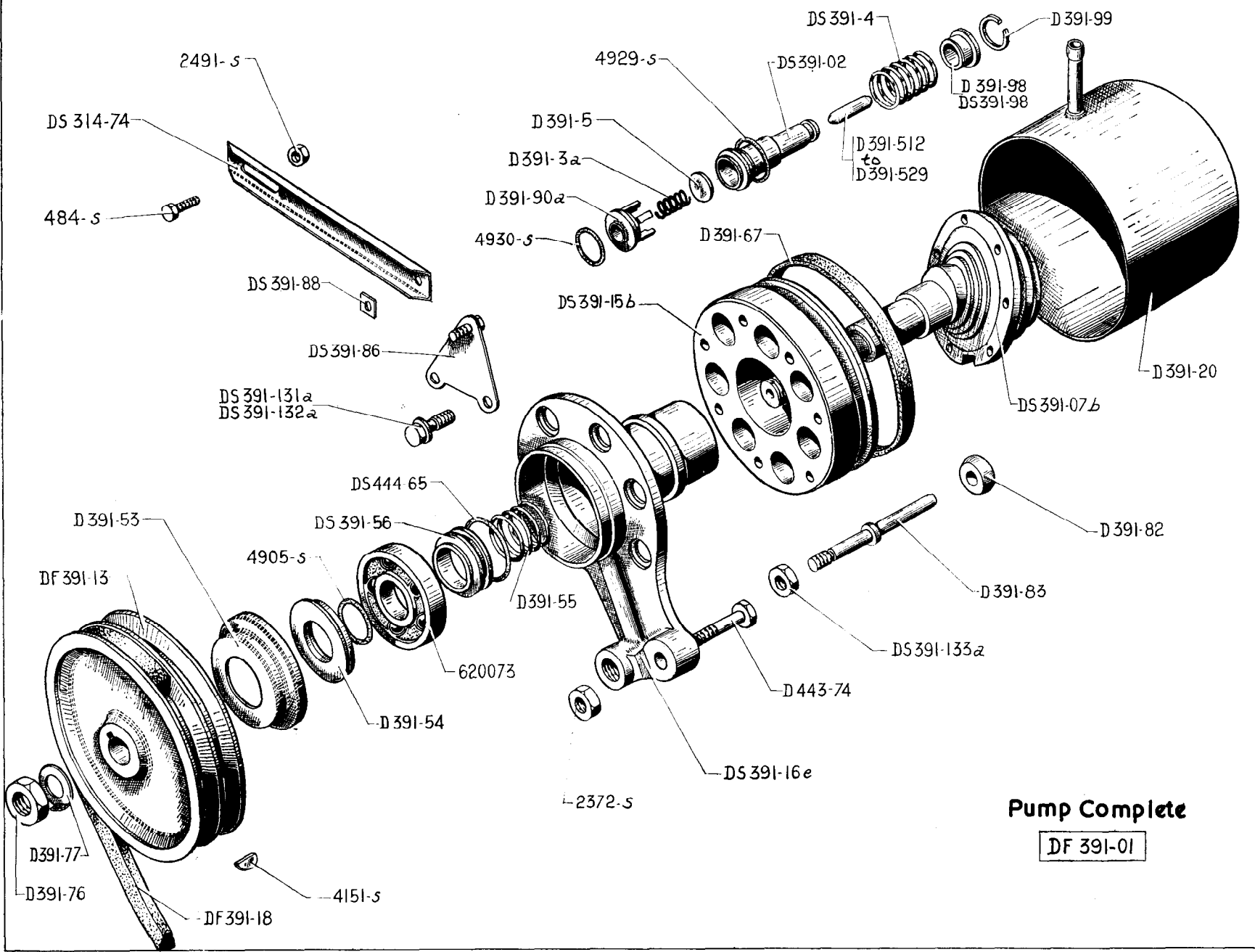
PUMP-CONTROL VALVE-ACCUMULATOR-RESERVOIR-SECURITY VALVE-157

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 391-99	Circlip for suspension pump, diameter of wire 1 mm.	1	DS 393-4	Filter complete with reservoir, with nylon filter tube.	1	DM 453-028	Security valve with pressure contact. Since August 1961.	1
	Shim for adjustment of suspension pump:	As nec.	DS 393-22	Filter tube, only, for reservoir (R. VI).	1	D 453-15	Circlip for valve of security valve. Since August 1961.	1
DM 391-153	0.05 mm thick.		DM 393-23	Cap for reservoir with filter (R. VI). Export. Since June 1960.	1	DS 453-19	Ring seal, 37 x 44 x 3.5, for filter tube.	1
DM 391-154	0.10 mm thick.					DM 453-130	Spring for valve of security valve, external diameter 12 mm, 10 coils, Since August 1961.	1
DM 391-155	0.15 mm thick.		DS 393-61	Spring for filter tube (R. VI).	1		Thrust washer for security valve spring. Since August 1961.	As nec.
DM 391-156	0.20 mm thick.		D 393-69	Plunger for distribution unit, 5 x 8.5. Until August 1961.	2	DM 453-147	6.4 x 12 x 2.9.	
DS 391-161	Reduction bush for mounting, 6.35 mm pipe between pump and pressure regulator (assembly with lining D 392-90).	As nec.	D 393-75	Strap, 15 x 539, securing reservoir.	2	DM 453-147a	6.4 x 12 x 3.8.	
D 392-01	Main accumulator. Until August 1961.	1	DS 393-85	Sealing washer for reservoir filter, 35 x 40 x 5 (R. VI).	1	DM 453-147b	6.4 x 12 x 4.7.	
DM 392-01	Main accumulator, blue marking 40 kg. Since August 1961.	1	DM 393-87	Distance piece for distribution unit, 5.5 x 16 x 8. Until August 1961.	2	DM 453-165	Cap for security valve, threaded 18 diameter x 150 pitch. Since August 1961.	1
DM 393-02	Reservoir complete for pump. Until February 1958.	1	D 393-90	Joint for cap on distribution unit, 16 x 18.8 x 2. Until August 1961.	2	83-S	Screw, countersunk head, 4 x 10, for pressure regulator rod (R. III).	1
DM 393-02a	Reservoir for suspension pump (1 pipe for brake return at the upper part). February 1958 - June 1961.	1	D 393-92	Spring for distribution unit, internal diameter 7.2 mm. Until August 1961.	2	135-S	Screw, round head, 5 diameter x 40 long, securing reservoir (R. III).	2
DM 393-02c	Reservoir for suspension pump (3 pipes at the lower part). - inscription in 4 languages. June 1961 - August 1961.	1	D 393-93	Cap for distribution unit, threaded 16 diameter x 150 pitch.	2	482-S	Screw, hex. head, 7 diameter x 12.5 long, securing pressure regulator (R. III). Until December 1960.	2
DM 393-02h	Reservoir for suspension pump (4 pipes at the lower part). - inscription in 4 languages. Since August 1961.	1	D 393-97	Packing for reservoir (felt) 215 mm long, 15 mm wide. Until June 1964.	2	484-S	Screw, hex. head, 7 diameter x 17.5 long (R. III) securing: - intermediate support for pressure regulator on support on cylinder. - pressure regulator on support. December 1960 - November 1963.	1
DM 393-03	Distribution unit. Until August 1961.	1	D 433-90	Joint, rubber, 36 x 40 x 3.7, between control valve and accumulator.	1	485-S	Screw, hex. head, 7 diameter x 20 long (R. III) for clip on pressure regulator for regulator on bracket. Since November 1963.	1
D 393-2	Gauge tube on reservoir, nylon, 173 mm long (R. VI).	1	DS 444-63	Ring seal, 27.7 x 33.1 x 2.7, between seat and suspension pump cylinder (R. VI).	1			
DS 393-3	Filter element, only, for reservoir 224 mm high (R. VI).	1	DS 444-75	Ring seal, 24.5 x 29.9 x 2.7, between cylinder and suspension pump body (R. VI).	1			

158-PUMP CONTROL VALVE-ACCUMULATOR-RESERVOIR-SECURITY VALVE

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
487-S	Screw, hex. head, 7 diameter x 25 long, securing cap for suspension pump (R. III).	3	2.714-S	Ball, 9.52 mm diameter for distribution unit (R. VI). Until August 1961.	2	355.297	<i>Clips securing pressure regulator 14 mm wide, diameter 56 mm (R. II). Until February 1959. No longer supplied.</i>	1
489-S	Screw, hex. head, 7 diameter x 30 long, for pressure regulator clip (R. III). Since February 1959.	1	4.113-S	Ball, 7.5 mm diameter for pressure regulator bleed screw (R. VI).	1	355.874	Joint, rubber, 5 x 11 x 30, for reservoir gauge tube (R. II).	2
495-S	Screw, hex. head, 7 diameter x 45 long, securing pump on crankcase (R. III).	2	4.903-S	Ring seal, 8.9 x 12.7 x 1.9, for pressure regulator piston (R. VI).	1	355.876	Cap for reservoir, diameter of hole 1.6 mm (R. VI).	1
842-S	Screw, hex. head, 10 diameter x 15 long, securing support for pressure regulator on cylinder (R. III).	1	4.929-S	Ring seal, 18.7 x 22.5 x 1.9, for security valve cap (R. VI). August 1961 - July 1964.	1	457.403	Spring for suspension pump valve, external diameter 10 and 15.5 (R. II).	1
2.319-S	Nut, hex., 5 diameter x 75 pitch, securing reservoir (R. III).	2	4.938-S	Ring seal, 12.1 x 15.9 x 1.9, between pressure switch and security valve (R. VI). Since August 1961.	1	550.886	Joint, rubber, 34 x 45, for reservoir cap (R. VI).	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing pressure regulator clip (R. III).	1	4.960-S	Ring seal, 37.5 x 42.4 x 2.45, for pressure regulator cap (R. III). Since December 1960.	1	553.427	<i>Shouldered cap for pressure regulator, thickness 4.5 mm (R. II). Until December 1960. No longer supplied.</i>	1
2.707-S	Ball, 6 mm diameter for pressure regulator (for opening from pump to sphere). (R. VI).	1	<u>4.986-S</u>	Ring seal, 18.7 x 22.5 x 1.9, for safety valve cap (R. III). Since July 1964.	1	617.010	Pin, 11 x 23, securing suspension pump (R. VI).	2
			89.156	Screw, hex. head, 5 diameter x 40 long, securing distribution unit (R. III). Until August 1961.	2			

# 160—SUSPENSION PUMP (ASSISTED STEERING)



**Pump Complete**

**DF 391-01**

HIGH PRESSURE PUMP (ASSISTED STEERING)—161

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 314-74	Stay for pump, 180 mm long. Until June 1965. Replaced by DX 391-74.	1	DS 391-16e	Bearing for pump shaft. Until September 1964. Replaced by DX 391-16; order in addition: 1-DS 391-21a; 1-DS 391-103.	1	<u>DS 391-82</u>	Ball for locking finger, internal diameter 7 mm x 9 mm thick. Since September 1964.	1
DF 391-01	High pressure pump complete. Until September 1964. Replaced by DVF 391-01; order in addition: 1-DS 391-103.	1	<u>DX 391-16</u>	Bearing for high pressure pump shaft (1 fixing hole 9 mm diameter x 32.5 mm high). Since June 1965.	1	D 391-83	Locking finger, 7 mm diameter, 84.5 mm long.	1
<u>DF 391-01b</u>	High pressure pump complete. September 1964 - June 1965. Replaced by DVF 391-01; order in addition: 1-DS 391-103.	1	DF 391-18	Belt for pump (R. VI).	2	DS 391-86	Plate locking pump stay (straight shape).	1
<u>DVF 391-01</u>	High pressure pump complete (double groove pulley), with inclined inlet pipe. Since June 1965.	1	D 391-20	Cover for pump. Until June 1965. Replaced by Lx 391-20.	1	DS 391-88	Thrust plate for pump stay, 15 x 15 x 3. Until June 1965. Replaced by DX 391-88.	2
DS 391-02	Cylinders and piston.	7	<u>DX 391-20</u>	High pressure pump cover with inclined inlet pipe. Since June 1965.	1	<u>DX 391-88</u>	Thrust plate for pump stay, 15 x 15 x 3, 1 hole 8.5 mm diameter. Since June 1965.	2
DS 391-07b	Shaft with bearing.	1	<u>DS 391-21a</u>	Needle roller bearing, 17.6 x 28 x 16. Since September 1964.	1	D 391-90a	Distance piece for cylinder, internal diameter 8 mm, external diameter 21 mm.	7
D 391-3a	Spring for valve, external diameter 8 mm.	7	D 391-53	Closing cup, 21.5 x 55.5.	1	D 391-98	Cup for piston spring, internal diameter 8.5 mm, external diameter 21 mm. Until March 1963. Replaced by: DS 391-98; order in addition: 1-DS 391-4.	7
DS 391-4	Return spring for piston, 21.35 mm outside diameter. Since March 1963. Replaces earlier model. Order in addition: DS 391-98.	7	D 391-54	Deflector for pump, 21.1 x 44 x 5.4.	1	DS 391-98	Cup for piston spring, internal diameter 8.5 mm x 21 mm external diameter. Since March 1963.	7
D 391-5	Valve for pump, thickness 1.2 mm, diameter 13 mm.	7	D 391-55	Spring retaining bush, external diameter 22.5 mm.	1	D 391-99	Circlip (diameter of wire 1 mm).	7
DF 391-13	Pulley for pump, 2 grooves, external diameter 106 mm.	1	DS 391-56	Joint for pump, 18 x 27 x 9.	1	<u>DS 391-103</u>	Screw, 9 x 125, for securing pump to gearbox housing, (length under head 65 mm). L. H. steering. Since June 1965.	1
DS 391-15b	Body for pump, internal diameter 33 mm. Until April 1965. Replaced by DS 391-15d; order in addition: 1-4.985-S.	1	D 391-67	Sealing joint, rubber, between body and cover, 80 x 84.5 x 3.4. Until April 1965.	1	<u>DX 391-103</u>	Screw, 9 x 125, for securing pump to gearbox housing, (length under head 82 mm). R. H. steering. Since June 1965.	1
<u>DS 391-15d</u>	Pump body, (arrangement with cover seal by ring seal.) Since April 1965.	1	<u>DX 391-74</u>	Stay for high pressure pump, 1 hole 8.5 diameter, 180 mm long. Since June 1965.	1	DS 391-131a	Screw, hex. head, 8 diameter x 25 long, securing bearing.	4
<u>DS 391-16c</u>	Bearing for pump shaft (arrangement with needle roller bearing). September 1964 - June 1965. Replaced by DX 391-16; order in addition: 1-DS 391-103.	1	D 391-76	Nut, hex., 12 diameter x 125 pitch, for pulley (R. VI).	1	DS 391-132a	Screw, hex. head, 8 diameter x 23 long, securing bearing.	2
			D 391-77	Lockplate for pulley nut, 12.2 mm diameter.	1	DS 391-133a	Nut, hex., 8 diameter x 100 pitch, securing 1 bearing. Catalogue No. 470 - January 1967.	1
			D 391-82	Ball for locking finger, internal diameter 7 mm x 9 mm thick. Until September 1964. Replaced by: DS 391-82.	1			

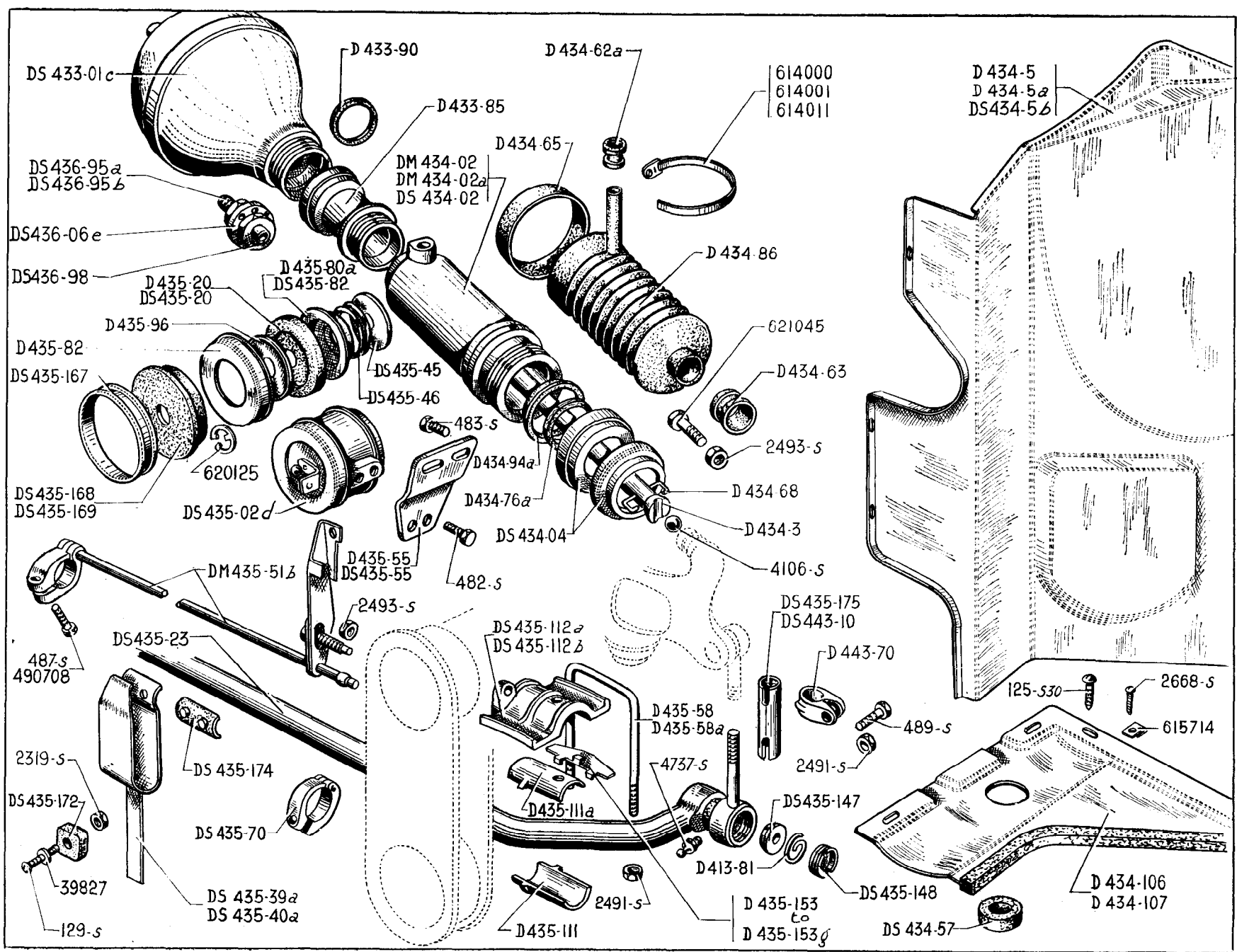
The numbers underlined indicate new parts which do not appear on the illustration.

**SUSPENSION PUMP (ASSISTED STEERING) - 161A**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	Piston rod for pump :	7						
D 391-512	28.8 mm long.		D 443-74	Screw, 9 diameter x 50 long, securing pump. Until June 1965.	1	<u>4.929-S</u>	<i>Ring seal, 18.7 x 22.5 x 1.9, for cylinders (R. VI). Until September 1964. Replaced by 4.987-S.</i>	7
D 391-513	28.9 mm long.		DS 444-63	Ring seal, 27.7 x 33.1 x 2.7, between body and pump bearing (R. VI).	1	<u>4.930-S</u>	<i>Ring seal, 15.7 x 21.1 x 2.7, for pump (R. VI). Until September 1964. Replaced by 4.987-S.</i>	7
D 391-514	29 mm long.		DS 444-65	Ring seal, 21.3 x 28.5 x 3.6, on bush between bearing and pump body.	1	<u>4.983-S</u>	Ring seal, 12.1 x 17.5 x 2.7, between deflector and pump shaft (R. III). Since September 1964.	1
D 391-515	29.1 mm long.		484-S	Screw, hex. head, 7 diameter x 17.5 long, securing pump tie-rod (R. III).	1	<u>4.985-S</u>	Ring seal, 90 x 96 x 3, between cover and high pressure pump body (R. VI). Since April 1965.	1
D 391-516	29.2 mm long.		2.372-S	Nut, hex., 9 diameter x 125 pitch, securing pump (R. III).	1	<u>4.986-S</u>	Ring seal, 18.7 x 22.5 x 1.9 for cylinders (R. III). Since September 1964.	7
D 391-517	29.3 mm long.		2.491-S	Nut, hex., 7 diameter x 100 pitch, securing pump tie-rod (R. III).	1	<u>4.987-S</u>	Ring seal, 15.7 x 21.1 x 2.7, for pump (R. III). Since September 1964.	7
D 391-518	29.4 mm long.		4.151-S	Key, Woodruff, 3 x 3.7 x 10, for pump pulley (R. III).	1	620.073	Ball bearing, 12 x 50 x 16 (R. VI).	1
D 391-519	29.5 mm long.		4.905-S	Ring seal, 12.1 x 17.5 x 2.7, between deflector and pump shaft (R. VI). Until September 1964.	1			
D 391-520	29.6 mm long.							
D 391-521	29.7 mm long.							
D 391-522	29.8 mm long.							
D 391-523	29.9 mm long.							
D 391-524	30 mm long.							
D 391-525	30.1 mm long.							
D 391-526	30.2 mm long.							
D 391-527	30.3 mm long.							
D 391-528	30.4 mm long.							
D 391-529	30.5 mm long.							

The numbers underlined indicate new parts which do not appear on the illustration.

164—FRONT SUSPENSION—CYLINDERS—CORRECTOR—ANTI-ROLL BARS





162—FRONT SUSPENSION—CYLINDERS—CORRECTOR—ANTI-ROLL BARS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 413-81	Spring for anti-roll bar ball pin, external diameter 25.5.	2	DS 434-57	Sealing washer, rubber, for suspension mechanism shield, 20 x 44 x 13.	2	D 435-20	Diaphragm for corrector, external diameter 54 mm. Until July 1962.	2
DS 433-01c	Suspension sphere (without damper).	2	D 434-62a	Protective bush under clip on return from cylinder to reservoir, internal diameter 11.5 mm.	2	DS 435-20	Diaphragm for height corrector, 3 mm hole on 6.2 mm length. Since July 1962.	2
D 433-85	Sleeve for suspension sphere, left-hand, threaded 36 diameter x 150 pitch.	1	D 434-63	Protective bush under clip on rubber dust cover on cylinder (control lever side), internal diameter 25 mm.	2	DS 435-23	Anti-roll bar with end piece: 1 threaded 14 diameter x 125 right-hand pitch and 1 threaded 14 diameter x 125 left-hand pitch. Since February 1962. Replaces earlier type. Order in addition: 1-DS 435-175.	1
D 433-90	Joint, rubber, 36 x 40 x 3.7, between cylinder and suspension sphere.	3	D 434-65	Flexible protective ring under clip securing cylinder rubber dust cover (cylinder end).	2	<u>DS 435-39a</u>	Spring, anti-rattle, left-hand for anti-roll bar. May 1958 - July 1965.	1
DM 434-02	Suspension cylinder, left-hand. Until July 1960.	1	D 434-68	Pin connecting cylinder piston rod with lever (wire diameter 2 mm).	2	<u>DX 435-39a</u>	Anti-rattle spring for anti-roll bar, (length of fixing clip 125 mm). Since July 1965.	2
DM 434-02a	Suspension cylinder, right-hand.	1	D 434-76a	Sealing washer, felt, for suspension cylinder, 34.5 x 46.5 x 6.	2	DS 435-40a	Spring, anti-rattle, right-hand for anti-roll bar. May 1958 - July 1965.	1
DS 434-02	Suspension cylinder, left-hand. Since July 1960.	1	D 434-86	Dust cover, rubber, for cylinder, internal diameter 19 x 52 mm.	2	DS 435-45	Valve for height corrector, 5.85 x 25 x 0.20 (R. VI). Since July 1962.	2
DS 434-04	Nut, 54 diameter x 150 pitch, with cup and joint for suspension cylinder.	2	D 434-94a	Sealing joint for cylinder (34.4 x 44.5).	2	DS 435-46	Spring for height corrector valve (3 coils), internal diameter 21.5 mm. Since July 1962.	2
D 434-3	Piston rod with pin.	2	D 434-106	Shield for suspension mechanism, left-hand (lower part). Until October 1964. Replaced by: DS 434-106a.	1	DM 435-51b	Control rod complete for height corrector. Until July 1965.	1
D 434-5	Shield for suspension mechanism, left-hand (lateral part). Until October 1964. Replaced by: DS 434-5c.	1	<u>DS 434-106a</u>	Shield, for suspension mechanism, left-hand, (lower part) fitting with wide tread tyres. October 1964 - July 1965.	1	<u>DX 435-51</u>	Control rod, complete, for corrector (control lever of corrector 4 mm thick). Since July 1965.	1
D 434-5a	Shield for suspension mechanism, right-hand (lateral part). Until October 1964. Replaced by: DS 434-5d.	1	DX 434-106	Shield for suspension mechanism, left-hand (lower part). Since July 1965.	1	D 435-55	Support for corrector, 2 slots 7.75 mm. Until April 1959.	1
DS 434-5b	Shield for suspension mechanism, right-hand. Right-hand steering. October 1962 - October 1964.	1	D 434-107	Shield for suspension mechanism, right-hand (lower part). Until October 1964. Replaced by: DS 434-107a.	1	DS 435-55	Support for corrector, 2 holes 7.75 mm at 36 mm between centres. April 1959 - July 1965.	1
DS 434-5c	Shield for suspension mechanism, left-hand, (lateral part). (Fitting with tyres with wide tread). October 1964 - July 1965.	1	<u>DS 434-107a</u>	Shield, for suspension mechanism, right-hand, (lower part) fitting with wide tread tyres. October 1964 - July 1965.	1	<u>DX 435-55</u>	Support for front corrector, (2 fixing holes on arm bracket, 46.9 mm between centres). Since July 1965.	1
DS 434-5d	Shield for suspension mechanism, right-hand, (lateral part). (Fitting with tyres with wide treads). L. H. steering. October 1964 - July 1965.	1	DX 434-107	Shield for suspension mechanism, right-hand (lower part). Since July 1965.	1	D 435-58	"U" bolt, front for securing anti-roll bar bearing, 72 mm between centres.	2
DS 434-5e	Shield for suspension mechanism, right-hand, (fitting with wide tread tyres). R. H. steering. October 1964 - July 1965.	1	DS 435-02d	Height corrector with quick return. Since July 1962. Replaces earlier types.	1	D 435-58a	"U" bolt, rear, for securing anti-roll bar bearing, 83 mm between centres.	2
DX 434-5a	Shield for suspension mechanism, left-hand (lateral part). Since July 1965.	1						
DX 434-5b	Shield for suspension mechanism, right-hand (lateral part). Since July 1965.	1						

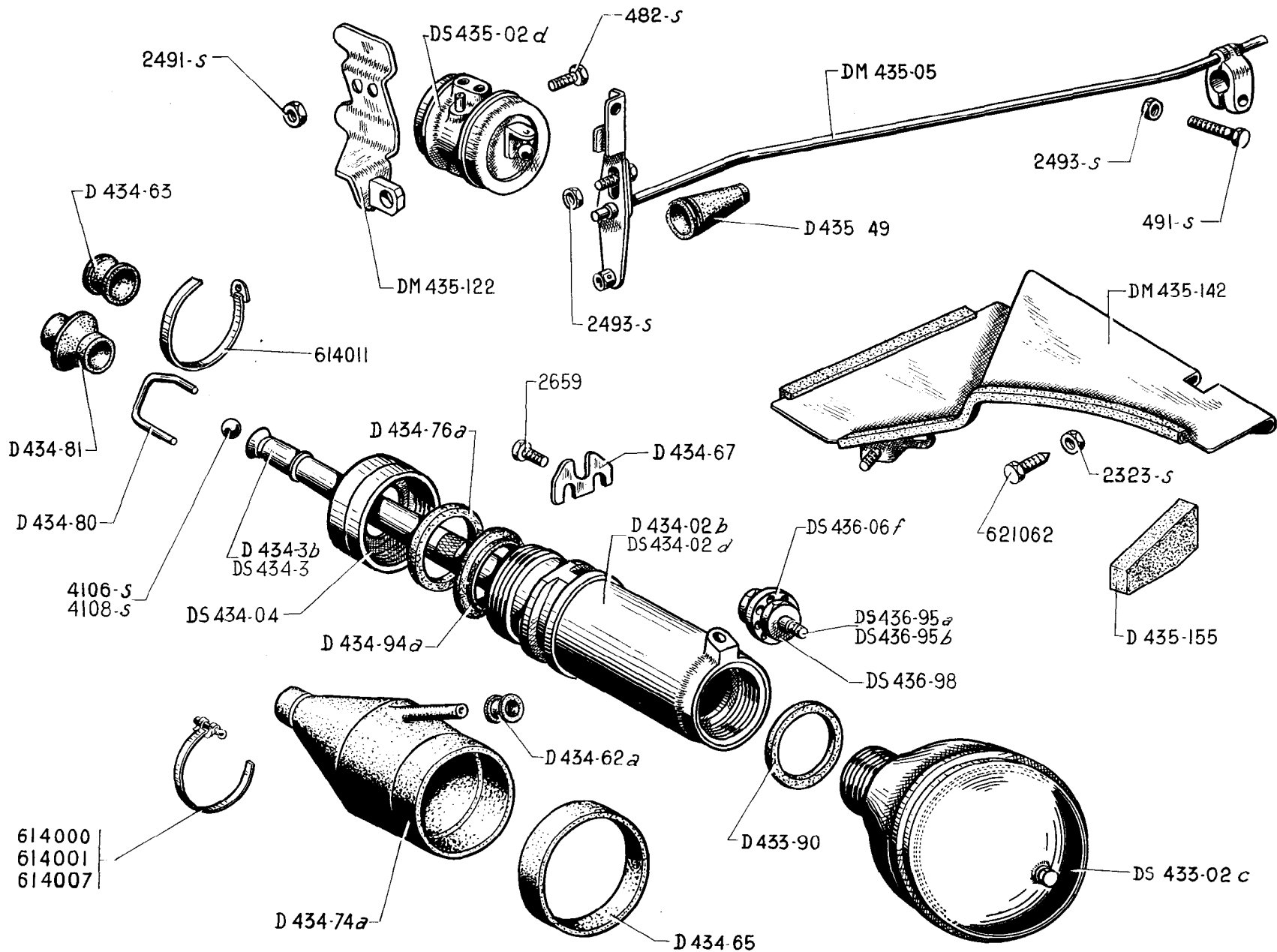
FRONT SUSPENSION—CYLINDERS—CORRECTOR—ANTI-ROLL BARS—165

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 435-46	Spring for height corrector valve (3 coils), internal diameter 21.5 mm. Since July 1962.	2	D 435-111	Half bearing, lower, for anti-roll bar (nylon), length 54 mm (R. VI). Until July 1965.	2	DS 435-168	Sealing cap, rubber, for corrector (nut end), diameter 49 x 63. Since February 1960.	1
DM 435-51b	Control rod complete for height corrector. Until July 1965.	1	D 435-111a	Half bearing upper, for anti-roll bar (nylon), length 52 mm (R. VI). Until July 1965.	2	DS 435-169	Sealing cap, rubber, for corrector (bearing end), diameter 49 x 63, 1 hole 8 mm diameter. Since February 1960.	1
<u>DX 435-51</u>	<i>Control rod, complete for height corrector (control lever of corrector 4 mm thick). Since July 1965. Replaced by DX 435-51a.</i>	1	<u>DX 435-111</u>	Half bearing, lower, for anti-roll bar (nylon), (2 internal grooves) (R. VI). Since July 1965.	2	DS 435-172	Buffer, rubber, lateral for anti-rattle spring, 5.5 x 27 x 12. Since May 1958.	2
D 435-55	Support for corrector, 2 slots 7.75 mm. Until April 1959.	1	<u>DX 435-111a</u>	Half bearing, upper, for anti-roll bar (nylon), (2 internal grooves, 2 holes, 3 mm diameter) (R. VI). Since July 1965.	2	DS 435-174	Nylon bush for anti-rattle spring, 65 mm long (R. VI). May 1958 - July 1965.	2
DS 435-55	Support for corrector, 2 holes 7.75 mm at 36 mm between centres. April 1959 - July 1965.	1	DS 435-112a	<i>Bearing cap for anti-roll bar, right-hand with bearing and dowel. Until July 1965. Replaced by DX 435-112a.</i>	1	<u>DX 435-174</u>	Nylon bush for anti-rattle spring, for anti-roll bar, (2 dowels 7.85 mm diameter x 4 mm high (R. VI). Since July 1965.	2
<u>DX 435-55</u>	Support for front corrector, (2 fixing holes on arm bracket, 46.9 mm between centres). Since July 1965.	1	DS 435-112b	<i>Bearing cap for anti-roll bar, left-hand, with bearing and dowel. Until July 1965. Replaced by DX 435-112.</i>	1	DS 435-175	Coupling sleeve for anti-roll bar, right-hand threaded 14 diameter x 125 right-hand pitch, length 61.5 mm. Since February 1962.	1
D 435-58	"U" bolt, front, for securing anti-roll bar bearing, 72 mm between centres.	2	<u>DX 435-112</u>	Bearing cap for anti-roll bar, left-hand, with bearing and dowel (with lubricator). Since July 1965.	1	DS 436-06e	Damper (with exhaust hole) without mark. Since April 1963. Replaces earlier types.	2
D 435-58a	"U" bolt, rear, for securing anti-roll bar bearing, 83 mm between centres.	2	<u>DX 435-112a</u>	Bearing cap for anti-roll bar, right-hand, with bearing and dowel (with lubricator). Since July 1965.	1	<u>DS 436-07c</u>	Valve assembly for damper, front, Since April 1963.	2
DS 435-70.	Collar complete, for anti-roll bar thrust.	2	DS 435-147	Thrust cap for anti-roll bar socket, 26 mm diameter, 5.4 mm thick.	2	<u>DS 436-07e</u>	Valve assembly for damper, front (reinforced). Since April 1963.	2
D 435-80a	Cup for corrector, diameter 5.5 x 37, 5.5 mm thick. Until July 1962.	2	DS 435-148	Nut securing thrust cap in anti-roll bar socket, threaded 30 diameter x 150 pitch.	2	DS 436-95a	<i>Stud for damper, 7 diameter x 30.5 mm long. Until April 1963. Replaced by DS 436-95b.</i>	2
D 435-82	Cup for corrector, diameter 32 x 58.5, thickness 12.5 mm. February 1960 - July 1962.	2		Shim for adjusting anti-roll bar bearing:	As nec.	DS 436-95b	Spindle for damper, 31 mm threaded 7 x 100, length of plain part 8.9 mm. Since April 1963.	2
DS 435-82	Cup, inner, for tightening corrector diaphragm 4.90 mm thick. Since July 1962.	2	D 435-153	1 mm thick.		DS 436-98	Nut, hex., 7 diameter x 100 pitch 8.2 mm thick for damper.	4
D 435-96.	Cup for corrector, diameter 5 x 36, thickness 1.5 mm.	2	D 435-153a	0.95 mm thick.		DS 443-10	Adjustable sleeve for anti-roll bar, threaded 14 diameter x 125 left-hand and right-hand pitch, 80 mm long. Since February 1962.	2
			D 435-153b	0.90 mm thick.		D 443-70	Clip tightening adjustable sleeve for anti-roll bar.	4
			D 435-153c	0.85 mm thick.		125-S 30	<i>Screw, round head, pointed, 5 diameter x 15 long, securing shield protecting suspension mechanism Replaced by 2.548-S 30.</i>	14
			D 435-153d	0.80 mm thick.				
			D 435-153e	0.75 mm thick.				
			D 435-153f	0.70 mm thick.				
			D 435-153g	0.65 mm thick.				
			DS 435-167	Retaining ring for rubber sealing cap for corrector, external diameter 61 mm. Since February 1960.	2			

The numbers underlined indicate new parts which do not appear on the illustration.

**FRONT SUSPENSION - CYLINDERS - CORRECTOR - ANTI-ROLL BARS - 165A**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
2.668-S	*Screw, P.K. round head, 3.5 x 10, securing screen protecting suspension mechanism (R. VI).	4	490.708	Screw, round head, 7 diameter x 22.5 long, for clip of corrector control rod (R. I). Since November 1958.	1	614.011	Clip securing cylinder dust cover (control lever side), 240 mm long (R. VI).	2
4.106-S	Ball, 14.28 mm diameter for cylinder and piston rod (R. VI).	2	614.000	Clip securing cylinder dust cover, 474 mm long (R. VI).	2	615.714	Nut clips, securing protection screen for suspension mechanism (R. VI).	4
4.737-S	Greaser for anti-roll bar (R. VI). Since June 1961.	2	614.001	Clip securing cylinder return to reservoir, 132 mm long (R. VI).	2	620.525	Circlips for height corrector valve, 5 x 9.85 x 0.6 (R. VI). Since July 1962.	2
39.827	Washer, plain, 5.2 x 20 x 2, for lateral stop for anti-rattle spring (R. IV). Since May 1958.	2				621.045	Screw, hex. head, 7 diameter x 28 long, securing cylinder (R. II).	4



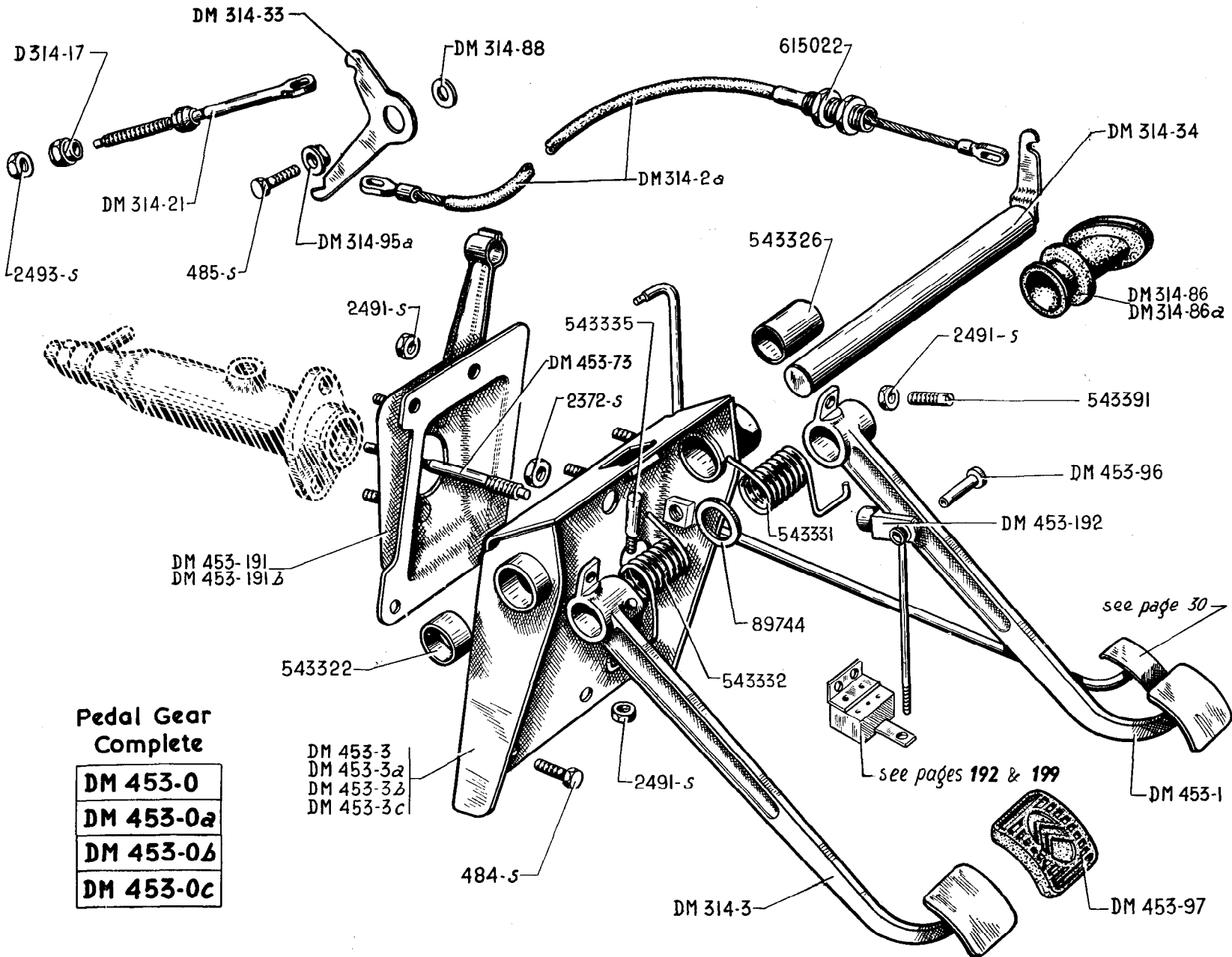
166-REAR SUSPENSION-CYLINDERS-CORRECTOR

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 433-02c	Suspension sphere (without damper).	2	D 434-94a	Sealing joint for cylinder (34.4 x 44.5).	2	491-S	Screw, hex. head, 7 diameter x 35 long, securing clip on corrector control rod (R. III).	1
D 433-90	Joint, rubber, 36 x 40 x 3.7, between cylinder and sphere.	2	DS 435-02d	Height corrector with rapid return. Since July 1962. Replaces earlier types.	1	2.323-S	Nut, hex., 5 diameter x 75 pitch, securing corrector protection plate (R. III).	1
D 434-02b	Suspension cylinder. Until May 1960.	2	DM 435-05	Control rod complete for corrector.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch, securing corrector bracket (R. III).	2
DS 434-02d	Suspension cylinder (assembled with ball, 15.875 mm diameter). Since May 1960.	2	DM 435-122	Corrector bracket with bearing.	1	2.493-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - clip on corrector control rod. - eccentric pin of corrector control.	1 1
DS 434-04	Nut, 54 diameter x 150 pitch, with cup and joint for suspension cylinder.	2	DM 435-142	Protection plate for corrector.	1	2.659	<i>Screw, hex. head, 5 diameter x 13 long, securing plate retaining cylinder (R. III). Replaced by 283-S.</i>	2
D 434-3b	Rod for suspension piston. Until May 1960.	2	D 435-149	Sealing sleeve on corrector control rod, 6 x 36 x 60.	1	4.106-S	Ball, 14.28 mm diameter for cylinder piston rod (R. VI). Until May 1960.	2
DS 434-3	Rod for suspension piston, (arrangement with ball, 15.875 mm diameter). Since May 1960.	2	D 435-155	Sealing pad, rubber, between corrector body and protection plate (R. VI).	1	4.108-S	Ball, 15.875 mm diameter for cylinder piston rod (R. VI). Since May 1960.	2
D 434-62a	Protective ring under clip on return from cylinder to reservoir, internal diameter 11.5 mm.	2	DS 436-06f	Damper, (with exhaust hole) without marking. Since April 1963. Replaces earlier types.	2	614.000	Clip securing cylinder dust cover, 474 mm long (R. VI).	2
D 434-63	Protective ring under clip on piston rod dust cover, internal diameter 25 mm.	2	<u>DS 436-07d</u>	Valve set for damper, rear. Since April 1963.	2	614.001	Clip securing return from cylinder to reservoir, 132 mm long (R. VI).	2
D 434-65	Protective ring, flexible, under clip on cylinder dust cover (cylinder end).	2	<u>DS 436-07f</u>	Valve set for damper, rear, (reinforced). Since April 1963.	2	614.007	Clip securing cylinder dust cover, 190 mm long (R. VI).	2
D 434-67	Support for suspension cylinder.	2	DS 436-95a	Stud, 7 diameter x 30.5 long, for damper. Until April 1963.	2	614.011	Clip securing piston rod dust cover, 240 mm long (R. VI).	2
D 434-74a	Dust cover, rubber, for cylinder, internal diameter 52 mm.	2	DS 436-95b	Spindle for damper, 31 mm threaded 7 x 100. Length of plain part 8.9 mm. Since April 1963.	2	621.062	Screw, hex. head, 5 diameter x 14 long, securing corrector protection plate (R. III).	2
D 434-76a	Sealing washer, felt, for suspension cylinder, 34.5 x 46.5 x 6.	2	DS 436-98	Nut, hex., 7 diameter x 100 pitch, 8.2 mm thick for damper.	4			
D 434-80	Pin connecting cylinder piston rod with lever, wire diameter 3 mm.	2	482-S	Screw, hex. head, 7 diameter x 12.5 long, securing corrector on its bracket (R. III).	2			
D 434-81	Dust cover, rubber, for cylinder piston rod.	2						



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 454-06	Lever for handbrake complete with release handle. Left-hand steering.	1	<u>DM 454-24e</u>	Bracket for sheath stop and ratchet on handbrake (fixing centres 125 mm and 69 mm) (1 slot 18.35 x 12.35). L.H. steering. Since July 1965.	1	DM 454-103	Release rod for handbrake.	1
DM 454-010	Lever for handbrake complete with release handle. Right-hand steering.	1	<u>DM 454-24f</u>	Bracket for sheath stop and ratchet on handbrake (fixing centres 125 mm and 69 mm) (2 slots 18.35 x 12.35). R.H. steering. Since July 1965.	1	DM 454-109	Retaining spring for handbrake ratchet, internal diameter 7.3 mm.	2
DM 454-1a	Cable for mechanical brake, 910 mm long (R.VI). Left-hand steering. Until July 1962.	1	DM 454-27a	Release handle for handbrake.	1	DM 454-115	Clevis pin securing: - handbrake ratchet, 7 x 24. - handbrake cable.	1 1
DM 454-1b	Cable for mechanical brake, 910 mm long, length of sheath 620 mm. Left-hand steering. Since July 1962.	1	DM 454-28	Spring for handbrake lock, external diameter 8 mm.	1	DM 454-119	Clevis pin for locking handbrake, 6 x 38.5.	1
DM 454-3	Lever for handbrake. Left-hand steering.	1	DM 454-29	Lock for handbrake.	1	2.269-S	Nut, hex., 4 diameter x 75 pitch, for adjusting screw of handbrake release rod (R. III).	1
DM 454-6	Lever for handbrake. Right-hand steering.	1	DM 454-30	Ratchet for locking handbrake, 10 mm diameter.	1	2.368-S	Nut, hex., castellated, 9 diameter x 125 pitch, securing handbrake lever (R. III).	1
D 454-16a	Cable for connecting handbrake, 620 mm long (R. VI).	1	DM 454-34e	Brake cable with adjustable thrust block. Right-hand steering. Length of sheath 1,245 mm long. Right-hand steering. Until October 1962.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III): - securing handbrake bracket. - for brake connecting cable.	3 2
<u>DS 454-16a</u>	Cable for connecting handbrake, ball type, (R. VI). GERMANY. Since October 1963.	1	DM 454-34f	Brake cable with adjustable thrust stop, length of sheath 1,215 mm. Right-hand steering. Since October 1962.	1	2.741-S	Screw, round head, P.K. 4.85 x 9.5, securing handbrake protection grommet (R. VI).	2
DS 454-18	Adjustable stop for sheath of handbrake cable, threaded 16 diameter x 150 pitch, 50 mm long (R. VI).	1	DM 454-52	Half rod for brake cable, 97 mm long.	2	3.008	Washer, 6.25 x 12.1 for handbrake locking pin (R. II).	1
DM 454-24	Bracket for sheath stop and ratchet on handbrake. LUXE. Until July 1962.	1	DM 454-54	Clevis pin for handbrake release handle, 4 x 23.	1	614.201	Nut, hex., 16 diameter x 150 pitch, locking adjustable stop (R. II).	1
DM 454-24a	Bracket for sheath stop and ratchet on handbrake (with angle plate retaining lining). NORMALE.	1	DM 454-55	Distance piece, 9 x 13 x 34, securing handbrake (R. VI).	1	621.057	Screw, 9 diameter x 50 long, securing handbrake lever (R. II).	1
DM 454-24c	<i>Bracket for sheath stop and ratchet on handbrake. Length of stop bracket 50 mm. Since January 1965. Replaced by DM 454-24d.</i>	1	DM 454-57	Clevis pin for brake cable rod, 7 x 26.2.	1			
DM 454-24d	Bracket for sheath stop and ratchet on handbrake (2 holes 18 mm diameter without upper slots). Right-hand steering. Until July 1965. Left-hand steering January 1965 - July 1965.	1	DM 454-67	Screw, round head, 4 x 16, for adjusting handbrake release rod.	1			
			D 454-76	End piece for handbrake connecting cable, internal diameter 8.5 mm, 18 mm long.	2			
			DS 454-95	Grommet protecting brake cable (R. VI).	1			

The numbers underlined indicate new parts and do not appear on the illustration.



**Pedal Gear Complete**

- DM 453-0**
- DM 453-0a**
- DM 453-0b**
- DM 453-0c**

- DM 453-3
- DM 453-3a
- DM 453-3b
- DM 453-3c

see page 30

see pages 192 & 199

DM 453-1

DM 453-97

DM 314-3

484-s

2491-s

543332

89744

543331

DM 453-96

DM 453-192

543391

2491-s

DM 314-86  
DM 314-86a

543326

DM 314-34

615022

DM 314-2a

DM 314-88

DM 314-95a

485-s

DM 314-21

D 314-17

DM 314-33

2493-s

DM 453-191  
DM 453-191a

543322

2491-s

543335

DM 453-73

2372-s

**DM 453-0**  
**DM 453-0a**  
**DM 453-0b**  
**DM 453-0c**

DM 453-3  
DM 453-3a  
DM 453-3b  
DM 453-3c

see page 30

see pages 192 & 199

DM 453-1

DM 453-97

DM 314-3

484-s

2491-s

543332

89744

543331

DM 453-96

DM 453-192

543391

2491-s

DM 314-86  
DM 314-86a

543326

DM 314-34

615022

DM 314-2a

DM 314-88

DM 314-95a

485-s

DM 314-21

D 314-17

DM 314-33

2493-s

DM 453-191  
DM 453-191a

543322

2491-s

543335

DM 453-73

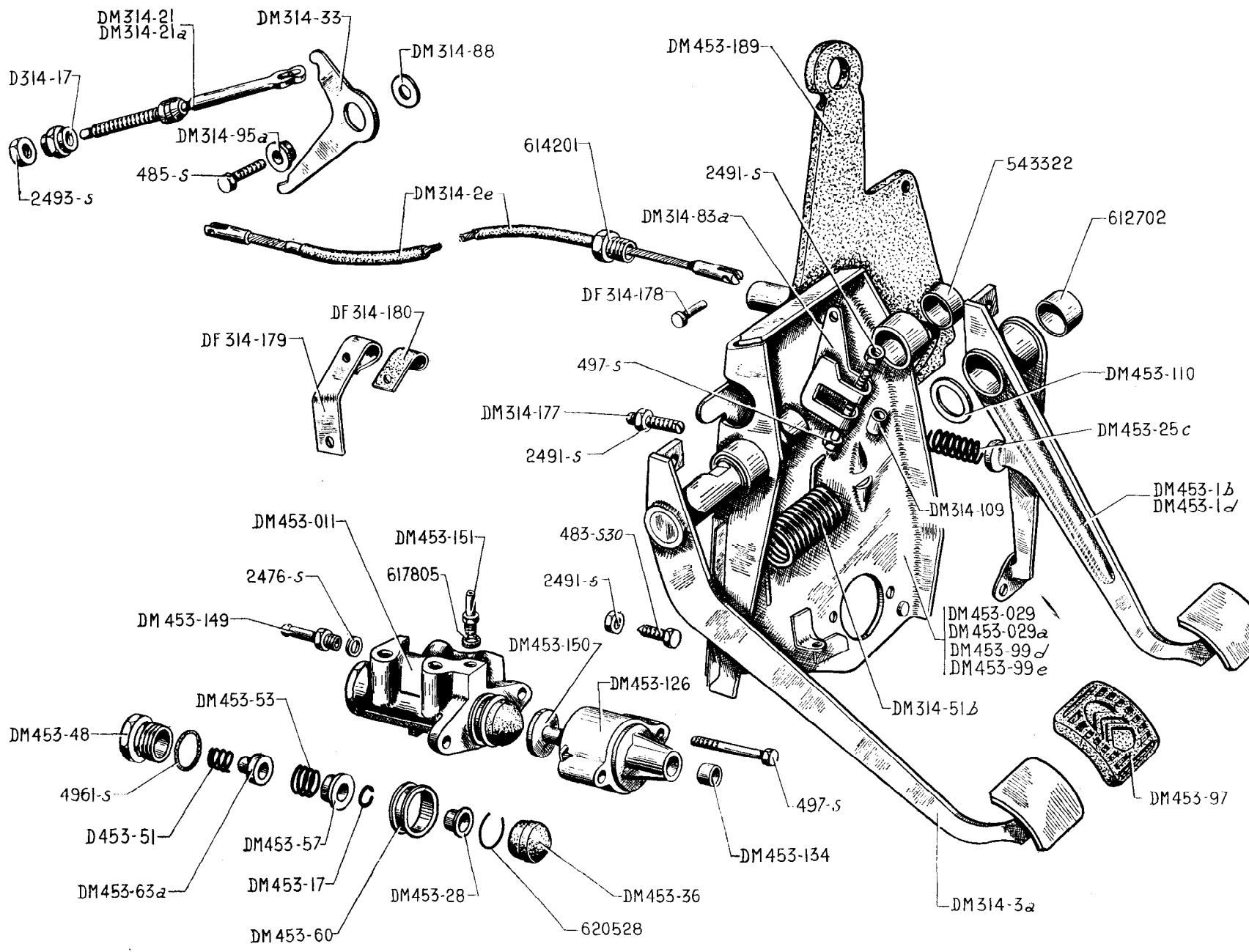
2372-s



**170—PEDAL GEAR (LEFT-HAND STEERING)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Until August 1961</b>			DM 453-0c	<i>Pedal gear complete with stop lamp switch, accelerator cable, distance between lower fixing hole centres: 35 and 61 (with beading retaining lining). NORMALE. Since May 1959. No longer supplied.</i>	1	485-S	Screw, hex. head, 7 diameter x 20 mm long, securing control lever for clutch adjustable push-rod (R. III).	1
DM 314-2a	Clutch cable, 495 mm long (R. VI).	1	DM 453-1	<i>Brake pedal. No longer supplied.</i>	1	2.372-S	Nut, hex., 9 diameter x 125 pitch, locking master cylinder push-rod (R. III).	1
DM 314-3	Clutch pedal.	1	DM 453-3	Bracket for brake and clutch pedals, bushed. LUXE. Until May 1959.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III): - for cotter pin for clutch pedal. - securing master cylinder bracket.	1 1
D 314-17	Nut, hex., 7 diameter x 100 pitch, for adjusting clutch withdrawal fork.	1	DM 453-3a	<i>Bracket for pedals, bushed (with beading retaining lining). NORMALE. Until May 1959. No longer supplied.</i>	1		- securing master cylinder bracket on pedal gear. - for pedal stop screw.	2 2
DM 314-21	<i>Push-rod, adjustable, for clutch, threaded 7 diameter x 100 pitch, 136 mm long. Replaced by DM 314-21a.</i>	1	DM 453-3b	Bracket for pedals, bushed, distance between lower fixing hole centres: 35 and 61. LUXE. Since May 1959.	1	2.493-S	Nut, hex., 7 diameter x 100 pitch, locking clutch fork adjusting nut (R. III).	1
DM 314-33	<i>Lever controlling adjustable push-rod, distance between centres 72.5 and 42.5. Replaced by DM 314-33a.</i>	1	DM 453-3c	<i>Bracket for pedals, bushed, distance between lower fixing hole centres: 35 and 61 (with beading retaining lining). NORMALE. Since May 1959. No longer supplied.</i>	1	89.744	<i>Washer, 18.5 x 30 x 2, between pedal return springs (R. II). No longer supplied.</i>	1
DM 314-34	Shaft for pedals and lever controlling clutch.	1	DM 453-73	Push-rod for master cylinder, threaded 9 diameter x 125 pitch, 135 mm long.	1	543.322	Bush, 18 x 22 x 17, for pedal bracket (R. VI).	1
DM 314-86	Sealing sheath, rubber, for pedal gear, internal diameter 24 mm. Until October 1959.	1	DM 453-96	Pin, 8 mm diameter for master cylinder push-rod.	1	543.326	Bush, 18 x 22 x 29.5, for pedal bracket (R. VI).	1
DM 314-86a	Sealing sheath, rubber, for pedal gear, external diameter of the mouthpiece shaped part 44 mm. Since October 1959.	1	DM 453-97	Pad, rubber, for pedals.	2	543.331	Spring for brake pedal, internal diameter 21 mm, 66 mm long, diameter of wire 3.2 mm, 9 coils wound right-hand (R. II).	1
DM 314-88	Thrust washer, 7.2 x 22 x 2, for lever controlling clutch push-rod.	1	DM 453-191	Bracket for master cylinder. Until May 1959.	1	543.332	Spring for clutch pedal, internal diameter 21 mm, 66 mm long, diameter of wire 3.2 mm, 9 coils wound left-hand (R. II).	1
DM 314-95a	<i>Bush for lever controlling clutch push-rod. 7.2 x 20 x 6.2. Replaced by DM 314-95b.</i>	1	DM 453-191b	<i>Bracket for master cylinder, distance between lower fixing holes 35 mm. Since May 1959. No longer supplied.</i>	1	543.335	Cotter pin, threaded 7 diameter x 100 pitch, 44 mm long, for clutch pedal (R. II).	1
DM 453-0	<i>Pedal gear complete with stop lamp switch. LUXE. Until May 1959. No longer supplied.</i>	1	DM 453-192	Clevis for master cylinder push-rod, threaded 9 diameter x 125 pitch, 43 mm long.	1	543.391	Grub screw, 7 diameter x 25 long, for pedal stop (R. II).	2
DM 453-0a	<i>Pedal gear complete with stop lamp switch (with beading retaining lining). NORMALE. Until May 1959. No longer supplied.</i>	1	484-S	Screw, hex. head, 7 diameter x 17.5 long, securing master cylinder bracket on pedal gear (R. III).	4	615.022	Nut, hex., 18 diameter x 150 pitch, securing adjustable stop for clutch cable (R. VI).	2
DM 453-0b	<i>Pedal gear complete, with stop lamp switch, accelerator cable, distance between lower fixing hole centres: 35 and 61. LUXE. Since May 1959. No longer supplied.</i>	1						

# 172—PEDAL GEAR (LEFT-HAND STEERING)—BRAKE CONTROL



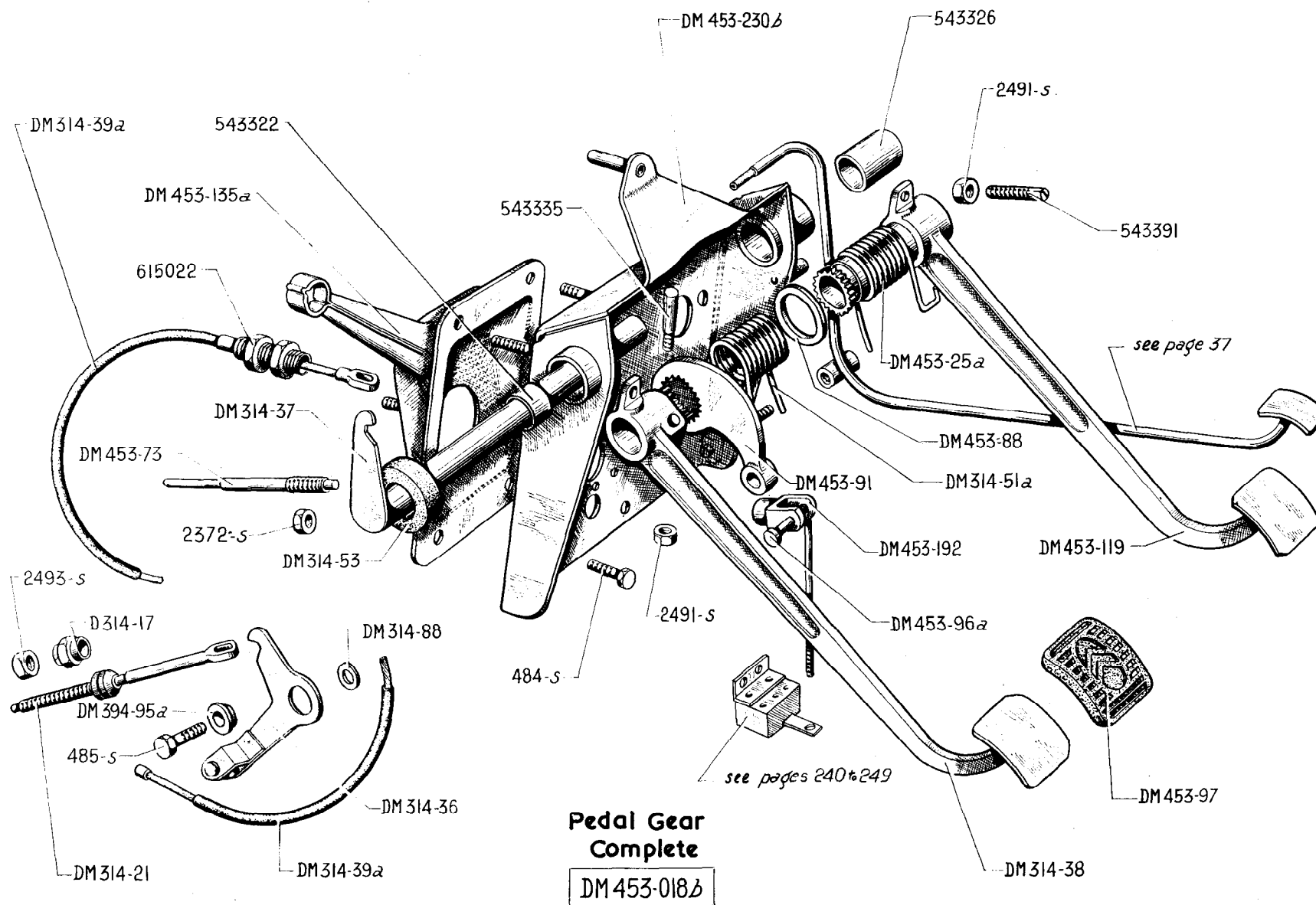
PEDAL GEAR (LEFT-HAND STEERING)—BRAKE CONTROL—173

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since August 1961</b>							
DM 314-2e	Clutch cable, 590 mm long, yoke milled to 3.8 mm with pin inserted (R. VI).	1	DF 314-178	Clevis pin for clutch cable, 5 mm diameter, 12 mm long.	1	DM 453-57	Thrust cup for upper valve spring of brake control, 8.5 x 18.6 x 5. Until June 1964.	1
DM 314-3a	Clutch pedal with spindle, length of spindle 150 mm.	1	DF 314-179	Clip retaining clutch cable.	1	<u>DM 453-57a</u>	Thrust cup for upper valve spring of brake control, 8.5 x 11.85 x 18.6 x 5. Since June 1964.	1
D 314-17	Nut, hex., 7 diameter x 100 pitch, for clutch fork adjustment.	1	DM 453-011	Brake control.	1	DM 453-60	Sleeve retaining rubber protector for brake control, internal diameter 30.5 mm (R. VI).	1
DM 314-21	<i>Push-rod, adjustable, for clutch, threaded 7 x 100, 136 mm long. Until February 1963. Replaced by DM 314-21a.</i>	1	DM 453-029	Pedal gear complete (without brake control or stop lamp switch). Until September 1962.	1	DM 453-63a	Thrust washer for lower valve return spring of brake control, 5.7 x 14.	1
DM 314-21a	Push-rod, adjustable, for clutch, threaded 7 x 100 (with spindle in extension) (R. VI). Since February 1963.	1	DM 453-029a	Pedal gear complete (without brake control or stop lamp switch). Since September 1962.	1	DM 453-97	Rubber for pedal pad.	2
DM 314-33	<i>Lever controlling adjustable push-rod for clutch. Distance between centres 72.5 and 42.5. Until April 1964. Replaced by DM 314-33a.</i>	1	DM 453-1b	Brake pedal, bushed, with lever controlling plunger. Until September 1962.	1	DM 453-99d	Bracket for pedals, bushed. Until September 1962.	1
<u>DM 314-33a</u>	Lever controlling push-rod for clutch, 3.75 mm thick. Since April 1964.	1	DM 453-1d	Brake pedal, bushed, with lever controlling plunger. Since September 1962.	1	DM 453-99e	Bracket for pedals, bushed. Since September 1962.	1
DM 314-51b	Return spring for clutch pedal, right-hand winding, 11 coils.	1	DM 453-17	Circlip for cup for upper valve spring of brake control, 1 mm diameter wire for 7.5 mm pin.	2	DM 453-110	Friction washer, 18 x 27 x 1.5, for brake pedal.	1
DM 314-83a	Lever controlling clutch.	1	DM 453-25c	Return spring for brake pedal, external diameter 16 mm, 10 coils.	1	DM 453-126	Bracket for brake control, 2 holes 8 mm diameter.	1
DM 314-88	Thrust washer, 7.2 x 22 x 2, for lever controlling clutch push-rod.	1	DM 453-28	Cup, sheet metal, for rubber protector of brake control, internal diameter 6.5 mm (R. VI).	1	DM 453-134	Bush, 8 x 12 x 8, for brake control bracket (R. VI).	2
DM 314-95a	<i>Bush for lever controlling push-rod for clutch, 7.2 x 20 x 6.2. Until April 1964. Replaced by DM 314-95b.</i>	1	DM 453-36	Protector, rubber, for brake control, internal diameter 24.5 mm.	1	DM 453-149	Union pipe on brake control, threaded 7 diameter x 100 pitch.	1
<u>DM 314-95b</u>	Bush for lever controlling push-rod for clutch, 7.2 x 20 x 7.2. Since April 1964.	1	DM 453-48	Plug for brake control, threaded 22 diameter x 150 pitch.	1	DM 453-150	Plunger for brake control, 7.9 mm diameter, 42 mm long.	1
DM 314-109	Distance piece for lever controlling clutch, 7 x 10 x 12.6.	1	D 453-51	Return spring for lower valve of brake control, internal diameter 8.5 mm.	1	DM 453-151	Union pipe on brake control, threaded 6 diameter x 100 pitch.	1
DM 314-177	Screw, for adjusting brake and clutch pedals, threaded 7 diameter x 100 pitch, 35 mm long.	2	DM 453-53	Return spring for upper valve of brake control, internal diameter 15.8 mm. Until June 1964.	1			
			<u>DM 453-53a</u>	Return spring for upper valve of brake control, internal diameter 12.15 mm. Since June 1964.	1			

The numbers underlined indicate new parts which do not appear on the illustration.

174—PEDAL GEAR (LEFT-HAND STEERING)—BRAKE CONTROL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 453-189	Sealing strip, for pedal gear (Polyurethane).	1	2.476-S	Joint, copper, 7.2 x 11, for union on brake control (R. VI).	1	543.322	Bush, 18 x 22 x 17, for pedal gear bracket (R. VI).	2
483-S 30	Screw, hex. head, pointed, 7 diameter x 15 long, securing pedal gear (R. III).	1	2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) for screw securing: - adjustment of pedals. - lever controlling clutch. - pedal gear.	2 1 3	612.702	Bush, 18 x 22 x 39, for brake pedal (R. VI).	1
485-S	Screw, hex. head, 7 diameter x 20 long, securing lever controlling adjustable push-rod for clutch (R. III).	1	2.493-S	Nut, hex., 7 diameter x 100 pitch, for locking clutch fork adjusting nut (R. III).	1	614.201	Nut, hex., 16 diameter x 150 pitch, locking adjustable stop (R. II).	1
497-S	Screw, hex. head, 7 diameter x 50 long (R. III) securing: - lever controlling clutch. - brake control.	1 2	4.961-S	Ring seal, 24.2 x 28 x 1.9, for plug on brake control (R. VI).	1	617.805	Joint, copper, circular 6.2 x 10 x 1, for union tube on brake control (R. VI). Since January 1963.	1
						620.528	Circlip for upper valve spring cup for brake control, external diameter 20 mm (R. VI).	1

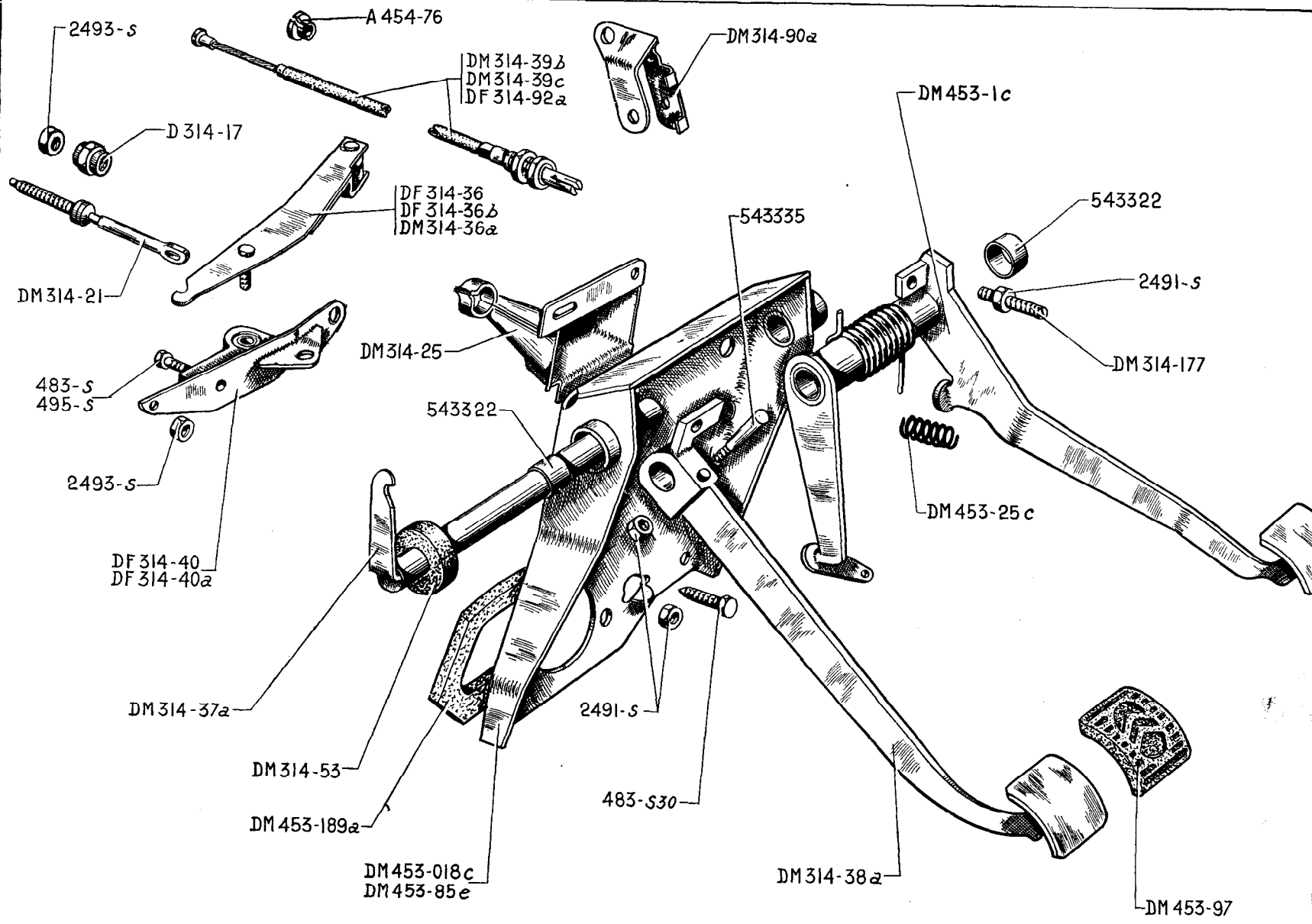


**Pedal Gear  
Complete**

DM 453-018b

PEDAL GEAR (RIGHT-HAND STEERING)—177

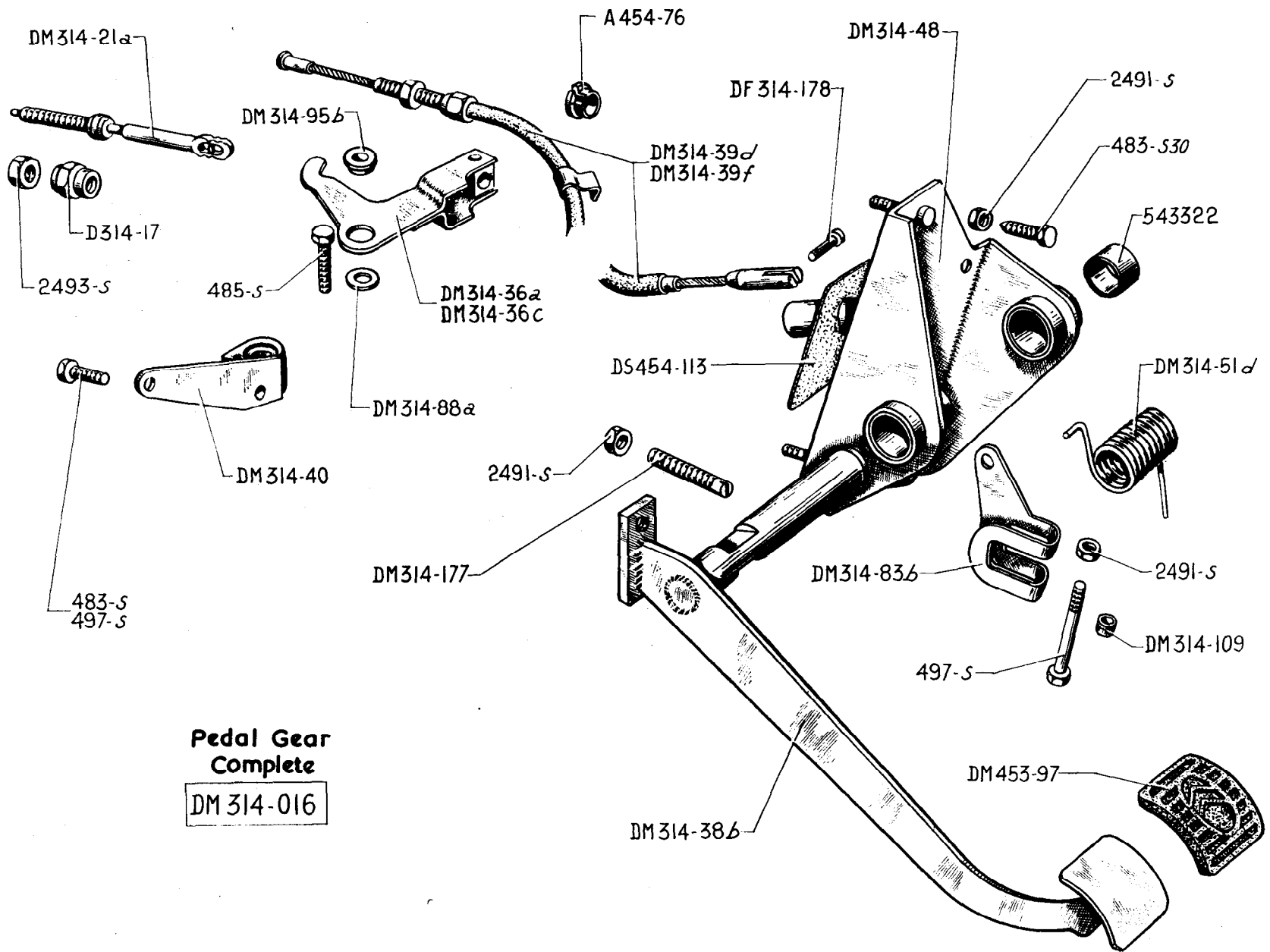
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Until August 1961</b>								
D 314-17	Nut, hex., 7 diameter x 100 pitch, for clutch fork adjustment.	1	DM 453-73	Push-rod for master cylinder, threaded 9 diameter x 125 pitch, 135 mm long.	1	2.372-S	Nut, hex., 9 diameter x 125 pitch, locking push-rod for master cylinder (R. III).	1
DM 314-21	<i>Push-rod, adjustable for clutch, 7 diameter x 100 pitch, length 136 mm. Replaced by DM 314-21a.</i>	1	DM 453-88	<i>Spacing washer, 31.5 x 40 x 3, for pedal springs (R. VI). No longer supplied.</i>	1	2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - master cylinder. 2 - bracket for master cylinder. 2 - stop screw for pedal. 2	
DM 314-36	Lever controlling adjustable push-rod for clutch.	1	DM 453-91	<i>Bell crank lever on brake pedal, 30 mm diameter (32 teeth). No longer supplied.</i>	1	2.493-S	Nut, hex., 7 diameter x 100 pitch, locking clutch fork adjusting nut (R. III).	1
DM 314-37	Shaft for pedals and lever controlling clutch. 198 mm long.	1	DM 453-96a	Clevis pin, 8 mm diameter, length under head 29 mm for master cylinder push-rod.	1	543.322	Bush, 18 x 22 x 17 (R. VI) : - for pedal bracket. 2 - for brake pedal. 1	
DM 314-38	<i>Pedal for clutch. No longer supplied.</i>	1	DM 453-97	Pad for pedals.	2	543.326	Bush, 18 x 22 x 29.5, for brake pedal (R. VI).	1
DM 314-39a	Cable for clutch (R. VI).	1	DM 453-119	Pedal for brake.	1	543.335	Cotter, threaded 7 diameter x 100 pitch, 44 mm long, for clutch pedal (R. II).	1
DM 314-51a	Spring for clutch pedal, winding left-hand (R. VI).	1	DM 453-135a	<i>Bracket for master cylinder. No longer supplied.</i>	1	543.391	Grub screw, 7 diameter x 25 long, for pedal stop (R. II).	2
DM 314-53	Sealing ring, rubber, for pedal shaft, 25 x 53 x 20 (R. VI).	1	DM 453-192	Clevis for master cylinder push-rod, threaded 9 diameter x 125 pitch, 43 mm long.	1	615.022	Nut, hex., 18 diameter x 150 pitch, securing adjustable stop for clutch cable (R. VI).	2
DM 314-95a	<i>Bearing for lever controlling clutch push-rod, 7.2 x 20 x 6.2. Replaced by DM 314-95b.</i>	1	DM 453-230b	<i>Bracket for brake and clutch pedals. No longer supplied.</i>	1			
DM 453-018b	Pedal gear complete.	1	484-S	Screw, hex. head, 7 diameter x 17.5 long, securing master cylinder on pedal gear (R. III).	4			
DM 453-25a	Spring for brake pedal, winding right-hand (R. VI).	1	485-S	Screw, hex. head, 7 diameter x 20 long, securing lever controlling adjustable push-rod for clutch (R. III).	1			



**178—PEDAL GEAR (RIGHT-HAND STEERING)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>August 1961—October 1962</b>							
	Brake control, see pedal gear. Left-hand steering.							
A 454-76	Stop, 8.5 x 12 x 17, for clutch cable sheath. Since November 1961.	1	DM 314-38a	Pedal for clutch, threaded 7 diameter x 100 pitch on plate.	1	DM 453-25c	Return spring for clutch pedal, external diameter 16 mm, 10 coils.	1
			DM 314-39b	Clutch cable, 453 mm long, with sheath (R. VI). November 1961 - January 1962.	1	DM 453-85e	<i>Support for pedals, bushed. No longer supplied.</i>	1
D 314-17	Nut, hex., 7 diameter x 100 pitch, for clutch fork adjustment.	1	DM 314-39c	Clutch cable, length of sheath 229 mm (R. VI). Since January 1962.	1	DM 453-97	Rubber for pedal pad.	2
DM 314-21	<i>Push-rod, adjustable, for clutch, threaded 7 diameter x 100 pitch, 136 mm long. Replaced by DM 314-21a.</i>	1	DF 314-40	<i>Swivelling bracket for lever controlling adjustable push-rod. Until January 1962. No longer supplied.</i>	1	DM 453-189a	<i>Sealing strip for pedal gear (Polyurethane). Since April 1962. No longer supplied.</i>	1
DM 314-25	Bracket for clutch cable sheath stop, 2 holes 7.5 mm, 1 slot. Since November 1961.	1	DF 314-40a	Swivelling bracket for lever controlling adjustable push-rod. Since January 1962.	1	483-S	Screw, hex. head, 7 diameter x 15 long, securing swivelling bracket (R. III).	1
DF 314-36	Lever controlling adjustable push-rod. Until November 1961.	1	DM 314-53	Sealing bush, rubber, for pedal shaft, 25 x 53 x 20 (R. VI).	1	483-S 30	Screw, hex. head, pointed, 7 diameter x 15 long, securing pedal gear (R. III).	1
DF 314-36b	Lever controlling adjustable push-rod. Since January 1962.	1	DM 314-90a	<i>Thrust plate for clutch cable sheath, 1 hole 11.5 mm diameter, 2 holes 7.5 mm diameter. November 1961 - January 1962. No longer supplied.</i>	1	495-S	Screw, hex. head, 7 diameter x 45 long, securing swivelling bracket (R. III).	1
DM 314-36a	Lever controlling adjustable push-rod (curved shape). November 1961 - January 1962.	1	DF 314-92a	Clutch cable, 335 mm long (R. VI). Until November 1961.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III): - for pedal adjusting screw. - for clutch pedal cotter. - for pedal gear.	2 1 3
DM 314-37a	Shaft for clutch pedal with lever, 18 mm diameter, 197 mm long.	1	DM 314-177	Screw for pedal adjustment, threaded 7 diameter x 100 pitch, 35 mm long.	2	2.493-S	Nut, hex., 7 diameter x 100 pitch (R. III): - for swivelling bracket. - for clutch cable. Until November 1961.	2 2
			DM453-018c	Pedal gear complete.	1	543.322	Bush, 18 x 22 x 17 (R. VI): - for pedal bracket. - for brake pedal.	2 2
			DM 453-1c	Pedal for brake with clutch pedal return spring.	1	543.335	Cotter, threaded 7 diameter x 100 pitch, for clutch pedal (R. II).	1



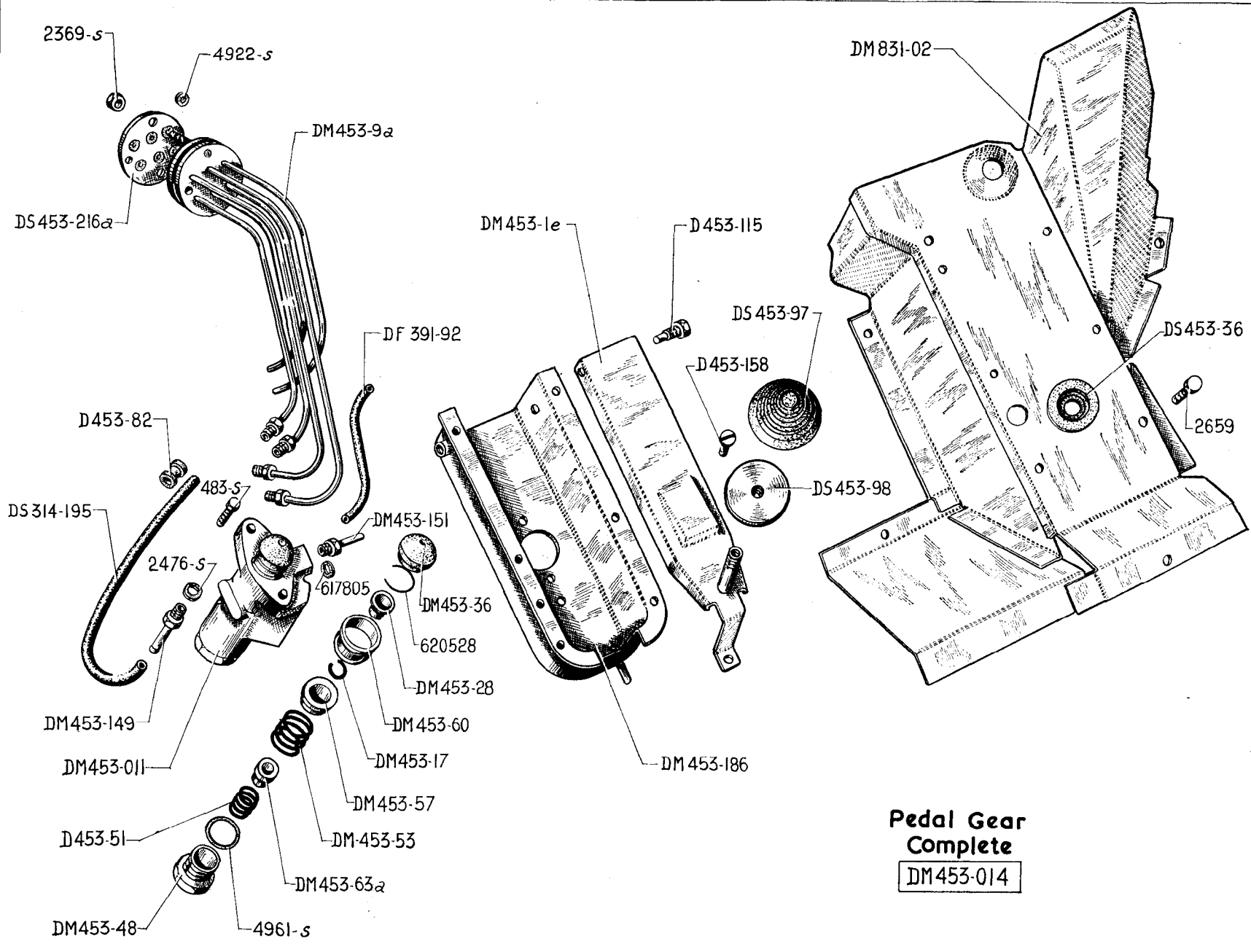


**Pedal Gear  
Complete**

**DM 314-016**

PEDAL GEAR (RIGHT-HAND STEERING)—181

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since October 1962</b>							
A 454-76	Stop, 8.5 x 12 x 17, for clutch cable sheath.	1	DM 314-40	Swivelling bracket, for lever controlling adjustable push-rod (R. VI).	1	DM 453-97	Lining for pedal pad.	1
DM 314-016	Pedal gear complete.	1	DM 314-48	Support for clutch pedal, 2 welded screws.	1	DS 454-113	Rubber sealing strip for pedal gear, 45 x 80 x 1 (R. VI).	1
D 314-17	Nut, hex., 7 diameter x 100 pitch, for clutch fork adjustment.	1	DM 314-51d	Spring for clutch pedal, left-hand winding, 11 coils (R. VI).	1	483-S	Screw, hex. head, 7 diameter x 15 long, securing swivelling bracket for lever controlling adjustable push-rod (R. III).	1
DM 314-21a	Push-rod, adjustable, for clutch, threaded 7 diameter x 100 pitch (with pin with end piece) (R. VI).	1	DM 314-83b	Lever controlling clutch.	1	483-S 30	Screw, hex. head, pointed, 7 diameter x 15 long, securing pedal gear (R. III).	2
DM 314-36a	Lever controlling adjustable push-rod. Until November 1962.	1	DM 314-88a	Thrust washer, 7.2 x 18 x 2, for lever controlling adjustable push-rod.	1	485-S	Screw, hex. head, 7 diameter x 20 long, securing lever controlling adjustable push-rod (R. III).	1
DM 314-36c	Lever controlling adjustable push-rod. Since November 1962.	1	DM 314-95b	Bearing for lever controlling adjustable push-rod, 7.2 x 20 x 7.2.	1	497-S	Screw, hex. head, 7 diameter x 50 long (R. III) securing: - lever controlling clutch. - swivelling bracket for lever controlling adjustable push-rod.	1 1
DM 314-38b	Clutch pedal (with spindle 94 mm long).	1	DM 314-109	Distance piece for lever controlling clutch, 7 x 10 x 12.6.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) for screw securing: - lever controlling clutch. - pedal adjustment. - pedal gear.	1 1 2
DM 314-39d	Clutch cable, with retaining plate, length of sheath, 410 mm (R. VI). Until November 1962.	1	DM 314-177	Screw, for clutch pedal adjustment, 7 diameter x 100 pitch, 35 mm long.	1	2.493-S	Nut, hex., 7 diameter x 100 pitch for clutch cable (R. III).	2
DM 314-39f	Clutch cable, with retaining plate, length of sheath 385 mm (R. VI). Since November 1962.	1	DF 314-178	Anchor pin, for clutch cable, 5 mm diameter, 12 mm long.	1	543.322	Bush, 18 x 22 x 17, for pedal bracket (R. VI).	2



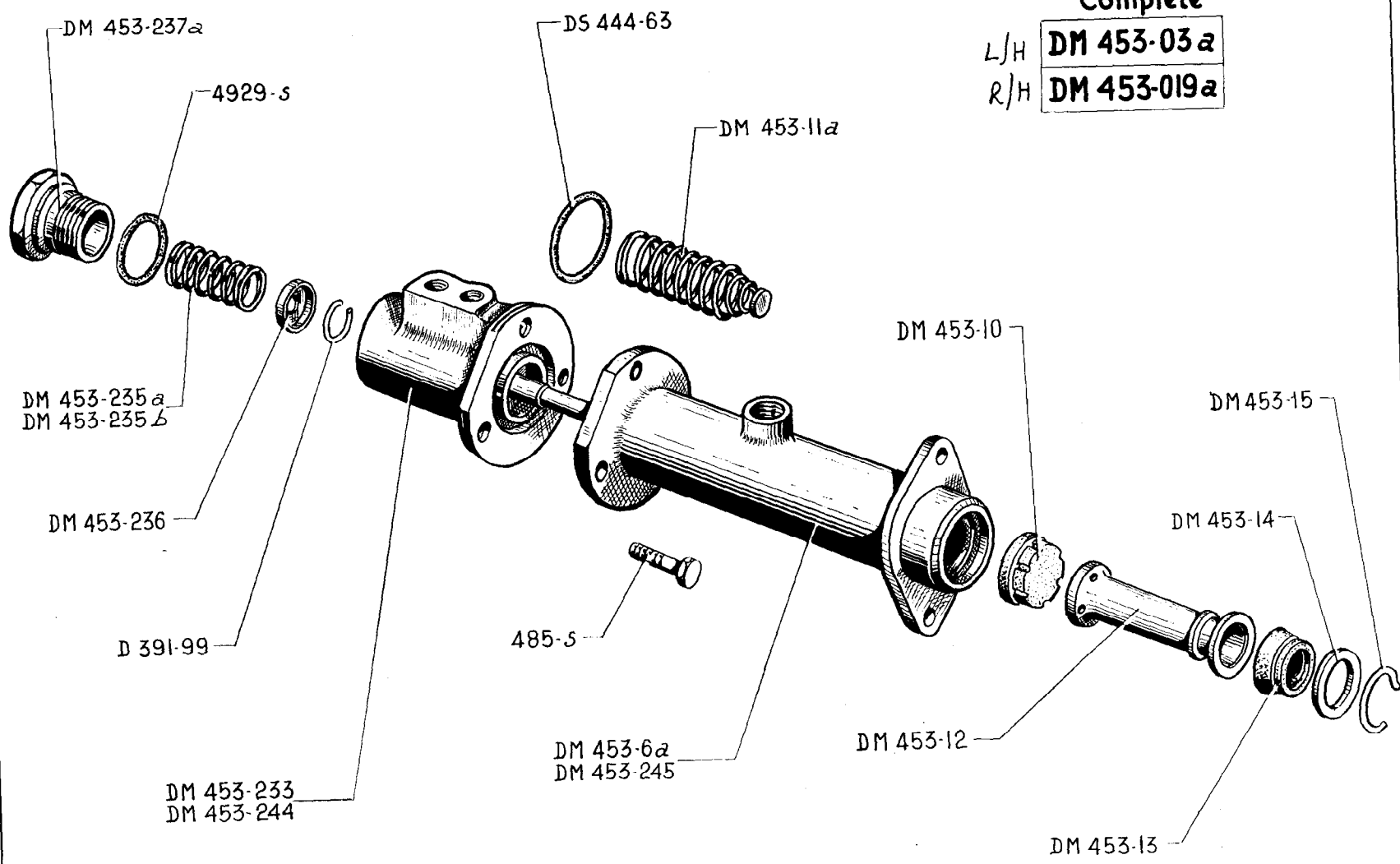
**Pedal Gear  
Complete**  
DM453-014

**182—BRAKE CONTROL (RIGHT-HAND STEERING)**

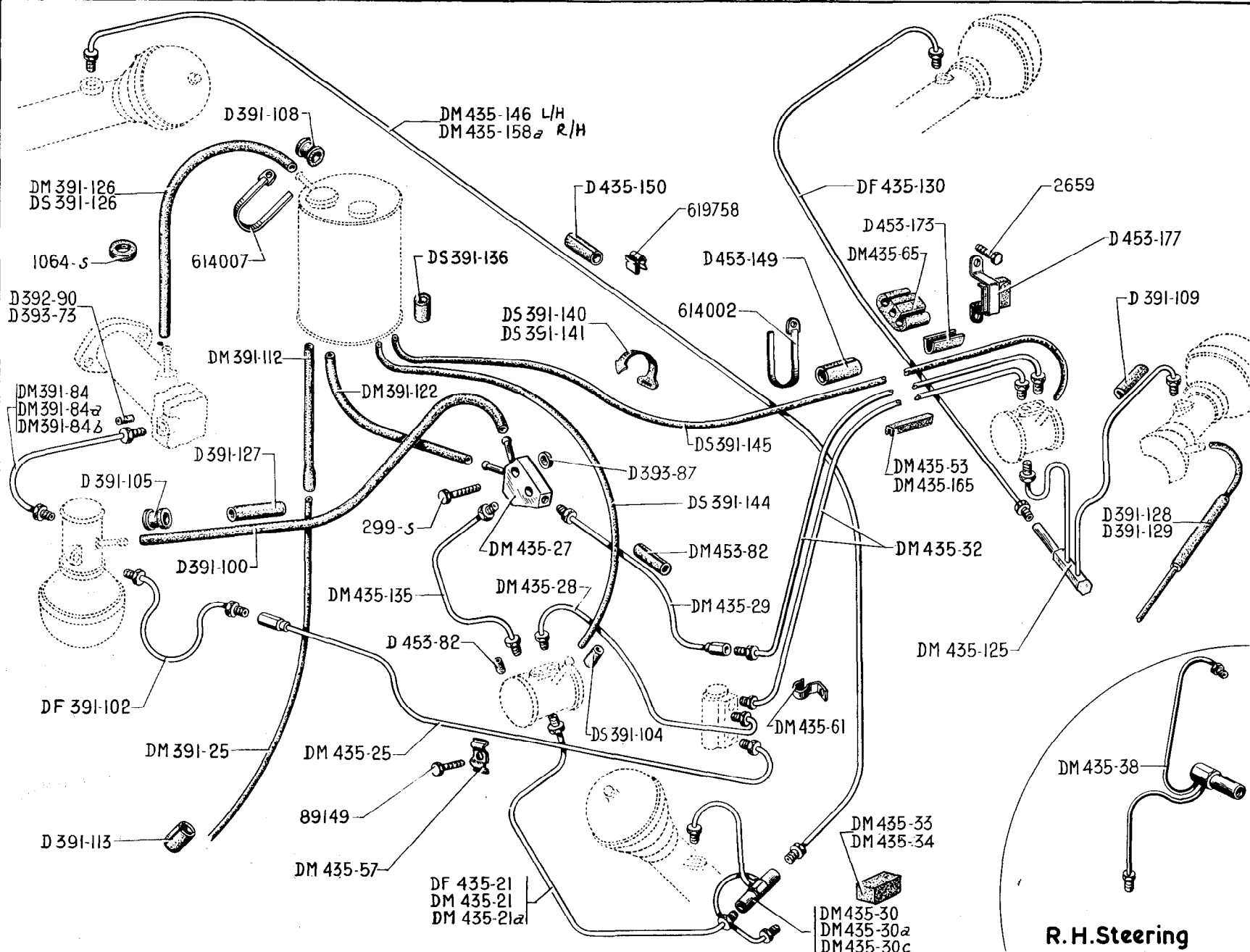
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since October 1962</b>							
DS 314-195	Tube, rubber, 5 x 11, x 150 mm long, joining brake control to control assembly.	1	DM 453-53	<i>Return spring for upper valve of brake control, internal diameter 15.8 mm. Until June 1964. Replaced by DM 453-53a; order in addition 1-DM 453-57a.</i>	1	D 453-158	Screw, countersunk head, 4 x 11, for locking pedal rod.	1
DF 391-92	Tube, rubber, 3 x 8, x 105 mm long, joining brake control to control assembly.	1	<u>DM 453-53a</u>	Return spring for upper valve of brake control, internal diameter 12.15 mm. Since June 1964.	1	DM 453-186	Bracket for brake control.	1
DM 453-011	Brake control.	1	DM 453-57	<i>Thrust cup for upper valve spring of brake control, 8.5 x 18.6 x 5. Until June 1964. Replaced by DM 453-57a.</i>	1	DS 453-216a	Plate with joint for flange of brake control, with 6 holes 7.6 (R. VI).	1
DM 453-014	Brake control with pedal assembly.	1	<u>DM 453-57a</u>	Thrust cup for upper valve spring of brake control, 8.5 x 11.85 x 18.6 x 5. Since June 1964.	1	DM 831-02	Pedal board with brake control.	1
DM 453-1e	Brake pedal with rod, threaded 9 x 125.	1	DM 453-60	Sleeve retaining rubber protector for brake control, internal diameter 30.5 mm (R. VI).	1	483-S	Screw, hex. head, 7 x 15, for securing bracket of brake control (R. III).	2
DM 453-9a	Control assembly for brake on pedal board, one flange with six holes, 4 unions.	1	DM 453-63a	Thrust washer for lower valve return spring of brake control, 5.7 x 14.	1	2.369-S	Nut, hex., 6 x 100, for securing flange of brake control assembly piping (R. III).	3
DM 453-17	Circlip for the cup for the spring of upper brake control rod, 1 mm diameter wire for spindle 7.5 mm.	2	D 453-82	Rubber protector for piping union (4.5 x 6.5 x 11).	4	2.476-S	Joint, copper, 7.2 x 11, for union on brake control tube (R. VI).	1
DM 453-28	Sheet metal cup protecting rubber of brake control, internal diameter 6.5 mm (R. VI).	1	DS 453-97	<i>Rubber for pedal pad, internal diameter 42 mm. Replaced by DS 453-970.</i>	1	2.659	<i>Screw, hex. head, 5 x 13, for securing brake control on floor panel (R. III). Replaced by 283-S.</i>	6
DM 453-36	Rubber protector for brake control, internal diameter 24.5 mm.	1	DS 453-98	Brake pedal rod screwed 9 x 125.	1	4.922-S	Ring seal, 4.2 x 8 x 1.9 for plate carrying joint for brake control (R. VI).	6
DS 453-36	Bush, rubber, protecting brake pedal rod, thickness 5.5 mm.	1	D 453-115	Swivelling spindle for brake pedal, 7 x 16.	2	4.961-S	Ring seal, 24.2 x 28 x 1.9, for plug on brake control (R. VI).	1
DM 453-48	Plug for brake control, threaded 22 x 150 pitch.	1	DM 453-149	Union pipe on brake control, threaded 7 x 100.	1	617.805	Joint, circular, copper, 6.2 x 10 x 1 for tube union on brake control (R. VI). Since January 1963.	1
D 453-51	Return spring for lower valve of brake control, internal diameter 8.5 mm.	1	DM 453-151	Union pipe on brake control, threaded 6 x 100.	1	620.528	Circlips holding cup for spring on upper rod of brake control, external diameter 20 mm (R. VI).	1

Master Cylinder  
Complete

L/H	DM 453-03a
R/H	DM 453-019a



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Until February 1958</b>			<b>February 1958—August 1961</b>			DM 453-233	Body for distributor with slide valve. Left-hand steering.	1
DM 453-10	Cup, main, external diameter 20 mm (R. VI).	1	D 391-99	Cir lip for spring retaining cup for distributor slide valve.	1	DM 453-235a	Spring for distributor slide valve, internal diameter 9.2 mm, 9 coils. January 1959 - March 1964. Replaces earlier model. Order in addition: 1-DM 453-237a.	1
DM 453-13	Cup, secondary, external diameter 21.5 mm (R. VI).	1	DS 444-63	Ring seal, 27.7 x 33.1 x 2.7 between distributor and master cylinder body (R. VI).	1	DM 453-235b	Spring for slide valve on distributor, internal diameter 9.8 mm, 9 coils. Since March 1964.	1
DM 453-7	Joint, rubber for valve, 4.6 x 17.2 x 3 (R. VI).	1	DM 453-03a	Master cylinder complete with distributor. Left-hand steering.	1	DM 453-236	Cup 8.65 x 9.75 x 13 x 2.2 retaining distributor slide valve spring.	1
2.459-S	Joint, copper, 14.3 x 19 x 1 for outlet union (R. VI).	2	DM 453-019a	Master cylinder complete. Right-hand steering.	1	DM 453-237a	Cap for distributor. Threaded 18 diameter 150 pitch. Depth of chamfer 12 mm. Since January 1959. Replaces previous model. Order in addition: 1-DM 453-235a.	1
DM 453-15	Circlip for piston, wire 1.8 mm diameter.	1	DM 453-6a	Body for master cylinder (distributor fixing 3 holes 7.5 diameter). Left-hand steering.	1	DM 453-244	Body for distributor with slide valve. Right-hand steering.	1
DM 453-03	Master cylinder complete.	1	DM 453-10	Cup, main, external diameter 20 mm (R. VI).	1	DM 453-245	Body for master cylinder. Right-hand steering.	1
DM 453-62	Diaphragm, conical for valve, 8 mm diameter, 7 mm long (R. VI).	1	DM 453-11a	Spring with end piece (one end tapered).	1	485-S	Screw, hex. head, 7 diameter x 20 long securing distributor on master cylinder (R. III).	3
DM 453-12	Piston, 54 mm long.	1	DM 453-12	Piston for master cylinder, 54 mm long.	1	4.929-S	Ring seal, 18.7 x 22.5 x 1.9, for distributor cap (R. VI).	1
DM 453-54	Outlet union, internal diameter 14 mm, threaded 9 diameter x 125 pitch.	1	DM 453-13	Cup, secondary, external diameter 21.5 mm (R. VI).	1			
DM 453-11	Spring with end piece.	1	DM 453-14	Stop washer, for piston, 14 x 21 x 2.6.	1			
DM 453-14	Thrust washer for piston, 14 x 21 x 2.6.	1	DM 453-15	Circlip for piston, wire 1.8 mm diameter.	1			
DM 453-77	Union screw, threaded 14 diameter x 150 pitch, 44 mm long.	1						



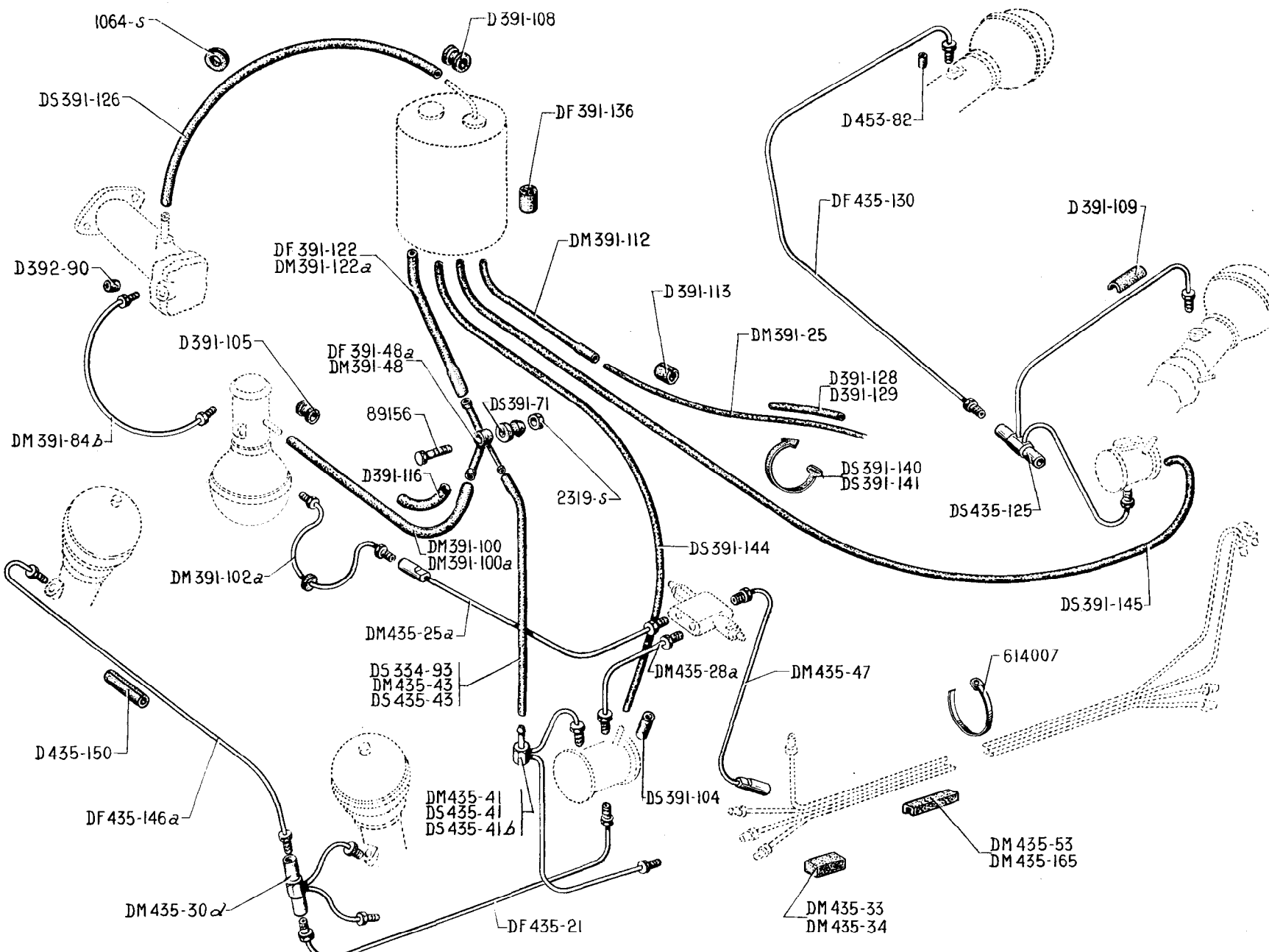
R. H. Steering

186—SUSPENSION PIPING

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since August 1961</b>							
DM 391-25	Piping flexible for suspension overflow pipe.	1	D 391-113	Bush, rubber, split, for securing overflow return pipe 8 x 12 x 15 mm long.	11	D 393-73	Sleeve, rubber, for pipe union between pump and pressure regulator, internal diameter 8.5 mm 12.5 long. Until October 1958.	2
DM 391-84	<i>Connecting pipe complete with unions, between pump and pressure regulator. Until October 1958. Replaced by DM 391-84a; order in addition: 2-DS 391-161, 2-D 392-90.</i>	1	DM 391-122	Pipe, rubber, 7 x 14 length 1.280 mm between 4 way union and reservoir.	1	D 393-87	Distance piece 5.5 x 16 x 4 for suspension 4 way union.	1
DM 391-84a	Connecting pipe 6.35 mm diameter between pump and pressure regulator (fitted with joint D 392-90). October 1958 - February 1960.	1	DM 391-126	Pipe, rubber, 11 x 18, 825 mm long, between pump and reservoir. Until September 1960.	1	DF 435-21	Feed pipe for front suspension, right-hand and left-hand 2 screwed unions. Since July 1960.	1
DM 391-84b	Connecting pipe 6.35 mm diameter between pump and pressure regulator. Since February 1960.	1	DS 391-126	Pipe, rubber, 11 x 18, 780 mm long, between pump and reservoir. Since September 1960.	1	DM 435-21	Feed pipe for front suspension (left-hand and right-hand). Until February 1958.	1
D 391-100	Pipe, rubber, connecting pressure regulator to 4 way union 14 mm diameter length 500 mm.	1	D 391-127	Sleeve protecting flexible pipe connecting pressure regulator to 4 way union.	1	DM 435-21a	Feed pipe for front suspension (assembly with master cylinder with distributor). February 1958 - July 1960.	1
DF 391-102	Connecting pipe between pressure regulator and distribution unit (pressure regulator end).	1	D 391-128	Sleeve protecting overflow return pipe from left-hand rear suspension cylinder, length 250 mm.	1	DM 435-25	Pipe connecting pressure regulator to distribution unit (distribution unit end).	1
DS 391-104	Sleeve, rubber, connecting overflow return to corrector 8 x 29.	2	D 391-129	Sleeve protecting overflow return flexible pipe from right-hand rear suspension cylinder 390 mm long.	1	DM 435-27	Union 4 way for suspension.	1
D 391-105	Bush, flexible, under clip, internal diameter 15 mm: - pipe connecting pressure regulator 4 way union and reservoir. - flexible union for overflow return.	4 1	DS 391-136	Sleeve, rubber, for connecting to reservoir overflow return flexible pipe from correctors 18 x 42 mm.	1	DM 435-28	Feed pipe for front correctors.	1
D 391-108	Bush, flexible, under securing clip, internal diameter 19 mm. - connecting pipe, pump to reservoir. - rubber union for overflow return.	2 1	DS 391-140	Collar, rubber, for overflow return flexible pipes from height correctors 46 mm long.	7	DM 435-29	Pipe return from rear corrector (front part).	1
D 391-109	Protecting rubber piece for pipe on suspension cylinder support 48 mm long (R. VI).	2	DS 391-141	Collar, rubber, for overflow return flexible pipes from height correctors 77 mm long.	4	DM 435-30	Feed pipe for front suspension, left-hand. Left-hand steering. Until February 1958. Right-hand steering.	1
DM 391-112	Rubber union, for suspension overflow return, internal diameter 7 and 11, length 880 mm.	1	DS 391-144	Piping, rilsan, for overflow return from front corrector 1.200 mm long. (R. VI).	1	DM 435-30a	Feed pipe for front suspension, left-hand and master cylinder (2 pipes, 1 union, 4 ways). February 1958 - July 1960.	1
			DS 391-145	Piping, rilsan, for overflow return from rear corrector 4.200 mm long (R. VI).	1	DM 435-30c	Feed pipe for front suspension, left-hand and master cylinder 2 pipes, 1, 4 way union. Since July 1960.	1
			D 392-90	Sleeve, rubber, for pipe union between pump and pressure regulator 6 x 11 x 11. Since October 1958.	2	DM 435-32	General piping for suspension and brake (rear part).	1



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 435-33	Closing block, 60 x 40 x 35, for left-hand sidemember (R. VI).	2	D 453-82	Rubber sleeve for union, 4.5 x 6.5 x 11.	As nec.	619.758	Clip securing sheath protecting front suspension feed pipe, right-hand (R. VI).	2
DM 435-34	Closing block, 60 x 50 x 40, for right-hand sidemember (R. VI).	1	DM 453-82	Rubber sleeve, 14 x 19, protecting suspension piping (R. VI).	5	<b>PROTECTION PLUGS</b>		
DM 435-38	Feed pipe for front suspension, right-hand and master cylinder (2 pipes, 1 3-way union). Right-hand steering.	1	D 453-149	Protection sleeve for general rear piping, 15 x 20 x 80.	1	D 391-60	Plug, rubber, for pressure regulator (return side), 7.5 x 12 x 20 (R. VI).	1
DM 435-53	Rubber protection piece for front feed pipe, 40 mm long.	3	D 453-173	Protection sleeve for rear general piping, 50 mm long.	1	D 391-63	Plug, rubber, for pressure regulator (operating side and for corrector), 9 mm diameter.	5
DM 435-57	Clip, double, securing pressure regulator pipe and corrector pipe.	1	D 453-177	Clip with rubber, securing rear general piping distance between centres 53 mm.	1	D 391-88	Plug, rubber, for pressure regulator (inlet side), 14 mm diameter.	1
DM 435-61	Support for suspension piping (1 hole 5.5 mm diameter).	3	299-S	Screw, hex. head, 5 diameter x 28 long, securing 4-way union (R. III).	1	D 433-82	Plug for suspension sphere, threaded 36 diameter x 150 pitch.	1
DM 435-65	Distance piece, rubber, for rear general piping (3 holes).	3	1.064-S	Grommet, rubber, 16 x 32 x 7, for pipe connecting pump to reservoir (R. III).	2	D 434-70	Plug for suspension cylinder (sphere side), external thread 36 diameter x 150 pitch.	1
DM 435-125	Connecting pipe for rear suspension, left-hand (1 3-way union).	1	2.659	Screw, hex. head, 5 diameter x 13 long (R. III) securing: - support for suspension piping. - clip for front feed pipe.	3 1	D 435-91	Plug, rubber, for corrector (overflow return), 3 x 8 x 10 (R. VI).	1
DF 435-130	Connecting pipe for general piping to rear suspension cylinder, right-hand.	1	89.149	Screw, hex. head, 5 diameter x 18 long, for double clip securing pressure regulator pipe (R. III).	1	D 453-131	Plug, for protection of 4.5 mm pipe (R. VI).	As nec.
DM 435-135	Return pipe from front corrector.	1	614.002	Clip for general piping (rear system), 220 mm long (R. VI).	3	D 453-132	Plug protecting 6.35 mm tube (R. VI).	As nec.
DM 435-146	Feed pipe for front suspension, right-hand. Left-hand steering. Replaced by DF 435-146a.	1	614.007	Clip, 190 mm long (R. VI) securing: - sheath protecting rear general piping. - pipe connecting pump to reservoir.	1 2			
D 435-150	Protecting sleeve rubber, for suspension feed pipe, 4 x 9 x 15.	4						
DM 435-158a	Feed pipe for front suspension, right-hand. Right-hand steering.	1						
DM 435-165	Protecting rubber piece for suspension piping, 147 mm long.	2						

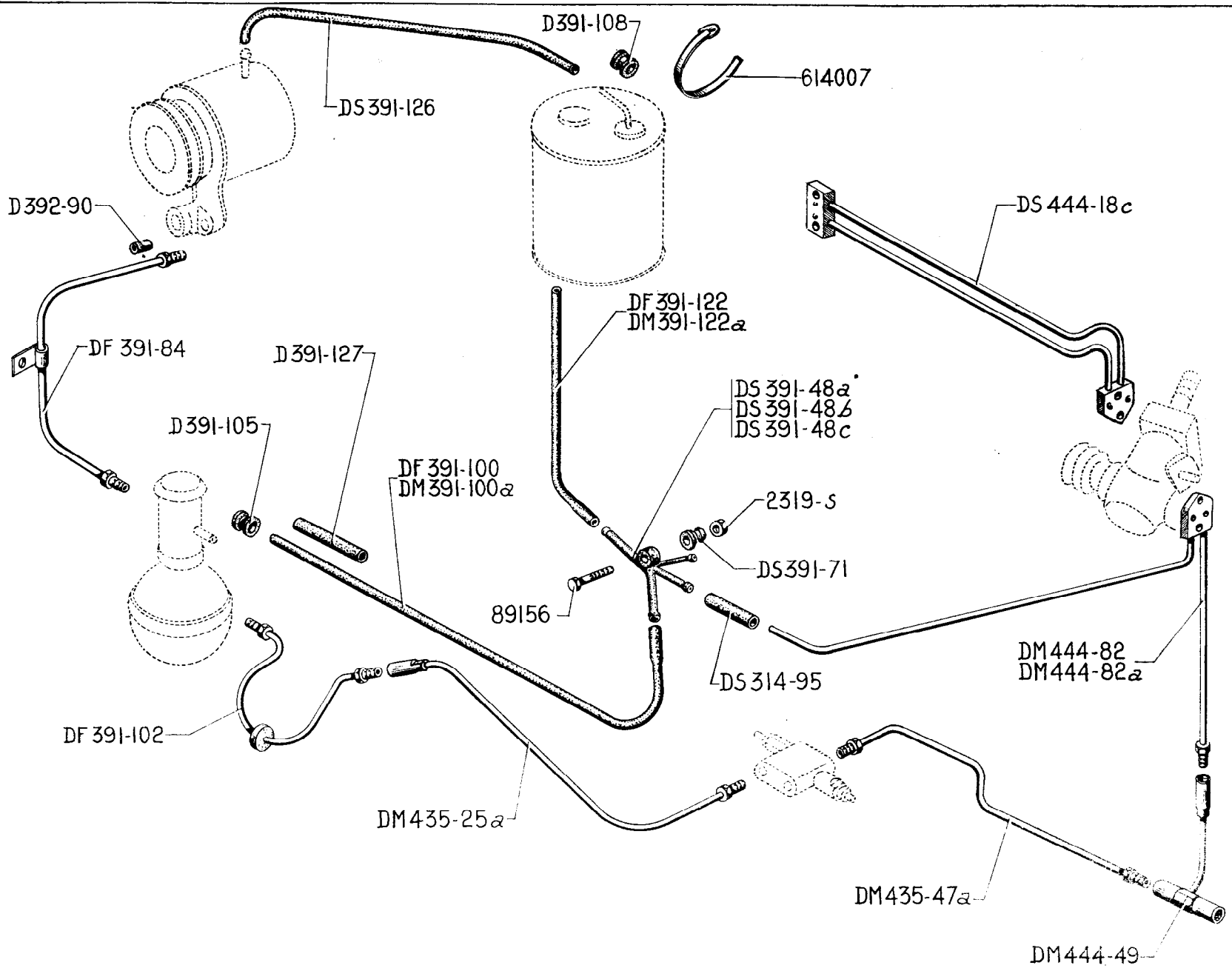


190—SUSPENSION PIPING

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since August 1961</b>							
DS 334-93	Tube, rubber, 7 x 14, for return from correctors between return pipe assembly and 4-way union, 320 mm long. Assisted steering. Since October 1963.	1	D 391-105	Bush, flexible, under securing clip for connecting pipe, internal diameter 15 mm: - 3-way union to pressure regulator. - 3-way union to reservoir.	2 2	D 391-128	Protection sheath, left-hand, on rear suspension cylinder overflow return, 250 mm long.	1
DM 391-25	Flexible piping for suspension overflow return.	1	D 391-108	Bush, flexible, under securing clip, internal diameter 19 mm: - for connecting pipe pump to reservoir. - for rubber pipe for overflow return.	2 1	D 391-129	Protection sheath, right-hand, on rear suspension cylinder overflow return, 390 mm long.	1
DF 391-48a	Union, 3-way (2 pipes). Until June 1963.	1	D 391-109	Rubber protector for piping on rear suspension cylinder bracket, 48 mm long.	2	DF 391-136	Sleeve, rubber, for connecting to reservoir, overflow return from correctors and brake control, 42 mm long.	1
DM 391-48	<i>Union, nylon, 3-way, for suspension (2 tubes 11 mm diameter, 1 tube 6.5 mm diameter) (R. VI). June 1963 - February 1964. Replaced by DM 391-48a; order in addition: 1-DS 334-93, 1-DS 435-41b.</i>	1	DM 391-112	Rubber union, for suspension overflow return, internal diameter 7 and 11, length 880 mm.	1	DS 391-140	Collar, rubber, for overflow return from correctors, 46 mm long.	9
DM 391-48a	Union, nylon, 3-way, for suspension (2 tubes 11 mm diameter, 1 tube 8 mm diameter) (R. VI). Since February 1964.	1	D 391-113	Bush, rubber, split, securing overflow return piping, 8 x 12 x 15.	11	DS 391-141	Collar, rubber, for overflow return from correctors, 77 mm long.	2
DS 391-71	Rubber support for 3-way union. Until July 1965.	1	D 391-116	Sheath, rubber protecting pipe connecting pressure regulator to 3-way union, internal diameter 15.5 mm.	1	DS 391-144	Pipe, Rilsan, for overflow return from front correctors, 1,200 mm long (R. VI).	1
DM 391-84b	Connecting pipe, 6.35 mm diameter between pump and pressure regulator.	1	DF 391-122	Pipe, rubber, 7 x 14 x 945 between 3-way union and reservoir. Until June 1963.	1	DS 391-145	Piping, Rilsan, for overflow return from rear correctors, 4,200 mm long (R. VI).	1
DM 391-100	Pipe, rubber, connecting pressure regulator to 3-way union, 7 x 14 x 235. Until June 1963.	1	DM 391-122a	Tube, rubber, 7 x 14, between 3-way union and reservoir, internal diameter 7 mm and 10 mm x 945 mm long. Since June 1963.	1	D 392-90	Sleeve, rubber, 6 x 11 x 11, for pipe union between pump and pressure regulator.	2
DM 391-100a	Pipe, rubber, 7 x 14, connecting pressure regulator to 3-way union, 7 mm and 10 mm internal diameter x 235 mm long. Since June 1963.	1				<u>DX 394-48</u>	Rubber support for 3-way union, (32 mm and 19 mm diameter x 19 mm high). Since July 1965.	1
DM 391-102a	Connecting pipe between pressure regulator and safety valve (pressure regulator side).	1	DS 391-126	Pipe, rubber, connecting reservoir to suspension pump, 18 mm diameter, 780 mm long.	1	<u>DX 394-120</u>	Return assembly from front and rear correctors, 1 3-way union, 1 2-way union, 1 screwed union, with output control. Since July 1965.	1
DS 391-104	Sleeve, rubber, connecting overflow return to correctors, 8 x 29.	2				<u>DX 394-121</u>	Feed pipe for front suspension, right and left-hand. Since July 1965.	1
						<u>DV 394-122</u>	Feed pipe for front corrector. Since July 1965.	1
						DF 435-21	Feed pipe for front suspension, right and left-hand, 2 screwed unions. Until October 1964.	1

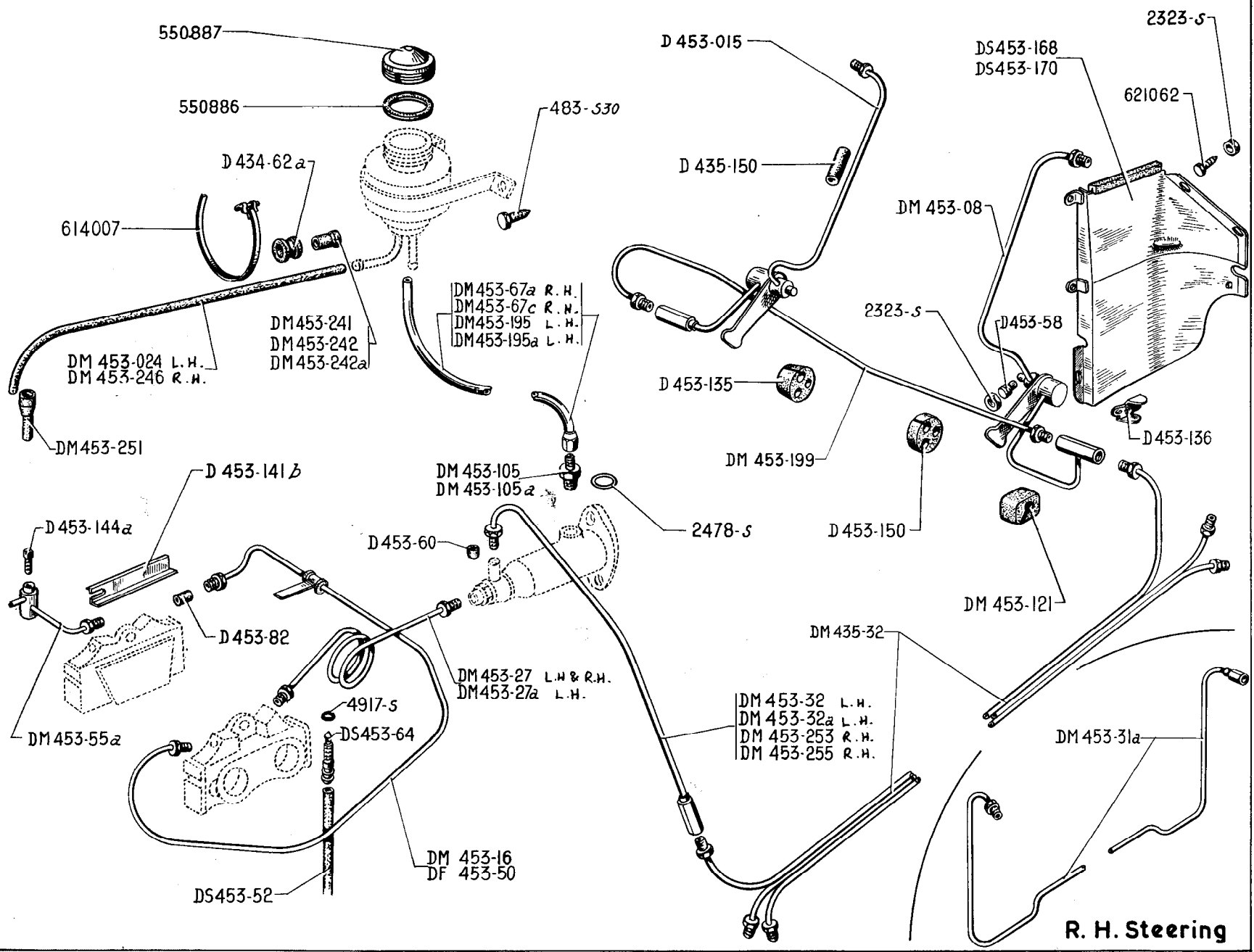
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<u>DW 435-21</u>	Feed pipe for front right and left-hand suspension, 2 screwed unions (arrangement with wide tread tyres). October 1964 - July 1965.	1	DS 435-43	Tube, rubber, 5 x 11, for return from correctors between return pipe assembly and 3-way union, 310 mm long. Since June 1963. Assisted steering. Until October 1963.	1	DM 435-165	Sleeve, rubber, protecting suspension piping, 147 mm long.	3
DM 435-25a	Connecting pipe from pressure control valve to security valve (security valve side).	1	DM 435-47	Pipe connecting security valve, to general piping, 1 2-way union, 1 screwed union.	1	D 453-82	Sleeve, rubber, for union, 4.5 x 6.5 x 11.	As nec.
DM 435-28a	Feed pipe for front corrector. Until July 1965.	1	DM 435-53	Sleeve, rubber, protecting front feed pipe, 40 mm long.	3	1.064-S	Grommet, rubber, 16 x 32 x 7, for connecting pipe, pump to reservoir (R. III).	2
DM 435-30d	Feed pipe for front suspension, left-hand.	1	DS 435-125	Pipe assembly connecting rear suspension, left-hand, 1 4-way union.	1	2.319-S	Nut, hex., 5 diameter x 75 pitch, securing 3-way union (R. III).	1
DM 435-33	Closing plug for lateral cross-member, left-hand, 60 x 40 x 35 (R. VI).	2	DF 435-130	Feed pipe for rear suspension, right-hand, 2 screwed unions.	1	89.156	Screw, hex. head, 5 diameter x 40 long, securing 3-way union (R. III).	1
DM 435-34	Closing plug for lateral cross-member, right-hand, 60 x 50 x 40 (R. VI).	1	DF 435-146a	Feed pipe for front suspension, right-hand, 2 screwed unions.	1	614.007	Clip, 190 mm long (R. VI) securing: - pipes connecting pump to reservoir. - 3-way union to pressure control valve. - 3-way union to reservoir. - rubber union for overflow return.	2 2 2 1
DM 435-41	Pipe assembly for return from correctors, 1 3-way union, 1 2-way union, 1 screwed union. Until June 1963.	1	D 435-150	Sleeve, rubber, protecting suspension feed pipe, 4 x 9 x 15.	2			
DS 435-41	Return pipe assembly from correctors, 1 3-way union with 6.5 mm tube, 2-way union, 1 screwed union. Since June 1963. Assisted steering. Until October 1963.	1						
DS 435-41b	Return pipe assembly from correctors, (1 3-way union with 8 mm diameter tube, 1 2-way union, 1 screwed union. Assisted steering. October 1963 - July 1965)	1						
DM 435-43	Pipe for return from the correctors to the 3-way union, 2 screwed unions. Until June 1963.	1						

The numbers underlined indicate new parts which do not appear on the illustration.



194—STEERING PIPING (ASSISTED STEERING)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 314-195	Tube, rubber, 5 x 11, between piping assembly and 4-way union, 150 mm long. Since June 1963.	1	DM 391-102a	Connecting pipe between pressure regulator and distribution unit (pressure regulator end).	1	DM 435-25a	Tube connecting pressure regulator to safety valves (safety valve side).	1
DS 391-48a	4-way union for suspension (2 tubes). Until June 1963. Replaced by DS 391-48c; order in addition: 1-DS 314-195, 1-DS 334-93, 1-DS 435-41b, 1-DM 444-82a.	1	D 391-105	Bush, flexible, under clip securing connecting pipe, internal diameter 15 mm. - 4-way union to pressure regulator.	2	DM 435-47a	Tube connecting safety valve to 3-way union.	1
DS 391-48b	4-way union (nylon) for suspension (2 tubes 11 mm diameter, 2 tubes 6.5 mm diameter) (R. VI). June 1963 to October 1963. Replaced by DS 391-48c; order in addition: 1-DS 334-93, 1-DS 435-41b.	1	D 391-108	Bush, flexible, under securing clip, internal diameter 19 mm: - connecting pump to reservoir.	2	DS 444-18c	Control piping for rack and pinion. L.H. steering.	1
DS 391-48c	Union (nylon) 4-way for suspension (2 tubes 11 mm diameter, 1 tube 8 mm diameter, 1 tube 6.5 mm diameter) (R. VI). Since October 1963.	1	DF 391-122	Pipe, rubber, 7 x 14 x 945 between 4-way union and reservoir. Until June 1963.	1	DM 444-49	Tube connecting steering feed pipes (1 2-way union, 1 3-way union).	1
DS 391-71	Rubber pad supporting 4-way union.	1	DM 391-122a	Tube, rubber, 7 x 14, between 4-way union and reservoir, internal diameter 7 mm and 10 mm x 945 mm long. Since June 1963.	1	<u>DS 444-68a</u>	Control piping for rack and pinion. R.H. steering.	1
DF 391-84	Connecting pipe complete between pump and pressure regulator.	1	DS 391-126	Tube, rubber, connecting reservoir to suspension pump, 18 mm diameter x 780 mm long.	1	DM 444-82	Control piping for rack and pinion (one flange, two screwed unions). Until June 1963.	1
DF 391-100	Pipe, rubber, connecting pressure regulator to 4-way union, 430 mm long. Until June 1963.	1	D 391-127	Sleeve, protecting flexible pipe connecting pressure regulator to 4-way union.	1	DM 444-82a	Control piping for rack and pinion (one screwed union, one tube 6.35, one flange). Since June 1963.	1
DM 391-100a	Pipe, rubber, 7 x 14, connecting pressure regulator to 3-way union, internal diameter 7 mm and 10 mm x 235 mm long. Since June 1963.	1	D 392-90	Sleeve, rubber, 6 x 11 x 11 for piping union between pump and pressure regulator.	2	2. 319-S	Nut, hex., 5 x 75, for securing 4-way union (R. III).	1
						89.156	Screw, hex. head, 5 x 40, for securing 4-way union (R. III).	1
						614.007	Clip, 190 mm long, for securing (R. VI): - tubes, connecting pumps to reservoir. - 4-way union to pressure regulator. - 4-way union to reservoir.	2 2 2



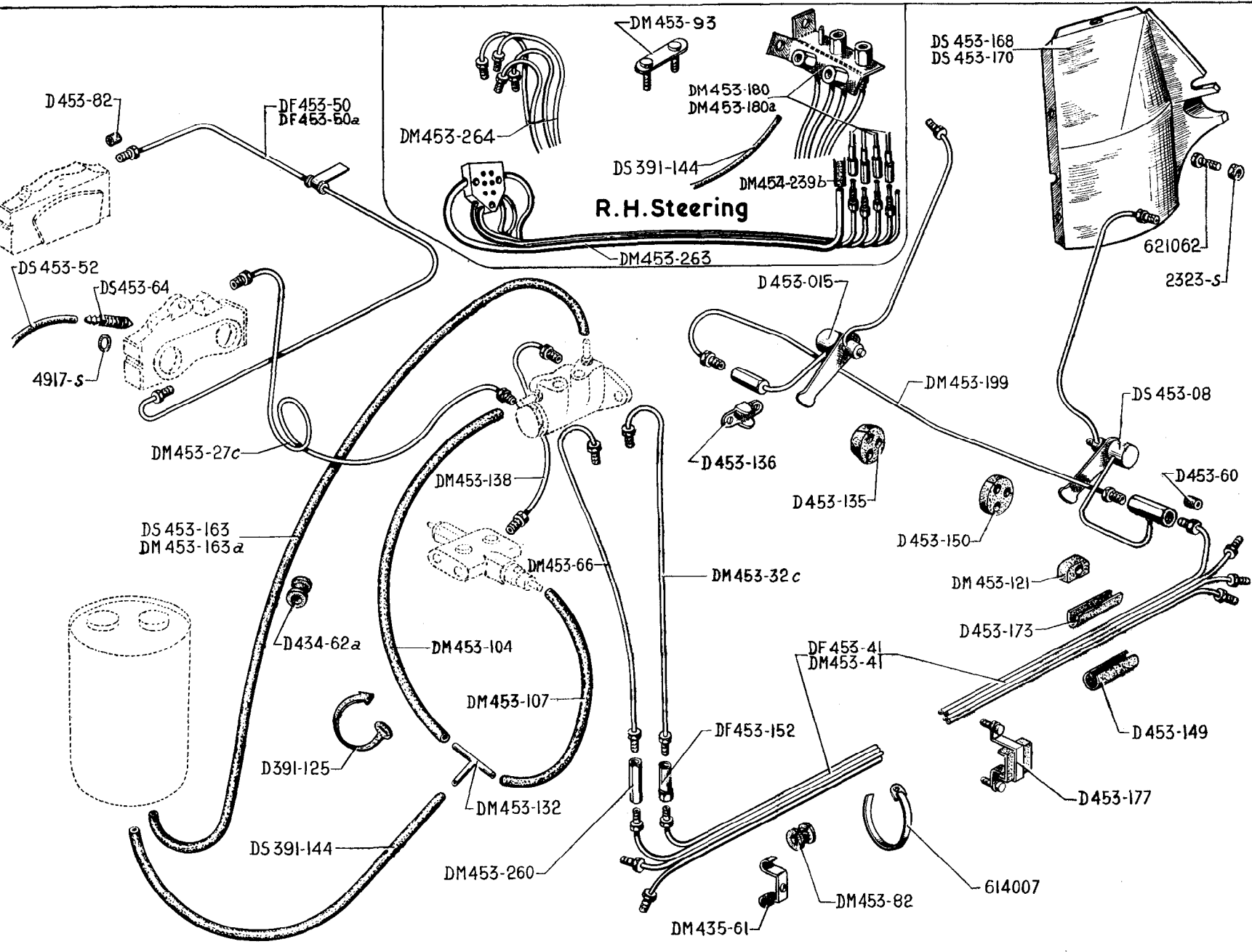
HYDRAULIC BRAKE PIPING-197

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until August 1961</b>							
D 434-62a	Protective bush under clip securing piping between reservoir and connecting pipe to master cylinder. Internal diameter 11.5 mm. Since February 1958.	2	DM 453-32a	Pipe, 4.5 mm diameter with union for connecting between master cylinder and rear general piping (1 rubber protector). Left-hand steering. Since February 1958.	1	DM 453-105a	Union for feed to master cylinder, threaded 16 diameter x 150 pitch and 12 diameter x 125 pitch. Since February 1958.	1
DM 435-32	Rear general piping for brake and suspension.	1	DF 453-50	Piping for front brakes, 2 screwed unions. Since February 1961.	1	DM 453-121	Rubber protector for swivel piping of left-hand rear brake (R. VI).	1
D 435-150	Sleeve, rubber, protecting rear brake pipe, 4 x 9 x 15.	2	DS 453-52	Flexible pipe, 5 x 7 x 400 for front brake bleed screw (R. VI). Since January 1961.	1	D 453-135	Rubber plug for sealing piping on rear wheel arch, 2 holes 4.5 mm diameter and 1 hole 8 mm diameter.	2
DM 453-08	Piping, swivelling, complete for left-hand and rear brake.	1	DM 453-55a	<i>Bleed pipe for front brakes. Until January 1961. Replaced by DS 453-64; order in addition: 1-DS 453-52 (R. VI).</i>	1	D 453-136	Lug retaining rear swivelling piping distance between centres 29 mm.	2
D 453-015	Piping, swivelling, complete for right-hand rear brake (with 2-way union).	1	D 453-58	Screw, 5 diameter x 21.5 long, locking pivoting union, rear.	2	D 453-141b	Support plate for bleed pipe for right-hand front brake control unit. Until January 1961.	1
DM 453-024	Piping, Rilsan, 5 x 6, for brake return to reservoir (with connecting sleeves). Left-hand steering. Since February 1958. Right-hand steering. Since September 1960.	1	D 453-60	Rubber sleeve, 6.5 x 10 x 11, connecting to master cylinder.	1	D 453-144a	Bleed screw, for front brake control unit, threaded 5 diameter x 75 pitch. Until January 1961.	1
DM 453-16	Piping for front brakes with unions and retaining clip (between brake control units). Until February 1961.	1	DS 453-64	Bleed screw for front brake with joint, threaded 9 diameter x 125 pitch, 38 mm long. Since January 1961.	1	D 453-150	Rubber sleeve retaining rear piping, 35 mm diameter, 20 mm thick.	1
DM 453-27	Feed pipe with unions for front brake. Left-hand steering. Until February 1958. Right-hand steering.	1	DM 453-67a	Pipe, 6.35 mm diameter for connection between master cylinder and reservoir. Right-hand steering. Until September 1960.	1	DS 453-168	<i>Shield protecting swivelling piping for rear left-hand brake. Replaced by DS 453-168a.</i>	1
DM 453-27a	Feed pipe with unions for front brake (between master cylinder and front brake control unit, left-hand). Left-hand steering. Since February 1958.	1	DM 453-67c	<i>Pipe, 6.35 mm diameter and 8 mm connecting master cylinder to reservoir. Right-hand steering. Since September 1960. No longer supplied.</i>	1	DS 453-170	<i>Shield protecting swivelling piping for rear right-hand brake. Replaced by DS 453-170a.</i>	1
DM 453-31a	Pipe, 4.5 mm diameter for front brake. Right-hand steering.	1	D 453-82	Rubber sleeve, for piping unions, 4.5 x 6.5 x 11.	As nec.	DM 453-195	Pipe, 8 mm diameter with union between reservoir and cylinder. Left-hand steering. Until February 1958.	1
DM 453-32	Pipe, 4.5 mm diameter with unions for connecting between master cylinder and rear general piping. Left-hand steering. Until February 1958.	1	DM 453-105	Union for feed to master cylinder, threaded 16 diameter x 150 pitch and 12 diameter x 100 pitch, 35.5 mm long. Until February 1958.	1	DM 453-195a	Pipe, 6.35 mm diameter with union between master cylinder and reservoir (1 union threaded 12 diameter x 125 pitch). Left-hand steering. Since February 1958.	1
						DM 453-199	Pipe, 4.5 mm diameter with unions between 3-way union and 2-way union for rear brake, right-hand.	1
						DM 453-241	Sleeve, rubber, connecting Rilsan tube for return from brakes to reservoir, 5 x 11 x 15 x 50. Since February 1958.	2



198—HYDRAULIC BRAKE PIPING

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 453-242	Pipe, rubber, 5 x 11 x 65, between reservoir and pipe connecting to master cylinder. Since February 1958.	1	DM453-253	Pipe, 4.5 mm diameter between master cylinder and 2-way union. Right-hand steering.	1	4.917-S	Ring seal, 3.4 x 7.2 x 1.9, for front brake bleed screw (R. VI). Since January 1961.	1
DM 453-242a	Pipe, flexible, 7 mm diameter, 1.350 mm long from reservoir to master cylinder. Right-hand steering. Since September 1960.	1	DM453-255	Pipe, 4.5 mm diameter between 2-way union and rear general piping. Right-hand steering.	1	550.886	Joint, rubber, 34 x 45 for brake reservoir cap (R. VI).	1
DM 453-246	Pipe, Rilsan, for return from brakes to reservoir, 1.673 mm long (with sleeves). Right-hand steering. Until September 1960.	1	483-S 30	Screw, hex. head, pointed, 7 diameter x 15 long, securing brake reservoir (R. III).	2	550.887	<i>Cap for brake reservoir complete (R. VI). No longer supplied.</i>	1
DM 453-251	<i>Sleeve, rubber, connecting piping, internal diameter 5 mm and 9 mm, 58 mm long (R. VI). Right-hand steering. No longer supplied.</i>	1	2.323-S	Nut, hex., 5 diameter x 75 pitch (R. III): - for stop screw of rear pivoting union. - securing screen for rear swivelling piping.	2 5	614.007	Clip, securing rubber pipe between reservoir and master cylinder, 190 mm long (R. VI). Since February 1958.	2
			2.478-S	Joint, 16.3 x 22, for master cylinder union screw (R. VI).	1	621.062	Screw, hex. head, 5 diameter x 14 long, securing rear swivelling piping protection shield (R. III).	6

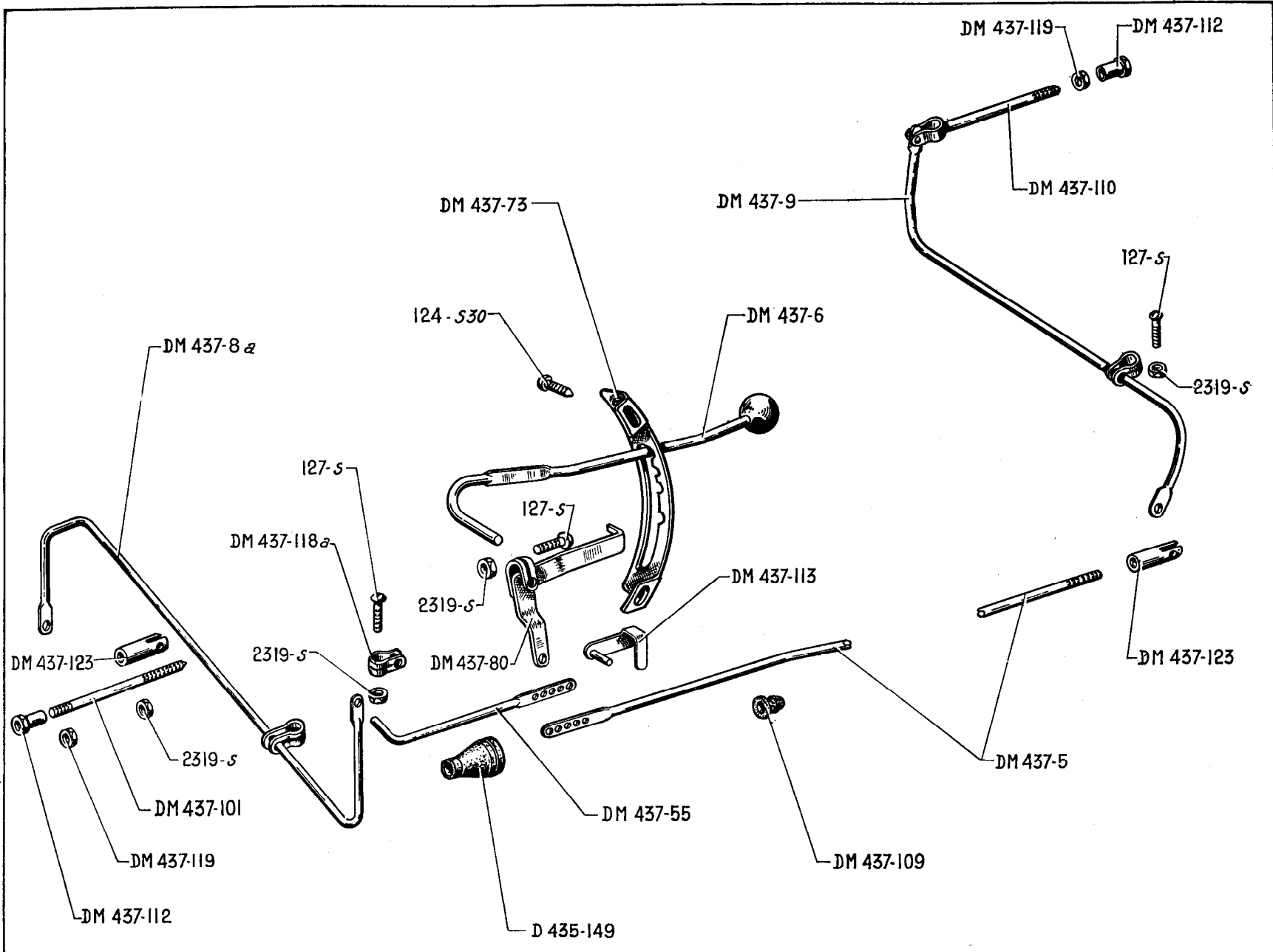


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since August 1961</b>							
D 391-125	Flexible clip securing connecting pipe from security valve to brake control, 62 mm long.	1	DF 453-50a	Piping for front brake. Since September 1962.	1	D 453-136	Clamp retaining rear swivelling piping, distance between centres: 29 mm.	2
DS 391-144	Piping, Rilsan, 1,200 mm long (R. VI): - for overflow return from 3-way union to reservoir. - for return from brake control to feed pipe assembly support. R.H. steering.	1 1	DS 453-52	Flexible pipe, 5 x 7 x 400, for front brake bleed screw (R. VI).	1	DM 453-138	Connecting pipe between security valve and brake control, 2 screwed unions.	1
<u>DV 394-134</u>	Assembly, right-hand, connecting brake control. R.H. steering. Since July 1965.	1	D 453-60	Rubber sleeve, for piping union, 6.5 x 10 x 11.	2	D 453-149	Protection shield for rear general piping, 15 x 20 x 80.	1
<u>DV 394-135</u>	Assembly, left-hand, connecting brake control. L.H. steering. Since July 1965.	1	DS 453-64	Bleed screw for front brake with joint, threaded 9 diameter x 125 pitch, 38 mm long.	1	D 453-150	Rubber sleeve, retaining rear piping, 35 mm diameter, 20 mm thick.	2
D 434-62a	Protective sleeve under clip securing brake control return to reservoir, internal diameter 11.5 mm.	2	DM 453-66	Pipe connecting brake control to general piping.	1	DF 453-152	2-way union from brake piping, threaded 9 diameter x 125 pitch and 12 diameter x 125 pitch.	1
DM 435-61	Bracket for piping, 1 hole 5.5 mm diameter.	3	D 453-82	Rubber sleeve, for piping union, 4.5 x 6.5 x 11.	As nec.	DM 453-163a	Rubber pipe, 5 x 11 x 1,965 for brake return to reservoir. Right-hand steering.	1
DS 453-08	Swivelling piping complete for rear brake, left-hand. Cylindrical union, length 50.5 mm.	1	DM 453-82	Protection sleeve, for piping, 14 x 19 (R. VI).	3	DS 453-163	Rubber pipe, 5 x 11 x 980 for return to reservoir from brake control.	1
D 453-015	For swivelling piping complete, for rear brake, right-hand.	1	DF 453-93	Backplate, securing plate retaining brake pipe assembly, 2 screws, distance between centres: 43 mm. Right-hand steering.	2	DS 453-168	<i>Protection shield for rear swivelling piping, left-hand. Until July 1964. Replaced by DS 453-168a.</i>	1
DM 453-27c	Feed pipe for front brake, 2 screwed unions.	1	DM 453-104	Rubber pipe, 3 x 8 x 40, for overflow return from brake control to 3-way union (R. VI).	1	<u>DS 453-168a</u>	Protection shield for rear swivelling piping, left-hand. Since July 1964.	1
DM 453-32c	Connecting pipe between brake control and rear general piping, 2 screwed unions.	1	DM 453-107	Rubber pipe, 3 x 8 x 530, for overflow return from security valve to 3-way union (R. VI).	1	DS 453-170	<i>Protection shield for rear swivelling piping, right-hand. Until July 1964. Replaced by DS 453-170a.</i>	1
DF 453-41	General piping for piping on rear circuit (rear part) 8 screwed unions.	1	DM 453-121	Rubber protector for rear brake swivelling piping, left-hand (R. VI).	1	<u>DS 453-170a</u>	Protection shield for rear swivelling piping, right-hand. Since July 1964.	1
DM 453-41	<i>General piping for rear system, 4 pipes. Replaced by DF 453-41; order in addition: 1-DF 435-42, 1-DF 435-44.</i>	1	DM 453-132	3-way union for overflow return (R. VI).	1	D 453-173	Protection sleeve, for rear general piping, 50 mm long.	1
DF 453-50	Piping for front brake, 2 screwed unions. Until September 1962.	1	D 453-135	Rubber plug sealing piping on rear wheel arch, 2 holes 4.5 mm diameter, 1 hole 8 mm diameter. Until February 1963.	2	D 453-177	Clip with rubber, securing rear general piping, distance between centres 53 mm.	1
			<u>DS 453-135</u>	Sealing plug for piping on rear wheel arch, internal diameter 18 mm, 2 holes 4.5 mm, 1 hole 8 mm (R. VI). Since February 1963.	2	DM 453-180	Feed pipe assembly for brake control, 4 screwed unions, 4 2-way unions. Right-hand steering. Until October 1962.	1

The numbers underlined indicate new parts which do not appear on the illustration.

202—HYDRAULIC BRAKE PIPING

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 453-180a	Pipe assembly for brake control, 8 2-way unions. Right-hand steering. October 1962 - July 1965.	1	DM 453-260	2-way union for brake piping, threaded 9 diameter x 125 pitch.	1	2.323-S	Nut, hex., 5 diameter x 75 pitch (R. III):	
DM 453-199	Pipe, 4.5 mm diameter with unions, between 3-way union and 2-way union of rear brake, right-hand.	1	DM 453-263	Pipe assembly between brake control pipe assembly and brake feed pipe assembly, 1 flange, 4 screwed unions. Right-hand steering. October 1962 - July 1965.	1		- for screw locking rear swivelling union.	2
DM 453-239b	Flexible pipe connecting brake feed pipe and reservoir, 1,435 mm long. Right-hand steering. Since October 1962.	1	DM 453-264	Piping for brake system and for brake control feed pipe assembly (R. VI). Right-hand steering. Since October 1962.	1	4.917-S	Ring seal, 3.4 x 7.2 x 1.9, for front brake bleed screw (R. VI).	1
						614.007	Clip, 190 mm long, securing protection sheath for rear general piping (R. VI).	1
						621.062	Screw, hex. head, 5 diameter x 14 long, securing protection shield for rear general piping (R. III).	6



MANUAL HEIGHT CONTROL-205

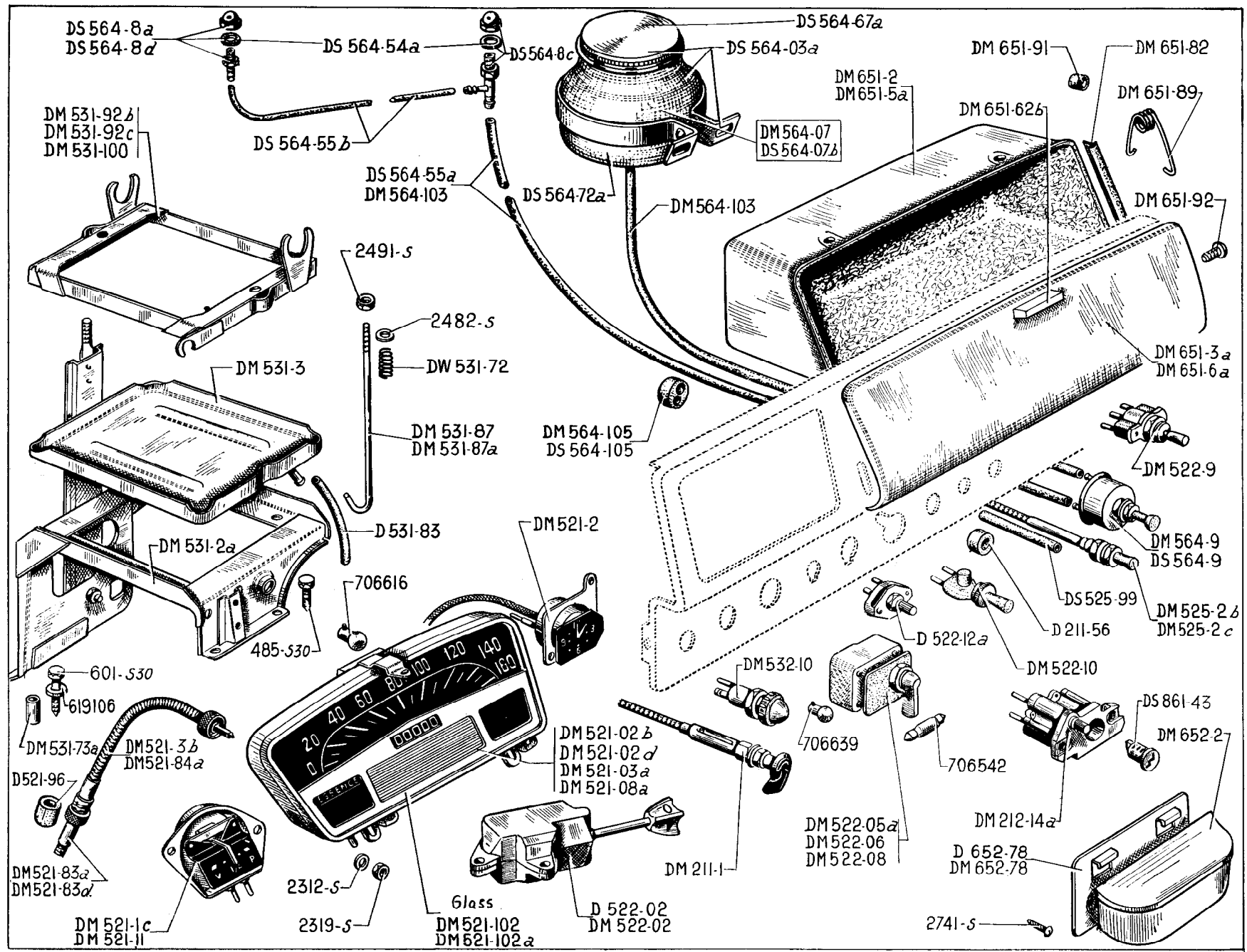
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 435-149	Sealing sleeve, rubber, for adjustable control rod, 6 x 36 x 60.	1	DM 437-80	Bell crank lever for height control.	1	DM 437-119	Locknut, 5 diameter x 75 pitch, for front and rear link rods of height control.	2
DM 437-5	Link rod, rear, for height control, 2.170 mm long.	1	DM 437-101	Link rod, front for height control, 81 mm long, threaded 5 diameter x 75 pitch.	1	DM 437-123	Clevis, for front and rear link rods of height control, 35 mm long, threaded 5 diameter x 75 pitch.	2
DM 437-6	Lever with knob for height control.	1	DM 437-109	Bearing, nylon, for rear link rod of height control (for hole 8 mm diameter) (R. VI).	4	124-S 30	Screw, round head, 5 diameter x 10 long, securing quadrant on scuttle side panel (R. III).	2
DM 437-8a	Torsion rod, front, complete for height control.	1	DM 437-110	Link rod, with clevis, for rear height control, 96 mm long.	1	127-S	Screw, round head, 5 diameter x 20 long (R. III) securing: - locking collar on control lever with knob. 1 - locking collar on front and rear torsion rod. 2	1 2
DM 437-9	Torsion rod, rear, complete for height control.	1	DM 437-112	Nut, 5 diameter x 75 pitch, locking front and rear link rods for height control, length 11.5 mm (R. VI).	2	2.319-S	Nut, hex., 5 diameter x 75 pitch (R. III) securing: - front link rod on clevis. 1 - locking collar on front and rear torsion rod. 2 - locking collar on control lever with knob. 1	1 2 1
DM 437-55	Link rod, adjustable between front torsion rod and height control.	1	DM 437-113	Link pin on height control lever.	1			
DM 437-73	Quadrant for height control lever.	1	DM 437-118a	Collar, locking lateral movement of height control, front torsion rod.	1			



206—MANUAL HEIGHT CONTROL (RIGHT-HAND STEERING)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since October 1962</b>							
D 435-149	Rubber sleeve, sealing front connecting rod, 6 x 36 x 60.	1	DM 437-73a	Quadrant for height control lever, 30 mm long (R. VI).	1	DM 437-123	Clevis for front connecting rod of height control, 35 mm long, threaded 5 diameter x 75 pitch.	1
DM 437-5a	Connecting rod, rear, for manual height variation control, 1.564 mm long.	1	DM 437-76	Connecting tube, front, 562 mm long, tapped 5 diameter x 75 pitch (R. VI).	1	DM 437-123a	Clevis for rear connecting rod of height control, 63 mm long, threaded 5 diameter x 75 pitch (R. VI).	1
DM 437-6b	Lever with knob for manual height control, 227 mm long.	1	DM 437-82	Bell crank lever, for height control (R. VI).	1	DM 437-148	Support, for bell crank spindle of height control, 23.2 mm diameter (R. VI).	1
DM 437-8a	Torsion rod, front, complete for height variation control.	1	DM 437-101	Connecting rod front, for height control, 8 mm long, threaded 5 diameter x 75 pitch.	1	DM 437-149	Bearing for bell crank spindle of height control, 19.5 mm diameter x 23 mm x 8.5 mm (R. VI). Until January 1964.	2
DM 437-9	Torsion rod, rear, complete for height variation control.	1	DM 437-109	Bearing, nylon, for rear connecting rod of height control (for 8 mm hole) (R. VI).	3	DM 437-149a	Bearing for bell crank spindle of height control, 19.5 mm diameter x 23 mm x 8.5 mm (with pin to prevent rotation) (R. VI). Since January 1964.	2
DM 437-50	Spindle, for bell crank lever of height control, 1.352 mm long (R. VI).	1	DM 437-110	Rod with clevis connecting rear height control, 96 mm long.	1	127-S	Screw, round head, 5 diameter x 20 long, securing locking clip on connecting rod (R. III).	2
DM 437-55a	Connecting rod, adjustable, between front torsion rod and height control, threaded 5 diameter x 75 pitch (R. VI).	1	DM 437-112	Nut, 5 diameter x 75 pitch, locking front and rear connecting rods of height control, 11.5 mm long.	2	295-S 30	Screw, hex. head, pointed, 5 diameter x 16 long (R. III) securing: - support for bell crank spindle. - quadrant on sidemember.	2 2
DM 437-58	Screw, hex. head, 6 diameter x 100 pitch, length under head 25 mm, plain portion 8 mm diameter for tightening height control bell crank lever (R. VI).	1	DM 437-113	Connecting pin on height control lever.	1	2.320-S	Nut, hex., 5 diameter x 75 pitch (R. III): - for front connecting rod on clevis. - for locking clip on front and rear connecting rod.	1 2
			DM 437-118a	Collar locking front torsion rod on height control.	2	2.369-S	Nut, hex., 6 diameter x 100 pitch, securing height control bell crank lever (R. III).	1
			DM 437-119	Locknut, 5 diameter x 75 pitch, locking front and rear connecting rods of height control.	2			





**INSTRUMENT PANEL (6 VOLTS)—BATTERY—GLOVE BOX—WINDSCREEN WASHER—209**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>U.S.A.</b> <b>Until May 1959</b>  <b>ALL TYPES</b> <b>Until September 1960</b>  <b>INSTRUMENT PANEL SWITCHES</b> <b>CHOKE CONTROL</b>		DM 521-83a	Speedometer cable "ED" (part on gearbox side), length 1.030 mm (R. VI). Left-hand steering. Since March 1959.	1	DM 532-10	Tell-tale light, red, for battery charge (R. VI).	1
DM 211-1	Ignition control, length 40 mm (R. VI).	1	DM 521-83d	Speedometer cable "ED" (Veglia), (part on gearbox side), length 1.730 mm (R. VI). Right-hand steering.	1	DS 861-43	Lock barrel, for ignition switch (R. VI).	1
D 211-56	Bush, rubber, 4 x 16 x 20, sealing choke control.	1	DM 521-84a	Speedometer cable "ED" (part on speedometer side), length 270 mm (R. VI). Since March 1959.	1	2.312-S	Washer, 5.5 x 12, for nut securing instrument panel (R. III).	4
DM 212-14a	Ignition switch with starter control button, without lock barrel (R. VI).	1	D 521-96	Rubber sleeve, 8 x 22 x 20, protecting speedometer cable.	2	2.319-S	Nut, hex., 5 diameter x 75 pitch, for screw securing instrument panel (R. III).	2
DM 521-02b	Instrument panel, 6 volts, "ED", (Veglia) complete with clock (R. VI). CONFORT. Left-hand steering.	1	DM 521-102	Glass for "ED" (Veglia) instrument panel (R. VI). Left-hand steering.	1	706.542	Bulb, 6 volts, 4 watts, 2 contacts, for direction indicator switch (R. VI).	1
DM 521-02d	Instrument panel, 6 volts, "ED", (Veglia), complete without clock (R. VI). (Except CONFORT). Left-hand steering.	1	DM 521-102a	Glass for "ED" (Veglia) instrument panel, graduated in miles (R. VI). Right-hand steering and U. S. A.	1	706.616	Bulbs 6 volts, 1.5 watts, 11 mm bulb, for instrument panel lighting (R. VI).	2
DM 521-03a	Instrument panel, 6 volts, complete "ED" (Veglia) without clock, graduated in miles (R. VI). Right-hand steering. No longer supplied.	1	D 522-02	Switch for lighting and horn (R. VI). Right-hand steering. Replaced by: AM 522-02.	1	706.639	Bulb, 12 volts, 1.5 watts, for battery tell-tale light (R. VI).	1
DM 521-08a	Instrument panel, 6 volts, complete "ED" (Veglia), without clock, graduated in miles (R. VI). U. S. A. No longer supplied.	1	DM 522-02	Switch for lighting and horn (R. VI). Left-hand steering. Replaced by: DM 522-02b.	1		<b>BATTERY</b>	
DM 521-1c	Petrol gauge "ED", (Veglia), (R. VI). Left-hand steering.	1	DM 522-05a	Switch "Scintex" for direction indicators (R. VI). Except U. S. A. Until June 1960.	1		(Apply direct to makers: DININ, TUDOR, TEM, FULMEN or their official agents).	
DM 521-2	Clock, Jaeger, 6 volts, on "ED" (Veglia) instrument panel (R. VI). CONFORT. No longer supplied.	1	DM 522-06	Switch "Scintex" for direction indicators (R. VI). U. S. A.	1	DM 531-2a	Bracket for battery. Replaces type fitted until June 1960; order in addition: 1-DM 531-87a.	1
DM 521-3b	Speedometer cable "ED" (Veglia), length 1.315 mm (R. VI). Until March 1959. Replaced by: DM 521-83a; order in addition: 1-DM 521-84a.	1	DM 522-08	Switch "AXO" 6 volts, for direction indicators (R. VI). Since June 1960.	1	DM 531-3	Tray for battery (R. VI).	1
DM 521-11	Petrol gauge "ED" (Veglia) (R. VI). Right-hand steering and U. S. A.	1	DM 522-9	Switch for parking light (R. VI). Since September 1958.	1	DM 531-72	Spring on battery stay, internal diameter 8.5, length 23 mm.	2
			DM 522-10	Switch for windscreen wipers and interior lighting (R. VI).	2	DM 531-73	Distance piece, 9.5 x 16 x 25.5, for securing battery bracket.	1
			D 522-12a	Rheostat, 6 volts, for instrument panel light (R. VI).	1			
			DM 525-2b	Choke control, 470 mm long (R. VI). NORMALE.	1			
			DM 525-2c	Choke control, 670 mm long (R. VI). LUXE.	1			
			DS 525-99	Rubber tube, anti-rattle, for choke control, 200 mm long.	1			

**210—INSTRUMENT PANEL (6 VOLTS)—BATTERY—GLOVE BOX—WINDSCREEN WASHER**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 531-83	Pipe, 8 x 10, for draining water from battery tray, 500 mm long (R. VI).	1	DM 651-5a	Glove box. Right-hand steering.	1	DS 564-72a	<i>Reservoir without cover or collar (R. VI). Replaced by DS 564-03c.</i>	1
DM 531-87	Stay, rear, for securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Until June 1960.	1	DM 651-6a	Cover for glove box. Right-hand steering.	1	DM 564-103	Suction pipe, 6 mm diameter, 1 m long (R. VI).	1
DM 531-87a	Stay, rear, securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Since June 1960.	1	DM 651-62b	Knob for opening cover (R. VI).	1	DS 564-105	Protector, rubber, for pipes 1 hole 4 mm diameter, 1 hole 6 mm diameter (R. VI).	1
DM 531-92b	Frame securing battery, 3 fixing lugs for piping and 2 bars (R. VI). LUXE. Left-hand steering.	1	DM 651-82	Surround for glove box.	1	<b>WINDSCREEN WASHER WITH TWO NOZZLES</b>		
DM 531-92c	<i>Frame securing battery, with 3 fixing lugs for piping and 3 bars (R. VI). NORMALE. No longer supplied.</i>	1	DM 651-89	Return spring for cover.	2	<b>CONFORT</b>		
DM 531-100	<i>Frame securing battery (R. VI). Right-hand steering. No longer supplied.</i>	1	DM 651-91	Rubber stop for cover.	1	<b>Since September 1958</b>		
485-S 30	Screw, hex. head, 7 diameter x 30 long, securing battery bracket on sidemember (R. III).	2	DM 651-92	Screw, flat head, 5 diameter x 10 long (cruciform slot), for securing cover (R. VI).	2	DS 564-03a	<i>Reservoir complete (R. VI). Replaced by DS 564-03c.</i>	1
601-S 30	Screw, hex. head, 9 diameter x 50 long, pointed, securing battery bracket on front engine crossmember (R. III).	1	DM 652-2	Ashtray (R. VI): - front. LUXE. - front and rear. CONFORT.	1 2	DS 564-07b	Windscreen washer complete (R. VI).	1
2.482-S	Washer, 7.5 x 14, for nuts locking spring on stay (R. III).	2	D 652-78	Plate securing rear ashtray (R. VI). CONFORT.	1	DS 564-8c	Nozzle with two connections, right-hand side (R. VI).	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing battery stay (R. III).	2	DM 652-78	Plate securing front ashtray (R. VI).	1	DS 564-8d	Nozzle with single connection, left-hand side (R. VI).	1
619.106	Washer, 9.5 x 24 x 2, for screw securing battery bracket to engine front crossmember (R. III).	1	2.741-S	Screw, round head, 4.85 x 9.5, securing plate (R. VI).	2	DM 564-9	Pump with two connections for 6 mm diameter pipe (R. VI).	1
<b>GLOVE BOX FRONT AND REAR ASHTRAYS</b>			<b>WINDSCREEN WASHER WITH ONE NOZZLE</b>			<b>CONFORT</b>		
DM 651-2	Glove box. Left-hand steering.	1	<b>Until September 1958</b>			DS 564-54a	Joint for nozzle (R. VI).	2
DM 651-3a	Cover. Left-hand steering.	1	DS 564-03a	<i>Reservoir complete (R. VI). Replaced by DS 564-03c.</i>	1	DS 564-55b	Delivery pipe, 4 mm diameter from right-hand nozzle to left-hand nozzle, 1 m long (R. VI).	1
			DM 564-07	<i>Windscreen washer complete (R. VI). Replaced by DS 564-07b.</i>	1	DS 564-67a	Cover with joint (R. VI).	1
			DS 564-8a	Nozzle for two outlets (R. VI).	1	DS 564-72a	<i>Reservoir without cover or collar (R. VI). Replaced by DS 564-03c.</i>	1
			DS 564-9	Pump, 1 union for 4 mm pipe and 1 for 6 mm pipe (R. VI).	1	DM 564-103	Pipe, 6 mm diameter, suction from reservoir to pump and delivery from pump to right-hand nozzle, 1 m long (R. VI).	2
			DS 564-54a	Joint for nozzle (R. VI).	1	DM 564-105	Protector, rubber, for pipes, 2 holes 6 mm diameter (R. VI).	1
			DS 564-55a	Delivery pipe, 4 mm diameter, 1.300 mm long (R. VI).	1			
			DS 564-67a	Cover with joint (R. VI).	1			



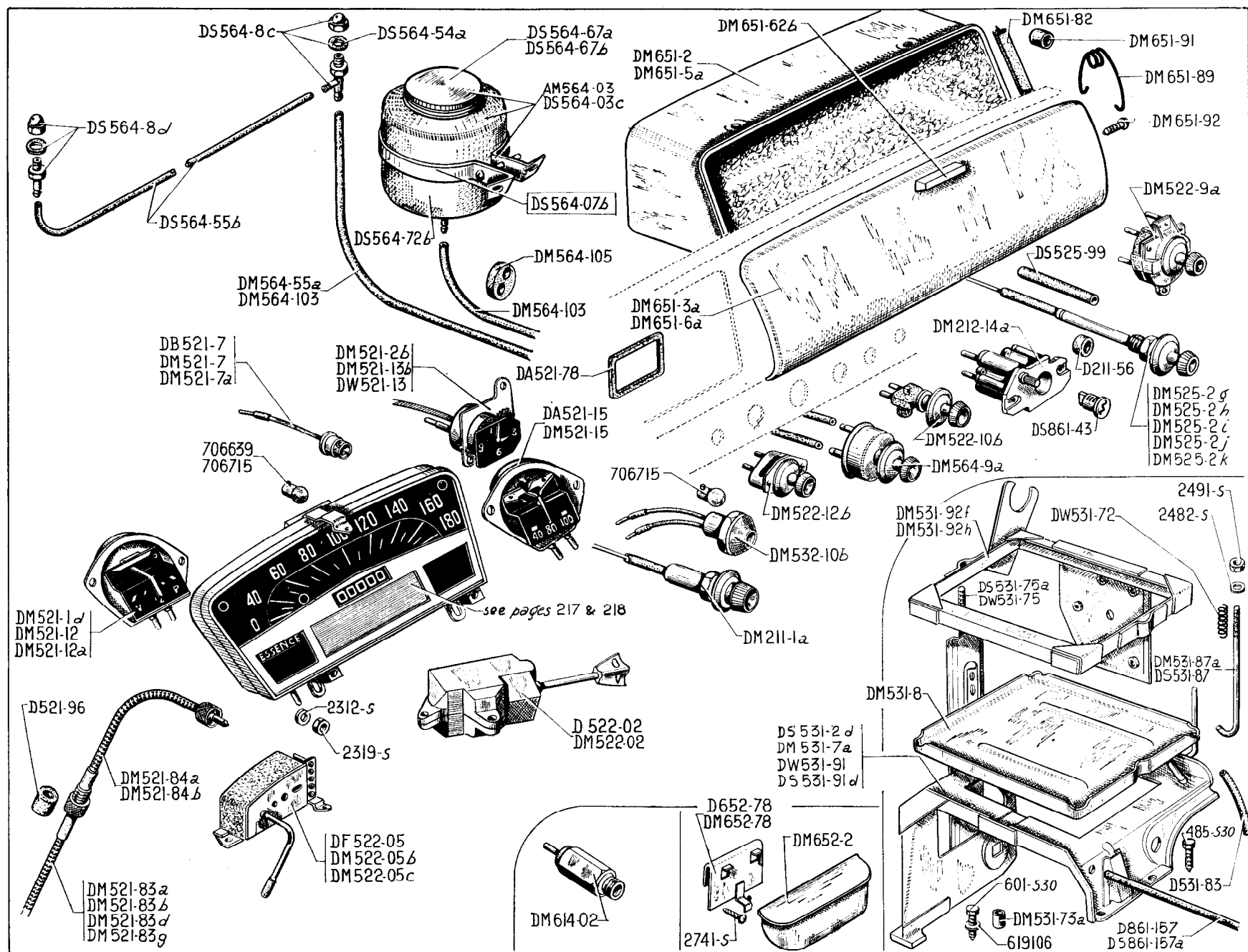
**INSTRUMENT PANEL (12 VOLTS)—BATTERY—GLOVE BOX—WINDSCREEN WASHER—213**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>U.S.A.</b> <b>May 1959 - September 1960</b> <b>TAXI</b> <b>March 1960 - September 1960</b> <b>COLD CLIMATES</b> <b>June 1960 - September 1960</b> <b>INSTRUMENT PANEL</b> <b>SWITCHES</b> <b>CHOKE CONTROL</b>							
DM 211-1	Ignition control, 440 mm long (R. VI).	1	DM 521-12a	Petrol gauge, 12 volts "ED", (Veglia) (R. VI). TAXI and COLD CLIMATES.	1	DM 522-06	Switch "Scintex" for direction indicators (R. VI). U. S. A. Until June 1960.	1
D 211-56	Bush, rubber, 4 x 16 x 20, sealing choke control.	1	DM 521-13b	Clock, Ultra, 12 volts, on instrument panel "ED" (Veglia) (R. VI). CONFORT.	1	DM 522-9	Switch for parking light (R. VI).	1
DM 212-14a	Ignition switch, with starter control button, without lock barrel (R. VI).	1	DW 521-13	Clock, Jaeger, 12 volts, on central cover of dashboard (R. VI). COLD CLIMATES.	1	DM 522-10	Switch for windscreen wiper and interior lighting (R. VI).	2
DM 521-02q	Instrument panel, 12 volts "ED", (Veglia) complete, without clock (R. VI). LUXE. TAXI.	1	DM 521-15	Water temperature gauge on instrument panel "ED" (Veglia) 12 volts (R. VI). COLD CLIMATES.	1	DM 522-12	Rheostat switch, 12 volts, for instrument panel light (R. VI).	1
DM 521-02s	<i>Instrument panel, 12 volts, "ED", (Veglia) complete, with clock (R. VI). CONFORT. TAXI. Replaced by DM 521-03r.</i>	1	DA 521-78	Joint, rubber, 48 x 54 x 2, between clock and central cover of dashboard (R. VI). COLD CLIMATES.	1	DM 525-2c	Choke control, 670 mm long (R. VI).	1
DM 521-02z	<i>Instrument panel, 12 volts, "ED" (Veglia) with water temperature gauge, graduated in km (R. VI). COLD CLIMATES. Replaced by DM 521-07k.</i>	1	DM 521-83a	Speedometer cable "ED" (part on gearbox side), length 1.030 mm (R. VI).	1	DS 525-99	Rubber, anti-rattle, for choke control, 200 mm long.	1
DM 521-03m	Instrument panel, 12 volts complete "ED", (Veglia) with clock and tell-tales, graduated in miles (R. VI). U. S. A.	1	DM 521-84a	Speedometer cable "ED" (part on speedometer side), length 270 mm (R. VI).	1	DM 532-10	Tell-tale light, red for battery charge (R. VI).	1
DM 521-12	Petrol gauge, 12 volts "ED", (Veglia) (R. VI). U. S. A.	1	D 521-96	Bush, rubber, 8 x 22 x 20, protecting speedometer cable.	2	DS 861-43	Lock barrel, for ignition switch (R. VI).	1
			DM 521-102	Glass for "ED" (Veglia) instrument panel (R. VI). TAXI.	1	2.312-S	Washer, 5.5 x 12, for nuts securing instrument panel (R. III).	4
			DM 521-102a	Glass for "ED" (Veglia) instrument panel, graduated in miles (R. VI). U. S. A.	1	2.319-S	Nut, hex., 5 diameter x 75 pitch, for screw securing instrument panel (R. III).	2
			DM 521-102b	Glass for "ED" (Veglia) instrument panel, graduated for water temperature gauge (R. VI). COLD CLIMATES.	1	706.639	Bulb, 12 volts, 1.5 watt, 11 mm bulb for instrument panel lighting (R. VI).	2
			DM 522-02	<i>Switch for lighting and horns (R. VI). TAXI and COLD CLIMATES. Replaced by DM 522-02b.</i>	1	706.715	Bulb, 24 volts, 3 watts, for battery tell-tale light (R. VI).	1
			DM 522-05b	Switch, 12 volts (Axo), for direction indicators (R. VI). TAXI.	1	<b>BATTERY</b>		
			DM 522-05c	Switch "Axo" 12 volts, for direction indicators (R. VI). U. S. A. Since June 1960.	1	<i>(Apply direct to makers: DININ, TUDOR, TEM, FULMEN or their official agents).</i>		
						DM 531-7a	Bracket for battery. Replaces type fitted until June 1960; order in addition: 1-DM 531-87a.	1
						DM 531-8	<i>Tray for battery (R. VI). Replaced by DS 531-60.</i>	1
						DM 531-62	<i>Securing frame for battery ("Lucas" assembly) (R. VI). U. S. A. No longer supplied.</i>	1

214—INSTRUMENT PANEL (12 VOLTS)—BATTERY—GLOVE BOX—WINDSCREEN WASHER

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 531-72	Spring on battery securing stay, internal diameter 8.5 mm, length 23 mm.	2	DM 651-82	Surround for glove box.	1	DS 564-67a	Cover with joint (R. VI).	1
DM 531-73	Distance piece, 9.5 x 16 x 25.5, for battery bracket.	1	DM 651-89	Return spring for cover.	2	DS 564-72a	Glass reservoir without cover or collar (R. IV). Replaced by: DS 564-03c.	1
D 531-83	Water drain tube, 8 x 10, on battery tray, length 500 mm (R. VI).	1	DM 651-91	Rubber buffer for cover.	1	DM 564-103	Pipe, 6 mm diameter, suction from reservoir to pump and delivery from pump to right-hand nozzle, 1 metre long (R. VI).	2
DM 531-87	Stay, rear, for securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Until June 1960.	1	DM 651-92	Screw, flat head, 5 diameter x 10 long (cruciform slot), securing cover (R. VI).	2	DM 564-105	Rubber block for protecting pipes, 2 holes 6 mm diameter.	1
DM 531-87a	Stay, rear, for securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Since June 1960.	1	DM 652-2	Ashtray (R. VI): - FRONT. LUXE. - FRONT and REAR. CONFORT.	1 2	<b>BERLINE WITH PARTITION SPECIAL PARTS</b>		
DM 531-92f	Frame, securing battery with support for regulator (R. VI).	1	D 652-78	Plate securing rear ashtray (R. VI). CONFORT.	1	D 652-74	Cigar lighter, 12 volts (R. VI).	1
485-S 30	Screw, hex. head, 7 diameter x 30 long, securing battery bracket to sidemember (R. III).	2	DM 652-78	Plate securing front ashtray (R. VI).	1	D 522-20	Knob for switch (R. VI).	1
601-S 30	Screw, hex. head, pointed, 9 diameter x 50 long, securing battery bracket to engine front crossmember.	1	2.741-S	Screw, round head, 4.85 x 9.5, securing plate (R. VI).	2	D 651-101	Glove box (R. VI).	1
2.482-S	Washer, 7.5 x 14, for nut locking spring on stay (R. III).	2	<b>WINDSCREEN WASHER WITH TWO NOZZLES CONFORT</b>			D 652-75	Rear ashtray, black cover (R. VI).	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing battery stay (R. III).	2	DS 564-03a	Glass reservoir complete (R. VI). Replaced by: DS 564-03c.	1	D 652-75a	Rear ashtray, varnished cover (R. VI).	1
619.106	Washer, 9.5 x 24 x 2, for screw securing battery bracket to engine front crossmember (R. III).	1	DS 564-07b	Windscreen washer complete (R. VI).	1	D 522-19	Switch, rear, for radio (R. VI).	1
<b>GLOVE BOX FRONT AND REAR ASHTRAYS</b>			DS 564-8c	Nozzle with two connections, right-hand side (R. VI).	1	D 522-21	Switch, press-button for intercom or radio (R. VI).	1
DM 651-2	Glove box.	1	DS 564-8d	Nozzle with single connection, left-hand side (R. VI).	1	D 521-16	Clock, Jaeger, 12 volts (R. VI).	1
DM 651-3a	Cover.	1	DM 564-9	Pump with two connections for 6 mm diameter pipe (R. VI).	1	D 522-18	Potentiometer for radio (R. VI).	1
DM 651-62	Knob for opening cover (R. VI).	1	DS 564-54a	Joint for nozzle (R. VI).	2			
			DS 564-55b	Delivery pipe, 4 mm diameter from right-hand nozzle to left-hand nozzle, 1 m long (R. VI).	1			

216—INSTRUMENT PANEL (12 VOLTS)—BATTERY—GLOVE BOX—WINDSCREEN WASHER



**INSTRUMENT PANEL 12 VOLTS IN KM (R. VI)—217**

Make of Panel	Number of Panel	Petrol Gauge	Clock	Temperature Gauge	Glass for Panel	Mileage Recorder	Types	Remarks
<b>GRADUATED TO 160 KM—SEPTEMBER 1960—SEPTEMBER 1962</b>								
E. D. Veglia	DM 521-02q	DM 521-12a	without	without	DM 521-102	Total	Luxe.	
E. D. Veglia	DM 521-02s <i>Replaced by DM 521-03r</i>	DM 521-12a	DM 521-13b	without	DM 521-102	Total	Confort.	
Jaeger	DM 521-02t <i>Replaced by DM 521-07q</i>	DM 521-1d	DM 521-2b	without	DM 521-102c	Total	Confort.	
E. D. Veglia	DM 521-02v <i>Replaced by DM 521-07g</i>	DM 521-12a	without	without	DM 521-102	Total	Cold Climate.	
E. D. Veglia	DM 521-02z <i>Replaced by DM 521-07k</i>	DM 521-12a	without	DM 521-15	DM 521-102b	Total	Europe, Cold Climates.	
E. D. Veglia	DB 521-02g	DM 521-12a	DM 521-13b	without	DM 521-102	Total	South America.	
E. D. Veglia	DB 521-02e	DM 521-12a	without	without	DM 521-102	Total and Trip	Europe, Luxe and Confort.	
E. D. Veglia	DM 521-02x <i>Replaced by DM 521-07i</i>	DM 521-12a	without	DM 521-15	DM 521-102b	Total and Trip	Confort, Cold Climates.	
E. D. Veglia	DM 521-03x <i>Replaced by DM 521-07n</i>	DM 521-12a	DM 521-13b	without	DM 521-102	Total and Trip	Cabriolet.	
<b>GRADUATED TO 180 KM—SEPTEMBER 1962—SEPTEMBER 1964</b>								
E. D. Veglia	DM 521-03e	DM 521-12a	without	without	DM 521-102e	Total	Luxe.	
E. D. Veglia	DM 521-03r	DM 521-12a	DM 521-13b	without	DM 521-102e	Total	Confort.	
Jaeger	DM 521-03s <i>Replaced by DM 521-07q</i>	DM 521-1d	DM 521-2b	without	DM 521-102f	Total	Confort.	
E. D. Veglia	DB 521-03e	DM 521-12a	DM 521-13b	without	DM 521-102e	Total	South America.	
E. D. Veglia	DM 521-07g	DM 521-12a	without	without	DM 521-102e	Total	Cold Climates.	
E. D. Veglia	DM 521-07k	DM 521-12a	without	DM 521-15	DM 521-102k	Total	Europe, Cold Climates.	
E. D. Veglia	DM 521-07i	DM 521-12a	without	DM 521-15	DM 521-102n	Total and Trip	Confort, Cold Climates.	
E. D. Veglia	DM 521-07n	DM 521-12a	DM 521-13b	without	DM 521-102m	Total and Trip	Cabriolet.	
Jaeger	<u>DM 521-07q</u>	DM 521-1d	<u>DM 521-13c</u>	without	DM 521-102f	Total	Confort.	
Since January 1964.								

NOTE - The panels are fitted with lights, for the sockets and bulbs for the tell-tales. See page 221.

The numbers underlined indicate new parts which do not appear on the illustration



218—INSTRUMENT PANEL 12 VOLTS GRADUATED IN MILES (R. VI)

Make of Panel	Number of Panel Graduated to 120 Miles	Petrol Gauge	Clock	Temperature Gauge	Glass for Panel Graduated to 100 Miles	Glass for Panel Graduated to 120 Miles	Mileage Recorder	Types	Remarks
<b>SEPTEMBER 1960—SEPTEMBER 1964</b>									
E. D. Veglia	DM 521-03j	DM 521-12	without	without	DM 521-102a	DM 521-102g	Total	Luxe, U.S. A. and Right-hand steering.	} <i>Replaces Panel graduated to 100 miles</i>
E. D. Veglia	DM 521-03m	DM 521-12	DM 521-13b	without	DM 521-102a	DM 521-102g	Total	Confort, U.S. A. and Right-hand steering.	
E. D. Veglia	DM 521-03q	DM 521-12	without	DA 521-15 (in Fahrenheit)	DA 521-102 <i>No longer supplied.</i>	DM 521-102h	Total	U.S. A. and Right-hand steering. Cold Climates.	
E. D. Veglia	DF 521-03g	DM 521-12	without	without	DM 521-102a	DM 521-102i	Total and Trip	Right-hand steering.	
E. D. Veglia	DM 521-03u	DM 521-12	without	DA 521-15 (in Fahrenheit)	DA 521-102 <i>No longer supplied.</i>	DM 521-102j	Total and Trip	Confort, Right-hand steering. Cold Climates.	

NOTE - The panels are fitted with lights, for the sockets and bulbs for the tell-tales. See page 221.

**INSTRUMENT PANEL (12 VOLTS)—BATTERY—GLOVE BOX—WINDSCREEN WASHER—221**

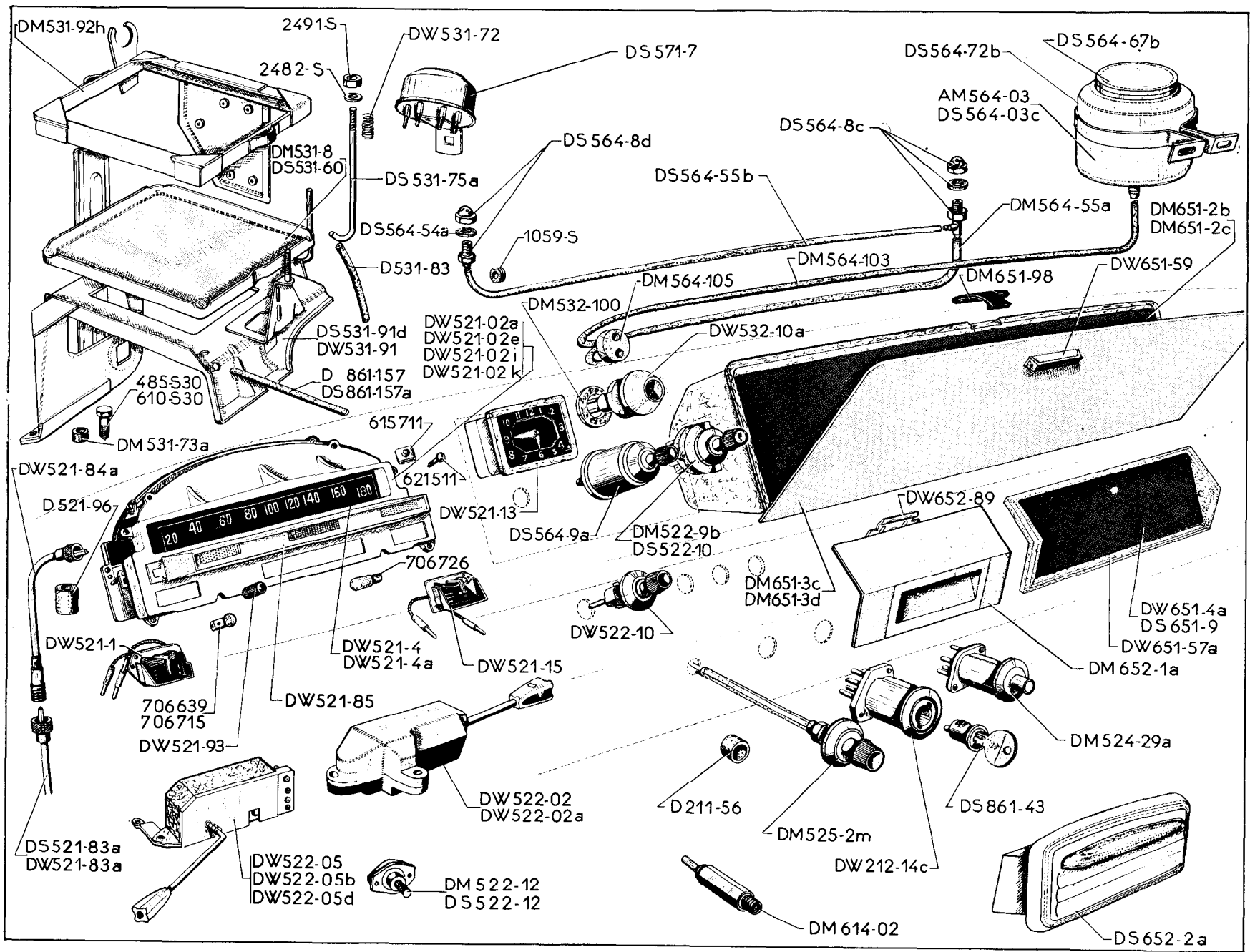
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>September 1960— September 1964 SWITCHES CONTROLS</b>							
<u>AM 522-02</u>	Switch for lighting and horn (R. VI). R.H. steering. Since May 1964.	1	DM 521-83d	Speedometer cable "ED" (Veglia), part for gearbox side, 1,730 mm long (R. VI). Right-hand steering. Until September 1962.	1	DM 525-2i	Choke control with Rilsan sheath, 515 mm long (R. VI). BERLINE. Since April 1962.	1
<u>HY 522-8a</u>	Switch for headlamp flasher (R. VI). GERMANY. Since May 1964.	1	DM 521-83g	Speedometer cable, "ED" (Veglia), part for gearbox side, 1,565 mm long (R. VI). Right-hand steering. Since September 1962.	1	DM 525-2j	Choke control with Rilsan sheath, 540 mm long (R. VI). CABRIOLET. April 1962 - March 1963.	1
DM 211-1a	Ignition control, 440 mm long (R. VI). Until April 1962.	1	DM 521-84a	Speedometer cable "ED", part for speedometer side, 270 mm long (R. VI).	1	DM 525-2k	Choke control, 540 mm long (R. VI). CABRIOLET. Since March 1963.	1
D 211-56	Sleeve, rubber, 4 x 16 x 20, sealing choke control.	1	DM 521-84b	Speedometer cable, Jaeger, part for speedometer side, 270 mm long (R. VI). Since July 1961.	1	DS 525-99	Rubber, anti-rattle, for choke control, 200 mm long.	1
DM 212-14a	Ignition switch with starter control button without lock barrel (R. VI).	1	D 521-96	Sleeve, rubber, 8 x 22 x 20, protecting speedometer cable.	2	DM 532-10b	Red tell-tale for battery charge (without bulb) (R. VI).	1
DB 521-7	Sleeve for red brake tell-tale light on "ED" (Veglia) instrument panel without bulb, connector marked violet (R. VI). Since August 1961.	1	<u>D 522-02</u>	Switch for lighting and horns (R. VI). Right-hand steering. Until May 1964.	1	<u>DS 571-7</u>	Relay for SANOR headlamp flasher, on dashboard (R. VI). GERMANY. Since May 1964.	1
DM 521-7	Sleeve for blue tell-tale light for headlamps on "ED" (Veglia) instrument panel, without bulb connector marked yellow (R. VI). U.S.A. and Right-hand steering.	1	DM 522-02	<i>Switch for lighting and horns (R. VI). Left-hand steering. Until May 1964. Replaced by DM 522-02b.</i>	1	DM 614-02	Pressure switch for brake (R. VI).	1
DM 521-7a	Sleeve for green tell-tale light for direction indicator light on "ED" (Veglia) instrument panel, without bulb connector marked green (R. VI). U.S.A.	1	<u>DM 522-02b</u>	Switch for lighting and horn (R. VI). L.H. steering. Since May 1964.	1	DS 861-43	Lock barrel for ignition switch (R. VI).	1
DW 521-13	Clock, electric, Jaeger, 12 volts on central cover of dashboard (R. VI). CONFORT. COLD CLIMATES.	1	DF 522-05	Switch "Scintex" 12 volts, for direction indicator lights (R. VI). Right-hand steering.	1	2.312-S	Washer, 5.5 x 12, for nut securing instrument panel (R. III).	4
DA 521-78	Joint, rubber, 48 x 54 x 2, between clock and central cover of dashboard (R. VI). CONFORT. COLD CLIMATES.	1	DM 522-05b	Switch 12 volts, "AXO" for direction indicators (R. VI). Left-hand steering.	1	2.319-S	Nut, hex., 5 diameter x 75 pitch, securing instrument panel (R. III).	2
DM 521-83a	Speedometer cable, "ED", part for gearbox side, 1,030 mm long (R. VI). Left-hand steering.	1	DM 522-05c	Switch "AXO" 12 volts for direction indicators (R. VI). U.S.A.	1	706.639	Bulb, 12 volts, 1.5 watt, for instrument panel lighting (R. VI).	2
DM 521-83b	Speedometer cable, Jaeger, part for gearbox side 1,030 mm long (R. VI). Since July 1961.	1	DM 522-9a	Switch for parking light (R. VI).	1	706.715	Bulb, 24 volts, 3 watt (R. VI): - for battery tell-tale. 1 - for brake tell-tale. 1 - for headlamp and direction indicator tell-tale. 2	
			DM 522-10b	Switch (R. VI): - for windscreen wiper. 1 - for interior lights. 1 - front heater group. 1 - rear heater group. 1			U.S.A. and right-hand steering.	
			DM 522-12b	Rheostat switch, 12 volts, for instrument panel lights (R. VI).	1		<b>BATTERY</b>	
			DM 525-2g	Choke control with Rilsan sheath, 660 mm long (R. VI). BERLINE. Until April 1962.	1	DS 531-2d	<i>(apply direct to makers: DININ, TUDOR, TEM, FULMEN or their official agents).</i>	
			DM 525-2h	<i>Choke control with Rilsan sheath, 640 mm long (R. VI). CABRIOLET. Until April 1962. No longer supplied.</i>	1	DM 531-7a	<b>SEPTEMBER 1960—SEPTEMBER 1964</b>	
						DS 531-7a	Bracket for battery. August 1961 - September 1962.	1
						DM 531-8	Bracket for battery. Until August 1961.	1
						DM 531-7a	Tray for battery. Replaced by DS 531-60.	1
						DW 531-72	Spring on battery securing stay, internal diameter 8.5 mm, 20 mm long. Since October 1961.	2
						DM 531-73a	Distance piece, securing battery bracket, 9.5 x 16 x 22.5.	1
						DS 531-75a	Front and rear stay securing battery frame, 164 mm long. Since September 1962.	2

The numbers underlined indicate new parts which do not appear on the illustration.

Catalogue No. 470 - January 1965.

222—INSTRUMENT PANEL (12 VOLTS)—BATTERY—GLOVE BOX—WINDSCREEN WASHER

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DW 531-75	Stay, front, securing battery frame, 143 mm long. October 1961 - September 1962.	1	619.106	Washer, 9.5 x 24 x 2, for screw securing battery bracket on front engine crossmember (R. III).	1	DM 564-55a	Delivery pipe, 6 mm diameter from pump to right-hand nozzle, 1,300 mm long (R. VI). Right-hand steering.	1
D 531-83	Pipe, 8 x 10, for draining water from battery tray, 500 mm long (R. VI).	1		<b>GLOVE BOX FRONT AND REAR ASHTRAYS September 1960— September 1964</b>		DS 564-55b	Delivery pipe, 4 mm diameter from right-hand nozzle to left-hand nozzle, 1 m long.	1
DM 531-87a	Stay, rear, securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Until October 1961.	1	DM 651-2	Glove box. Left-hand steering.	1	DS 564-67a	Cover with joint for glass reservoir (R. VI). Until July 1961.	1
DS 531-87	Stay, rear, securing battery frame, threaded 7 diameter x 100 pitch, 245 mm long. October 1961 - September 1962.	1	DM 651-3a	Cover. Left-hand steering.	1	DS 564-67b	Cover for plastic reservoir (R. VI). Since July 1961.	1
DS 531-91d	Bracket for battery with support for heater group. Cold Climates. Since September 1962.	1	DM 651-5a	Glove box. Right-hand steering.	1	DS 564-72b	Reservoir, plastic, without collar or cover (R. VI). Since July 1961.	1
DW 531-91	Bracket for battery, except Cold Climates. Since September 1962.	1	DM 651-6a	Cover. Right-hand steering.	1	DM 564-103	Pipe, 6 mm diameter suction from reservoir to pump and delivery from pump to right-hand nozzle, 1 m long (R. VI).	2
DM 531-92f	Frame, retaining battery, with bracket for regulator. Until August 1961.	1	DM 651-62b	Knob for opening cover (R. VI).	1	DM 564-105	Protector, rubber, for pipes, two holes 6 mm diameter (R. VI).	1
DM 531-92h	Frame retaining battery with one plate. Since August 1961.	1	DM 651-82	Surround for glove box.	1		<b>BERLINE WITH PARTITION SPECIAL PARTS September 1960— September 1964</b>	
D 861-157	Sheath, 4.5 x 6 x 630, on battery bracket, protecting bonnet opening cable (R. VI).	1	DM 651-89	Return spring for cover.	2	D 652-74	Cigar lighter, 12 volts (R. VI).	1
DS 861-157a	Sheath, 4.5 x 6 x 350 protecting cable at bonnet opening, right-hand side (R. VI). Since September 1962.	1	DM 651-91	Rubber stop for cover.	1	D 522-20	Button for switch (R. VI).	1
485-S 30	Screw, hex. head, 7 diameter x 30 long, securing battery bracket on sidemember (R. VI).	2	DM 651-92	Screw, flat head, 5 diameter x 10 long (cruciform slot) securing cover (R. VI).	2	D 651-101	Glove box (R. VI).	1
601-S 30	Screw, hex. head, pointed, 9 diameter x 50 long, securing battery bracket on front engine crossmember.	1	DM 652-2	Ashtray (R. VI): - FRONT, LUXE. - FRONT and REAR. CONFORT.	2	D 652-75	Rear ashtray, black cover (R. VI).	1
2.482-S	Washer, 7.5 x 14 for nuts securing spring on stay (R. III).	2	D 652-78	Plate securing rear ashtray (R. VI). CONFORT.	1	D 652-75a	Rear ashtray, varnished cover (R. VI).	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing battery stay (R. III).	2	DM 652-78	Plate securing front ashtray (R. VI).	1	D 522-21	Switch, press-button for intercom or radio (R. VI).	1
			2.741-S	Screw, round head, 4.85 x 9.5, securing plate (R. VI).	2	D 521-16	Clock "Jaeger", 12 volts (R. VI).	1
				<b>WINDSCREEN WASHER CONFORT September 1960— September 1964</b>		D 522-18	Potentiometer for radio (R. VI).	1
			AM 564-03	Reservoir complete with straight fixing plate fitted on left-hand (R. VI). Right-hand steering. Since January 1963.	1			
			DS 564-03c	Reservoir complete, plastic, (R. VI). Replaces glass reservoir. L.H. steering. R.H. steering. Until January 1963.	1			
			DS 564-07b	Windscreen washer complete (R. VI).	1			
			DS 564-8c	Nozzle with two unions, right-hand (R. VI).	1			
			DS 564-8d	Nozzle with single union, left-hand (R. VI).	1			
			DM 564-9a	Pump (R. VI).	2			
			DS 564-54a	Joint for nozzle (R. VI).				



**INSTRUMENT PANEL (12 VOLTS)—BATTERY—GLOVE BOX—WINDSCREEN WASHER—222C**

Make of Panel	Number of Panel	Speedometer	Petrol Gauge	Temperature Gauge	Lamp Holders	Graduation	Types	Remarks
<b>SINCE SEPTEMBER 1964</b>								
Jaeger Jaeger	DW 521-02a DW 521-02e	DW 521-4 DW 521-4	DW 521-1 DW 521-1	without DW 521-15	DW 521-85 DW 521-85	180 km 180 km	Cold Climates. All Types.	Until November 1964.
Jaeger Jaeger	DW 521-02i DW 521-02k	DW 521-4a DW 521-4a	DW 521-1 DW 521-1	without DW 521-15	DW 521-85 DW 521-85	120 miles 120 miles	U.S.A. and R.H. steering. U.S.A. and R.H. steering. Cold Climates. All Types.	Since November 1964. Until November 1964.  Since November 1964.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Since September 1964</b>								
D 211-56	Bush, 4 x 16 x 20 for sealing hole for choke control.	1	DW 522-05b	Switch, Axo, for direction indicators (R. VI). U.S.A.	1	615.711	Nut, clips, for 5 mm diameter screws securing dashboard (R. VI).	5
DW 212-14c	Ignition switch without lock barrel (R. VI).	1	DW 522-05d	Switch, Axo, for direction indicators with headlamp flasher (R. VI). GERMANY.	1	621.511	Screw, raised head countersunk, 5 x 30, for securing instrument board (R. VI).	5
DW 521-13	Jaeger electric clock, 12 volts on instrument board (R. VI).	1	DM 522-9b	Switch for parking light (R. VI).	1	706.639	Bulb, 12 volts, 1.5 watt (R. VI): - lighting on instrument board. Until March 1965.	2
<u>DM 521-83g</u>	Flexible speedo cable ED, gearbox side, 1,565 mm long (R. VI). R. H. steering.	1	DS 522-10	Switch for windscreen wiper (R. VI).	1		- clock.	1
DS 521-83a	<i>Flexible cable for Jaeger speedometer, gearbox side, 1,320 m long (R. VI). R.H. steering. Replaced by DM 521-83g.</i>	1	DW 522-10	Switch (R. VI): - interior lighting.	1	706.715	- charging tell-tale light.	1
<u>DM 521-84a</u>	Flexible speedo cable ED, speedometer side, 270 mm long (R. VI). R. H. steering.	1	DM 522-12	Rheostat switch for instrument board lighting (R. VI).	1		Bulb, 24 volt, 3 watt (R. VI): - for tell-tale light for headlamps and direction indicators on dashboard.	2
DW 521-83a	Flexible cable for Jaeger speedometer, gearbox side, 945 mm long (R. VI). L. H. steering.	1	DS 522-12	Rheostat switch for instrument board lighting (R. VI). ITALY.	1	706.726	Bulb, 12 volt, 4 watt, for brake tell-tale light on dashboard (R. VI). Until March 1965.	1
DW 521-84a	Flexible cable for Jaeger speedometer, speedometer side, 400 mm long (R. VI).	1	DM 524-29a	Relay switch for starter (R. VI).	1	<u>706.747</u>	Bulb, 12 volt, 2 watt, (R. VI) for: - instrument panel lighting.	2
DW 521-93	Button with fixing for returning speedometer reading to zero on instrument board (R. VI).	1	DM 525-2m	Choke control, 560 mm long (R. VI).	1		- brake tell-tale light. Since March 1965.	1
D 521-96	Bush, rubber, 8 x 22 x 20, protecting speedometer flexible drive.	2	DW 532-10a	Red tell-tale light for battery charging, without bulb (R. VI).	1		<b>BATTERY</b>	
DW 522-02	Switch for lighting and horn (R. VI). L. H. steering.	1	DM 532-100	Clip under tell-tale light (R. VI).	1		<i>(Apply direct to the makers: DININ, TUDOR, TEM, FULMEN, or to their official agents).</i>	
DW 522-02a	Switch for lighting and horn (R. VI). R. H. steering.	1	DS 571-7	Sanor relay for headlamp flasher on dashboard (R. VI). GERMANY.	1		<b>FIXING</b>	
DW 522-05	Switch, Axo, for direction indicators (R. VI). Except U.S.A. and GERMANY.	1	DM 614-02	Pressure switch for brake (R. VI).	1	DM 531-8	<b>Since September 1964</b>	
			DS 861-43	Lock barrel for ignition switch (R. VI).	1		<i>Battery tray. Until October 1964. Replaced by DS 531-60 (R. VI).</i>	1

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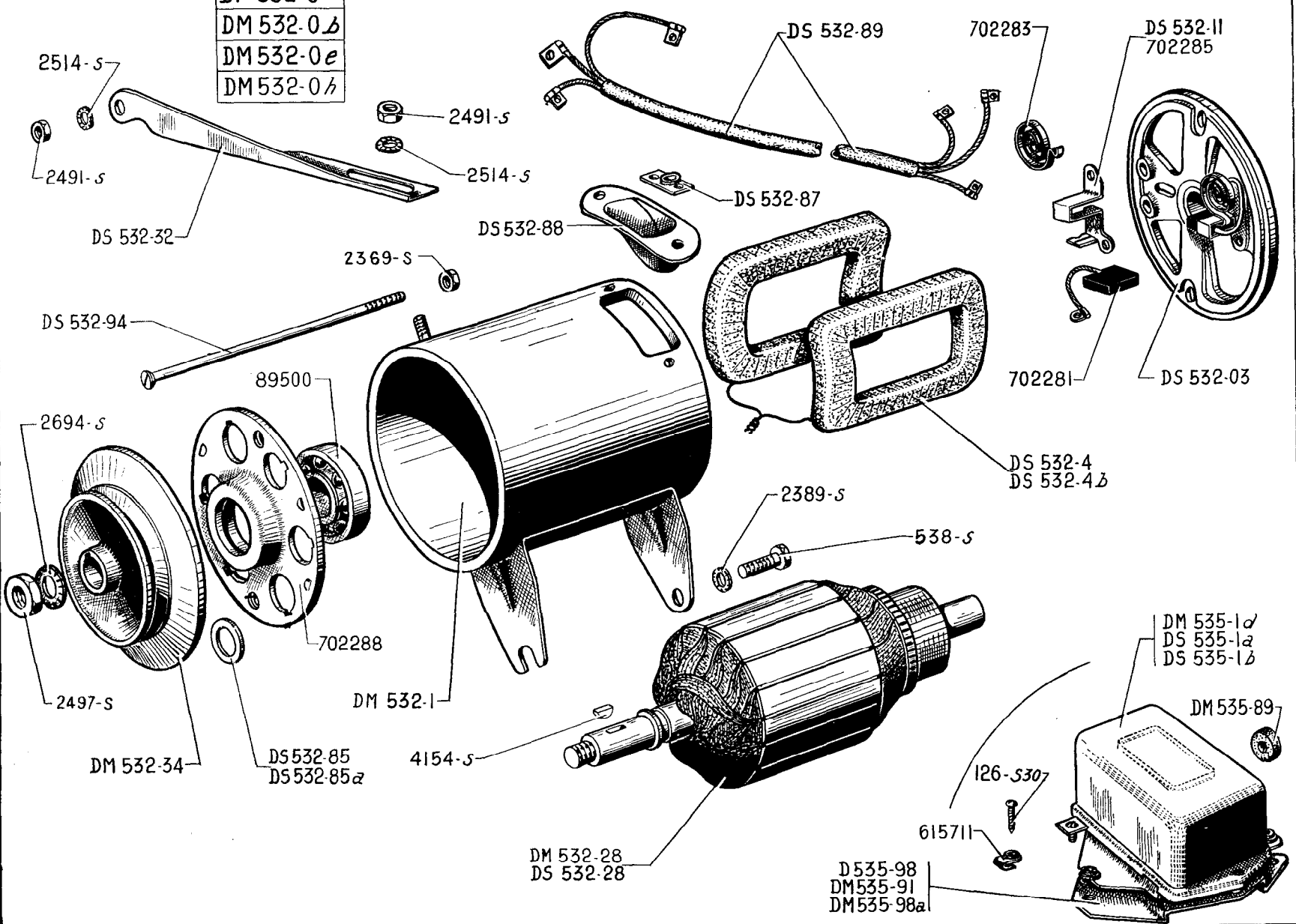
The numbers underlined indicate new parts which do not appear on the illustration.

**222D-INSTRUMENT PANEL (12 VOLTS)-BATTERY-GLOVE BOX-WINDSCREEN WASHER**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 531-60	Battery tray (R. VI). Since October 1964.	1	<b>GLOVE BOX ASH TRAYS MAP POCKETS Since September 1964</b>			DS 564-9a	Pump for windscreen washer (R. VI).	1
DW 531-72	Spring for battery tie-rod, interior diameter 8.5 mm x 20 mm long.	2	DM 651-2b	Glove box, L.H. steering.	1	DS 564-54a	Joint for nozzle (R. VI).	2
DM 531-73a	Distance piece, 8.5 x 16 x 21.5 for securing battery bracket.	1	DM 651-2c	Glove box, R.H. steering.	1	DM 564-55a	Tube, 6 mm, for delivery from pump to jet, right-hand, length 1300 mm (R. VI).	1
DS 531-75a	Tie-rod, front and rear, for securing battery surround, length 164 mm.	2	DM 651-3c	Cover for glove box. L.H. steering.	1	DS 564-55b	Tube, 4 mm diameter, for delivery from right-hand to left- hand jet, 1 m long (R. VI).	1
D 531-83	Tube, 8 x 10, for draining water from battery tray, 500 mm long. Until October 1964.	1	DM 651-3d	Cover for glove box. R.H. steering.	1	DS 564-67b	Cover for reservoir (R. VI).	1
DS 531-91d	Bracket for battery with supporting clip for heater unit. Cold Climates.	1	DW 651-4a	Map pocket. L.H. steering.	1	DS 564-72b	Reservoir without cover, or collar (R. VI).	1
DW 531-91	Battery bracket. Except Cold Climates.	1	DS 651-9	Map pocket. R.H. steering.	1	DM 564-103	Tube, 6 mm for delivery from pump to reservoir, 1 m long (R. VI).	1
DM 531-92h	Surround for supporting battery.	1	DW 651-57a	Lining for map pockets (R. VI).	1	DM 564-105	Protector, rubber, for tubes, 2 holes 6 mm.	2
D 861-157	Sheath, 4.5 x 6 x 630 on battery bracket for protecting cable at bonnet opening, left-hand (R. VI).	1	DW 651-59	Clip for glove box opening.	1	1.059-S	Grommet, rubber, 5 x 18 x 4 for passage of delivery tube on bonnet (R. III).	2
DS 861-157a	Sheath, 4.5 x 6 x 350 for protecting cable at bonnet opening, right-hand (R. VI).	1	DM 651-98	Clip for closing glove box cover (R. VI).	1	<b>BERLINE WITH PARTITION SPECIAL PARTS Since September 1964</b>		
485-S 30	Screw, hex. head, 7 x 30, for securing battery bracket on side- member (R. III).	3	DM 651-1a	Ash tray, front (R. VI).	1	D 652-74	Cigar lighter 12 volts (R. VI).	1
610-S 30	Screw, hex. head, 9 x 50, pointed, for securing front of battery bracket (R. III).	1	DS 652-2a	Ash tray, rear. CONFORT.	1	D 651-101	Glove box (R. VI).	1
2.482-S	Washer, 7.5 x 14 for the nuts locking the spring on the tie-rod (R. III).	2	DW 652-89	Guide for ash tray (R. VI).	1	D 652-75	Ash tray, rear, cover black (R. VI).	1
2.491-S	Nut, hex., 7 x 100, for securing tie-rods of battery (R. III).	2	<b>WINDSCREEN WASHER Since September 1964</b>			D 652-75a	Ash tray, rear, cover varnished (R. VI).	1
			AM 564-03	Reservoir for windscreen washer with securing clip, right-hand (R. VI). R.H. steering.	1	D 522-21	Push-button for intercom or radio (R. VI).	1
			DS 564-03c	Reservoir complete (R. VI). L.H. steering.	1	D 521-16	<i>Jaeger clock (R. VI). No longer supplied.</i>	1
			DS 564-8c	Nozzle with double union, right- hand (R. VI).	1	D 522-18	Potentiometer for radio (R. VI).	1
			DS 564-8d	Nozzle with single union, left-hand (R. VI).	1			

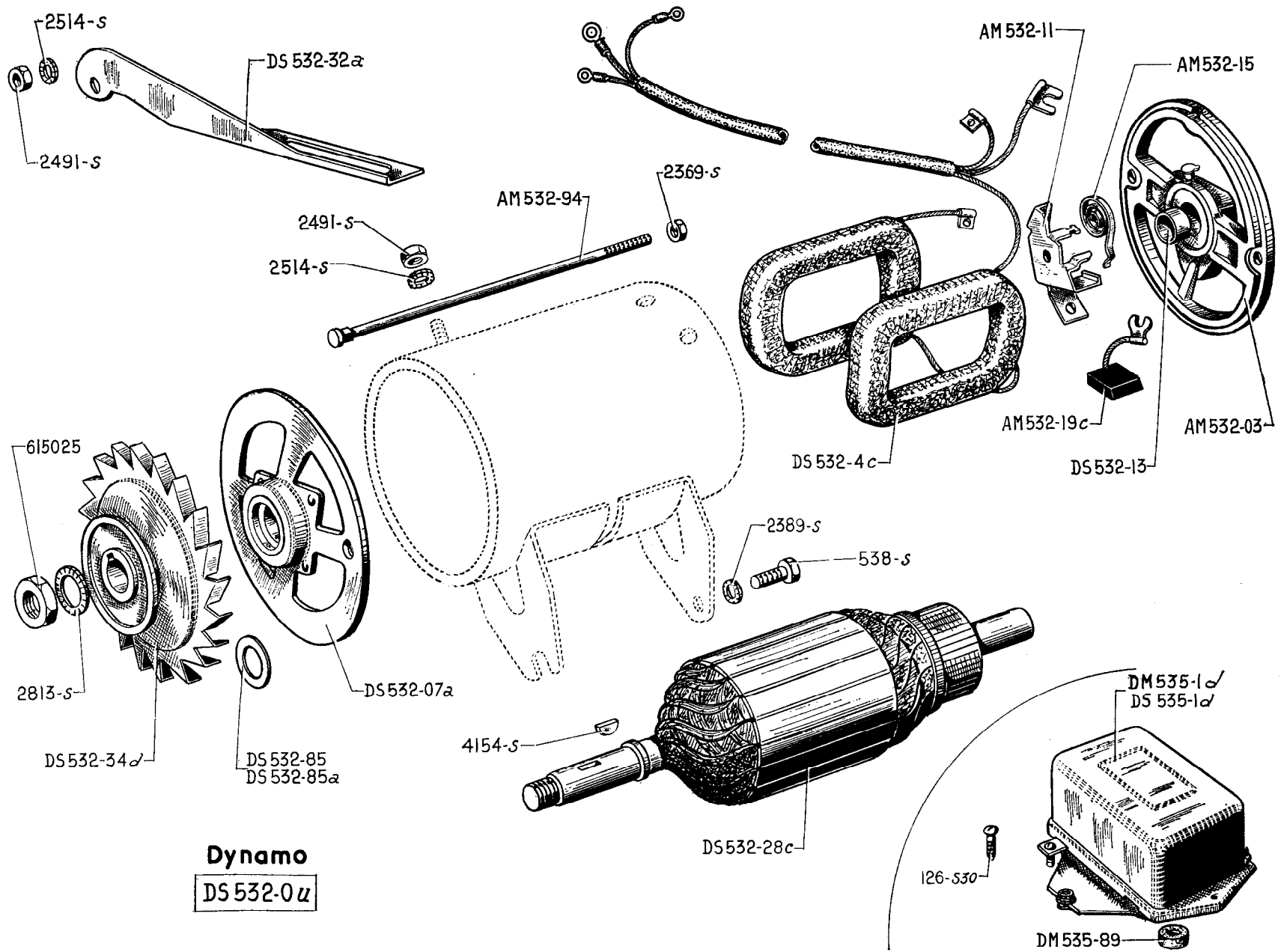
**Dynamo**

DF 532-0
DM 532-0 <i>b</i>
DM 532-0 <i>e</i>
DM 532-0 <i>h</i>



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until October 1961</b>							
DF 532-0	Dynamo complete, 12 volts (7.219-A) (R. VI). - U.S.A. - TAXI. - ALL TYPES. Since September 1960.	1	DS 532-32	<i>Belt adjuster. Replaced by: DS 532-32a.</i>	1	126-S 30	<i>Screw, round head, 5 diameter x 18 long, pointed, securing regulator (R. III). Replaced by 2. 250-S 30.</i>	3
DM 532-0b	Dynamo, 6 volts complete (7.158) (R. VI). Until May 1959.	1	DM 532-34	Pulley (R. VI).	1	538-S	Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III).	2
DM 532-0e	<i>Dynamo complete, 6 volts, (7.158) with pulley, non-keyed (R. VI). May 1959 - April 1960. No longer supplied.</i>	1	DS 532-85	Washer, 26 x 17.2 x 1, for pulley adjustment. Since May 1959.	As nec.	2.369-S	Nut, hex., 6 diameter x 100 pitch, for screw, securing end plates (R. III).	2
DM 532-0h	<i>Dynamo, 6 volts, complete with shortened wiring (assembly with inclined regulator) (7.233). (R. VI). April 1960 - September 1960. No longer supplied.</i>	1	DS 532-85a	Washer, 26 x 17.2 x 0.5, for pulley adjustment. Since May 1959.	As nec.	2.389-S	Washer, shakeproof, 9.5 x 16.5, for screw securing dynamo (R. VI).	2
DS 532-03	End bearing plate commutator end with brush holder without brush or spring (R. VI).	1	DS 532-87	<i>Plate for wiring harness (R. VI). No longer supplied.</i>	1	2.491-S	Nut, hex., 7 diameter x 100 pitch securing belt adjuster to water pump and dynamo (R. III).	2
DM 532-1	<i>Casing only (R. VI). Until September 1960. No longer supplied.</i>	1	DS 532-88	<i>Support for wiring harness (R. VI). No longer supplied.</i>	1	2.497-S	Nut, hex., 12 diameter x 175 pitch, securing pulley (R. III).	1
DS 532-4	<i>Field coils, 6 volts (set of 2) (R. VI). Until September 1960. No longer supplied.</i>	1	DS 532-89	Wiring harness for dynamo (R. VI).	1	2.514-S	Washer, shakeproof, 7.3 x 12, for nut securing belt adjuster (R. VI).	2
DS 532-4b	Field coils, 12 volts (R. VI). - U.S.A. TAXI. - ALL TYPES. Since September 1960.	1	DS 532-94	Assembling rod (R. VI).	2	2.694-S	Washer, shakeproof, 12.5 x 22, for pulley nut (R. VI).	1
DS 532-11	Brush holder, positive (R. VI).	1	DM 535-1d	Regulator 12 volts (R. VI). - U.S.A. TAXI. - ALL TYPES. Since September 1960.	1	4.154-S	Woodruff key, 4.6 x 5 x 16, for pulley (R. VI).	1
DM 532-28	Armature, 12 volts (R. VI). - U.S.A. TAXI. - ALL TYPES. Since September 1960.	1	DS 535-1a	Regulator, 6 volts, Ducellier (8184 A) (R. VI). Until September 1960.	1	89.500	Bearing, 17 x 40 x 12 (R. VI).	1
DS 532-28	Armature, 6 volts (R. VI). Until September 1960.	1	DS 535-1b	<i>Regulator, 6 volts, S.N.A. (R. VI). Until September 1960. Replaced by: DS 535-1a.</i>	1	615.711	Nut clip for 5 diameter screw securing regulator (R. VI).	3
			DM 535-89	Buffer, rubber, for regulator. - U.S.A. TAXI. - ALL TYPES. Since September 1960.	1	702.281	Brush (R. VI).	2
			DM 535-91	Bracket for 12 volt "Lucas" regulator. U.S.A. May 1959.	1	702.283	Spring for brush (R. VI).	2
			D 535-98	Bracket securing 6 volt regulator. Until April 1960.	1	702.285	Brush holder negative (R. VI).	1
			DM 535-98a	<i>Bracket, inclined, for 6 volt regulator. April 1960 - September 1960. No longer supplied.</i>	1	702.288	End plate with ball-bearing, driving end (R. VI).	1





**Dynamo**  
**DS 532-0u**

226-DUCELLIER DYNAMO-12 VOLTS

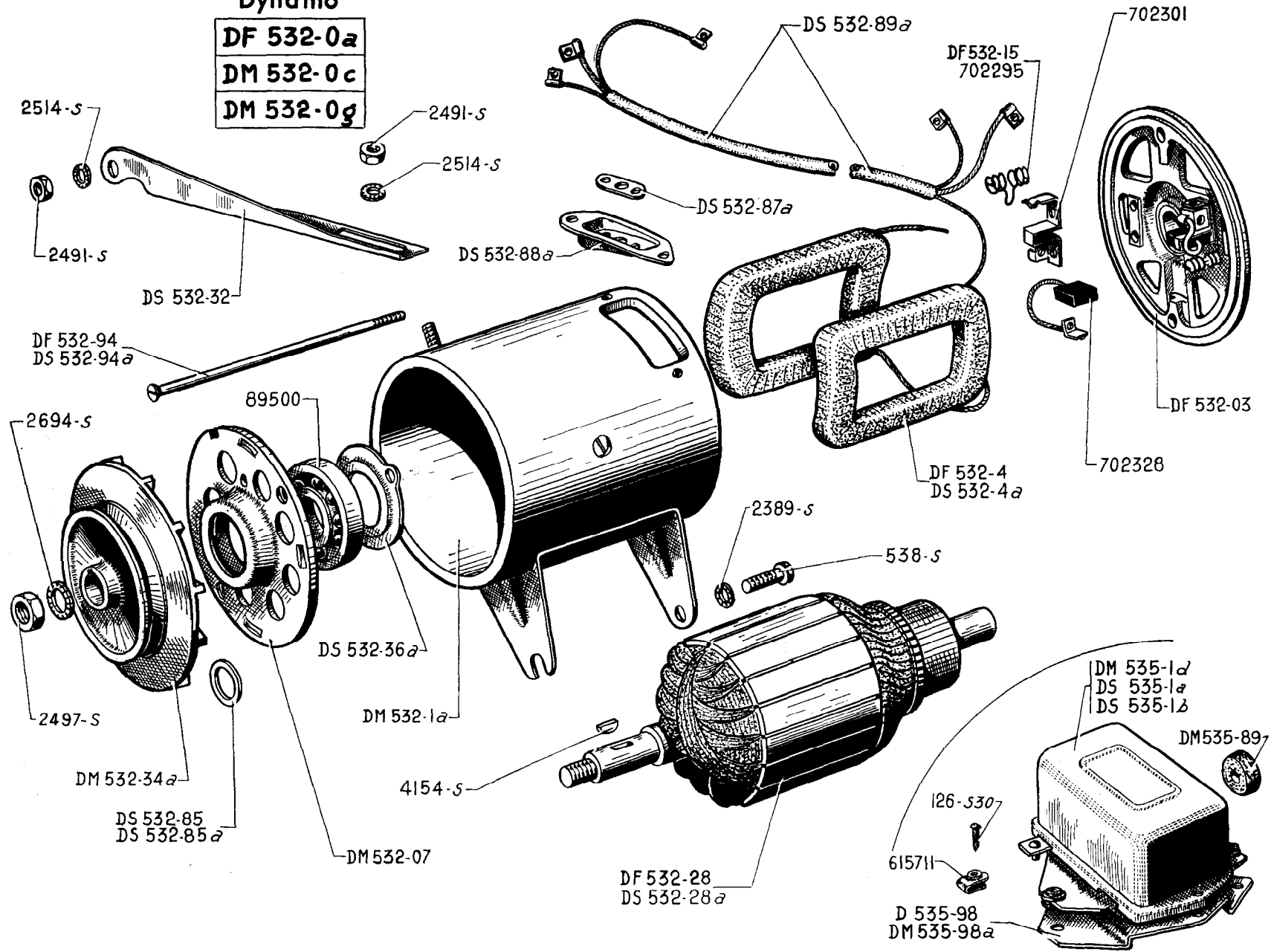
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since October 1961</b>							
AM 532-03	End bearing plate commutator end (R. VI). Until June 1964.	1	<u>DS 532-4f</u>	Field coils (set) (R. VI). Since June 1964.	1	538-S	Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III).	2
AM 532-11	Brush holder (R. VI).	2	DS 532-13	Bush for end bearing plate, 17 x 21 x 18 (R. VI).	2	2.369-S	Nut, hex., 6 diameter x 100 pitch, for screw securing end bearing plate (R. III).	2
AM 532-15	Spring for brush (R. VI).	2	DS 532-28c	Armature (R. VI).	1	2.389-S	Washer, shakeproof, 9.5 x 16.5, for screw securing dynamo (R. VI).	2
AM 532-19c	Brush, positive and negative (R. VI).	2	DS 532-32a	Belt adjuster.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch, securing belt adjuster to water pump and dynamo (R. III).	2
AM 532-94	Assembling rod, 6 x 173, for end bearing plate (R. VI).	2	DS 532-34d	Pulley (R. VI).	1	2.514-S	Washer, shakeproof, 7.3 x 12, for nut securing belt adjuster (R. VI).	2
DS 532-0u	<i>Dynamo complete, 103 mm diameter (7.256-G) (R. VI). Until June 1964. Replaced by DS 532-0w; order in addition: 1-DS 511-22.</i>	1	DS 532-85	Washer, 17.2 x 26 x 1, for pulley adjustment.	As nec.	2.813-S	Washer, shakeproof, 16.5 x 26 for nut securing pulley (R. VI).	1
<u>DS 532-0w</u>	Dynamo complete, with terminals (7.314-G). (R. VI). Since June 1964.	1	DS 532-85a	Washer, 17.2 x 26 x 0.5, for pulley adjustment.	As nec.	4.154-S	Woodruff key, 4.6 x 5 x 16 for pulley (R. VI).	1
DS 532-03d	End bearing plate, commutator end, with terminals (R. VI). Since June 1964.	1	DM 535-1d	Regulator "Ducellier" 12 volts (8243) (R. VI).	1	615.025	Nut, 16 x 125, for securing pulley (R. III).	1
DS 532-07a	End bearing plate, driving end (R. VI).	1	DS 535-1d	Regulator, Paris-Rhone, 12 volts, (YT.2.113) (R. VI). Since September 1962.	1			
DS 532-4c	Field coils (set) (R. VI). Until June 1964.	1	DM 535-89	Rubber buffer for regulator.	1			
			126-S 30	<i>Screw, round head, pointed, 5 diameter x 18 long, securing regulator (R. III). Replaced by 2.250-S 30.</i>	2			

Dynamo

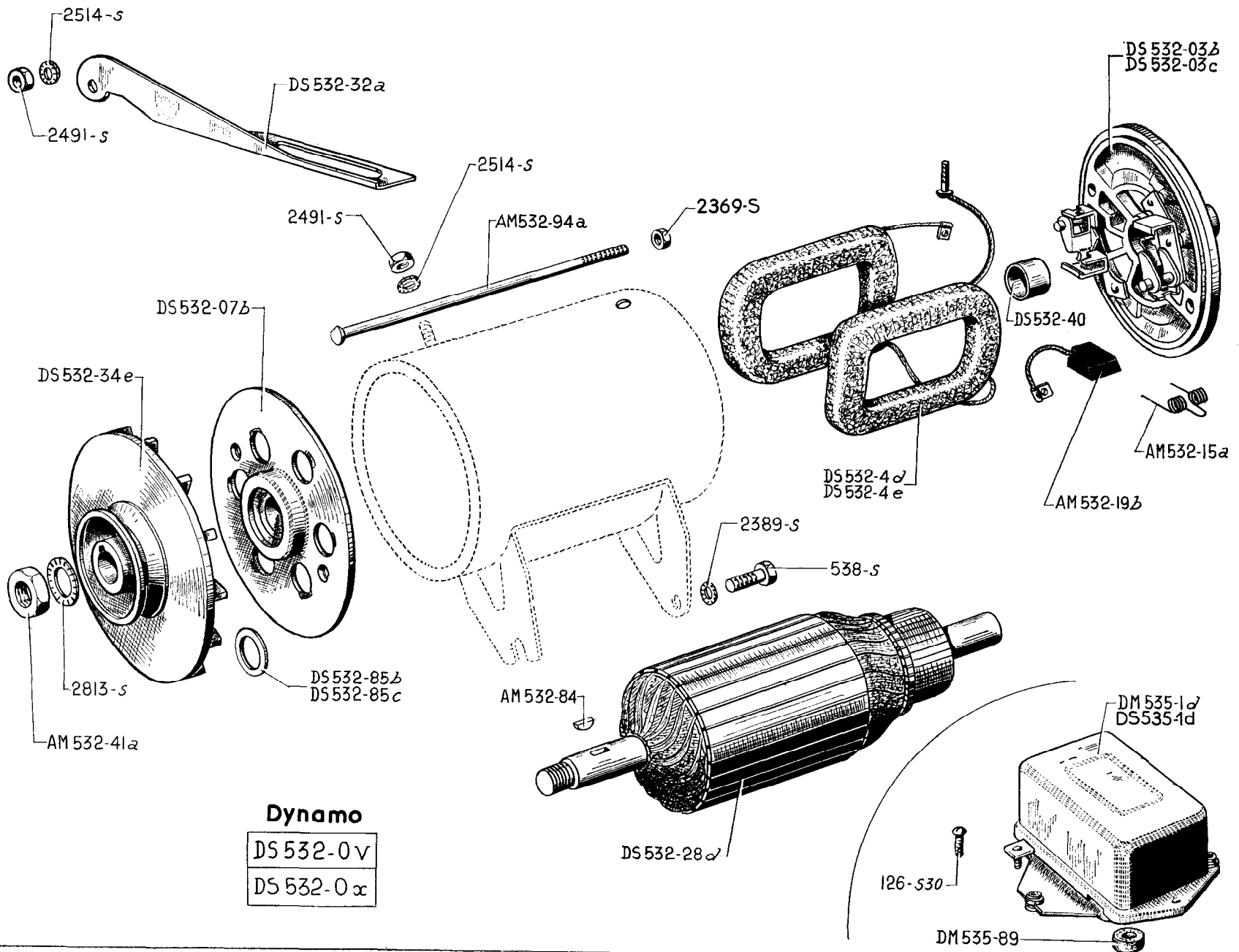
DF 532-0a

DM 532-0c

DM 532-0g



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until October 1961</b>							
DF 532-0a	Dynamo complete, 12 volts (R. VI). Since September 1960.	1	DS 532-36a	Plate securing bearing (R. VI).	1	DM 535-98a	<i>Inclined bracket for regulator, 6 volts. April 1960 - September 1960. No longer supplied.</i>	1
DM 532-0c	Dynamo complete, 6 volts (R. VI). Until April 1960.	1	DS 532-85	Washer, 26 x 17.2 x 1, for pulley adjustment. Since September 1960.	As nec.	126-S 30	<i>Screw, round head, pointed, 5 dia- meter x 18 long, securing regulator (R. III). Replaced by 2. 250-S 30.</i>	3
DM 532-0g	<i>Dynamo complete, 6 volts with shortened cables (assembly with inclined regulator support) (R. VI). April 1960 - September 1960. No longer supplied.</i>	1	DS 532-85a	Washer, 26 x 17.2 x 0.5, for pulley adjustment. Since September 1960.	As nec.	538-S	Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III).	2
DF 532-03	Bearing end plate, brush gear end (R. VI).	1	DS 532-87a	<i>Plate retaining harness (R. VI). No longer supplied.</i>	1	2.389-S	Washer, shakeproof, 9.5 x 16.5, for screw securing dynamo (R. VI).	2
DM 532-07	Bearing end plate complete with bearing, driving end (R. VI).	1	DS 532-88a	<i>Bracket for harness (R. VI). No longer supplied.</i>	1	2.491-S	Nut, hex., 7 diameter x 100 pitch, tightening belt adjuster on water pump and dynamo (R. III).	2
DM 532-1a	<i>Casing only (R. VI). No longer supplied.</i>	1	DS 532-89a	<i>Wiring harness for dynamo (R. VI). Until April 1960. No longer supplied.</i>	1	2.497-S	Nut, hex., 12 diameter x 175 pitch, for tightening pulley (R. III).	1
DF 532-4	<i>Field coils, 12 volts (R. VI). Since September 1960. No longer supplied.</i>	1	DF 532-94	<i>Rod for assembling end bearing plates (R. VI). Since September 1960. No longer supplied.</i>	2	2.514-S	Washer, shakeproof, 7.3 x 12, for nut securing belt adjuster (R. VI).	2
DS 532-4a	<i>Field coils, 6 volts (set of 2) (R. VI). Until September 1960. No longer supplied.</i>	1	DS 532-94a	Rod for assembling end bearing plates (R. VI). Until September 1960.	2	2.694-S	Washer, shakeproof, 12.5 x 22, for pulley nut (R. VI).	1
DF 532-15	Spring for brush (R. VI). Since September 1960.	2	DM 535-1d	Regulator "Ducellier" 12 volts (R. VI). Since September 1960.	1	4.154-S	Woodruff key, 4 x 6.5 x 16, for pulley (R. VI).	1
DF 532-28	Armature 12 volts (R. VI). Since September 1960.	1	DS 535-1a	Regulator "Ducellier" 6 volts (8184 A) (R. VI). Until September 1960.	1	89.500	Bearing, 17 x 40 x 12 (R. VI).	1
DS 532-28a	Armature 6 volts (R. VI). Until September 1960.	1	DS 535-1b	<i>Regulator, 6 volts, S.N.A. (R. VI). Until September 1960. Replaced by: DS 535-1a.</i>	1	615.711	Nut clip for 5 mm diameter screw securing regulator (R. VI).	3
DS 532-32	<i>Belt adjuster. Replaced by: DS 532-32a.</i>	1	DM 535-89	Rubber buffer for regulator. Since September 1960.	1	702.295	Spring for brush (R. VI).	2
DM 532-34a	Pulley (R. VI).	1	D 535-98	Bracket securing regulator. Until April 1960.	1	702.301	Brush holder (R. VI).	2
						702.328	Output and earth brush (R. VI).	2



**Dynamo**

DS 532-0v
DS 532-0x

230-PARIS-RHONE DYNAMO-12 VOLTS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since October 1961</b>							
AM 532-15a	Spring for brush (R. VI).	2	DS 532-03c	End bearing plate, commutator end, with terminals (R. VI). Since December 1963. Replaced by AM 532-03b.	1	DM 535-1d	Regulator "Ducellier", 12 volts (8243) (R. VI).	1
AM 532-19b	Brush, positive and negative (R. VI).	2	DS 532-07b	End bearing plate, driving end with bearing (R. VI).	1	DS 535-1d	Regulator, Paris-Rhone, 12 volts, (YT. 2.113) (R. VI). Since September 1962.	1
AM 532-41a	Nut, hex., 15 diameter x 150 pitch, securing pulley (R. VI).	1	DS 453-4d	Field coils (set) with harness, (R. VI). Until December 1963.	1	DM 535-89	Rubber buffer for regulator.	1
AM 532-84	Key securing pulley (R. VI).	1	DS 532-4e	Field coils, without harness (set) (R. VI). Since December 1963.	1	126-S 30	Screw, round head, pointed, regulator (R. III). Replaced by 2.250-S 30.	2
AM 532-94a	Spindle for assembling bearing end plates (R. VI).	2	DS 532-28d	Armature (R. VI).	1	538-S	Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III).	2
DS 532-0v	Dynamo complete, 103 mm diameter (G 10 C 10) (R. VI). Until December 1963. Replaced by: DS 532-0x; order in addition: 1-DS 511-22.	1	DS 532-32a	Belt adjuster.	1	2.369-S	Nut, hex., 6 diameter x 100 pitch, for rods assembling bearing end plate (R. III).	2
DS 532-0x	Dynamo complete, with terminals, (G10 C31) (R. VI). Since December 1963. Replaced by DS 532-09b.	1	DS 532-34e	Pulley (R. VI).	1	2.389-S	Washer, shakeproof, 9.5 x 16.5, for screw securing dynamo (R. VI).	2
DS 532-03b	End bearing plate, brush gear end (R. VI). Until December 1963.	1	DS 532-40	Bearing, for bearing end plate, brush gear end (R. VI).	1	2.491-S	Nut, hex., 7 diameter x 100 pitch, securing belt adjuster on water pump and dynamo (R. III).	2
			DS 532-85b	Washer, 15.2 x 23 x 1, for pulley adjustment.	As nec.	2.813-S	Washer, shakeproof, 16.5 x 26, for nut securing pulley (R. VI).	1
			DS 532-85c	Washer, 15.2 x 23 x 0.05, for pulley adjustment.	As nec.			

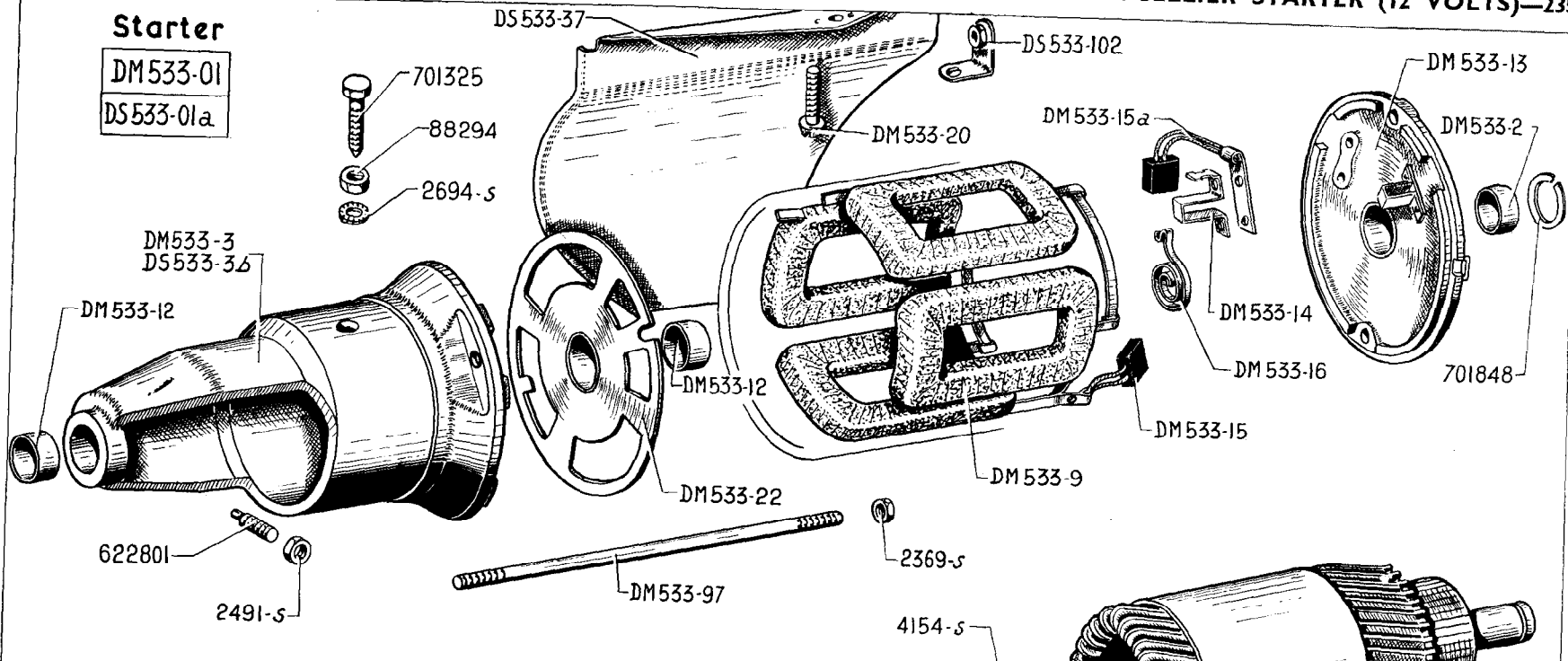


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Until September 1960</b>								
DM 524-01a	Solenoid switch "Gelbon" with 20 <sup>2</sup> mm starter cable (R. VI). Replaces solenoid switch with 40 <sup>2</sup> mm cable; order in addition: 2-DM 524-98a.	1	4.154-S	Woodruff key, 4 x 6.5 x 16 for starter drive (R. VI).	1	701.830	Starter drive complete (R. VI).	1
DM 524-98	Clamp retaining solenoid switch with 40 <sup>2</sup> mm cable. Until February 1959.	2	88.294	Nut, hex. 12 diameter 150 pitch securing starter on engine (R. II).	1	701.831	Grub screw with dowel 6 mm diameter for locking driving sleeve (R. VI).	1
DM 524-98a	Clamp retaining solenoid switch with 20 <sup>2</sup> mm cable. Since February 1959.	2	622.801	Grub, screw, 7 diameter 20 long for starter reaction (R. III).	2	<b>BENDIX STARTER DRIVE WITH DAMPER</b>		
D 533-01a	<i>Starter motor complete (R. VI). (6003A). Replaced by: D 533-01b.</i>	1	701.325	Screw, hex. head 12 diameter 150 pitch securing starter on engine, 42 mm long under head (R. III).	1	DS 533-6	Spring for pinion (R. VI). Since September 1957.	1
D 533-1	Starter gear ring (93 teeth 272 mm diameter).	1	701.836	Intermediate bearing plate (R. VI).	1	D 533-21b	Starter drive complete (R. VI).	1
DS 533-3	Bearing end plate, driving end (R. VI).	1	701.842	Spring for brush (R. VI).	2	DS 533-24	Threaded sleeve, only, (R. VI).	1
DS 533-9	<i>Field coils (set of 4) (R. VI). No longer supplied.</i>	1	701.843	Brush holder (R. VI).	2	DS 533-25	Driving spring (R. VI).	1
DS 533-11	Armature (R. VI).	1	701.845	Bush 16 x 19 x 14 for bearing end plate, driving end (R. VI).	1	DS 533-26	Pinion (R. VI).	1
DS 533-13	Bearing end plate, brush gear end, complete (R. VI).	1	701.846	Bush 16.2 x 19 x 15 for bearing end plates, brush gear end and intermediate (R. VI).	2	DS 533-28	Driving sleeve (R. VI).	1
DS 533-15	Brush, positive (R. VI).	1	701.848	Circlip (R. VI).	1	DS 533-85	Washer 16 x 21 x 0.3 for damper bush (R. VI).	1
DS 533-15a	Brush, negative (R. VI).	1	701.849	Thrust washer, brush gear end (R. VI).	AS NEC	DS 533-88	Thrust nut for pinion return spring (R. VI). Since September 1957.	1
DS 533-20	Terminal, only (R. VI).	1	702.320	Assembling rod for end plates (R. VI).	1	DS 533-89	Distance washer for pinion spring (R. VI). Since September 1957.	1
131-S	Screw, round head, 5 diameter 30 long for clamp securing starter solenoid switch (R. III).	1	<b>BENADA STARTER DRIVE</b>			DS 533-90	Lock plate for screws locking driving sleeve and threaded sleeve (R. VI).	2
2.319-S	Nut, hex. 5 diameter 75 pitch for screw securing solenoid switch clamp (R. III).	1	701.798	<i>Threaded sleeve, only, (R. VI). No longer supplied.</i>	1	DS 533-91	Rubber bush 16 x 26.5 x 10.5 for damper (R. VI).	1
2.369-S	Nut, hex. 6 diameter 100 pitch securing bearing end plates (R. III).	2	701.799	Pinion (R. VI).	1	701.226	Screw, hex. head 9.5 x 16 for threaded sleeve (R. VI).	1
2.491-S	Nut, hex. 7 diameter 100 pitch for starter reaction screws (R. III).	2	701.800	Spring for pinion (R. VI).	1	701.316	<i>Spacing washer (R. VI). Until September 1957. No longer supplied.</i>	1
2.694-S	Washer, shakeproof, 12.5 x 22 for nut securing starter on engine (R. VI).	1	701.801	<i>Thrust ring for pinion (R. VI). No longer supplied.</i>	1	701.828	Spring for pinion (R. VI). Until September 1957.	1
			701.802	<i>Circlip for thrust ring (R. VI). No longer supplied.</i>		701.829	Screw, hex. head 9.5 diameter 20 long with 6 mm dowel for driving sleeve (R. VI).	1
			701.804	Driving sleeve (R. VI).	1			
			701.805	Driving spring (R. VI).	1			
			701.806	<i>Circlip securing driving sleeve (R. VI) No longer supplied.</i>	1			

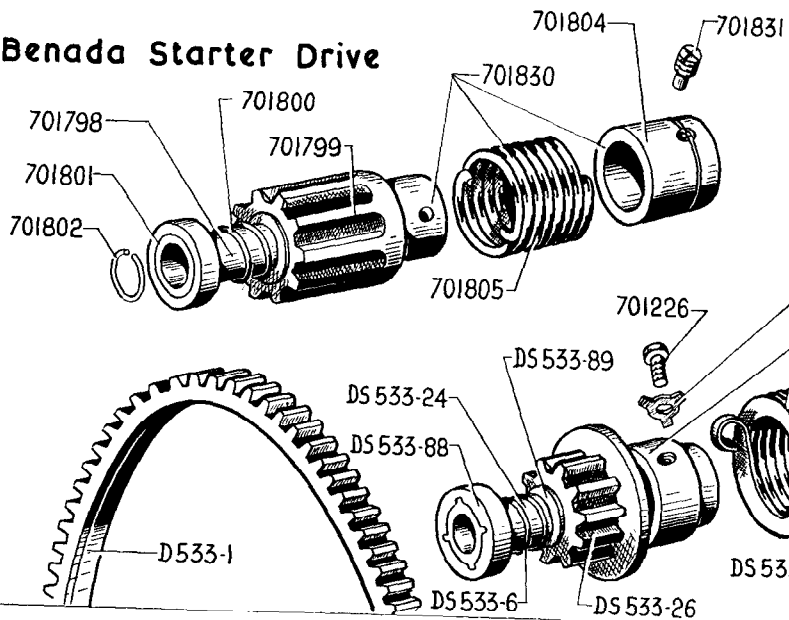


**Starter**

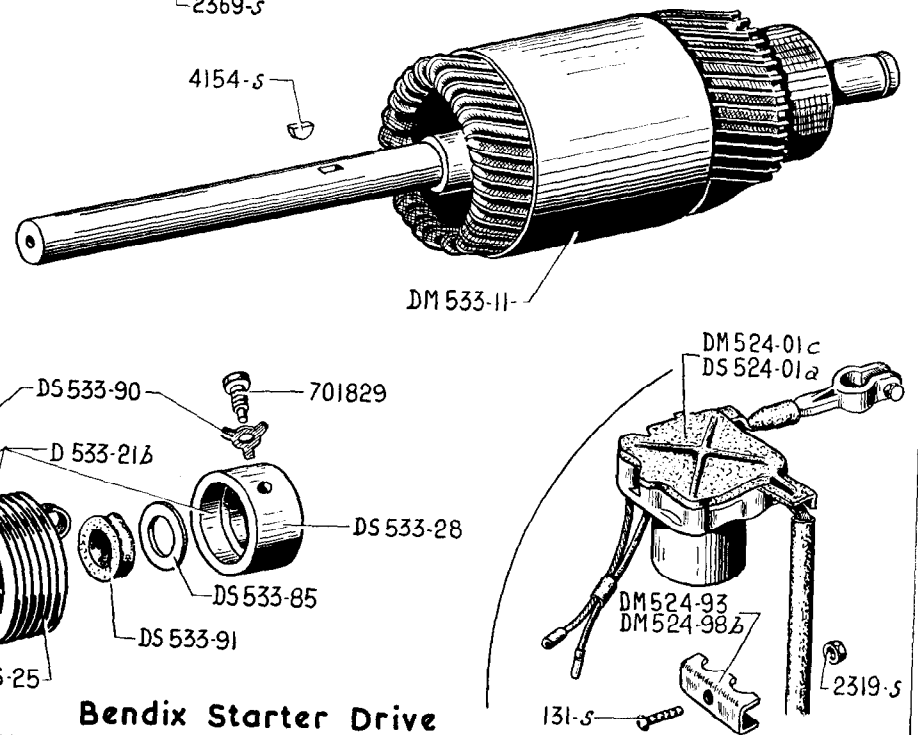
DM533-01  
DS533-01a



**Benada Starter Drive**



**Bendix Starter Drive**

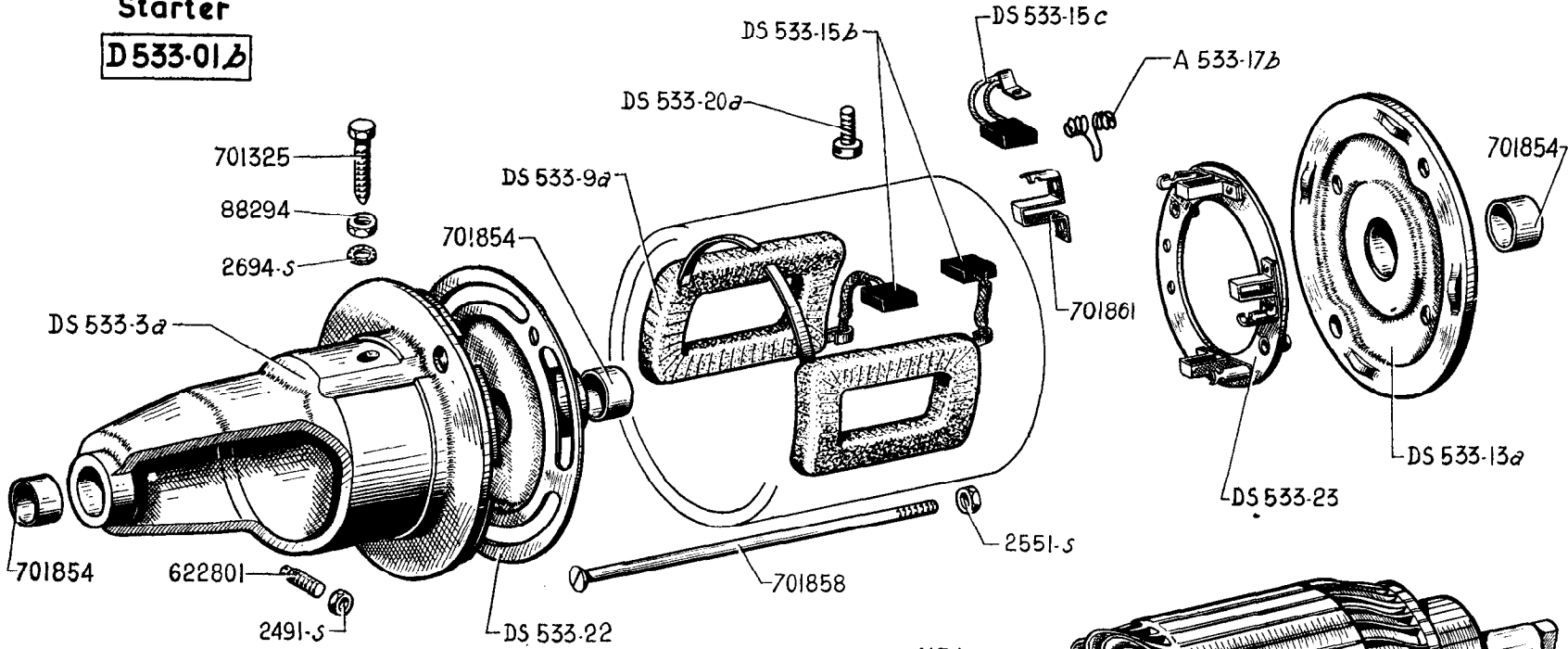


234—DUCELLIER STARTER—12 VOLTS

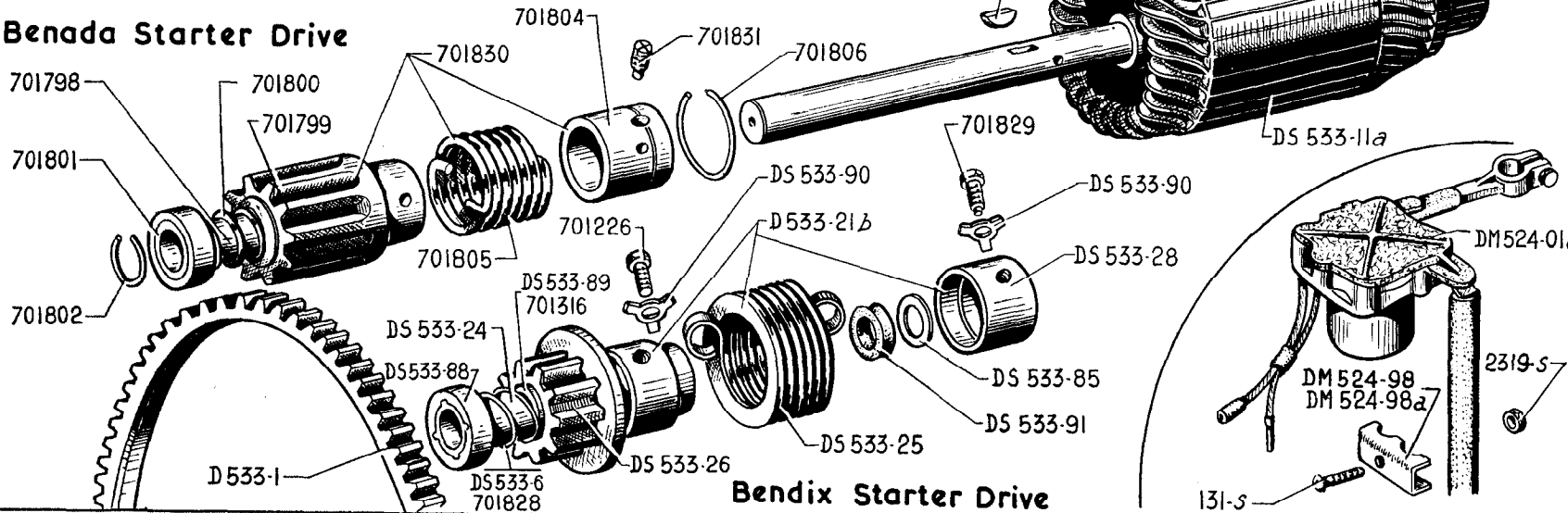
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>ALL TYPES Since September 1960</b>							
DM 524-01c	Solenoid switch "Gelbon" 12 volts, for starter (R. VI). Until September 1962.	1	DM 533-16	Spring for brush (R. VI).	2	701.801	<i>Thrust ring for pinion (R. VI). No longer supplied.</i>	1
DS 524-01a	Solenoid switch "Gelbon" 12 volts (R. VI). Since September 1962.	1	DM 533-20	Terminal, only (R. VI).	1	701.802	<i>Circlip for thrust ring (R. VI). No longer supplied.</i>	1
DM 524-93	Clamp, with welded screw, securing solenoid switch. Since August 1961.	1	DM 533-22	Bearing plate, intermediate (R. VI).	1	701.804	Driving sleeve (R. VI).	1
DM 524-98b	Clamp, retaining solenoid switch. Until August 1961. Since August 1961.	2	DS 533-37	Shield for starter. Since September 1962.	1	701.805	Driving spring (R. VI).	1
DM 533-01	Starter complete (6.087-A). (R. VI). Until September 1962.	1	DM 533-97	Assembling rod (R. VI).	2	701.830	Starter drive complete (R. VI).	1
DS 533-01a	Starter complete (6.133). (R. VI). Since September 1962.	1	DS 533-102	Bracket with welded nut securing shield for starter. Since September 1962.	1	701.831	Grub screw with 6 mm dowel for driving sleeve (R. VI).	1
D 533-1	Starter gear ring (93 teeth, 272 mm diameter).	1	131-S	Screw, round head, 5 diameter 30 long securing clamp for solenoid switch (R. III).	1	<b>BENDIX STARTER DRIVE WITH DAMPER</b>		
DM 533-2	Bush for bearing end plate, 12 x 15 x 15, brush gear end (R. VI).	1	2.319-S	Nut, hex. 5 diameter 75 pitch for screw securing clamp for solenoid switch (R. III).	1	DS 533-6	Spring for pinion (R. VI).	1
DM 533-3	Bearing end plate, driving end (R. VI). Until September 1962.	1	2.369-S	Nut, hex. 6 diameter 100 pitch securing bearing end plates (R. III)	2	D 533-21b	Starter drive complete (R. VI).	1
DS 533-3b	Bearing end plate, driving end, (R. VI). Since September 1962.	1	2.491-S	Nut, hex. 7 diameter 100 pitch for starter reaction screws (R. III).	2	DS 533-24	Threaded sleeve, only (R. VI).	1
DM 533-9	Field coils (set of 4) (R. VI).	1	2.694-S	Washer, shakeproof, 12.6 x 22 for nuts securing starter on engine (R. VI).	1	DS 533-25	Driving spring (R. VI).	1
DM 533-11	Armature (R. VI).	1	4.154-S	Woodruff key 4 x 6.5 x 16 for starter drive	1	DS 533-26	Pinion (R. VI).	1
DM 533-12	Bush for bearing end plates, 16 x 19 x 12, driving end and intermediate (R. VI).	2	88.294	Nut, hex. 12 diameter 150 pitch securing starter motor on engine (R. II).	1	DS 533-28	Driving sleeve (R. VI).	1
DM 533-13	Bearing end plate complete, brush gear end (R. VI).	1	622.801	Grub screws, 7 diameter 20 long for starter reaction (R. III).	2	DS 533-85	Washers 16 x 21 x 0.3 for damper bush (R. VI).	1
DM 533-14	Brush holder (R. VI).	2	701.325	Screw, hex. head 12 diameter 150 pitch securing starter on engine, length under head 42 mm (R. III).	1	DS 533-88	Thrust ring for pinion return spring (R. VI).	1
DM 533-15	Brush, positive (R. VI).	1	701.848	Circlip (R. VI).	1	DS 533-89	Distance washer for pinion spring (R. VI).	1
DM 533-15a	Brush, negative (R. VI).	1	701.798	<i>Threaded sleeve, only (R. VI). No longer supplied.</i>	1	DS 533-90	Lock plate for screw for driving sleeve and threaded sleeve (R. VI).	2
			701.799	Pinion (R. VI).	1	DS 533-91	Rubber bush 16 x 26.5 x 10.5 for damper (R. VI).	1
			701.800	Spring for pinion (R. VI).	1	701.226	Screw, hex. head 9.5 x 16 for threaded sleeve (R. VI).	1
						701.829	Screw, hex. head 9.5 x 20 with 6 mm dowel for driving sleeve (R. VI).	1

**Starter**

**D 533-01 b**



**Benada Starter Drive**

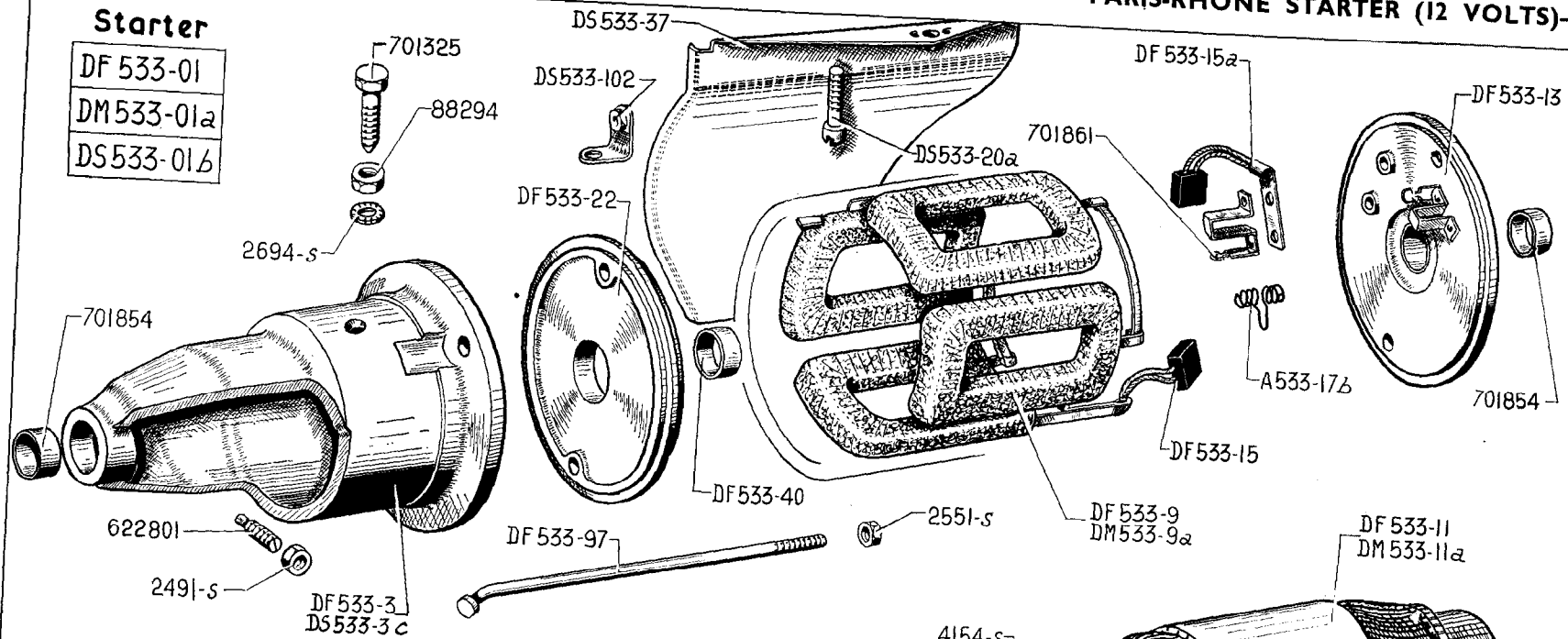


**Bendix Starter Drive**

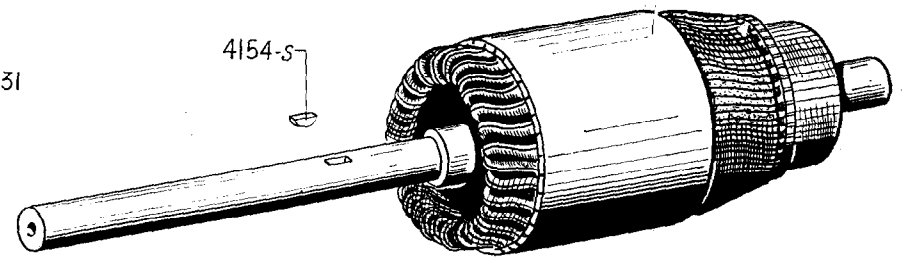
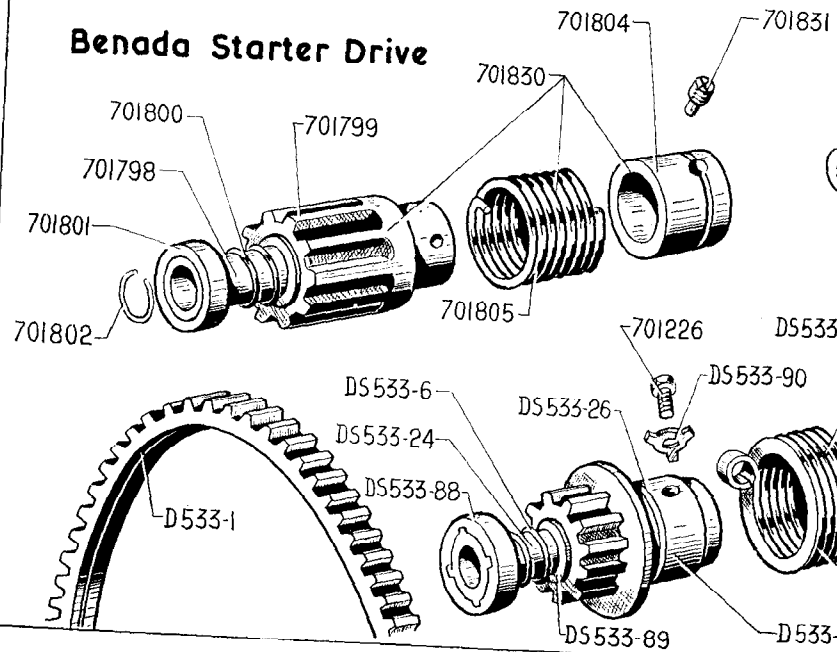
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until September 1960</b>						<b>BENDIX STARTER DRIVE WITH DAMPER</b>	
A 533-17b	Spring for brush (R. VI).	4	2.491-S	Nut, hex., 7 diameter x 100 pitch, for starter reaction screws (R. III).	2	DS 533-6	Spring for pinion (R. VI). Since September 1957.	1
DM 524-01a	Solenoid switch "Gelbon" with 20 mm <sup>2</sup> cable (R. VI). Replaces solenoid switch with 40 mm <sup>2</sup> cable; order in addition: 2-DM 524-98a.	1	2.551-S	Nut, hex., 8 diameter x 125 pitch, securing bearing end plates (R. III).	2	D 533-21b	Starter drive complete (R. VI).	1
DM 524-98	Clamp retaining solenoid switch with 40 mm <sup>2</sup> cable. Until February 1959.	2	2.694-S	Washer, shakeproof, 12.5 x 22, for nut securing starter on engine (R. VI).	1	DS 533-24	Threaded sleeve only (R. VI).	1
DM 524-98a	Clamp retaining solenoid switch with 20 mm <sup>2</sup> cable. Since February 1959.	2	4.154-S	Woodruff key, 4 x 6.5 x 16, for starter drive (R. VI).	1	DS 533-25	Driving spring (R. VI).	1
D 533-01b	Starter complete (D 11 B 42). (R. VI).	1	88.294	Nut, hex., 12 diameter x 150 pitch, securing starter on engine (R. II).	1	DS 533-26	Pinion (R. VI).	1
D 533-1	Starter gear ring (93 teeth), 272 mm diameter.	1	622.801	Grub screw, 7 diameter x 20 long, for starter reaction (R. III).	2	DS 533-28	Driving sleeve (R. VI).	1
DS 533-3a	Bearing end plate, driving end (R. VI).	1	701.325	Screw, hex. head, 12 diameter x 150 pitch, securing starter on engine, length under head 42 mm. (R. III).	1	DS 533-85	Washers, 16 x 21 x 0.3, for damper bush (R. VI).	1
DS 533-9a	<i>Field coils (set of 2) (R. VI). No longer supplied.</i>	1	701.854	Bush for bearing end plates (R. VI).	3	DS 533-88	Thrust ring for pinion return spring (R. VI). Since September 1957.	1
DS 533-11a	Armature (R. VI).	1	701.858	Rod, 8 diameter x 175 long, for assembling bearing end plates (R. VI).	2	DS 533-89	Distance washer for engine spring (R. VI). Since September 1957.	1
DS 533-13a	<i>Bearing end plate only, brush gear end (R. VI). No longer supplied.</i>	1	701.861	Brush holder (R. VI).	4	DS 533-90	Lockplate for screw securing driving sleeve and threaded sleeve (R. VI).	2
DS 533-15b	Brush, positive (R. VI).	2		<b>BENADA STARTER DRIVE</b>		DS 533-91	Rubber bush, 16 x 26.5 x 10.5, for damper (R. VI).	1
DS 533-15c	<i>Brush, negative (R. VI). Replaced by: A 533-15m.</i>	2	701.798	<i>Threaded sleeve only (R. VI). No longer supplied.</i>	1	701.226	Screw, hex. head, 9.5 x 16, for threaded sleeve (R. VI).	1
DS 533-20a	Terminal only (R. VI).	1	701.799	Pinion (R. VI).	1	701.316	<i>Distance bush (R. VI). Until September 1957. No longer supplied.</i>	1
DS 533-22	Bearing plate, intermediate (R. VI).	1	701.800	Spring for pinion (R. VI).	1	701.828	Spring for pinion (R. VI). Until September 1957.	1
DS 533-23	Brush holder ring, with brush and spring (R. VI).	1	701.801	<i>Thrust ring for pinion (R. VI). No longer supplied.</i>	1	701.829	Screw, hex. head, 9.5 x 20 mm with 6 mm dowel for driving sleeve (R. VI).	1
131-S	Screw, round head, 5 diameter x 30 long, securing clamp for solenoid switch (R. III).	1	701.802	<i>Circlip for thrust ring (R. VI). No longer supplied.</i>	1			
2.319-S	Nut, hex., 5 diameter x 75 pitch, for screws securing solenoid switch clamp (R. III).	1	701.804	Driving sleeve (R. VI).	1			
			701.805	Driving spring (R. VI).	1			
			701.806	<i>Circlip for driving sleeve (R. VI). No longer supplied.</i>	1			
			701.830	Starter drive complete (R. VI).	1			
			701.831	Grub screw with dowels, 6 mm diameter for locking driving sleeve (R. VI).	1			

**Starter**

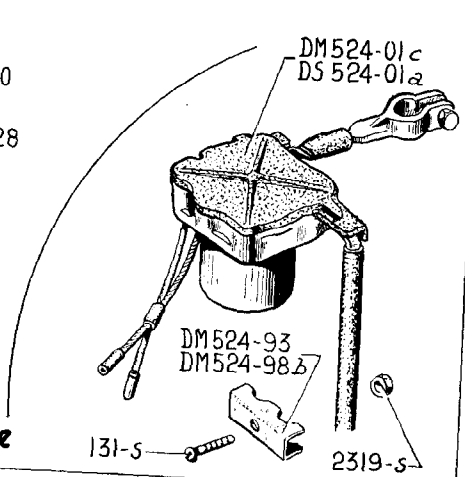
- DF 533-01
- DM533-01a
- DS533-01b



**Benada Starter Drive**



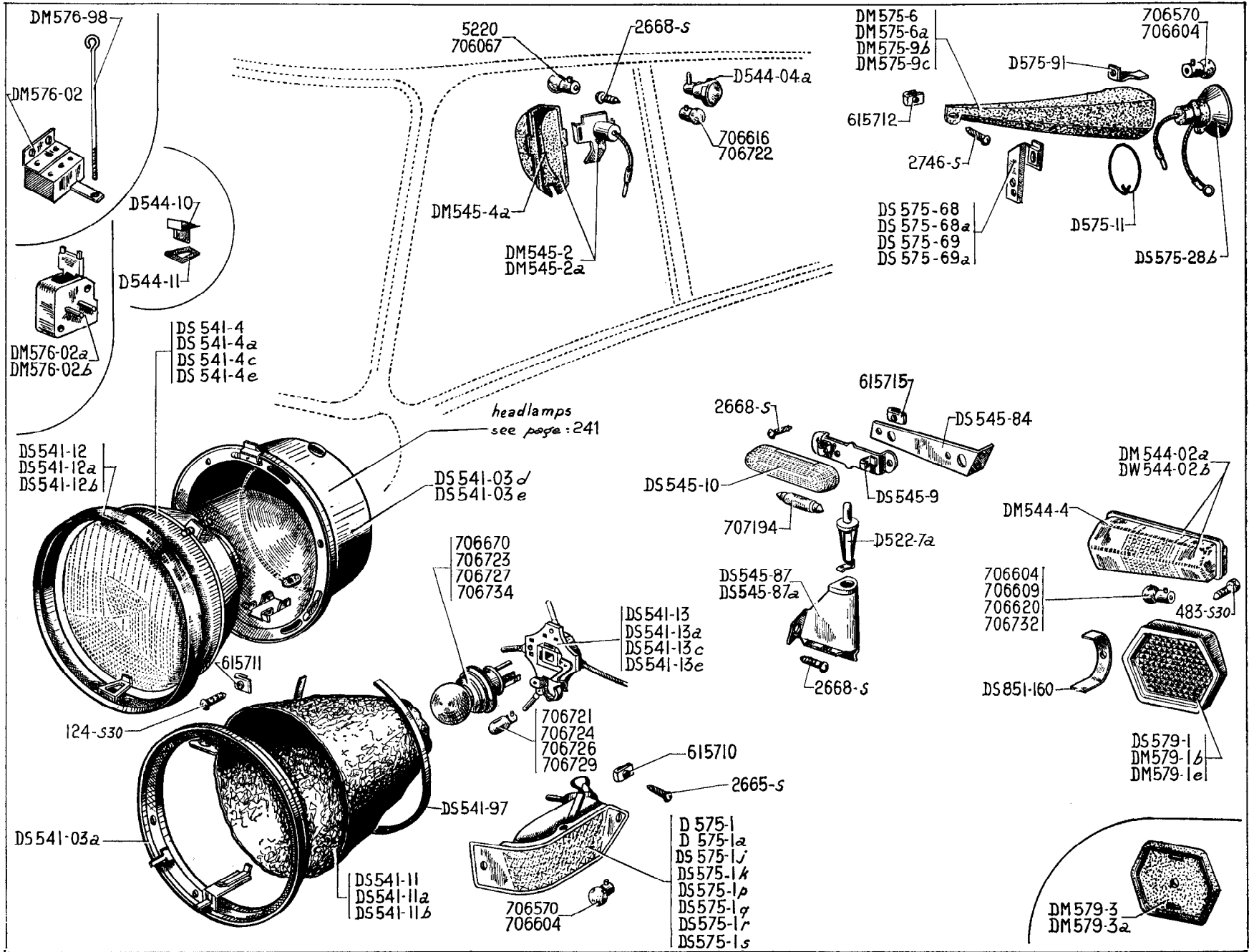
**Bendix Starter Drive**



238-PARIS-RHONE STARTER-12 VOLTS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1960</b>							
A 533-17b	Spring for brush (R. VI).	4	DF 533-22	Bearing plate intermediate (R. VI).	1	701. 798	<b>BENADA STARTER DRIVE</b> <i>Threaded sleeve only (R. VI).</i> <i>No longer supplied.</i>	1
DM 524-01c	Solenoid switch "Gelbon" 12 volts (R. VI). Until September 1962.	1	DS 533-37	Shield for starter. Since September 1962.	1	701. 799	Pinion (R. VI).	1
DS 524-01a	Solenoid switch "Gelbon" 12 volts (R. VI). Since September 1962.	1	DF 533-40	Bush, 16 x 20 x 16, for intermediate bearing plate (R. VI).	1	701. 800	Spring for pinion (R. VI).	1
DM 524-93	Clamp with welded screw securing solenoid switch. Since August 1961.	1	DF 533-97	Rod for assembling bearing end plates (R. VI). Replaced by DX 533-97c.	2	701. 801	Thrust ring for pinion (R. VI). <i>No longer supplied.</i>	1
DM 524-98b	Clamp retaining solenoid switch. Until August 1961. Since August 1961.	2	DS 533-102	Support with welded nut for shield for starter. Since September 1962.	1	701. 802	Circlip for thrust ring (R. VI). <i>No longer supplied.</i>	1
DF 533-01	Starter complete (R. VI). Until January 1962. Replaced by: DM 533-01a.	1	131-S	Screw, round head, 5 diameter x 30 long, securing clamp for solenoid switch (R. III).	1	701. 804	Driving sleeve (R. VI).	1
DM 533-01a	Starter complete (R. VI). January 1962 - September 1962.	1	2. 319-S	Nut, hex., 5 diameter x 75 pitch, for screw securing solenoid switch clamp (R. III).	1	701. 805	Driving spring (R. VI).	1
DS 533-01b	Starter complete (D 10 B 40) (R. VI). Since September 1962.	1	2. 491-S	Nut, hex., 7 diameter x 100 pitch, for starter reaction screw (R. III).	2	701. 830	Starter drive complete (R. VI).	1
D 533-1	Starter gear ring (93 teeth), 272 mm diameter.	1	2. 551-S	Nut, hex., 8 diameter x 125 pitch, securing bearing end plates (R. III).	2	701. 831	Grub screw with 6 mm dowel locking driving sleeve (R. VI).	1
DF 533-3	Bearing end plate, driving end (R. VI). Until September 1962.	1	2. 694-S	Washer, shakeproof, 12.5 x 22, for nut securing starter on engine (R. VI).	1		<b>BENDIX STARTER DRIVE WITH DAMPER</b>	
DS 533-3c	Plate for securing starter motor, driving end (R. VI). Since September 1962.	1	4. 154-S	Woodruff key, 4 x 6.5 x 16, for starter drive (R. VI).	1	DS 533-6	Spring for pinion (R. VI).	1
DF 533-9	Field coils (R. VI). Until January 1962.	1	88. 294	Nut, hex., 12 diameter x 150 pitch securing starter on engine (R. II).	1	D 533-21b	Starter drive complete (R. VI).	1
DM 533-9a	Field coils (R. VI). Since January 1962.	1	622. 801	Grub screw, 7 diameter x 20 long, for starter reaction (R. III).	2	DS 533-24	Threaded sleeve only (R. VI).	1
DF 533-11	Armature (R. VI). Until January 1962.	1	701. 325	Screw, hex. head, 12 diameter x 150 long, securing starter on engine, length under head 42 mm (R. III).	1	DS 533-25	Driving spring (R. VI).	1
DM 533-11a	Armature (R. VI). Since January 1962.	1	701. 854	Bush for bearing end plates, driving end and brush gear end (R. VI).	2	DS 533-26	Pinion (R. VI).	1
DF 533-13	Bearing end plate, brush gear end (R. VI).	1	701. 861	Brush holder (R. VI).	4	DS 533-28	Driving sleeve (R. VI).	1
DF 533-15	Brush, positive (R. VI).	2				DS 533-85	Washer, 16 x 21 x 0.3 for damper bush (R. VI).	1
DF 533-15a	Brush, negative (R. VI).	2				DS 533-88	Thrust ring for pinion return spring (R. VI).	1
DS 533-20a	Terminal only (R. VI).	1				DS 533-89	Distance washer for pinion spring (R. VI).	1
						DS 533-90	Lockplate for screw securing driving sleeve and threaded sleeve (R. VI).	2
						DS 533-91	Rubber bush, 16 x 26.5 x 10.5, for damper (R. VI).	1
						701. 226	Screw, hex. head, 9.5 x 16, for threaded sleeve (R. VI).	1
						701. 829	Screw, hex. head, 9.5 x 20 with 6 mm dowel for driving sleeve (R. VI).	1

240—HEADLAMPS—LIGHTING—DIRECTION INDICATORS—REAR LIGHTS—STOP LIGHT (EXCEPT U.S.A.)



HEADLAMPS (SECTION VI) EXCEPT U.S.A.—241

MAKE of headlamp	EXTERNAL diameter of headlamp	SHAPE of glass	DIAMETER of glass	NUMBER of headlamp	NUMBER of glass	NUMBER of rim	REMARKS
CIBIE	226	Convex	183	DS 541-1a	DS 541-4 (optic assembly)	DS 541-12 <i>Replaced by DX 541-12</i>	Until April 1961.
CIBIE	226	Convex	183	DS 541-1m	DS 541-4e (optic assembly)	DS 541-12 <i>Replaced by DX 541-12</i>	European Standard. ITALY. All Types. Since April 1961. GERMANY. Until January 1964.
CIBIE	226	Convex	183	DS 541-1t	DS 541-4h (optic assembly)	DS 541-12 <i>Replaced by DX 541-12</i>	GERMANY. Since January 1964.
MARCHAL	226	Convex	183	DS 541-1b	DS 541-4a	DS 541-12a	Until April 1961.
MARCHAL	226	Convex	183	DS 541-1k	DS 541-4c (optic assembly)	DS 541-12b	European Standard. Since April 1961. GERMANY. Until January 1964.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 541-03a	Support for Marchal headlamp (R. VI). Until April 1961.	2	DS 541-13c	Connector bulb holder for Marchal headlamp (R. VI). Since April 1961. GERMANY. Until January 1964.	2	615.711	Nut clip for 5 mm diameter screw securing headlamps (R. VI).	12
DS 541-03d	Rim supporting glass for Marchal headlamp (R. VI). Since April 1961.	2	DS 541-13e	Connector for Cibie headlamp (R. VI). ITALY. All Types. Since April 1961. GERMANY. Until January 1964.	2	706.670	Bulb, 6 volts, 36/45 watts, for headlamps (R. VI). Until September 1960.	2
DS 541-03c	Rim supporting glass for Cibie headlamp (R. VI).	2	<u>DS 541-13g</u>	Connector for Cibie bulb holder (R. VI). GERMANY. Since January 1964.	2	706.721	Bulb, 6 volts, 4 watts, 2 contacts, for headlamps (R. VI). Until September 1960.	2
DS 541-11	<i>Rubber dust cover for Cibie headlamp (R. VI). Until September 1962. No longer supplied.</i>	2	DS 541-97	Clip securing cover for Cibie headlamp (R. VI). Until April 1961.	2	706.723	Bulb, 6 volts (R. VI). ITALY. Until September 1960.	2
DS 541-11a	Rubber dust cover for Marchal headlamp (R. VI). Until April 1961.	2	D 544-10	Red tell-tale light for headlamps on front wing (R. VI). Until September 1962.	2	706.724	Bulb, 6 volts (R. VI). ITALY. Until September 1960.	2
DS 541-11b	<i>Rubber dust cover for Cibie headlamp (R. VI). ITALY. All Types. April 1961 - September 1962. No longer supplied.</i>	2	D 544-11	Sealing joint for tell-tale on front wing. Until September 1962.	2	706.726	Bulb, 12 volts, 4 watts (R. VI). ITALY. Since September 1960. All Types. Since April 1961.	2
DS 541-13	Bulb holder for Cibie headlamp (R. VI). Until April 1961.	2	124-S 30	<i>Screw, round head, pointed, 5 diameter x 12.5 long, securing headlamp on wing (R. III). Replaced by 2.502-S 30.</i>	12	706.727	Bulb, 12 volts, 45/40 watts, for headlamps (R. VI). ITALY. Since September 1960. All Types. Since April 1961.	2
DS 541-13a	Bulb holder for Marchal headlamp (R. VI). Until April 1961.	2				706.729	Bulb, 12 volts, 4 watts, 2 contacts (R. VI). Until April 1961.	2
						706.734	Bulb, 12 volts, 36/45 watts, for headlamps (R. VI). Until April 1961.	2

The numbers underlined indicate new parts which do not appear on the illustration.



242—HEADLAMPS—LIGHTING—DIRECTION INDICATORS—REAR LIGHT—STOP LIGHT (EXCEPT U.S.A.)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>INTERIOR LIGHTING Until September 1964</b>			<b>REAR BOOT LIGHTING CONFORT Since May 1961</b>					
D 522-7a	Switch on door pillar, length of plunger 18 mm (R. VI). CONFORT. Since May 1961.	2	D 522-7a	Switch for rear boot lighting (R. VI).	1	<u>DS 575-1g</u>	Direction indicator light "Axo" (white) front right-hand, without bulb (R. VI). Since September 1964.	1
DM 545-2	Interior lighting unit on centre pillar (without bulb) (R. VI). CONFORT. Until May 1961.	1	DS 545-9	Lighting unit for rear boot (without bulb) (R. VI).	1	DS 575-1j	Direction indicator light, front, left-hand "Axo" orange and white without bulb (R. VI). ITALY. Since July 1961.	1
DM 545-2a	Interior lighting unit, insulated on centre pillar (without bulb) (R. VI). CONFORT. Since May 1961.	1	DS 545-10	Cover for rear boot lighting unit (R. VI).	1	DS 575-1k	Direction indicator light, front, right-hand "Axo" orange and white without bulb (R. VI). ITALY. Since July 1961.	1
DM 545-4a	<i>Glass for lighting unit (R. VI). Replaced by AM 545-4.</i>	1	DS 545-84	Bracket for rear boot lighting unit.	1	DS 575-1p	Direction indicator light, front, left-hand "Axo" orange without bulb (R. VI). GERMANY. Since July 1961.	1
5. 220	Bulb, 6 volts, 7 watts, 19 mm bulb for lighting (R. VI). Until September 1960.	1	DS 545-87	<i>Bracket for switch for rear boot lighting. Until July 1963. Replaced by DS 545-87a.</i>	1	DS 575-1q	Direction indicator light, front, right-hand "Axo" orange without bulb (R. VI). GERMANY. Since July 1961.	1
2. 668-S	Screw, round head, 3.5 diameter x 10 long, securing lighting unit on centre pillar (R. VI).	2	DS 545-87a	Bracket for switch for boot lighting. Until July 1963.	1	DS 575-1r	Direction indicator light "Seima" (white) front left-hand (R. VI). Since March 1963.	1
706.067	Bulb, 12 volts, 7 watts, 19 mm bulb for lighting (R. VI). TAXI. All Types. Since September 1960.	1	2. 668-S	Screw, round head, 3.5 diameter x 10 long, securing brackets for lighting unit and switch for rear boot.	5	DS 575-1s	Direction indicator light "Seima" (white) front right-hand (R. VI). Since March 1963.	1
<b>INTERIOR LIGHTING Since September 1964</b>			615.715	Nut clips for 3.5 mm diameter screw, securing lighting for rear boot (R. VI).	2	DM 575-6	Housing, left-hand, for rear direction indicator light (R. VI).	1
D 522-7a	Switch on door pillar, length of plunger 18 mm (R. VI).	2	707.194	Bulb, 12 volts, 4 watts, 2 contacts, for rear boot lighting (R. VI).	1	DM 575-6a	Housing, right-hand, for rear direction indicator light (R. VI).	1
DM 545-2b	Interior lighting (1 wire) on centre pillar (without bulb) (R. VI). LUXE.	1	<b>DIRECTION INDICATOR LIGHTS PARKING LIGHTS</b>			DM 575-9b	Direction indicator light, rear, left-hand, orange without bulb (R. VI).	1
DM 545-2c	Interior lighting, insulated (2 wire) on centre pillar (without bulb) (R. VI). CONFORT.	1	D 544-04a	Parking light (without bulb) (R. VI). September 1958 - February 1962.	2	DM 575-9c	Direction indicator light, rear, right-hand, orange without bulb (R. VI).	1
DM 545-4c	Glass for interior light (R. VI).	1	D 575-1	<i>Direction indicator light "Axo" (white), front, left-hand without bulb (R. VI). Until September 1964. Replaced by DS 575-1f.</i>	1	D 575-11	<i>Spring holding reflector plate in rear direction indicator light (R. VI). Until July 1960. No longer supplied.</i>	2
2. 756-S	Screw, round head, 3.5 x 9.5, for securing lighting on centre pillar (R. VI).	2	D 575-1a	<i>Direction indicator light "Axo" (white) front, right-hand without bulb (R. VI). Until September 1964. Replaced by DS 575-1g.</i>	1	DS 575-28b	Reflector with orange glass and support for rear direction indicator light bulb (R. VI).	2
706.604	Bulb, 12 volts, 15 watts, for lighting (R. VI).	1	<u>DS 575-1f</u>	Direction indicator light "Axo" (white) front left-hand, without bulb (R. VI). Since September 1964.	1	DS 575-68	Plate securing rear direction indicator, right-hand, on boot hinge, 65 mm long. Until February 1958.	1
						DS 575-68a	Plate securing direction indicator, right-hand, on hinge of rear boot, 50 mm long. Since February 1958.	1

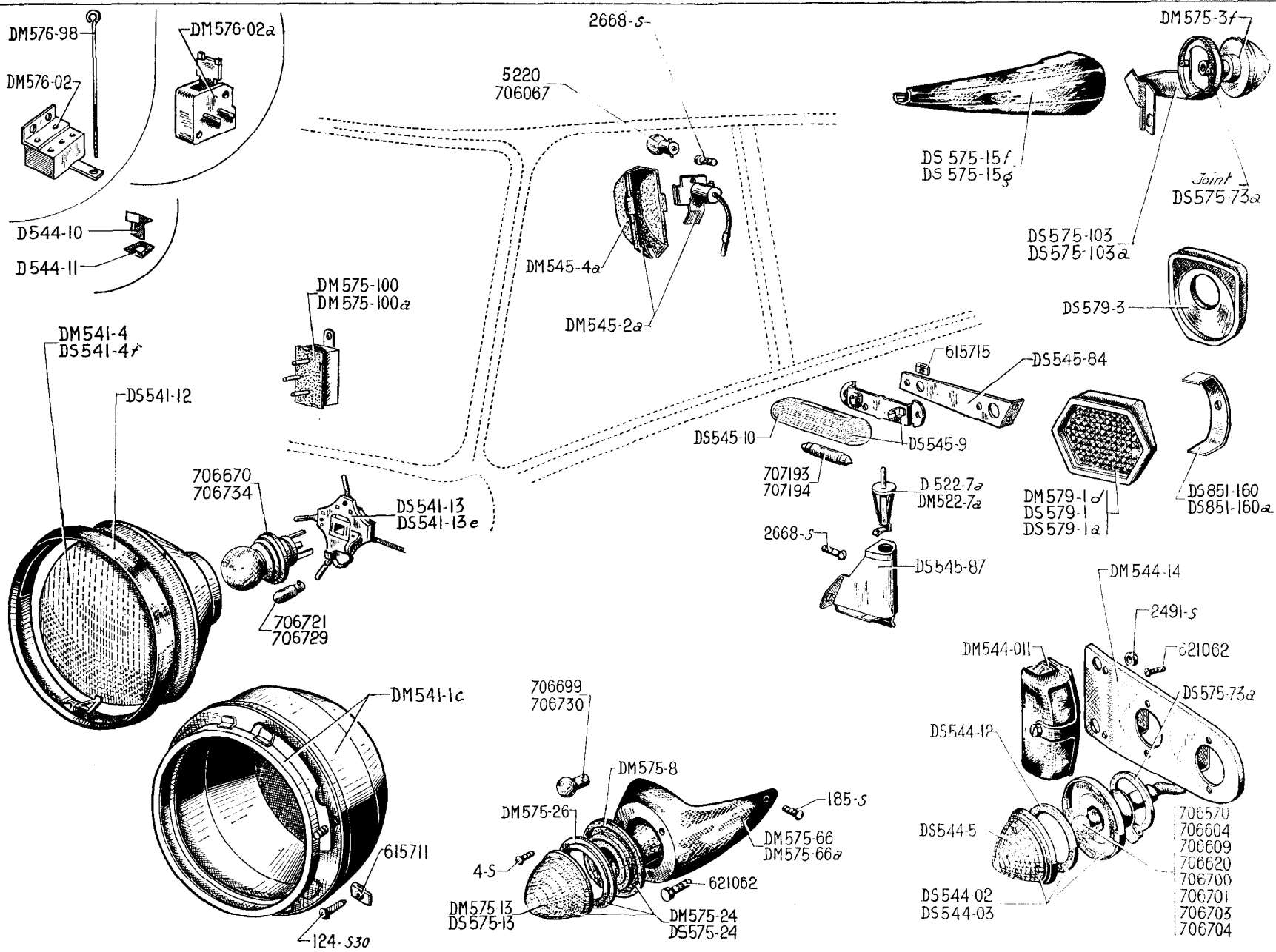
**HEADLAMPS—LIGHTING—DIRECTION INDICATORS—REAR LIGHT—STOP LIGHT (EXCEPT U.S.A.)—245**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 575-69	Plate securing rear direction indicator, left-hand, on boot hinge, 65 mm long. Until February 1958.	1	DM 544-4	Cover for rear lamp (R. VI).	2	DM 576-02a	Switch for stop lamp (R. VI). Left-hand steering.	1
DS 575-69a	Plate securing direction indicator, left-hand, on rear boot hinge, 50 mm long. Since February 1958.	1	<u>DS 544-23</u>	Sealing joint for rear light cover Seima (R. VI).	2	DM 576-02b	Switch for stop lamp (R. VI). Right-hand steering.	1
D 575-91	Spring retaining reflector for rear direction indicator light (R. VI).	2	DM 576-02	Switch for stop lamp (R. VI). Until August 1961.	1	483-S 30	Screw, hex. head, 7 diameter x 15 long, securing rear light (R. III).	4
2.665-S	Screw, round head, 5 diameter x 16 long, securing front direction indicator light (R. VI).	4	DM 576-02a	Switch for stop lamp (R. VI). Left-hand steering. Since August 1961.	1	706.604	Bulb, 12 volts, 15 watts, for stop lamp (R. VI).	2
2.746-S	Screw, P.K. round head, cruciform slot, 4.85 mm diameter, securing rear direction indicator light (R. VI).	2	DM 576-02b	Switch for stop lamp (R. VI). Right-hand steering. Since August 1961.	1	706.732	Bulb, 12 volts, 4 watts, lighting number plate, red light and parking light (R. VI).	6
615.710	Nut clip for 5 mm diameter screw securing front direction indicator light (R. VI).	4	DM 576-98	Control rod for stop lamp switch. Until August 1961.	1	<b>REFLECTOR Until July 1959</b>		
615.712	Nut clip for 4.85 mm diameter screw securing rear direction indicator light (R. VI).	2	483-S 30	Screw, hex. head, 7 diameter x 15 long, securing rear lamp (R. III).	4	DM 579-1b	Rear reflector, round (R. VI). Until September 1958.	2
706.570	Bulb, 6 volts, 15 watts, for front and rear direction indicator light (R. VI). Until September 1960.	4	706.609	Bulb, 12 volts, 4 watts, for rear lamp (R. VI).	8	DM 579-1c	<i>Rear reflector, rectangular. Seima (R. VI). Since September 1958. No longer supplied.</i>	2
706.604	Bulb, 12 volts, 15 watts, for front and rear direction indicators (R. VI). TAXI. ALL TYPES. Since September 1960.	4	706.620	Bulbs, 6 volts, 4 watts, for rear lamp (R. VI). Until September 1960.	8	DM 579-3	Joint, rubber, round, for rear reflector, 65 mm diameter (R. VI). Until September 1958.	2
706.616	Bulb, 6 volts, 1.5 watts, for parking light (R. VI). September 1958 - September 1960.	2	<b>REAR LAMP—STOP LAMP PARKING LIGHT Since February 1962</b>			DM 579-3a	Joint, rubber, for rectangular rear reflector (R. VI). Since September 1958.	2
706.722	Bulb, 12 volts, 2 watts, for parking light (R. VI). TAXI. ALL TYPES. September 1960 - February 1962.	2	DW 544-02b	Rear lamp, Seima (without bulb) lighting number plate, red light and parking light (R. VI).	2	<b>Since July 1959</b>		
DM 544-02a	Rear lamp complete (without bulb) (R. VI).	2	DM 544-4	Cover for rear light (without support) (R. VI).	2	DS 579-1	Rear reflector embedded in rear wing (R. VI).	2
	<b>REAR LAMP—STOP LAMP Until February 1962</b>		<u>DS 544-23</u>	Sealing joint for rear light cover Seima (R. VI).	2	DS 851-160	Clamp securing reflectors on rear wings.	2

The numbers underlined indicate new parts which do not appear on the illustration.

**HEADLAMPS—LIGHTING—DIRECTION INDICATORS—REAR LIGHT—STOP LIGHT (EXCEPT U.S.A.)—245A**

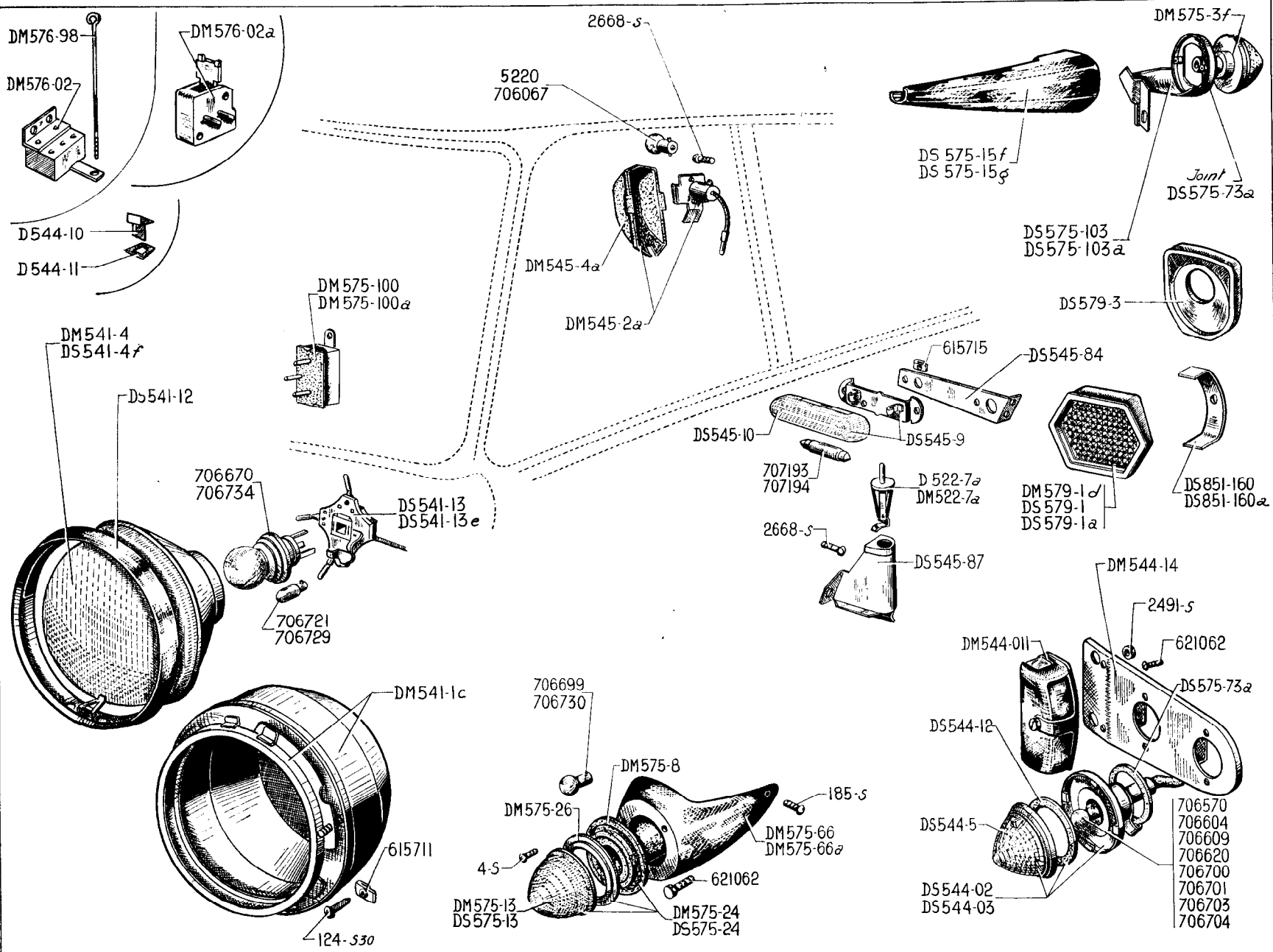
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>SPECIAL PARTS BERLINE WITH PARTITION</b>		DS 579-95	Joint for rear reflector between wing and bracket (R. VI).	2		<b>REAR LAMP STOP LAMP PARKING LIGHT Since September 1964</b>	
A 545-2b	Interior light, front, complete (without bulb) (R. VI).	1	D 545-2b	Front interior map reading lamp (R. VI).	1	2. 319-S	Nut, hex., 5 x 75, for screws securing lamps (R. III).	4
D 545-2c	Interior light, rear, complete (without bulb) (R. VI).	1	D 545-4	Glass for front interior light (R. VI).	1	DS 544-07c	Red rear light with wire (without bulb).	2
D 545-4	Glass for front interior light (R. VI).	1		<b>REAR LAMP STOP LAMP PARKING LIGHT Until September 1964</b>		DS 576-2	Red rear stop light with wire (without bulb).	2
D 545-4a	Glass for rear interior light (R. VI).	1	DS 544-02	Red lamp, rear, with wire (without bulb).	2	706.744	Bulb, 12 volts (R. VI): - for rear red light. - for rear light.	2 4
	<b>CABRIOLET</b>		DS 544-03	Red rear stop lamp with wire (without bulb).	2	706.745	Bulb, 12 volts, for rear red stop light (R. VI).	2
DS 579-04	Reflector, rear left-hand, Seima with support (R. VI).	1	DS 544-5	Red glass for rear lights (R. VI).	4	DS 544-08	Rear light illuminating number plate (without bulb) (R. VI).	2
DS 579-04a	Reflector, rear right-hand, Seima with support (R. VI).	1	706.604	Bulb, 12 volts, 15 watts, for rear stop lights (R. VI).	2	DM 544-14	<i>Plate for securing lamps (R. VI). Replaced by DS 544-14.</i>	2
DS 575-20	Cover, rear left-hand, for Seima direction indicator light (R. VI).	1	706.609	Bulb, 12 volts, 4 watts, for rear lights (R. VI).	2	2. 334-S	Washer, shakeproof, 5.2 x 9.4, under nut securing lamps.	4
DS 575-20a	Cover, rear right-hand, for Seima direction indicator light (R. VI).	1	706.704	Bulb, 12 volts, 3 watts, for rear light lighting number plate (R. VI).	2	621.062	Screw, hex. head, 5 x 14, for securing rear lamps (R. III). Replaced by 283-S 30.	4
DS 575-2h	Seima direction indicator light, rear left-hand, without bulb (R. VI).	1	DM 544-011	<i>Rear light, lighting rear number plate (without bulb) (R. VI). Replaced by DS 544-08.</i>	2			
DS 575-2i	Seima direction indicator light, rear right-hand, without bulb (R. VI).	1	DM 544-14	<i>Plate securing rear lights, stop light and number plate illumination light (R. VI). Replaced by DS 544-14.</i>	2			



246—HEADLAMPS—LIGHTING—DIRECTION INDICATORS—REAR LIGHT—STOP LIGHT (U.S.A.)

MAKE of headlamp	EXTERNAL diameter of headlamp	SHAPE of glass	DIAMETER of glass	NUMBER of headlamp	NUMBER of glass	NUMBER of rim	REMARKS
CIBIE	226	Convex	183	DM 541-1c (R. VI) (without optic)	DM 541-4 (R. VI) (optic assembly)	DS 541-12 (R. VI) <i>Replaced by DX 541-12</i>	Headlamp without optic for U.S. A. Until April 1961.
CIBIE	226	Convex	183	DM 541-1c (R. VI) (without optic)	DS 541-4f (R. VI) (optic assembly)	DS 541-12 (R. VI) <i>Replaced by DX 541-12</i>	European standard. Headlamp fitted without optic for U.S. A. Since April 1961.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 541-13	Bulb holder for Cibie headlamp (R. VI). Until April 1961.	2	<b>INTERIOR LIGHTING Until September 1964</b>			<u>2.263-S</u>	Screw, round head, 3.5 x 15.9, for securing light on centre pillar (R. VI).	2
DS 541-13e	Connector for Cibie headlamp (R. VI)	2	D 522-7a	Switch on door pillar, length of plunger 18 mm (R. VI): - front, left-hand. - front, right-hand. Since April 1959.	1 1	<u>706.604</u>	Bulb, 12 volt, 15 watts, for lighting (R. VI).	1
D 544-10	Tell-tale, red, for headlamp lighting on front wing (R. VI). Until September 1962.	2	DM 522-7a	Switch on front door pillar, right-hand, length of plunger 27 mm (R. VI). Until April 1959.	1	<b>REAR BOOT LIGHTING</b>		
D 544-11	Joint sealing tell-tale, on front wing. Until September 1962.	2	DM 545-2a	Interior light, insulated, on centre pillar (without bulb) (R. VI).	1	D 522-7a	Switch for rear boot lighting (R. VI).	1
124-S 30	<i>Screw, round head, 5 diameter x 12.5 long, pointed, securing headlamps on wing (R. III). Replaced by 2.502-S 30.</i>	12	DM 545-4a	<i>Glass for light (R. VI). Replaced by AM 545-4.</i>	1	DS 545-9	Lamp for rear boot (without bulb) (R. VI).	1
615.711	Nut clip for 5 mm diameter screw securing headlamp (R. VI).	12	5.220	Bulb, 6 volts, 7 watts, 19 mm bulb for light (R. VI). Until May 1959.	1	DS 545-10	Cover for rear boot light (R. VI).	1
706.670	Bulb, 6 volts, 36/45 watts, for headlamps (R. VI). Until May 1959.	2	2.668-S	Screw, round head, 3.5 x 10, securing light on centre pillar (R. VI).	2	DS 545-84	Support for rear boot light.	1
706.721	Bulb, 6 volts, 4 watts, 2 contacts, for headlamps (R. VI). Until May 1959.	2	706.067	Bulb, 12 volts, 7 watts, 19 mm bulb for light (R. VI). Since May 1959.	1	DS 545-87	<i>Support for switch for rear boot light. Until July 1963. Replaced by DS 545-87a.</i>	1
706.729	Bulb, 12 volts, 4 watts, 2 contacts, for headlamps (R. VI). Since May 1959.	2	<b>INTERIOR LIGHTING Since September 1964</b>			<u>DS 545-87a</u>	Support for switch for boot light. Since July 1963.	1
706.734	Bulb, 12 volts, 45 watts, for headlamps (R. VI). Since May 1959.	2	<u>D 522-7a</u>	Switch on front door pillar, right and left-hand (R. VI).	2	2.668-S	Screw, round head, 3.5 x 10, securing supports for rear boot light and switch.	5
			<u>DM 545-2c</u>	Interior light, insulated (2 wire) on centre pillar, without bulb (R. VI).	1	615.715	Nut clip for 3.5 mm diameter screw securing rear boot light (R. VI).	2
			<u>DM 545-4c</u>	Glass for lighting (R. VI).	1	707.193	Bulb, 6 volts, 4 watts, 2 contacts, for rear boot light (R. VI). Until May 1959.	1
						707.194	Bulb, 12 volts, 4 watts, 2 contacts, for rear boot light (R. VI).	1



**HEADLAMPS—LIGHTING—DIRECTION INDICATORS—REAR LIGHT—STOP LIGHT (U.S.A.) 249**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>DIRECTION INDICATORS FRONT AND REAR "LUCAS"</b>							
DS 544-5	Glass globe for rear direction indicators (R. VI).	2	DM 575-100a	Flashing unit, Klaxon, 12 volts (R. VI). Since May 1959.	1	DM 576-02	Switch for stop lamp (R. VI). Until August 1961.	1
DS 544-12	Joint, foam rubber, for internal sealing of rear direction indicator lights (R. VI).	4	DS 575-103	Bracket securing rear direction indicator light, left-hand.	1	DM 576-02a	Switch for stop lamp (R. VI). Left-hand steering. Since August 1961.	1
DM 575-3f	Direction indicator light, rear, right-hand and left-hand with wire (without bulb).	2	DS 575-103a	Bracket securing rear direction indicator light, right-hand.	1	DM 576-98	Control rod for stop lamp. Until August 1961.	1
DM 575-8	Joint, rubber, for front direction indicator light (R. VI).	2	4-S	Screw, round head, 3 diameter x 12 long, securing front direction indicator light (R. III).	6	2.491-S	Nut, hex., 7 diameter x 100 pitch, securing rear light (R. III).	2
DM 575-13	White glass globe for front direction indicator light (R. VI).	2	185-S	<i>Screw, raised head, countersunk, 5 diameter x 15 long, securing rear part of housing for front direction indicator light (R. III). Replaced by 2.516-S.</i>	2	621.062	<i>Screw, hex. head, 5 diameter x 14 long, securing rear light on plate (R. III). Replaced by 283-S 30.</i>	8
DS 575-13	Amber glass globe for front direction indicator light, Scintex (R. VI). Since September 1963.	2	621.062	<i>Screw, hex. head, 5 diameter x 14 long, securing front part of housing for front direction indicator light (R. III). Replaced by 283-S 30.</i>	4	706.570	Bulbs, 6 volts, 15 watts, for rear stop lamps (R. VI). Until December 1959.	2
DS 575-15f	Housing, short, for rear direction indicator light, left-hand.	1	706.699	<i>Bulb, 6 volts, 20.4 watts, for front direction indicator light (R. VI). Until May 1959. No longer supplied.</i>	2	706.604	Bulb, 12 volts, 15 watts, for rear stop lamps (R. VI). Since December 1959.	2
DS 575-15g	Housing, short, for rear direction indicator light, right-hand.	1	706.700	<i>Bulb, 6 volts, 25 watts, for rear direction indicator light (R. VI). Until May 1959. No longer supplied.</i>	2	706.609	Bulb, 12 volts, 4 watts, for rear lights (R. VI). Since December 1959.	2
DM 575-24	Direction indicator light, front, (white) (without bulb) (R. VI). Until September 1964.	2	706.703	Bulb, 12 volts, for rear direction indicator light (R. VI). Since May 1959.	2	706.620	Bulbs, 6 volts, 4 watts, for rear lights (R. VI). Until December 1959.	2
<u>DM 575-24a</u>	<i>Direction indicator light, front, (white) (without bulb) (R. VI). Since September 1964. Replaced by DS 575-24.</i>	2	706.730	Bulb, 12 volts, for front direction indicator lights (R. VI). Since May 1959.	2	706.701	<i>Bulb, 6 volts, 2.7 watts, for rear lamp lighting registration number plate (R. VI). Until December 1959. No longer supplied.</i>	2
DS 575-24	Direction indicator light, front, Scintex, amber (R. VI). Since September 1963.	2		<b>REAR LAMP—STOP LAMP "LUCAS"</b>		706.704	Bulb, 12 volts, 3 watts, for rear lamp lighting registration number plate (R. VI). Since December 1959.	2
DM 575-26	Collar for front direction indicator light (R. VI).	2		<b>Until November 1964</b>			<b>REAR LAMP—STOP LAMP "LUCAS"</b>	
DM 575-66	Housing for front direction indicator light, left-hand (R. VI).	1	DS 544-02	Red rear lamp with wire (without bulb).	2	<u>DS 544-07c</u>	Rear red lamp with wire (without bulb).	2
DM 575-66a	Housing for front direction indicator light, right-hand (R. VI).	1	DS 544-03	Red stop lamp with wire (without bulb).	2	<u>DS 544-08</u>	Rear lamp lighting registration plate (without bulb) (R. VI).	2
DS 575-73a	Joint, rubber, round, for rear direction indicator light, right-hand and left-hand (R. VI).	2	DM 544-011	<i>Rear lamp lighting registration number plate (without bulb) (R. VI). Replaced by DS 544-08.</i>	2	<u>DM 544-14</u>	<i>Plate for securing rear lamp, stop light and number plate light (R. VI). Replaced by DS 544-14.</i>	2
DM 575-100	Flashing unit, Klaxon, 6 volts (R. VI). Until May 1959.	1	DS 544-5	Red glass for rear light (R. VI).	4	DM 576-02a	Stop light switch (R. VI).	1
			DS 544-12	Joint, foam rubber, sealing interior of rear light (R. VI).	4	<u>DS 576-2</u>	Red rear stop light, with wire (without bulb).	2
			DM 544-14	Plate securing rear lamp, stop lamp and rear registration plate lamp (R. VI).	2			

The numbers underlined indicate new parts which do not appear on the illustration.

**HEADLAMPS—LIGHTING—DIRECTION INDICATORS—REAR LIGHT—STOP LIGHT (U.S.A.)—249A**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
2. 319-S	Nut, hex., 5 x 75, for screws securing lamps (R. III).	4						
2. 334-S	Washer, shakeproof, 5.2 x 9.4 under nuts securing lamps (R. VI).	4	DM 579-1d	<b>REFLECTORS</b> <b>Until November 1961</b> <i>Rear reflector (R. VI). U. S. A. Until July 1959. No longer supplied.</i>	2	DS 851-160a	Clip for securing reflector on rear wing. U. S. A. Since July 1959.	2
621.062	Screw, hex. head, 5 x 14, for securing rear lamps on plate (R. III). Replaced by 283-S 30.	4	DS 579-1a	Reflector, round, embedded in rear wing (R. VI). U. S. A. Since July 1959.	2		<b>Since November 1961</b>	
<u>706.744</u>	Bulb, 12 volts (R. VI): - for rear red lamps. - for rear light.	2 4	DS 579-3	<i>Joint for round reflector embedded in rear wing (R. VI). U. S. A. Since July 1959. No longer supplied.</i>	2	DS 579-1	Reflector, rear, embedded in rear wing (R. VI).	2
<u>706.745</u>	Bulb, 12 volts for red rear stop lights (R. VI).	2				DS 851-160	Clip for securing embedded reflector.	2

The numbers underlined indicate new parts which do not appear on the illustration.



## 250—WIRING

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>CABLES BY THE METER (R. VI).</b>							
3. 732	Cable, 2 mm single core.	As nec.	DM 511-8c	Cable from battery negative terminal to earth on water pump, 590 mm long.	1	DM 511-6d	<i>Harness for headlight and direction indicator light, left-hand. U.S.A. No longer supplied.</i>	1
3. 733	Cable, 1.2 mm single core.	As nec.	DM 511-17	<i>Cable from solenoid starter switch to starter, 975 mm long ("LUCAS" 12 volts assembly). U.S.A. No longer supplied.</i>	1	DM 511-6e	<i>Harness for headlight and direction indicator light, right-hand U.S.A. No longer supplied.</i>	1
921. 552	<i>Cable, 40 mm for battery. No longer supplied.</i>	As nec.	DM 524-01c	Solenoid "Gelbon" 12 volts for starter motor with positive cable (R. VI).	1	DM 511-9a	Harness, front, metallic coil assembly. Until September 1958.	1
	<b>BATTERY CABLES 6 Volt Assembly U.S.A. Until May 1959 ALL TYPES Until September 1960</b>			<b>CABLE HARNESS 6 Volt Assembly U.S.A. Until May 1959 ALL TYPES Until September 1960</b>		DM 511-9c	<i>Harness, front. U.S.A. No longer supplied.</i>	1
DM 511-8a	Cable, 20 mm from battery negative terminal to water pump, 450 mm long.	1	DM 511-3a	<i>Harness, rear. Left-hand steering. Until September 1958. No longer supplied.</i>	1	DM 511-9f	Harness, front (assembly for parking light on centre pillar). Left-hand steering. September 1958 - June 1960.	1
DM 524-01a	Solenoid "Gelbon" 6 volts for starter motor with positive cable (R. VI).	1	DM 511-3b	<i>Harness, rear. U.S.A. Until June 1960. No longer supplied.</i>	1	DM 511-9j	Harness, front. Right-hand steering.	1
	<b>BATTERY CABLES 12 Volt Assembly U.S.A. May 1959—September 1962 TAXI March 1960—September 1962 ALL TYPES September 1960—September 1962</b>		DM 511-3c	Harness, rear (assembly for parking light on centre pillar). Left-hand steering. Since September 1958.	1	DM 511-9v	Harness, front (assembly with "AXO" switch for direction indicator light). Since June 1960.	1
DM 511-5	<i>Cable from battery positive terminal to earth, 610 mm long ("LUCAS" 12 volts assembly). U.S.A. No longer supplied.</i>	1	DM 511-3e	Harness, rear. Right-hand steering.	1		<b>CABLE HARNESS 12 Volt Assembly TAXI March 1960—September 1962 ALL TYPES Left-hand Steering (Except U.S.A.) September 1960—September 1962</b>	
DM 511-8b	<i>Cable from battery negative terminal to solenoid starter switch, 150 mm long ("LUCAS" 12 volts assembly). U.S.A. No longer supplied.</i>	1	DM 511-24c	Harness, rear, assembly for "AXO" switch for direction indicator light. Since June 1960.	1	DM 511-23c	<i>Harness, front. Taxi. Until September 1960. No longer supplied.</i>	1
			DM 511-6	Harness for headlamps and front direction indicator light, left-hand.	1	DM 511-23e	Harness, front. - LUXE. Until August 1961. - CONFORT. Until May 1961.	1 1
			DM 511-6a	Harness for headlight and direction indicator light, right-hand.	1	DM 511-23g	Harness, front (assembly with light switch on front door pillar). CONFORT. May 1961 - August 1961.	1
						DM 511-23w	<i>Harness, front. CABRIOLET. Until August 1961. No longer supplied.</i>	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF			
DM 511-35	Harness, front (brake control assembly). CONFORT. August 1961 - February 1962.	1	DM 511-24c	Harness, rear. LUXE. Until February 1962.	1	<b>12 VOLT ASSEMBLY U.S.A. May 1959-September 1962</b>					
DM 511-35a	Harness, front (brake control assembly). LUXE. August 1961 - February 1962.	1	DM 511-24e	Harness, rear. CONFORT. May 1961 - February 1962.	1				DM 511-6f	Harness for headlamp and front direction indicator, left-hand.	1
DM 511-35g	Harness, front (rear heating and demisting). CONFORT, COLD CLIMATES. August 1961 - February 1962.	1	DM 511-24f	Harness, rear (rear heating and demisting). CONFORT, COLD CLIMATES. August 1961 - February 1962.	1				DM 511-6g	Harness for headlamp and front direction indicator, right-hand.	1
DM 511-35r	Harness, front (brake control assembly). CABRIOLET.	1	DM511-24m	Harness, rear. CABRIOLET.	1				DM 511-9e	<i>Harness, front ("LUCAS" assembly No longer supplied.</i>	1
DM 511-35t	<i>Harness, front, arrangement with 4 fuses (deletion of light position on centre pillar). CONFORT. Since February 1962. Replaced by DM 511-44a.</i>	1	DM 511-24r	<i>Harness, rear (deletion of light position on centre pillar). LUXE. Since February 1962. Replaced by DM 511-36.</i>	1				DM 511-23a	Harness, front. Until June 1960.	1
DM 511-35x	<i>Harness, front, arrangement with 4 fuses (deletion of light position on centre pillar). LUXE. Since February 1962. No longer supplied.</i>	1	DM 511-24s	<i>Harness, rear (deletion of light position on centre pillar). CONFORT. Since February 1962. Replaced by DM 511-36a.</i>	1				DM 511-23b	Harness, front (AXO direction indicator light switch assembly). June 1960 - August 1961.	1
DM 511-35y	Harness, front, arrangement with 4 fuses (rear heating and demisting and deletion of light position). CONFORT, COLD CLIMATES. Since February 1962.	1	DM 511-24u	<i>Harness, rear (rear heating and demisting, suppression of light position). CONFORT, COLD CLIMATES. Since February 1962. Replaced by DM 511-36c.</i>	1				DM 511-35f	Harness, front, arrangement with 4 fuses (brake control assembly). Since August 1961.	1
DM 511-24b	Harness, rear. Taxi. Until September 1960. No longer supplied.	1	DM 511-25	Harness for headlamp, horns and front direction indicator, left-hand.	1				DM 511-35h	Harness, front, arrangement with 4 fuses (rear heating and demisting). CONFORT, COLD CLIMATES. Since August 1961.	1
			DM 511-25a	Harness for headlamp and direction indicator, front, right-hand.	1				DM 511-22	<i>Harness for dynamo and regulator ("LUCAS" assembly). No longer supplied.</i>	1
			DM 511-63	Earthing harness (headlamp and front direction indicator).	2				DM 511-24a	Harness, rear (AXO direction indicator light switch assembly). Since June 1960.	1
						DM 511-24g	Harness, rear (rear heating and demisting). CONFORT, COLD CLIMATES. Since August 1961.	1			

252—WIRING

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1962 CABLES BY THE METRE (R. VI).</b>		DM 511-44t	Front harness (arrangement 4 fuses and heater group, front). CONFORT. Since June 1963.	1	DS 511-25b	Harness, for headlamp, horn and direction indicator, front, left-hand.	1
3.732	Cable, 2 mm single core.	As nec.	DM511-24m	Rear harness. CABRIOLET.	1	DS 511-25c	Harness for headlamp and front direction indicator, right-hand.	1
3.733	Cable, 1.2 mm single core.	As nec.	DM 511-36	Rear harness. LUXE.	1		<b>R. H. Steering September 1962—September 1964</b>	
921.552	<i>Cable, 40 mm for battery. No longer supplied.</i>	As nec.	DM511-36a	Rear harness. CONFORT.	1	DM 511-9x	Front harness (arrangement 4 fuses). CONFORT. Until November 1962.	1
	<b>BATTERY CABLES</b>		DM 511-36c	Rear harness. CONFORT. Cold Climates.	1	DM 511-44k	Front harness (arrangement 8 fuses). LUXE. Since November 1962.	1
DM 511-8c	Cable from battery negative terminal to earth on water pump, 590 mm long. Until September 1963.	1	DS 511-25	Harness for headlamps, horn and direction indicator, front, left-hand.	1	DM 511-44q	Front harness (arrangement 8 fuses). CONFORT. Since November 1962.	1
DM 511-8d	<i>Cable from battery negative terminal to earth, 480 mm long. November 1963 - March 1964. Replaced by DM 511-8e.</i>	1	DS 511-25a	Cable for headlamp and direction indicator, front, right-hand.	1	DM 511-36e	Rear harness. LUXE.	1
DM 511-8e	Cable from battery negative terminal to earth, 480 mm long. Since March 1964.	1	DS 511-22	Cable for dynamo. Since December 1963.	1	DM 511-36f	Rear harness. CONFORT.	1
DS 524-01a	Solenoid "Gelbon", 12 volts with positive cable (R. VI).	1	DS 511-63a	Cable to earth, headlamp and front indicator, 150 mm long.	2	DS 511-25	Harness for headlamp, horn and direction indicator, left-hand.	1
	<b>CABLE HARNESS L. H. Steering Except U.S.A. September 1962—September 1964</b>		DM 511-107	Cable for heater group, front. CONFORT. Since June 1963.	1	DS 511-25a	Harness for headlamp and direction indicator, right-hand.	1
				<b>U.S.A. September 1962—September 1964</b>		DS 511-63a	Earth cable, headlamp and direction indicator, length 150 mm.	2
DM 511-44	Front harness (arrangement 4 fuses). LUXE.	1	DM 511-35f	Cable, front (arrangement 4 fuses). Until November 1962.	1	DS 511-22	Harness for dynamo. Since December 1963.	1
DM511-44a	Front harness (arrangement 4 fuses) and without heating group. CONFORT.	1	DM 511-35h	Cable, front (arrangement 4 fuses, heating group and demisting, rear). CONFORT. Cold Climates. Until November 1962.	1	DM 511-110	Harness for heater group, front. CONFORT.	1
DM 511-35y	Front harness (arrangement 4 fuses, heating and demisting rear). CONFORT. Cold Climates. Until November 1962.	1	DM 511-44g	Front harness (arrangement 8 fuses). Since November 1962.	1			
DM 511-44c	Front harness (arrangement 8 fuses). CONFORT. Cold Climates. Since November 1962.	1	DM 511-24a	Rear harness.	1			
			DM 511-24g	Rear harness, heating and demisting, rear. CONFORT. Cold Climates.	1			

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>CABLES BY THE METRE (R. VI). Since September 1964</b>			<b>HARNESSES Since September 1964</b>				
3.732	Cable, 2 mm single core.	As nec.	DM 511-122	Harness, front (arrangement without heater group, front). L.H. steering.	1	DS 511-25	Harness for headlamp, horn and front direction indicator, left-hand.	1
3.733	Cable, 1.2 mm single core.	As nec.	DM511-122a	Front harness. L.H. steering. GERMANY.	1	DS 511-25a	Harness for headlamp and direction indicator, front, right-hand.	1
921.552	Cable, 40 mm for battery.	As nec.	DM511-122b	Front harness. R.H. steering. CONFORT.	1	DS 511-25b	Harness for headlamp, horns and direction indicators, front, left-hand. U.S.A.	1
	<b>BATTERY CABLES Since September 1964</b>		DM511-122c	Front harness (arrangement heater group, front). L.H. steering. CONFORT.	1	DS 511-25c	Harness for headlamp and direction indicator, front, right-hand. U.S.A.	1
DM 511-8e	Cable from battery negative terminal to earth on water pump, length 480 mm.	1	DM 511-36n	Rear harness. CONFORT.	1	DS 511-63a	Harness for earth of headlamp and direction indicator, front.	2
DS 524-01a	Solenoid, Gelbon, 12 volt for starter motor with positive cable (R. VI).	1	DM 511-36p	Rear harness (arrangement with heater group, rear).	1	DF 511-19	Wire from coil to contact breaker, 450 mm long.	1
						DS 511-22	Harness for dynamo.	1
						DW 511-55	Harness for thermometer. Until November 1964.	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>ELECTRICAL EQUIPMENT</b>							
A 512-5b	Sleeve, rubber, 3.5 x 6.5 x 20, for 4 mm socket (R. VI).	As nec.	DM 512-98	Pipe, rubber, 15 x 25 x 480, for protection of rear harness on front pillar.	1	DM 523-6b	Support for 2 fuses, 80 x 38 x 28 (R. VI).	1
D 511-97	Bush, split rubber, 4 x 16 x 20, for passage of front wiring through dashboard, right-hand.	1		<b>12 VOLT FUSES U.S.A.—TAXI Until September 1960</b>		DS 523-6	Support for 6 fuses, 98 x 80 x 28 (R. VI).	1
D 511-98	Bush, split rubber, 12.5 x 50 x 20, for passage of front wiring through dashboard, left-hand.	1	DM 523-4	Fuse, 30 amps (R. VI).	2		<b>HORNS</b>	
DS 511-95	Bush, rubber, 3 x 19 x 45, for passage of wire for rear direction indicator light in body.	2	DS 523-99	Rubber washer between fuse support (R. VI).	1	DM 571-1d	Horn "Ferson" for town use, 6 volts (R. VI). Until September 1960.	1
722.458	Junction block, 1 terminal (R. III).	1	DM 523-1	<i>Support for fuse (R. VI). Replaced by DM 423-6b.</i>	1	DM 571-2	Horn "Ferson" for country use, 6 volts (R. VI). Until September 1960.	1
722.592	Clip, Axo, positive for battery with screw (R. VI).	1		<b>ALL TYPES Since September 1960 ARRANGEMENT WITH 4 FUSES</b>		DM 571-3a	Horn "Ferson" for town use, 12 volts (R. VI). - U.S.A. Taxi. - All Types. Since September 1960.	1
722.593	Clip, Axo, negative for battery with screw (R. VI).	1	DM 523-4	Fuse, 30 amps (R. VI).	4	DM 571-4	Horn "Ferson" for country use, 12 volts (R. VI). - U.S.A. Taxi. - All Types. Since September 1960.	1
614.541	Plug 4 mm for wiring (R. VI).	As nec.	DM 523-99	Rubber washer, 80 x 60 x 2, for fuse support (R. VI).	1		<b>ARRANGEMENT WITH 8 FUSES November 1962—September 1964</b>	
614.542	Plug 5 mm for wiring (R. VI).	As nec.	DM 523-6	Support for fuse, 80 x 68 x 28 (R. VI).	1	DM 571-98	Support plate for country use horn.	2
614.543	Plug 6 mm for wiring (R. VI).	As nec.		<b>ARRANGEMENT WITH 8 FUSES GERMANY—ITALY Since September 1964</b>		2.491-S	Nut, hex., 7 diameter x 100 pitch, for screw securing support plates (R. III).	1
614.544	Plug 8 mm for wiring (R. VI).	As nec.	DM 523-4	Fuse, 30 amps (R. VI).	8	DM 571-99	Bracket for horn. Until September 1962.	1
711.472	Plug 8.5 mm for battery cable (R. III).	4	DM 523-99a	Rubber washer, 98 x 80 x 2, for 6 fuses support (R. VI).	1	DS 571-97	Bracket for town use horn. Since September 1962.	1
710.022	Nut, special, 5 diameter x 75 pitch for ebonite terminal.	1	DS 523-99	Rubber washer, 80 x 38 x 2, for 2 fuses support (R. VI).	1	DS 571-99	Bracket for country use horn. Since September 1962.	1
A 512-3b	Socket 4 mm diameter for wiring (R. VI).	As nec.	DM 523-6a	Support for 6 fuses, 98 x 80 x 28 (R. VI).	1	484-S	Screw, hex. head, 7 diameter x 17.5 long, securing plate and brackets (R. III).	3
A 512-4a	Plug 4 mm diameter for wiring (R. VI).	As nec.	DM 523-6b	Support for 2 fuses, 80 x 38 x 28 (R. VI).	1			
DM 511-45	Protector with plate for wiring in rear boot.	1		<b>ARRANGEMENT WITH 8 FUSES GERMANY—ITALY Since September 1964</b>				
722.429	Washer for battery terminal (R. III).	2	DM 523-4	Fuse, 30 amps (R. VI).	8			
			DM 523-99a	Rubber washer, 90 x 80 x 2, for carrying 6 fuses (R. VI).	1			
			DS 523-99	Rubber washer, 80 x 38 x 2, for carrying 6 fuses.	1			

## 254—ACCESSORIES

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>RADIO</b> <b>Since November 1962</b>							
619.809	Clip retaining loud speaker lead (R. VI).	4	2.269-S	Nut, hex., 4 diameter x 75 pitch, for screw securing loud speaker (R. VI).	4	DW 653-0a	Radio only (R. VI). Since September 1964.	1
DW 653-01	"Ara" aerial (R. VI).	1	DW 653-47	Surround for loud speaker grille (R. VI).	1	DM 653-0a	<i>Radio only (R. VI). Until September 1964. No longer supplied.</i>	1
DM 653-82	Rubber buffer, 45 x 25 x 12, retaining radio (R. VI). Until September 1964.	1	DM 653-05	<i>Radio assembly comprising: aerial, loud speaker and fixing (R. VI). Until September 1964. No longer supplied.</i>	1	DW 653-57	Protector (cloth) for loud speaker.	1
DW 653-69	Aerial cover (R. VI).	1	DW 653-05	Radio assembly comprising: aerial, loud speaker and fixing (R. VI). Since September 1964.	1	DW 653-59	<i>Protector for co-axial aerial on front pillar (R. VI). Until January 1963. Replaced by DW 653-59a.</i>	1
DW 653-1	"Ara" suppression condenser on coil and dynamo regulator (R. VI).	2	DW 653-58	Distance piece, 6 x 15, for screw securing loud speaker (R. VI).	4	DW 653-59a	Protector (shaped), for co-axial aerial on front pillar (R. VI). Since January 1963.	1
2.320-S	Nut, hex., 5 diameter x 75 pitch, securing condenser on coil (R. III).	1	DW 653-60	Lead for loud speaker (R. VI).	1	2.262-S	Washer, 4.25 x 10 for screw (R. III) securing: - loud speaker. - securing radio.	4 6
615.747	Nut clip for screw securing loud speaker (R. VI).	4	DW 653-55	Protection grille, for loud speaker (R. VI).	1	2.281-S	Screw, raised head, countersunk, 4 diameter x 25 long, securing loud speaker (R. VI).	4
			DW 653-10	AUDAX, loud speaker (R. VI).	1	2.756-S	Screw, round head, 3.5 x 9.5 (R. VI) securing: - earth lead for radio. - radio on dashboard.	1 4
			DW 653-56	Joint, (cardboard), for sound proofing between grille and surround for loud speaker (R. VI).	1	2.263-S	Screw, round head, 3.5 x 15.5, securing support plate for radio (R. VI).	2
			DM 653-51	Support plate for radio (R. VI). Until September 1964.	1			

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since June 1965</b>							
619.809	Clip securing lead to loudspeaker (R. VI).	4	DW 653-47	Surround for loudspeaker grille, rear.	1	DW 653-59a	Protector, (profiled) for inserting aerial on front pillar (R. VI).	1
DW 653-01	"Ara" aerial (R. VI).	1	DS 653-012	Assembly comprising radio, aerial, loudspeaker and securing parts (R. VI).	1	2.262-S	Washer, 4.25 x 10 for screws securing loudspeaker.	4
DS 653-83	Rubber bush, 9 x 14.5 x 7 securing grille and front loudspeaker bracket (R. VI).	2	DW 653-58	Distance piece, 6 x 15, for screws securing rear loudspeaker (R. VI).	4	619.133	Washer, 5.25 x 15 x 1.5 for screws securing loudspeaker and grille on front finishing panel.	2
DW 653-69	Aerial cover (R. VI).	1	DW 653-60	Lead for rear loudspeaker (R. VI).	1	DS 653-11	Support for front loudspeaker (R. VI).	1
DS 653-45	Mixing switch (R. VI).	1	DS 653-55	Grille for front loudspeaker (R. VI).	1	DS 653-99	Earth woven lead (connecting bonnet to body). 2 holes 7.5 at 350 mm centres (R. VI).	1
DS 653-1	Condenser on coil (R. VI). (Suppression).	1	DW 653-55	Protection grille for rear loudspeaker (R. VI).	1	2.281-S	Screw, raised head countersunk, 4 x 25 for securing rear loudspeaker (R. VI).	4
DS 653-1a	Condenser for dynamo regulator (R. VI).	1	DS 653-10	Loudspeaker, front (R. VI).	1	2.756-S	Screw, round head, 3.5 x 9.5, securing earth lead (R. VI).	1
2.320-S	Nut, hex., 5 x 75, securing condenser on coil.	1	DX 653-10	Loudspeaker, rear (R. VI).	1	2.242-S	Screw, round head, 4 x 10, securing front loudspeaker to support.	4
615.747	Nut clips for screws securing rear loudspeaker (R. VI).	4	DW 653-56	Joint, sound deadening, (cardboard) between grille and loudspeaker surround (R. VI).	1	2.741-S	Screw, 4.85 x 9.5 securing loudspeaker and grille on trimming panel, front (R. VI).	2
2.269-S	Nut, hex., 4 x 75, for screws securing:- - front loudspeaker. - rear loudspeaker.	4 4	DW 653-57	Protector cloth for rear loudspeaker.	1			

NOTE: - The assembly is supplied without facia panel, grille for front loudspeaker, or distributor or rotor.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>SUN VISOR</b>							
DS 554-83	<i>Hinge pin, not threaded. Until November 1963. Replaced by DS 554-83b.</i>	2	D 554-91	Friction bearing, 18 mm long, on hinge pin (R. VI).	4	2.746-S	Screw, round head, P.K. 4.85 x 16, securing sun visor (R. VI).	6
DS 554-83b	Hinge pin, not threaded. Since November 1963.	2	DM 554-01	<i>Sun visor, left-hand, without mirror complete. Left-hand steering. Until November 1963. Replaced by DS 554-01h.</i>	1		<b>REAR VIEW MIRROR</b>	
D 554-90	Plug, rubber (R. VI).	2	DM 554-01a	<i>Sun visor, right-hand, without mirror complete. Right-hand steering. Until November 1963. Replaced by DS 554-01s.</i>	1	DM 551-92	Rubber support for sun visor (R. VI). U.S.A. and CABRIOLET. Since September 1964.	1
DM 554-1	Screen (without mirror). - Right side Right-hand steering - Left side. Left-hand steering. Until November 1963. Replaced by D 554-1.	1 1	DM 554-01d	<i>Sun visor, left-hand, complete with mirror. Right-hand steering. Until November 1963. Replaced by DS 554-01r.</i>	1	DM 551-80	Base piece, 7.25 x 16 x 4, for rear view mirror bracket. U.S.A. Until September 1964.	1
DM 554-1a	Screen (with mirror), right side. Left-hand steering. Until November 1963. Replaced by DS 554-1a.	1	DM 554-01c	<i>Sun visor, right-hand, complete with mirror. Left-hand steering. Until November 1963. Replaced by DS 554-01j.</i>	1	DM 551-3a	Rear view mirror complete (R. VI). Except U.S.A. Until September 1962.	1
DM 554-1b	Screen for sun visor, with mirror, left side. Right-hand steering. Until November 1963. Replaced by DS 554-1e.	1	DS 554-01h	Sun visor, left-hand complete, without mirror. Left-hand steering. Since November 1963.	1	DM 551-3c	Rear view mirror complete (R. VI). Except U.S.A. September 1962 - September 1964.	1
D 554-1	Screen for sun visor without mirror: - right-hand side. Right-hand steering. - left-hand side. Left-hand steering. Since November 1963.	1 1	DS 554-01j	Sun visor, right-hand, complete, with mirror. Left-hand steering. Since November 1963.	1	DM 551-3g	<i>Sun visor, complete (R. VI). U.S.A. and CABRIOLET. Since September 1964. Replaced by DM 551-3h.</i>	1
DS 554-1a	Screen for sun visor with mirror, right-hand side. Left-hand steering. Since November 1963.	1	DS 554-01s	Sun visor, right-hand, complete, without mirror. Right-hand steering. Since November 1963.	1	DM 551-3e	Sun visor, complete (R. VI). Except U.S.A. Since September 1964.	1
DS 554-1e	Screen for sun visor, with mirror, left-hand side. Right-hand steering. Since November 1963.	1	DS 554-01r	Sun visor, left-hand, complete, with mirror. Right-hand steering. Since November 1963.	1	DM 551-3h	Sun visor, complete (R. VI). U.S.A. and CABRIOLET. Since September 1964.	1
2.494-S	Nut, hex., castellated, 7 diameter x 100 pitch, for tightening hinge pin on bracket.	2	619.037	Washer, 7.5 x 21 x 0.5, for friction of hinge pin on bracket.	4	DM 551-82	Bracket for rear view mirror. U.S.A. Until September 1964.	1
615.713	Nut clip for 4.85 mm diameter screw securing sun visor (R. VI).	6	619.056	Washer, 7.5 x 21 x 0.8, for hinge pin on bracket (R. VI).	2	2.659	<i>Screw, hex. head, 5 diameter x 13 long, securing rear view mirror. U.S.A. Until September 1964. Replaced by 283-S.</i>	1
D 554-96	Friction sleeve on hinge pin (R. VI).	2	DS 554-97	Bracket only, left-hand.	1			
			DS 554-97a	Bracket only, right-hand.	1			



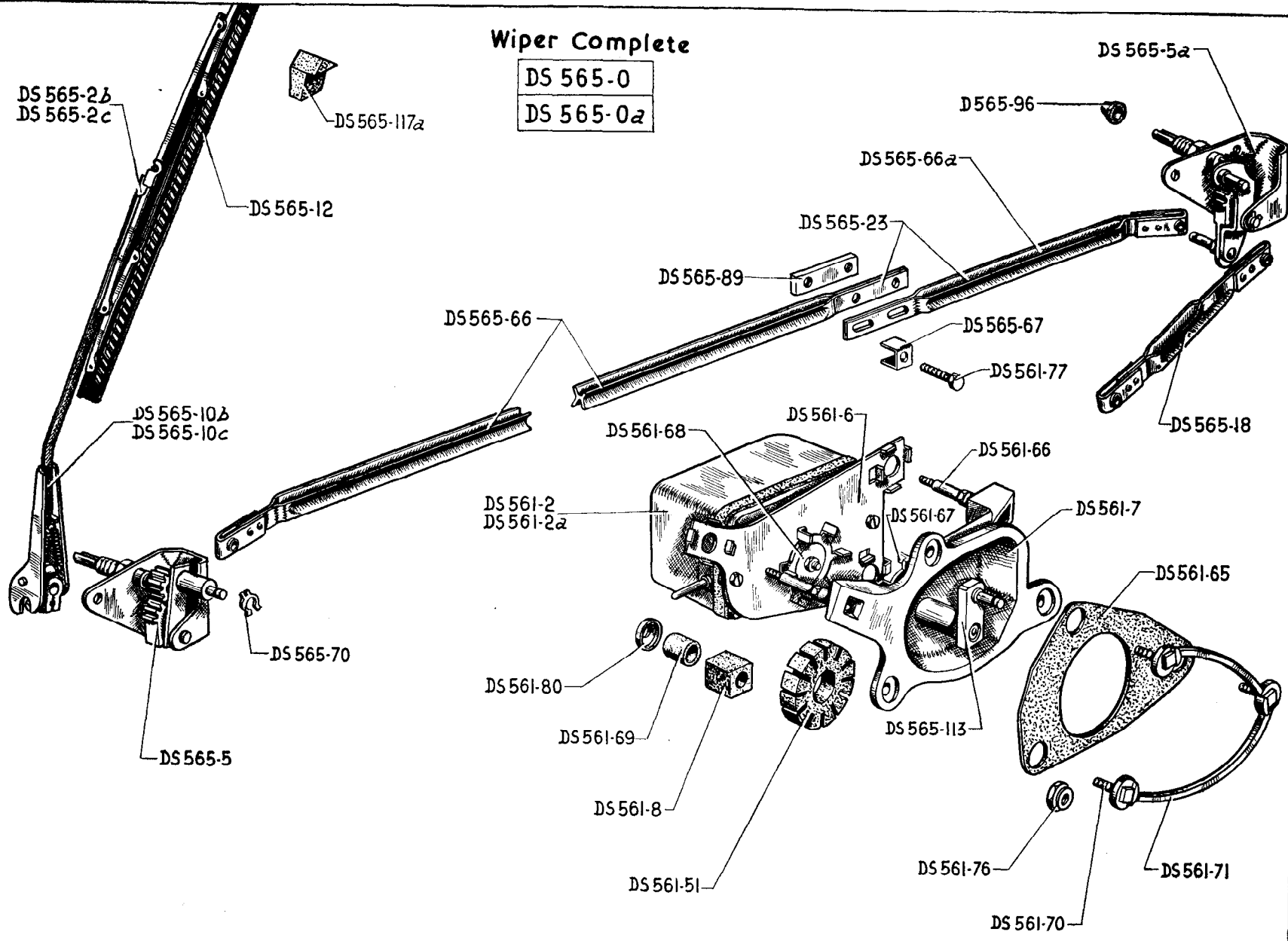


256-SEV WINDSCREEN WIPER 6 VOLTS AND 12 VOLTS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Until May 1960</b>								
A 565-97	Circlip on pivot pin of wiper arm driving sector (R. VI).	2	DM 565-4	Link rod, operating wiper arm, 526.5 mm between centres (R. VI).	1	DM 565-80	Flexible bush on crankshaft driving dog (R. VI).	2
A 565-98	Washer, 4.2 x 7 x 0.5, for flexible sleeve on driving pins (R. VI).	2	DM 565-4a	Link rod, operating wiper arm, right-hand, 342 mm between centres (R. VI).	1	D 565-96	Sealing cap on wiper arm pivot pin (R. VI).	2
DM 522-10	<i>Switch on instrument panel (R. VI). Replaced by DM 522-10b.</i>	1	DM 565-5	Bracket for wiper arm pivot pin, left-hand (R. VI).	1	D 565-104	Rubber bush, 8 x 20 x 8 on bracket.	8
D 561-01a	Motor, 12 volts (R. VI). U. S. A. TAXI.	1	D 565-5a	Bracket for wiper arm pivot pin, right-hand (R. VI).	1	D 565-105	Distance tubes, 7 x 8 x 12.5, for bush on bracket (R. VI).	5
D 561-2	Motor, 6 volts (R. VI).	1	DS 565-10b	Wiper arm, left-hand (R. VI).	1	D 565-115	Cup washer for rubber bush on mounting plate and bracket for motor (R. VI).	5
DS 561-3	<i>Rubber tube, 8 x 20 x 47.5, with distance piece for screw securing motor (R. VI). No longer supplied.</i>	3	DS 565-10c	Wiper arm, right-hand (R. VI).	1	DS 565-117a	Stop for wiper arm.	2
D 561-6	Mounting plate for motor (R. VI).	1	DS 565-12	Wiper blade (R. VI).	2	62-S	<i>Screw, round head, 4 diameter x 7.5 long (R. III) securing: - crank arm. - motor on mounting plate. Replaced by 2.241-S.</i>	1 2
D 561-77	Screw, hex. head, 6 diameter x 62 long, securing motor.	3	D 565-13	<i>Bracket for windscreen wiper operating mechanism (R. VI). No longer supplied.</i>	1	308-S 30	Screw, hex. head, pointed, 6 diameter x 25 long, securing bracket (R. VI).	5
DM 565-0	<i>Windscreen wiper complete, 6 volts (R. VI). No longer supplied.</i>	1	DM 565-14	Pivot plate (R. VI).	1	2.319-S	Nut, hex., 5 diameter x 75 pitch, locking driving dog plate on crankshaft (R. III).	1
DM 565-06	Crankshaft assembly operating driving rods with bearing (R. VI). <i>No longer supplied.</i>	1	DM 565-18	Control rod (R. VI).	1	2.334-S	Washer, shakeproof, 5.2 x 9.4, under nut locking driving dog plate on crankshaft (R. VI).	1
DM 565-07	<i>Operating links with wiper arms (without motor) (R. VI).</i>	1	D 565-58	Rubber bush, shouldered, 12 x 20 x 17 x 6, for screw securing motor on scuttle (R. VI).	8	619.013	Washer on pin for pivoting plate (R. VI).	4
DS 565-2b	Wiper arm complete, left-hand (R. VI).	1	D 565-68	Pin for pivoting plate, 68 mm long (R. VI).	1			
DS 565-2c	Wiper arm complete, right-hand (R. VI).	1	D 565-70	<i>Clip, retaining flexible bushes on twin driving dogs on crankshaft (R. VI). Replaced by AZ 565-70.</i>	2			
			D 565-73	Rubber sealing ring, 50 x 70 x 8 on bracket.	1			

### Wiper Complete

DS 565-0
DS 565-0a



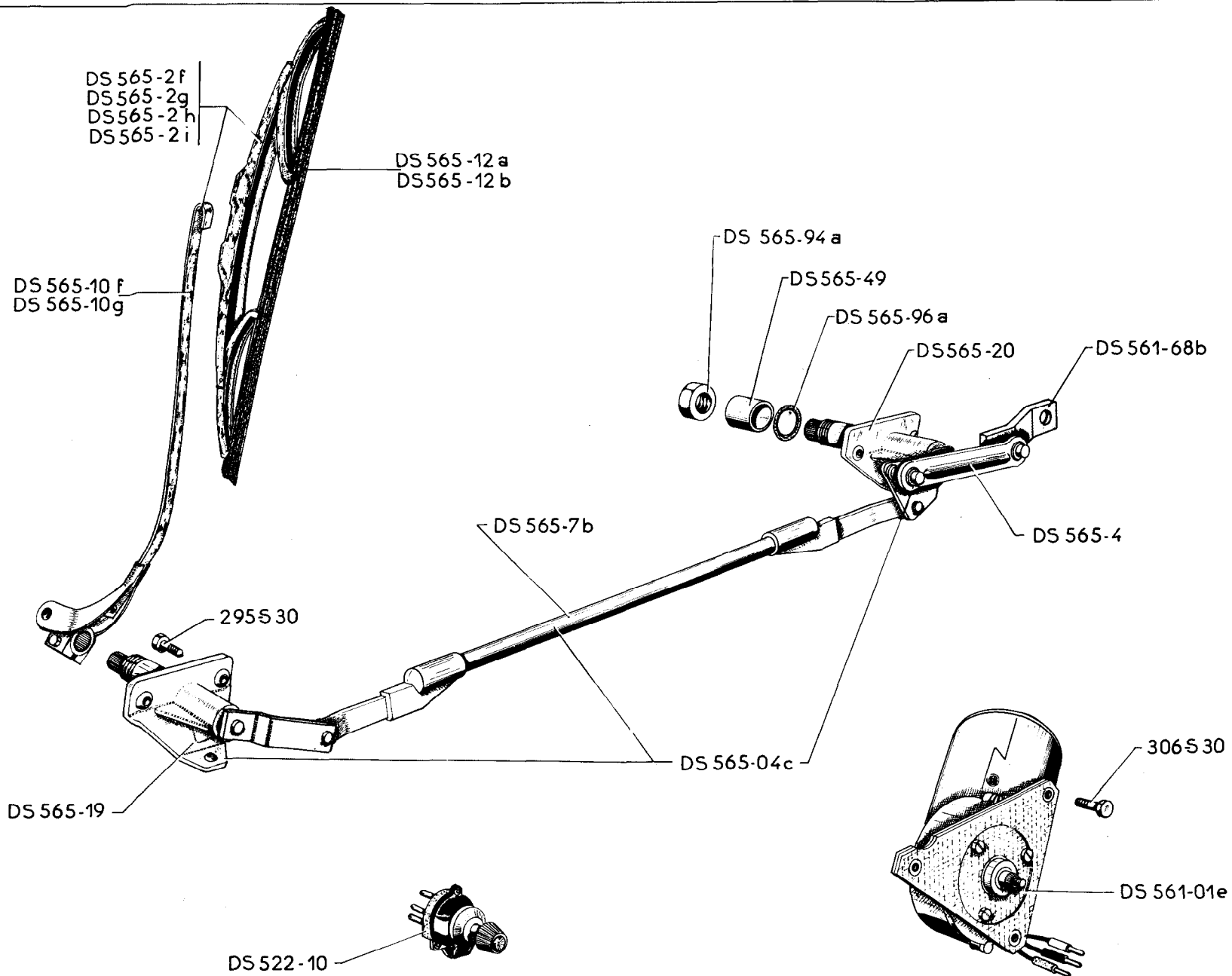
## SEV WINDSCREEN WIPER 6 VOLTS AND 12 VOLTS-259

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>May 1960—February 1961 P.O. Until September 1960</b>							
DS 561-2	Motor, 6 volts (R. VI). Until September 1960. No longer supplied.	1	DS 561-69	Washer, rubber, securing motor (R. VI).	3	DS 565-10b	Wiper arm (without blade), left-hand (R. VI).	1
DS 561-2a	Motor, 12 volts (R. VI).	1	DS 561-70	Screw, square head, 5 diameter x 20 long, securing motor support (R. VI). No longer supplied.	3	DS 565-10c	Wiper arm (without blade), right-hand (R. VI).	1
DS 561-6	Mounting plate securing motor (R. VI).	1	DS 561-71	Retainer for motor fixing (R. VI). No longer supplied.	1	DS 565-12	Wiper blade (R. VI).	2
DS 561-7	Bracket for motor (R. VI).	1	DS 561-76	Nut, shouldered, 5 mm diameter for screw securing motor support (R. VI). No longer supplied.	3	DS 565-18	Control rod (R. VI).	1
DS 561-8	Rubber block securing motor (R. VI).	3	DS 561-77	Screw, hex. head, assembling link rods (R. VI).	2	DS 565-23	Link rod assembly (R. VI).	1
DS 561-51	Rubber drive connecting motor to control (R. VI).	1	DS 561-80	Washer, cupped, for screw securing motor support (R. VI).	3	DS 565-66	Link rod, left-hand (R. VI). No longer supplied.	1
DS 561-65	Rubber joint between motor and body (R. VI). No longer supplied.	1	DS 565-0	Windscreen wiper complete, 6 volts (R. VI). Until September 1960. No longer supplied.	1	DS 565-66a	Link rod, right-hand (R. VI).	1
DS 561-66	Studs securing motor (R. VI).	3	DS 565-0a	Windscreen wiper complete, 12 volts (R. VI). No longer supplied.	1	DS 565-67	Yoke for screws securing link rods (R. VI).	2
DS 561-67	Driving plate with pin, crank side (R. VI).	1	DS 565-2b	Wiper arm complete, left-hand (R. VI).	1	DS 565-70	Clip retaining link rods (R. VI).	4
DS 561-68	Driving plate, motor side (R. VI).	1	DS 565-2c	Wiper arm complete, right-hand (R. VI).	1	DS 565-89	Backplate assembling link rods, 2 holes tapped 6 mm diameter (R. VI). No longer supplied.	2
			DS 565-5	Bracket for arm spindle, left-hand (R. VI).	1	D 565-96	Sealing caps for arms spindle (R. VI).	2
			DS 565-5a	Bracket for arm spindle, right-hand (R. VI).	1	DS 565-113	Control crank with pin (R. VI).	1
						DS 565-117a	Stop for wiper arm.	2



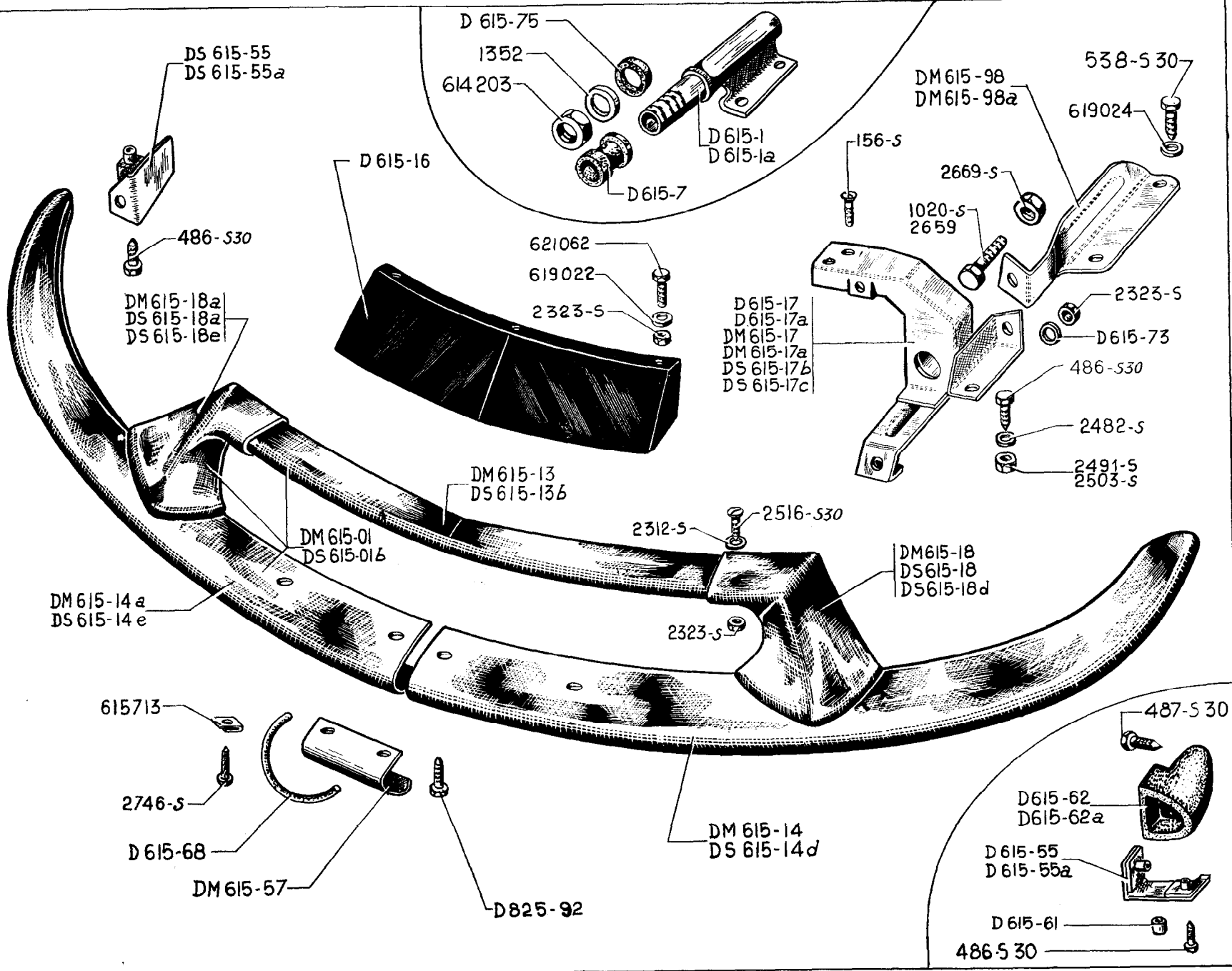
**260-BOSCH WINDSCREEN WIPER 12 VOLTS**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>EXPORT</b>							
	<b>September 1960—September 1964</b>							
	<b>ALL TYPES</b>							
	<b>February 1961—September 1964</b>							
DS 561-01c	Motor, 12 volts (R. VI). Until August 1961.	1	DS 565-2e	<i>Wiper arm complete, right-hand (R. VI). Replaced by DS 565-10e; order in addition: 1-DS 565-12a.</i>	1	DS 565-96	Cap, rubber, sealing arm spindle (R. VI).	2
DS 561-01d	Motor, 12 volts, with automatic stop (R. VI). Since August 1961.	1	DS 565-5b	Support for arm spindle, left-hand (R. VI).	1	DS 565-97	Locking circlip on arm spindle (R. VI).	2
DS 561-63	Backplate with screws for securing motor (R. VI).	1	DS 565-5c	Support for arm spindle, right-hand (R. VI).	1	DS 565-102	Stop, rubber, for glove box on backplate screw (R. VI).	1
DS 561-68a	Control crank (R. VI).	1	DS 565-7a	Connecting rod assembled with end piece, 900 mm long (R. VI).	1	DS 565-117a	Stop for wiper arm.	2
DS 561-70a	Screw, flat head, securing motor on support (R. VI).	3	DS 565-10d	Wiper arm without blade, left-hand (R. VI).	1	306-S 30	Screw, hex. head, 6 diameter x 20 long, securing motor on body (R. III).	3
DS 561-81	Sealing washer, rubber, between motor and support (R. VI).	1	DS 565-10e	Wiper arm without blade, right-hand (R. VI).	1	2.433-S	Nut, hex., 6 diameter x 100 pitch, securing motor on cranked control (R. III).	1
DS 565-0c	Windscreen wiper complete, 12 volts (R. VI). Until August 1961.	1	DS 565-12a	Wiper blade (R. VI).	2	438.320	Washer, 6.5 x 20 x 1.8, for screw securing motor on body (R. II).	3
DS 565-0d	<i>Windscreen wiper complete, 12 volts (motor with automatic stop) (R. VI). Since August 1961. No longer supplied.</i>	1	DW 565-65	Control rod with end piece (R. VI).	1	621.077	Screw, hex. head, 4 diameter x 10 long, securing support for arm spindle on body (R. III).	4
DS 565-04a	Linkage complete without arms (R. VI).	1	DS 565-70a	Circlips retaining rods on arm spindles (R. VI).	5	624.028	Flexible washer, 6.4 x 12 x 0.5, for nut assembling motor on crank control (R. III).	1
DS 565-2d	<i>Wiper arm complete, left-hand (R. VI). Replaced by: DS 565-10d; order in addition 1-DS 565-12a.</i>	1	DS 565-93	Bush, split, locking arms on spindles (R. VI).	2			
			DS 565-94	Nut, hex., securing spindle for arm on body (R. VI).	2			



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1964</b>							
DS 522-10	Switch (R. VI).	1	DS 565-2i	Wiper arm complete, Bosch, right-hand (R. VI). Right-hand steering.	1	DS 565-20	Support for spindle of arm, right-hand (R. VI).	1
DS 561-01e	12 volt motor, Bosch (R. VI).	1	DS 565-4	Control rod (R. VI).	1	DS 565-49	Distance piece between arm spindles, internal diameter 16.5, external diameter 24 mm (R. VI).	2
DS 561-68b	Control arm (R. VI).	1	DS 565-7b	Link rod (R. VI).	1	DS 565-94a	Nut, hex., 16 x 100, for securing the blade spindles (R. VI).	2
DS 565-04c	Mechanism without motor or arms (R. VI).	1	DS 565-10f	Wiper arm, right and left-hand without blade, Bosch (R. VI). Left-hand steering.	2	DS 565-96a	Joint, rubber, sealing under distance piece of arm spindles (R. VI).	2
DS 565-2f	Wiper arm complete, Bosch, left-hand (R. VI). Left-hand steering.	1	DS 565-10g	Wiper arm, right and left-hand without blade, Bosch (R. VI). Right-hand steering.	2	295-S 30	Screw, hex. head, 5 x 16, pointed, for securing support of spindle on body (R. III).	6
DS 565-2g	Wiper arm complete, Bosch, right-hand (R. VI). Left-hand steering.	1	DS 565-12a	Blade, Bosch, right-hand (R. VI).	1	306-S 30	Screw, hex. head, 6 x 20, for securing motor on body (R. III).	2
DS 565-2h	Wiper arm complete, Bosch, left-hand (R. VI). Right-hand steering.	1	DS 565-12b	Blade, Bosch, left-hand (R. VI).	1			
			DS 565-19	Support for spindle of arm, left-hand (R. VI).	1			





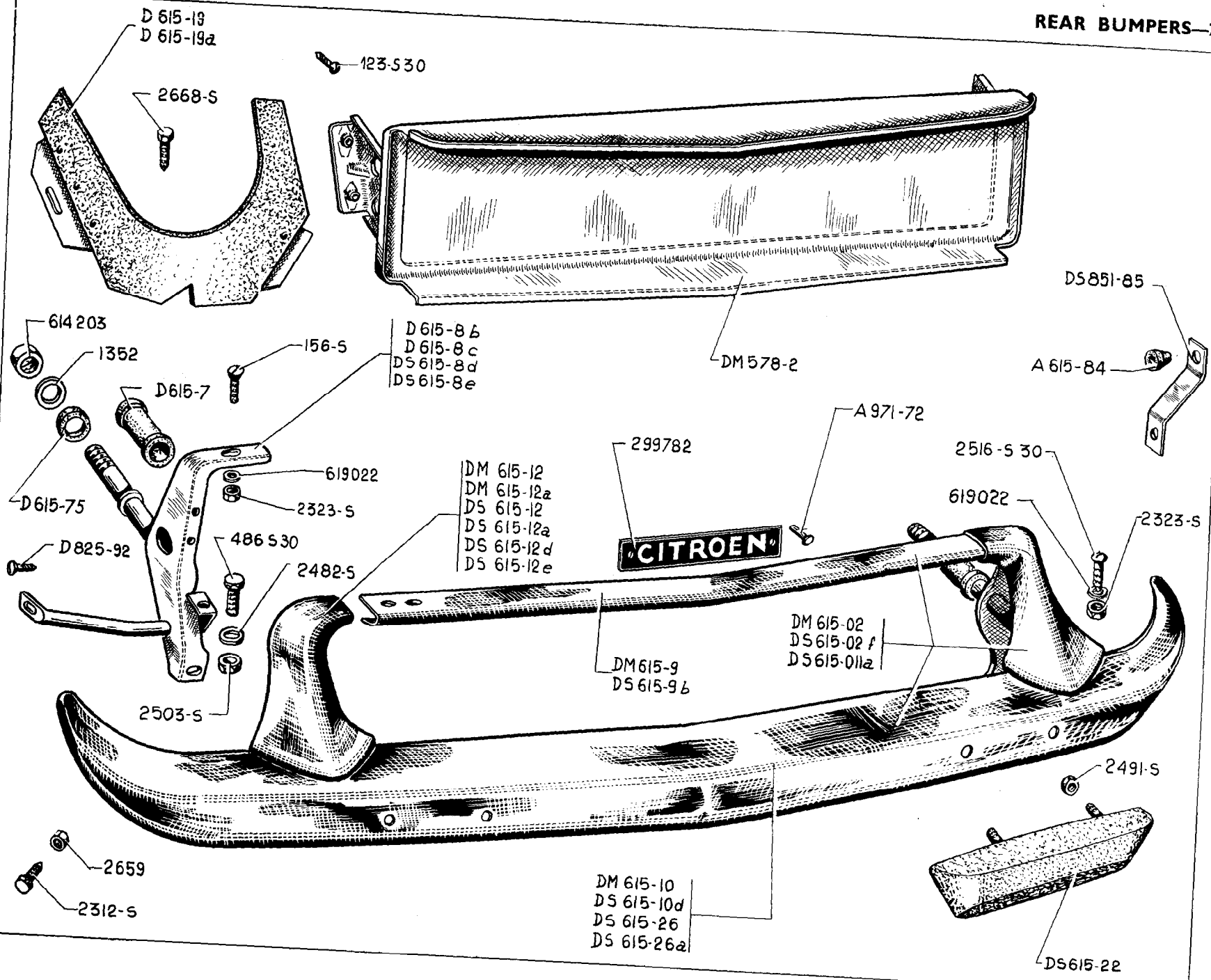
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until September 1962</b>							
DM 615-01	Front bumper complete. Left-hand steering.	1	D 615-17	Bracket, adjustable, left-hand, with bush for rubber stop. Until September 1958.	1	D 615-55a	Fitting for securing rubber block, right-hand. Until September 1958.	1
DS 615-01b	Front bumper complete. U.S.A. Right-hand steering.	1	D 615-17a	Bracket, adjustable, right-hand, with bush for rubber stop. Until September 1958.	1	DS 615-55	Bracket, sheet steel, for securing left-hand end of bumper. Since September 1958.	1
D 615-1	Fixed bracket, left-hand, with threaded pin 20 diameter x 100 pitch. Until September 1958.	1	DM 615-17	Bracket, left-hand, without bush rubber stop. Since September 1958.	1	DS 615-55a	Bracket, sheet metal, for securing right-hand end of bumper. Since September 1958.	1
D 615-1a	Fixed bracket, right-hand, with threaded pin 20 diameter x 100 pitch. Until September 1958.	1	DM 615-17a	Bracket, right-hand, without bush for rubber stop. Since September 1958.	1	DM 615-57	Connecting piece for assembling lower half of bumpers.	1
D 615-7	Rubber stop. Until September 1958.	2	DS 615-17b	Bracket, left-hand. U.S.A. Right-hand steering. Since November 1961.	1	D 615-61	Distance piece, 7.5 x 9.5 x 8, for screw securing rubber block. Until September 1958.	4
DM 615-13	Bumper bar, upper, without end piece. Left-hand steering.	1	DS 615-17c	Bracket, right-hand. U.S.A. Right-hand steering. Since November 1961.	1	D 615-62	Rubber block for extreme left-hand end of bumper. Until September 1958.	1
DS 615-13b	Bumper bar, front upper. U.S.A. Right-hand steering.	1	DM 615-18	End bracket, left-hand. Left-hand steering.	1	D 615-62a	Rubber block for extreme right-hand end of bumper. Until September 1958.	1
DM 615-14	Half bumper bar, lower, left-hand. Left-hand steering.	1	DM 615-18a	End bracket, right-hand. Left-hand steering.	1	D 615-68	Rubber beading for connecting front lower half bumpers.	1
DM 615-14a	Half bumper bar, lower, right-hand. Left-hand steering.	1	DS 615-18	<i>End bracket, left-hand. U.S.A. Right-hand steering. Until November 1961. Replaced by DM 615-18.</i>	1	D 615-73	Rubber washer, 5 x 14 x 2, for end bracket of upper bumper bar.	4
DS 615-14d	Half bumper bar, front left-hand. U.S.A. Right-hand steering.	1	DS 615-18a	<i>End bracket, right-hand. U.S.A. Right-hand steering. Until November 1961. Replaced by DM 615-18a.</i>	1	D 615-75	Rubber washer, 20 x 30 x 6, on fixed bracket for mounting bumper. Until September 1958.	2
DS 615-14e	Half bumper bar, front right-hand. U.S.A. Right-hand steering.	1	DS 615-18d	End bracket, left-hand (R. VI). U.S.A. Right-hand steering. Since November 1961.	1	DM 615-98	Bracket, left-hand, without pin on body. Since September 1958.	1
D 615-16	Registration number plate.	1	DS 615-18e	End bracket, right-hand (R. VI). U.S.A. Right-hand steering. Since November 1961.	1	DM 615-98a	Bracket, right-hand, without pin on body. Since September 1958.	1
			D 615-55	Fitting for securing rubber block, left-hand. Until September 1958.	1	D 825-92	Screw, round head, 7 diameter x 20 long, for assembling lower half bumpers (R. VI).	2
						156-S	<i>Screw, countersunk head, 5 x 17.5 for securing upper bumpers on bracket (R. VI). Replaced by 2.265-S.</i>	4

264—FRONT BUMPERS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
486-S 30	Screw, hex. head, pointed, 7 x 22.5 for assembling: - half bumpers, lower. - half bumpers, lower on adjustable bracket. - sheet steel bracket, extreme left and right-hand.	2 4 4	2.323-S	Nut, hex., 5 x 75, for screws securing: - end piece on upper bumpers. - upper bumpers and registration plate. - upper bumpers on adjustable bracket.	2 3 4	2.669-S	Nut, hex., 12 x 175, for screws supporting brackets on body and supports on bumpers. Since September 1958.	2
487-S 30	Screw, hex. head, pointed, 7 x 25, for securing rubber block on body. Until September 1958.	2	2.482-S	Washer, plain, 7.5 x 14 for nuts securing lower bumpers on adjustable bracket.	4	2.746-S	Screw, round head, P.K. cruciform, 4.85 x 16, for securing distance piece on lower bumpers (R. VI).	4
538-S 30	Screw, hex. head, pointed, 9 x 22, for securing bumpers on body.	4	2.491-S	Nut, hex., 7 x 100, for screws securing lower bumpers on adjustable bracket.	2	614.203	Nut, hex., 20 x 100 for securing fixed bumper bracket. Until September 1958.	2
1.020-S	Screw, hex. head, 12 x 22, for securing brackets on body to bumper bracket.	2	2.503-S	Nut, hex., 7 x 100, for securing the screws: - lower half bumper assembly. - lower half bumpers on adjustable bracket.	2 4	615.713	Nut clips for screws, 4.85 diameter for securing distance piece on lower bumpers (R. VI).	4
1.352	Washer, 20.5 x 30 x 1.5 for fixed bumper support. Until September 1958.	2	2.516-S 30	Screw, raised head countersunk, 5 x 16, cruciform, securing end piece on upper bumpers (R. VI).	2	619.022	Washer, plain, 5.5 x 14 x 1, for screws securing: - upper bumpers and registration plate. - upper bumpers on adjustable bracket.	3 4
2.312-S	Washer, plain, 5.5 x 9 for screws securing end piece.	4	2.659	<i>Screw, hex. head, 5 x 13, for securing end piece. Replaced by 283-S.</i>	4	619.024	Washer, plain, 10 x 20 for screws securing bumpers on body.	4
						621.062	<i>Screw, hex. head, 5 x 14, for securing upper bumpers and registration plate. Replaced by 283-S 30.</i>	3



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>ALL TYPES</b> <b>Since September 1962</b>							
DS 615-01c	Bumper, front, complete. Left-hand steering.	1	DS 615-47a	Stop, rubber, right-hand (R. VI). Replaced by DX 615-47a.	1	2.323-S	Nut, hex., 5 diameter x 75 pitch	
DM 615-01e	Bumper, front, complete. Right-hand steering. Replaced by DX 615-01b.	1	DS 615-48	Stop, rubber, central (R. VI). Left-hand steering.	1		- for screw securing cover joint. - registration number plates.	3 6
DS 615-13c	Bumper, upper, without end piece. Replaced by DX 615-13 (R. VI).	1	DS 615-49	Cover joint, lower, for half bumpers (R. VI). Left-hand steering.	1	2.482-S	Washer, plain, 7.5 x 14, for screw securing end piece	6
DS 615-14j	Half bumper, lower, left-hand (R. VI).	1	DM 615-49	Cover joint, lower, for half bumpers (R. VI). Right-hand steering.	1	2.503-S	Nut, hex., 7 diameter x 100 pitch, for screw securing end piece	6
DS 615-14k	Half bumper, lower, right-hand (R. VI).	1	DS 615-56b	Support sheet metal securing extreme left-hand of bumpers.	1	2.746-S	Screw, P.K. 4.85 x 16, securing lower part of registration number plate (R. VI).	4
DS 615-16c	Registration number plate.	1	DS 615-56c	Support sheet metal securing extreme right-hand of bumpers.	1	613.017	Plug, (nylon), on registration plate (R. VI). R.H. steering.	1
DS 615-17d	Support, adjustable, left-hand.	1	DS 615-57	Reinforcement of assembling lower half bumpers.	1	619.133	Washer, plain, for screw assembling and fixing bumpers	24
DS 615-17e	Support, adjustable, right-hand.	1	DS 615-65b	Plate securing end piece on bumpers, left-hand.	1	621.072	Screw, hex. head, 5 diameter x 16 long securing: - reinforcement on half bumpers. - upper part of bumpers. - upper part of registration number plate. - end piece on bumpers. Replaced by 295-S 30.	1 4 5 2
DS 615-18f	End piece, left-hand.	1	DS 615-65c	Plate securing end piece on bumpers, right-hand.	1			
DS 615-18g	End piece, right-hand.	1	DS 615-82	Packing (aluminium), 4 mm thick for lateral adjustment of bumpers (R. VI).	2			
DS 615-47	Stop, rubber, left-hand (R. VI). Replaced by DX 615-47.	1						



D 615-19  
D 615-19a

123-530

2668-5

614 203

1352

156-5

D 615-8 b  
D 615-8 c  
DS 615-8 d  
DS 615-8 e

DM 578-2

DS 851-85

A 615-84

D 615-7

619022

DM 615-12  
DM 615-12a  
DS 615-12  
DS 615-12a  
DS 615-12 d  
DS 615-12 e

299782

A 971-72

2516-5 30

619022

2323-S

D 615-75

2323-S

CITROËN

DM 615-02  
DS 615-02 f  
DS 615-011a

D 825-92

486 530

DM 615-9  
DS 615-9 b

2503-S

2491-S

2659

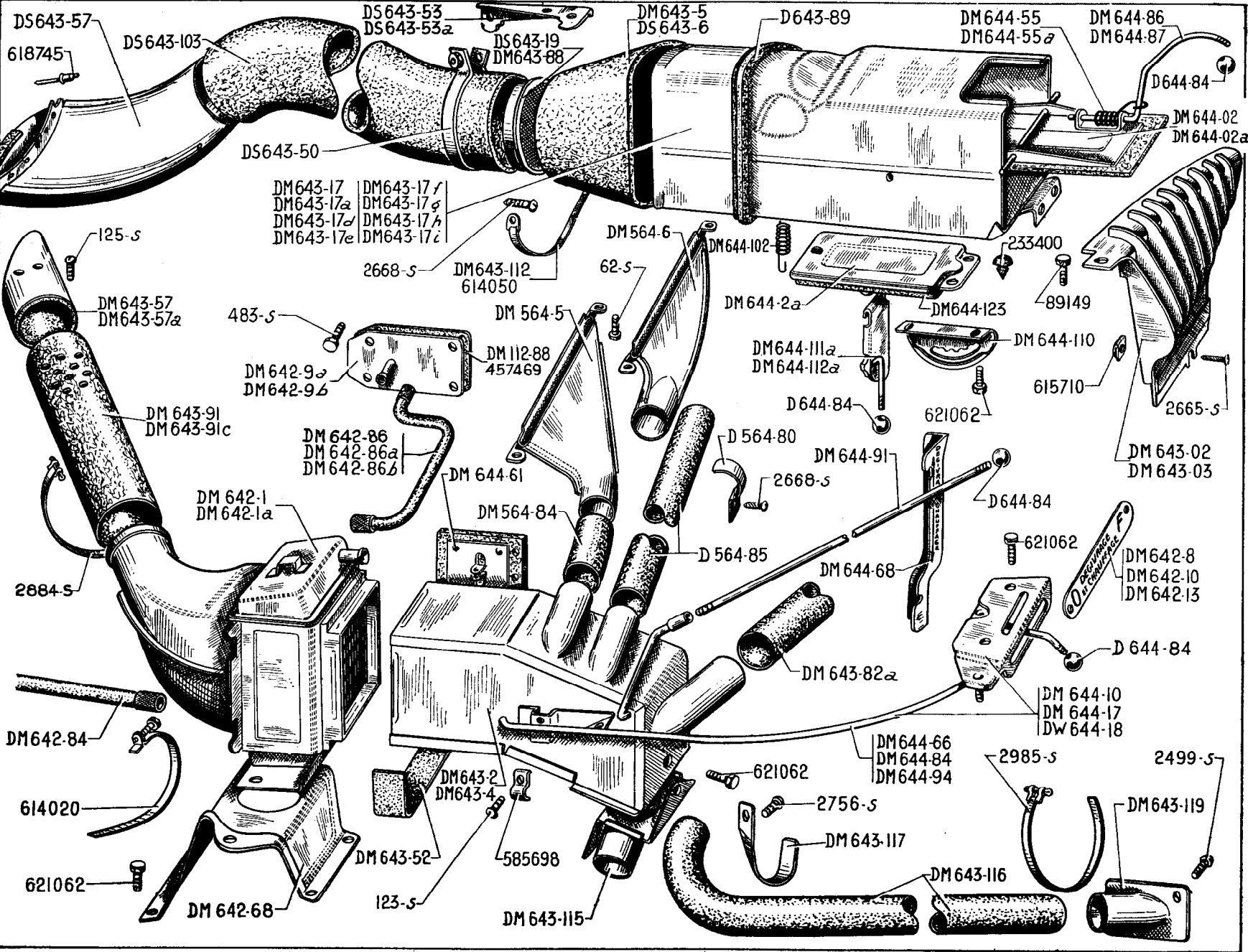
2312-S

DM 615-10  
DS 615-10d  
DS 615-26  
DS 615-26a

DS 615-22

268—REAR BUMPERS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 615-84	Rubber buffer for rear wing on rear bumper. Since July 1959.	2	DS 615-12	<i>End piece, left-hand. U.S.A. R.H. steering. Until September 1962. Replaced by DM 615-12.</i>	1	2.482-S	Washer, plain, 7.5 x 14, for nuts securing lower rear bumpers	6
A 971-72	Rivet, tubular, 3.5 x 9 securing engraved "Citroen" plate (R. VI).	2	DS 615-12a	<i>End piece, right-hand, U.S.A. R.H. steering. Until September 1962. Replaced by DM 615-12a.</i>	1	2.491-S	Nut, hex., 7 x 100, for securing stop	4
DM 578-2	Registration number plate. Until September 1964.	1	DS 615-12d	End piece, left-hand (R. VI). ALL TYPES. Since September 1962.	1	2.503-S	Nut, hex., 7 x 100, for screws securing lower rear bumpers	6
DS 578-2	Registration number plate. Since September 1964.	1	DS 615-12e	End piece, right-hand (R. VI). ALL TYPES. Since September 1962.	1	<u>2.514-S</u>	Washer, shakeproof, 7.3 x 12 under nuts securing stop (R. VI). Since September 1962.	4
DM 615-02	Bumpers, rear, complete. L.H. steering. Until September 1962.	1	D 615-19	Finishing piece between rear bumpers, left-hand and rear wing, left-hand, U.S.A. R.H. steering. Until July 1959.	1	2.516-S 30	Screw, raised head, countersunk, 5 x 16 cruciform, for securing end piece on upper bumpers (R. VI).	2
DS 615-02f	<i>Bumpers, rear, complete. U.S.A. R.H. steering. Since July 1959. ALL TYPES. September 1962 - September 1964. Replaced by: DS 615-02h.</i>	1	D 615-19a	Finishing piece between rear bumpers, right-hand and rear wing, right-hand, U.S.A. R.H. steering. Until July 1959.	1	2.659	<i>Screw, hex. head, 5 x 13, for securing end piece. Replaced by 283-S.</i>	4
<u>DS 615-02h</u>	Bumpers, rear, complete. ALL TYPES. Since September 1964.	1	DS 615-22	Stop, rubber, lateral rear (R. VI). Since September 1962.	2	2.668-S	Screw, round head, Parker, 3.5 x 10 for securing finishing trim (R. VI). Until July 1959.	2
D 615-7	Rubber buffer.	2	D 615-75	Washer, rubber, anti-rattle, 20 x 30 x 6 on fixed support.	2	299.782	Plate engraved "Citroen" (R. VI).	1
D 615-8b	Adjustable bracket, left-hand, L.H. steering. Until September 1962.	1	D 825-92	Screw, round head, 7 x 20, securing rear bumper bar, lower, on adjustable bracket (R. VI).	4	614.203	Nut, hex., 20 x 200, for securing fixed support	2
D 615-8c	Adjustable bracket, right-hand, L.H. steering. Until September 1962.	1	DS 851-85	Fixing lug for rubber stop for rear wing on rear bumper.	2	619.022	Washer, plain, 5.5 x 14 x 1 for screws securing upper bumpers on adjustable support	4
DS 615-8d	Adjustable bracket, left-hand, U.S.A. R.H. steering. Since July 1959. ALL TYPES. Since September 1962.	1	123-S 30	Screw, round head, 5 x 10, pointed, securing rear registration number plate (R. III).	4	<b>SPECIAL PARTS CABRIOLET</b>		
DS 615-8e	Adjustable bracket, right-hand, U.S.A. R.H. steering. Since July 1959. ALL TYPES. Since September 1962.	1	156-S	<i>Screw, flat head, 5 x 17.5 securing upper bumper bar on adjustable support. Replaced by 2.265-S (R. VI)</i>	4	DS 615-011a	Rear bumpers complete. Since September 1962. Replaces earlier type.	1
DM 615-9	Bumpers, upper, L.H. steering. Until September 1962.	1	486-S 30	Screw, hex. head, 7 x 22.5, securing lower bumper bar on adjustable support.	6	DS 615-26a	<i>Lower bumpers. Since September 1962. Replaces earlier type.</i>	1
DS 615-9b	Bumpers, rear, upper, U.S.A. R.H. steering. Since July 1959. ALL TYPES. Since September 1962.	1	1.352	Washer, 20.5 x 30 x 1.5, for fixed support.	2			
DM 615-10	Bumpers, lower, L.H. steering. Until September 1962.	1	2.312-S	Washer, plain, 5.5 x 9 for screws securing end piece.	4			
DS 615-10d	Bumpers, rear, lower. U.S.A. R.H. steering. Since July 1959. ALL TYPES. Since September 1962.	1	2.323-S	Nut, 5 x 75 for screws securing - end piece on upper bumpers. - upper bumpers on adjustable bracket.	2 4			
DM 615-12	End piece, left-hand. L.H. steering. Until September 1962.	1						
DM 615-12a	End piece, right-hand, L.H. steering. Until September 1962.	1						





NUMBER	DESCRIPTION	No. OFF
<b>DEMISTING Until September 1964</b>		
DM 564-5	Nozzle for distributing warm air, left-hand.	1
DM 564-6	Nozzle for distributing warm air, right-hand.	1
D 564-80	Clip securing right-hand duct.	1
DM 564-84	Flexible duct, 45 x 51 x 65, connecting to nozzle distributing warm air, left-hand (R. VI).	1
D 564-85	Flexible duct, 45 x 51 x 500, connecting to nozzle distributing warm air, right-hand (R. VI).	1
62-S	Screw, round head, 4 diameter x 7.5 long, securing nozzle distributing warm air (R. III).	4
2.668-S	Screw, round head, 3.5 x 10 long, P.K. securing flexible duct, right-hand (R. VI).	1
<b>HEATING (EXCEPT COLD CLIMATES) AND VENTILATION Until September 1964</b>		
DM 112-88	Joint for cover plate for heater outlet (R. VI). Since February 1960.	1
D 564-80	Clips securing flexible duct on dashboard, right-hand.	3
DM 642-1	<i>Heater radiator (R. VI). Until September 1962. Replaced by DM 642-1a; order in addition: 1-DM 643-57a, 1-DM 643-91c.</i>	1
DM 642-1a	Heater radiator, diameter of air intake, 86 mm (R. VI). Since September 1962.	1
DM 642-8	Indicator plate for demisting and heating (R. VI). L.H. steering.	1
DM 642-9a	Heater outlet on cylinder head. Until February 1960.	1
DM 642-9b	<i>Heater outlet on cylinder head, length of tube 35 mm. Since February 1960. Replaced by DM 642-9d; order in addition: 1-DM 112-94, 1-2.472-S (R. VI).</i>	1
DM 642-10	Indicator plate for heating control (R. VI). R.H. steering.	1

NUMBER	DESCRIPTION	No. OFF
DM 642-13	Indicator plate for demisting and heating (R. VI). R.H. steering.	1
DM 642-68	Bracket for heater radiator.	1
DM 642-84	Flexible pipe, 13.5 x 21 for water return, 330 mm long.	1
DM 642-86	Flexible pipe for water supply to radiator, 500 mm long. Until February 1960.	1
DM 642-86a	Flexible pipe for hot water supply to radiator, undeveloped length 325 mm. Since February 1960.	1
DM 642-86b	Flexible feed pipe for heater radiator, (barometric corrector assembly). R.H. steering. Since September 1961.	1
DM 643-02	Ventilation grille, left-hand.	1
DM 643-03	Ventilation grille, right-hand.	1
DM 643-2	Duct for hot air distribution. L.H. steering.	1
DM 643-4	Duct for hot air distribution. R.H. steering.	1
DM 643-5	Air duct connection, rubber, left-hand and right-hand between front wing and ventilation duct. Until September 1962.	2
DS 643-6	Air duct between feed duct and ventilation duct, right and left-hand (R. VI). Since September 1962.	2
DM 643-17	Ventilation duct with one shutter, left-hand (EXCEPT CONFORT). Until September 1962.	1
DM 643-17a	Ventilation duct with one shutter, right-hand (EXCEPT CONFORT). Until September 1962.	1
DM 643-17f	Ventilation duct with one shutter, left-hand (EXCEPT CONFORT). Since September 1962.	1

NUMBER	DESCRIPTION	No. OFF
DM 643-17g	Ventilation duct with one shutter, right-hand (EXCEPT CONFORT). Since September 1962.	1
DS 643-19	Insect grille on air intake duct on front wing. Since September 1962.	2
DS 643-50	Clip forming collar with welded nut for securing ventilation duct on front wing. Since September 1962.	2
DM 643-52	Flexible duct connecting radiator with distribution duct.	1
DS 643-53	Clip securing feed duct on front left-hand wing. Since September 1962.	1
DS 643-53a	Clip securing feed duct on front right-hand wing. Since September 1962.	1
DM 643-57	Hot air intake fixed on radiator tie-rod. Until September 1962.	1
DM 643-57a	Air intake fixed on radiator tie-rod. Since September 1962.	1
DS 643-57	Duct (metal) for air intake on front wing, right and left-hand. Since September 1962.	2
DM 643-82a	Duct, flexible, for heater right-hand side, 1,050 mm long (R. VI).	1
DM 643-88	Insect grille on front wing, right and left-hand. Until September 1962.	2
D 643-89	Sealing trim between heater ducts, ventilation and upper part of dashboard, 590 mm long (R. VI).	As nec.
DM 643-91	Duct, flexible, connecting air intake to radiator, 330 mm long. Until September 1962.	1
DM 643-91c	Duct, flexible, connecting air intake to heater radiator, 86 mm dia. x 340 mm long. Since September 1962.	1

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NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 643-103	Duct, flexible, for air intake for ventilation, right and left-hand, 103 mm diameter x 840 mm long (R. VI). Since September 1962.	2	125-S	Screw, round head, 5 x 15, for securing heater intake on radiator tie-rod (R. III).	2	DM 643-17e	Ventilation duct with two shutters, right-hand. Replaces duct fitted until October 1961. Until September 1962.	1
DM 643-112	Collar, ligarex, for securing duct, 1,170 mm long (R. VI).	4	483-S	Screw, hex. head, 7 x 15, for securing heater intake on cylinder head (R. III).	4	DM 643-17h	Ventilation duct with two shutters, left-hand. CONFORT. Since September 1962.	1
DM 644-02	Ventilation shutter, left-hand.	1	2.665-S	Screw, round head, 5 x 16, for securing lower insect grille (R. VI).	2	DM 643-17i	Ventilation duct with two shutters, right-hand. CONFORT. Since September 1962.	1
DM 644-02a	Ventilation shutter, right-hand.	1	2.668-S	Screw, round head, 3.5 x 10, for securing (R. VI): - insect grille. - clip for flexible duct.	4 4	DM 643-115	Heater intake for rear seats on distribution duct.	1
DM 644-10	<i>Heater control, L.H. steering. Replaced by DM 644-17a.</i>	1	2.884-S	Collar for securing flexible duct for heater (R. VI).	3	DM 643-116	Duct, flexible, for heater, to rear seats, 45 mm diameter x 1,500 mm long (R. VI).	1
DM 644-17	Heater control. R.H. steering.	1	89.149	Screw, hex. head, 5 x 18, for securing upper part of ventilation grille (R. III).	2	DM 643-117	Clip securing heater duct to rear places.	1
DW 644-18	Heater control and demisting. R.H. steering.	1	457.469	Joint for heating intake (R. VI). Until February 1960.	1	DM 643-119	Plate securing heating duct to rear places.	1
DM 644-55	Spring, left, for returning lever of ventilation shutter.	1	585.698	Clip for shutter control cable (R. III).	1	DM 644-2a	Ventilation shutter, right and left-hand on duct.	2
DM 644-55a	Spring, right, for returning lever of ventilation shutter.	1	614.020	Clip securing flexible tube on radiator, 113 mm long (R. VI).	4	D 644-84	Ball for lever on deflecting shutter (R. VI).	2
DM 644-61	Heater shutter.	1	614.050	Collar, ligarex, securing ducts on air intake side and insect grille, 720 mm long (R. VI). Since September 1962.	4	DM 644-102	Return spring for ventilation shutter.	2
DM 644-66	Cable for heater shutter, 755 mm long (R. VI). L.H. steering.	1	615.710	Nut clips for screw, 4.85 diameter for securing lower ventilation grille (R. VI).	2	DM 644-110	Guide for deflector shutter lever, right and left-hand.	2
DM 644-68	Guide for lever of hot air shutter (R. VI). L.H. steering.	1	618.745	Rivet, Pop, for securing air intake duct on wing (R. VI). Since September 1962.	8	DM 644-111a	Shutter for ventilator deflector, left-hand.	1
D 644-84	Ball on lever of shutter for heater and ventilation (R. VI).	3	621.062	Screw, hex. head, 5 x 14, for securing (R. III); - radiator support. - radiator. - heater duct. - heating control. - ventilation duct.	2 4 4 2 2	DM 644-112a	Shutter for ventilator deflector, right-hand.	1
DM 644-84	Control cable for shutter of heating and demisting, 765 mm long (R. VI). R.H. steering.	1				DM 644-123	Sealing trim for ventilation shutter and duct (R. VI). Since October 1961.	1
DM 644-86	Lever, right-hand, for ventilation shutter.	1				2.499-S	Screw, raised head, countersunk, 3.5 x 9.5 (cruciform slot) for securing the plate holding the duct (R. VI).	2
DM 644-87	Lever, left-hand, for ventilation shutter.	1				2.756-S	Screw, round head, 3.5 x 9, (cruciform slot) for securing the duct (R. VI).	1
DM 644-91	Shutter control lever for directing heating. L.H. steering.	1				2.985-S	Collar, PC with pin for securing flexible duct, 438 mm long (R. VI).	2
DM 644-94	Control cable for heater shutter, 685 mm long (R. VI). R.H. steering.	1				233.400	Stop for ventilation shutter (R. VI).	4
123-S	Screw, round head, 5 x 10, for securing cable on shutter control (R. III).	1	DM 643-17d	Ventilation duct with two shutters, left-hand. Replaces duct fitted until October 1961. Until September 1962.	1	621.062	Screw, hex. head, 5 x 14, for securing (R. III): - guide for deflector shutter lever. - heater intake on distribution duct.	4 1



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>DEMISTING</b> <b>Since September 1964</b>			DM 642-9d	Plate for cylinder head with outlets for heater and thermometer bulb. Since November 1964.	1	DS 643-53a	Clip securing feed duct on front right-hand wing.	1
DW 564-5	Demisting nozzle (R. VI).	1	DM 642-68	Bracket for heater radiator.	1	DM 643-57a	Air intake fixed on radiator tie-rod.	1
DW 564-60	Sealing finisher between nozzle and panel, 185 mm long.	2	DM 642-84	Tube, flexible, 13.5 x 21 for water return, 330 mm long.	1	DS 643-57	Duct (metal), for air intake on front wing right and left-hand.	2
DW 564-80	Finisher for nozzle on panel, left-hand, 220 mm long.	1	DM 642-86a	Tube, flexible, for radiator feed, length undeveloped 325 mm.	1	DM 643-82a	Duct, flexible, for heat to interior, right-hand side, 1,050 mm long (R. VI).	1
DW 564-80a	Finisher for nozzle on panel, right-hand, 215 mm long.	1	DM 642-86b	Tube, flexible, for radiator feed (with barometric corrector). R.H. steering.	1	D 643-89	Trimming between ventilation duct and instrument panel, upper part, 590 mm long (R. VI).	As nec.
DW 564-84	Duct, flexible, between distribution duct and nozzle, 75 mm diameter x 88 mm long (R. VI).	1	DW 643-02b	Grille, swivelling, on ventilation duct (R. VI).	2	DM 643-91c	Duct, flexible, between air intake and heater radiator, 86 mm diameter x 0.340 m long.	1
DM 564-117	Plug on demisting nozzle, right-hand (R. VI).	1	DS 643-6	Duct, between feed duct and ventilation, right and left-hand (R. VI).	2	DS 643-103	Duct, flexible, feeding air for ventilation, right and left-hand, 103 mm diameter, 840 mm long (R. VI).	2
<b>HEATING</b> <b>(EXCEPT COLD CLIMATES)</b> <b>AND VENTILATION</b> <b>Since September 1964</b>			DM 643-10e	Distribution duct for hot air.	1	DM 643-112	Collar, ligarex, for securing duct, length 1,170 mm (R. VI).	4
DM 112-88	Joint for heater intake plate.	1	DM 643-11a	Ventilation grille on panel, right-hand. L.H. steering.	1	DW 644-02	Ventilation shutter, upper induct.	2
DM 112-94	Sealing plug for thermometer bulb outlet, threaded 18 x 150, (fitting without thermometer). Since November 1964.	1	DM 643-11b	Ventilation grille on panel, left-hand. R.H. steering.	1	DW 644-2	Ventilation shutter, lower, under duct.	2
D 564-80	Clip securing flexible duct on instrument board, right-hand.	3	DW 643-17b	Ventilation duct, left-hand.	1	DW 644-17	Heater control.	1
DM 642-1a	Heater radiator, diameter of air intake, 86 mm (R. VI).	1	DS 643-17c	Ventilation duct, right-hand.	1	DW 644-18	Heater control and demisting.	1
DW 642-8	Indicator plate for heater control, ventilating and demisting (R. VI).	1	DS 643-19	Insect grille on duct on air intake on front wing.	2	DW 644-55	Spring, 5.5 x 20 for push-button on control lever of ventilation shutters on duct.	2
DM 642-9b	<i>Heater intake on cylinder head, length of tube 35 mm. Until November 1964. Replaced by DM 642-9d; order in addition: 1-DM 112-94, 1-2.472-S.</i>	1	DS 643-50	Clip forming collar with welded nut for securing ventilation duct on front wing.	2	DM 644-61	Heater shutter.	1
			DM 643-52	Duct, flexible, between radiator and distribution duct.	1	DW 644-72	Control cable for ventilation shutter (R. VI).	2
			DS 643-53	Clip for securing feed duct on front left-hand wing.	1	DM 644-84	Control cable for heater distribution, 765 mm long (R. VI).	1

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NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF			
DW 644-84	Knobs for control levers of heater shutters (R. VI).	2	2.668-S	Screw, round head, 3.5 x 10, for securing clip for heater duct on engine housing plate (R. VI).	4	<b>CONFORT EQUIPMENT Since September 1964</b>					
DW 644-87a	Control lever for ventilation shutters, 152 mm long.	4	2.884-S	Collar for securing flexible heater duct, 550 mm long (R. VI).	2				DW 643-115	Heater intake on distribution duct.	1
DW 644-92	Control button for ventilation levers on dashboard (R. VI).	4	233.400	Swivel thrust pin for ventilation shutter (R. VI).	2				DM 643-116	Duct, flexible, for heater to rear seats, 45 mm diameter x 150 mm long (R. VI).	1
DM 644-94	Control cable for heater lever, 685 mm long (R. VI).	1	585.698	Trunnion for shutter control cable (R. III).	1				DM 643-117a	Clip forming collar for securing heater ducts to rear seats.	1
DW 644-119	Push-button for ventilation shutters on duct (R. VI).	4	614.020	Collar for securing flexible tube on radiator, 113 mm long (R. VI).	3				DW 643-119	Plate securing heater ducts to rear seats.	1
125-S	Screw, round head, 5 x 10, for securing heater intake on radiator tie-rod (R. III).	2	614.050	Collar, ligarex, for securing ducts, grille and air intake side, 720 mm long (R. VI).	4				2.499-S	Screw, raised head countersunk, 3.5 x 9.5, for securing plate holding ducts (R. VI).	2
483-S	Screw, hex. head, 7 x 15, for securing heater intake on cylinder head (R. III).	4	618.745	Rivet, Pop, for securing air intake duct on wing (R. VI).	8				2.756-S	Screw, round head, 3.5 x 9.5, for securing clip for duct (R. VI).	1
2.270-S	Screw, raised head countersunk, 4 x 14, for securing heater indicator plate (R. VI).	3	619.811	Clips securing control buttons on dashboard for ventilation control levers (R. VI).	4				2.985-S	Collar securing flexible duct, 480 mm long (R. VI).	2
2.472-S	Joint, 18.3 x 24 x 2 for plug for thermometer bulb outlet (R. VI). Since November 1964.	1	621.062	Screw, hex. head, 5 x 14, for securing (R. III): - radiator support. - radiator. - heater and demisting control. - clips for securing duct on front wing.	4 4 4 6				621.062	Screw, hex. head, 5 x 14, securing heater intake on duct (R. III).	1
2.659	Screw, hex. head, 5 x 13, for securing shutter control cable (R. III).	1									



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until September 1962 DEMISTING</b>							
DM 564-5	Nozzle for distributing warm air, left-hand. No longer supplied.	1	DM 642-02	Heater group, front, Ducellier, motor held by two screws (3215 A) (R. VI). Until January 1962. Replaced by: DW 642-02.	1	DM 642-19	Turbine (R. VI). Until January 1962.	1
DM 564-6	Nozzle for distributing warm air, right-hand.	1	DW 642-02	Heater group, front, Ducellier, motor held by three screws (3215 B) (R. VI). Since January 1962.	1	DS 642-19	Turbine (R. VI). Since January 1962.	1
DM 564-80	Clip securing right-hand duct.	1	DM 642-04	Temperature gauge bulb unit (R. VI).	1	DM 642-20	Bracket for motor (R. VI). Until January 1962.	1
DM 564-84	Flexible duct, 45 x 51 x 65 connecting to nozzle distributing warm air, left-hand (R. VI).	1	DM 642-011	Radiator (R. VI).	1	DM 642-20a	Bracket for motor held by three screws (R. VI). Since January 1962.	1
D 564-85	Flexible duct, 45 x 51 x 500 connecting to the nozzle distributing warm air, right-hand (R. VI).	1	DM 642-012	Motor, 12 volts, held by two screws (R. VI). Until January 1962.	1	DM 642-21	Box support for heater radiator (R. VI).	1
62-S	Screw, round head, 4 x 7.5 securing nozzle distributing warm air (R. III). Replaced by 2. 241-S.	4	DM 642-012	Motor, 12 volts, held by three screws (R. VI). Since January 1962.	1	DM 642-22	Volute for heater group impeller (R. VI).	1
2. 668-S	Screw, round head, 3.5 x 10, Parker for securing flexible duct, right-hand (R. VI).	1	DS 642-012	Motor, 12 volts, held by three screws (R. VI). Since January 1962.	1	DM 642-30	Thrust plate for heater group motor (R. VI). Until January 1962.	1
	<b>HEATING AND VENTILATION</b>		DM 642-8a	Indicator plate for ventilation control, de-misting and heating (R. VI). U.S.A.	1	DM 642-31	Joint, rubber, between box and volute (R. VI).	4
DM 112-88	Joint for cover plate for heater outlet (R. VI).	1	DM 642-8b	Indicator plate for ventilation control, de-misting and heating (R. VI).	1	DM 642-63	Front support for heater group.	1
DM 522-10b	Switch for heater group on dashboard (R. VI).	1	DM 642-8c	Indicator plate for control of ventilation, de-misting and heating (R. VI). LATIN AMERICA.	1	DM 642-68	Lower support for heater group.	1
D 564-80	Clip securing flexible duct on dashboard.	3	DM 642-9c	Plate on cylinder head with welded nut for securing thermometer bulb unit.	1	DS 642-71a	Plate with welded screw for support of water outlet tube.	1
D 565-58	Bush, shouldered, rubber, 12 x 20 x 17 x 6, for screws securing heater group (R. VI).	3	DS 642-9	Tube, 20 x 22 with water outlet.	1	DS 642-73a	Support for water outlet tube.	1
D 565-104	Bush, rubber, 8 x 20 x 8, for screws securing heater group (R. VI).	3	DM 642-10	Indicator plate for control of heating (R. VI). R.H. steering.	1	DS 642-75	Joint, oval, for flange on water outlet tube, 2 holes 5.5 at 38 mm centres (R. VI).	1
D 565-115	Washer, cupped, for bush securing heater group (R. VI).	3	DM 642-13	Indicator plate for de-misting and heating (R. VI). R.H. steering.	1	DA 642-84	Tube, flexible, for water return (R. VI).	1
DM 642-01	Valve for adjusting heating (R. VI). Replaced by DM 642-01b.	1	DM 642-14	Indicator plate for adjustment of heating (R. VI).	1	DM 642-85	Tube, rubber, for feed between valve and radiator on front group.	1
			DM 642-14a	Indicator plate for adjustment of heating (R. VI). U.S.A.	1	DS 642-96	Tube, rubber, for hot water outlet.	1
			DM 642-14b	Indicator plate for adjustment of heating (R. VI). LATIN AMERICA.	1	DM 643-02	Ventilation grille, left-hand.	1
						DM 643-03	Ventilation grille, right-hand.	1
						DM 643-2a	Distribution duct for warm air. Replaced by: DM 643-10c, order in addition: 1 DS 643-52.	1
						DM 643-4a	Distribution duct for warm air, R.H. steering.	1

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NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 643-5	Air duct connection, rubber, right and left-hand, between front wing and ventilation duct.	2	DM 643-134	Nozzle, left-hand, on hot air distribution duct (R. VI). Arrangement with rear heater.	1	DM 644-87	Lever, left-hand, controlling ventilation shutter.	1
DM 643-17d	Ventilation duct with two shutters, left-hand, replaces duct fitted until October 1961.	1	DM 644-02	Ventilation shutter, left-hand.	1	DM 644-91a	Shutter control lever for heater distribution.	1
DM 643-17e	Ventilation duct with two shutters, right-hand, replaces duct fitted until October 1961.	1	DM 644-02a	Ventilation shutter, right-hand.	1	DM 644-94	Cable, controlling heater shutter, 685 mm long (R. VI). R.H. steering.	1
DM 643-19	Insect grill on heater group (R. VI).	1	DM 644-2a	Ventilation shutter on duct, right and left-hand.	2	DM 644-102	Return spring for ventilation shutter.	2
DM 643-52a	Duct, flexible, between heater group and distribution duct.	1	DM 644-10	<i>Control for heating. L.H. steering. Replaced by DM 644-17a.</i>	1	DM 644-110	Guide for deflection shutter lever, right and left-hand.	2
DM 643-82a	Duct, flexible, for heater, right-hand, 1,150 mm long (R. VI).	1	DM 644-17	Control for heating, R.H. steering.	1	DM 644-111a	Ventilation deflection shutter, left-hand.	1
DM 643-88	Insect grill on front wing, right and left-hand.	2	DW 644-18	Control for heating and de-misting, R.H. steering.	1	DM 644-112a	Ventilation deflection shutter, right-hand.	1
D 643-89	Sealing joint between duct for heating, ventilation and upper part of dashboard, 590 mm long (R. VI).	As nec.	DM 644-55	Return spring, left-hand, for ventilation shutter lever.	1	DM 644-114	<i>Guide for hot air shutter control lever (R. VI). U.S.A. No longer supplied.</i>	1
DM 643-91a	Duct, flexible, between front wing and heater group.	1	DM 644-55a	Return spring, right-hand, for ventilation shutter lever.	1	DM 644-123	Sealing strip for ventilation shutter.	1
DM 643-112	Clip, ligarex, securing duct connection, 1,170 mm long (R. VI).	4	DM 644-61a	Heater shutter on front hot air distribution duct.	1	123-S	<i>Screw, round head, 5 x 10, for securing trunnion on cable controlling heater shutter (R. III). Replaced by 2.502-S 30.</i>	1
DM 643-115	Heater intake for rear seats on distribution duct.	1	DM 644-66	Cable controlling heater shutter, 755 mm long (R. VI).	1	483-S	Screw, hex. head, 7 x 15, for securing plate on cylinder head for thermometer bulb unit (R. III).	4
DM 643-116	Duct, flexible, for heating to rear seats, 45 m diameter x 1,500 mm long (R. VI).	1	DM 644-68	Guide for lever controlling hot air shutter (R. VI). L.H. steering.	1	2.270-S	Screw, raised head countersunk, 4 x 14, for securing heater indicator plate (R. VI).	3
DM 643-117	Clip securing heater duct to rear seats.	1	DM 644-68a	<i>Guide for lever controlling hot air shutter (R. VI). LATIN AMERICA. No longer supplied.</i>	1	2.466-S	Joint, fibre, 18.3 x 24 x 1 for thermometer bulb unit (R. VI).	1
DM 643-119	Plate securing heater duct to rear seats.	1	DM 644-70	Distance piece, 5.5 x 8 x 10.5 for sleeve securing heater group, (R. VI).	3	2.499-S	Screw, raised head countersunk, 3.5 x 9.5 (cruciform slot) for securing plate holding duct (R. VI).	2
			D 644-84	Knob, for lever (R. VI): - for ventilation and heater shutter. - for deflection shutter.	3 2	2.502-S 30	Screw, round head, 5 x 12, pointed, (cruciform slot) for securing valve on body (R. VI).	3
			DM 644-84	Cable controlling heating and de-misting shutter, 765 mm long (R. VI). R.H. steering.	1	2.665-S	Screw, round head, 5 x 16, for securing lower ventilation grille (R. VI).	2
			DM 644-86	Lever, right-hand, controlling ventilation shutter.	1			



DEMISTING-HEATING-VENTILATION (COLD CLIMATES)-279

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
2.668-S	Screw, round head, 3.5 x 10, for securing (R. VI): - insect grille. - clip securing flexible duct.	4 4 1	2.989-S	Collar, PC, with pin, 254 mm long, for securing water outlet tube on cock.	1	614.020	Collar, ligarex, for screw securing feed pipe on radiator (R. VI).	1
2.756-S	Screw, round head, 3.5 x 9.5 (cruciform slot) for securing duct (R. VI).	1	2.994-S	Collar, for securing duct between heater group and distribution duct, 740 mm long (R. VI).	1	615.710	Nut, clips, for screw 4.85 diameter for securing lower ventilation grille (R. VI).	2
2.854-S	Collar, PC, with pin, 208 mm long, for securing feed pipe on cock (R. VI).	1	89.114	<i>Screw, hex. head, 5 x 25, for securing heater group on radiator support (R. III). Replaced by 285-S 30.</i>	3	619.089	Washer, 5.5 x 20 x 1 for screws securing heater group (R. III).	3
2.876-S	Collar for securing water outlet tube, 287 mm long (R. VI).	1	89.149	Screw, hex. head, 5 x 18, for securing upper ventilation grill (R. III).	2	621.062	<i>Screw, hex. head, 5 x 14, for securing (R. III):</i> - radiator support. - heater duct. - heater controls. - ventilation duct. - guide for shutter distribution lever. <i>Replaced by 283-S 30.</i>	4 2 2 2 4
2.985-S	Collar, PC, with pin, for securing flexible duct, length 438 mm long (R. VI).	2	233.400	Rubber buffer for ventilation shutter. (R. IV).	4	804.104	Knob, rubber, for operating heater valve (R. VI).	1
			585.698	Trunnion for shutter control cable (R. III).	1			



280—DEMISTING—HEATING—VENTILATION (COLD CLIMATES)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>September 1962— September 1964</b>							
	<b>DEFROSTING</b>							
DM 564-5	Nozzle for distributing warm air, left-hand. No longer supplied.	1	D 565-115	Washer, cupped, for bush securing rear left-hand heater group (R. VI).	1	DS 642-20	Half-shell for motor support, right-hand (R. VI).	1
DM 564-6	Nozzle for distributing warm air, right-hand.	1	DM 642-01a	Regulating valve for heating (R. VI). Until January 1964. Replaced by DM 642-01b.	1	DS 642-48	Rear support for heater group.	1
D 564-80	Clip for securing duct, right-hand.	1	DM 642-01b	Regulating valve for heater (R. VI). Since January 1964.	1	DM 642-51a	Screw, round head, 4 x 16.5, for securing regulating valve body of heater on bracket (R. VI).	2
DM 564-84	Duct, flexible, 45 x 51 x 65 connecting the nozzle distributing warm air, left-hand (R. VI).	1	DS 642-02	Heater and ventilation group, Ducellier (3.216A) (R. VI).	1	DS 642-63	Half-shell for turbine, left-hand (R. VI).	1
D 564-85	Duct, flexible, 45 x 51 x 500 connecting to nozzle distributing warm air, right-hand (R. VI).	1	DM 642-04	Thermometer bulb unit (R. VI).	1	DS 642-71a	Plate with welded screw for water outlet tube support.	1
62-S	Screw, round head, 4 x 7.5 for securing warm air nozzle (R. III). Replaced by 2.241-S.	4	DS 642-011	Heater radiator (R. VI).	1	DS 642-73b	Support for water outlet tube.	1
2.668-S	Screw, round head, 3.5 x 10, PK, securing flexible duct, right-hand (R. VI).	1	DS 642-012	12 volt motor (R. VI).	1	DS 642-75	Joint, oval, for flange of water outlet tube, 2 holes 5.5 at 38 mm centres (R. VI).	1
	<b>HEATING AND VENTILATION September 1962—September 1964</b>		DM 642-8a	Indicator control plate for ventilation de-misting and heating (R. VI). U. S. A.	1	DA 642-84	Tube, flexible, for water return (R. VI).	1
DM 112-88	Joint for cover plate for heater (R. VI).	1	DM 642-8b	Indicator control plate for ventilation de-misting and heating (R. VI).	1	DM 642-85	Tube, rubber, for feed between valve and radiator on front group.	1
DM 522-10b	Switch for heater on instrument panel (R. VI).	1	DM 642-8c	Indicator control plate for ventilation de-misting and heating (R. VI). LATIN AMERICA.	1	DM 642-93	Body of operating button on heater valve (R. VI).	1
D 564-80	Clip securing flexible duct on dashboard, right-hand.	3	DM 642-9c	Plate on cylinder head with welded nut for securing thermometer bulb unit.	1	DS 642-96	Tube, rubber, for warm water outlet.	1
D 565-58	Bush, rubber, shouldered, 12 x 20 x 17 x 6 for screws securing rear left-hand heater group (R. VI).	1	DS 642-9	Tube, 20 x 22 with water outlet.	1	DM 642-100	Washer, rubber, insulating heater valve, 100 mm diameter x 4 mm thick (R. VI).	1
D 565-104	Bush, rubber, 8 x 20 x 8, for screws securing front and rear right-hand heater group (R. VI).	4	DM 642-10	Indicator control plate for heating (R. VI). R.H. steering.	1	DS 642-104	Spring securing upper radiator group (R. VI).	1
			DM 642-13	Indicator control plate for heating and de-misting (R. VI). R.H. steering.	1	DM 643-02	Ventilation grille, left-hand.	1
			DM 642-14	Indicator plate for adjusting heating (R. VI).	1	DM 643-03	Ventilation grille, right-hand.	1
			DM 642-14a	Indicator plate for adjustment of heating (R. VI). U.S.A.	1	DS 643-5	Duct, between heater group and ventilation duct, left-hand.	1
			DM 642-14b	Indicator plate for adjustment of heating (R. VI). LATIN AMERICA.	1	DS 643-6	Duct for feed and ventilation, right-hand (R. VI).	1
			DS 642-19	Turbine (R. VI).	1	DM 643-10c	Ventilation duct for warm air, L.H. steering.	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 643-10d	Warm air distribution duct, R.H. steering.	1	DM 643-134	Nozzle, left-hand on hot air distribution duct (R. VI). Arrangement with rear heater.	1	DM 644-84	Cable controlling heating and demisting shutter, 765 mm long (R. VI). R.H. steering.	1
DM 643-17h	Ventilation duct with two shutters, left-hand.	1	DM 644-02	Ventilation shutter, left-hand.	1	DM 644-86	Lever, right-hand, controlling ventilation shutter.	1
DM 643-17i	Ventilation duct with two shutters, right-hand.	1	DM 644-02a	Ventilation shutter, right-hand.	1	DM 644-87	Lever, left-hand, controlling ventilation shutter.	1
DS 643-19	Insect grille on air intake duct on front wing.	2	DM 644-2a	Ventilation shutter on right and left-hand duct.	2	DM 644-87	Lever, left-hand, controlling ventilation shutter.	1
DS 643-50	Clip forming collar with nut for securing ventilation duct on front wing, right-hand.	1	DM 644-10	<i>Heater control, L.H. steering. Replaced by DM 644-17a.</i>	1	DM 644-91a	Lever controlling heater distribution shutter.	1
DS 643-52	Duct, flexible, between radiator and distribution duct.	1	DM 644-17a	Heater control, R.H. steering.	1	DM 644-94	Cable controlling heater shutter, 685 mm long (R. VI). R.H. steering.	1
DS 643-53a	Clip securing feed duct on front wing, right-hand.	1	DW 644-18	Heater control and de-misting, R.H. steering.	1	DM 644-102	Return spring for ventilation shutter.	2
DS 643-57	Duct for air intake on front wing, right and left-hand.	2	DM 644-55	Return spring, left-hand, for ventilation shutter lever.	1	DM 644-110	Guide for deflection shutter lever, right and left-hand.	2
DM 643-82a	Duct, flexible, for heater, right-hand, 1, 150 mm long (R. VI).	1	DM 644-55a	Return spring, right-hand, for ventilation shutter lever.	1	DM 644-111a	Ventilation deflection shutter, left-hand.	1
D 643-89	Sealing joint between ducts for heating, ventilation and upper part of dashboard. 590 mm long (R. VI).	As nec.	DM 644-61a	Heater shutter on front hot air distribution duct.	1	DM 644-112a	Ventilation deflection shutter, right-hand.	1
DS 643-103	Duct, flexible, for air feed for ventilation, right and left-hand, 84 mm long (R. VI).	2	DM 644-66	Cable controlling heater shutter, 755 mm long (R. VI).	1	DM 644-114	<i>Guide for hot air shutter control lever (R. VI). U.S.A. No longer supplied.</i>	1
DM 643-112	Collar, ligarex, for securing duct, 1, 170 mm long (R. VI).	4	DM 644-68	Guide for lever controlling hot air shutter (R. VI). L.H. steering.	1	DM 644-123	Sealing strip, for ventilation shutter.	1
DM 643-115	Heater intake for rear seats on distribution duct.	1	DM 644-68a	<i>Guide for lever controlling hot air shutter (R. VI). LATIN AMERICA. No longer supplied.</i>	1	123-S	<i>Screw, round head, 5 x 10, for trunnion on cable controlling heater shutter. Replaced by 2.502-S 30.</i>	1
DM 643-116	Duct, flexible, for heating to rear seats, 45 mm diameter 1, 500 mm long (R. VI).	1	DM 644-70	Distance piece, 5.5 x 8 x 10.5, for sleeves securing heater group (R. VII).	1	483-S	Screw, hex. head, 7 x 15, for securing plate on cylinder head for thermometer bulb unit outlet (R. III).	4
DM 643-117	Clip securing heater duct to rear seats.	1	DS 644-70	Distance piece, 5.5 x 8 x 16, securing front and rear right-hand of heater group (R. VI).	2	2.270-S	Screw, raised head countersunk, 4 x 14 for securing heater indicator plate (R. VI).	3
DM 643-119	Plate holding heater duct to rear seats.	1	D 644-84	Knob for lever (R. VI): - for ventilation and heater shutter. - for deflection shutter.	3 2	2.466-S	Joint, fibre, 18.3 x 24 x 1 for thermometer bulb unit (R. VI).	1
						2.499-S	Screw, raised head countersunk, for securing plate holding duct (R. VI).	2

284-DEMISTING-HEATING-VENTILATION (COLD CLIMATES)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
2.548-S 30	Screw, round head, 5 x 16.5, pointed (cruciform slot) for securing heater valve on body (R. VI).	3	2.989-S	Collar, PC, with pin, 254 mm for securing water outlet pipe on valve.	1	615.710	Nut, clips, for 4.85 mm screws securing lower ventilation grille (R. VI).	2
2.665-S	Screw, round head, 5 x 16, for securing lower ventilation grille (R. VI).	2	89.114	<i>Screw, hex. head, 5 x 25, for securing heater group on bracket (R. III). Replaced by 285-S 30.</i>	3	618.745	Rivet, Pop, for securing duct on air intake on wing (R. VI).	8
2.668-S	Screw, round head, 3.5 x 10 for securing clip holding heater duct on engine housing plate (R. VI).	4	89.149	Screw, hex. head, 5 x 18, for securing upper ventilation grille (R. III).	2	619.098	Washer, 5.5 x 20 x 1, for screws securing heater group front and rear right-hand. (R. III).	2
2.756-S	Screw, round head, 3.5 x 9.5 (cruciform slot) for duct (R. VI).	1	233.400	Rubber stop for ventilation shutter (R. IV).	4	621.062	<i>Screw, hex. head, 5 x 14 for securing (R. III):</i> - radiator bracket. - heater duct. - heater control. - ventilation duct. - guides for distribution shutter lever. <i>Replaced by 283-S 30.</i>	4 2 2 2 4
2.854-S	Collar, PC, with pin, 208 mm long, for securing feed pipe on valve (R. VI).	1	585.698	Trunnion for shutter control cable (R. III).	1			
2.876-S	Collar, for securing water outlet tube (R. VI).	1	614.020	Collar, ligarex, with screw for securing feed pipe on radiator (R. VI).	1			
2.985-S	Collar, PC, with pin, for securing flexible duct, 438 mm long (R. VI).	2	614.050	Collar, ligarex, with screw for securing ducts on air intake side and insect grilles, 720 mm long (R. VI).	4	804.104	Rubber button for heater valve (R. IV).	1



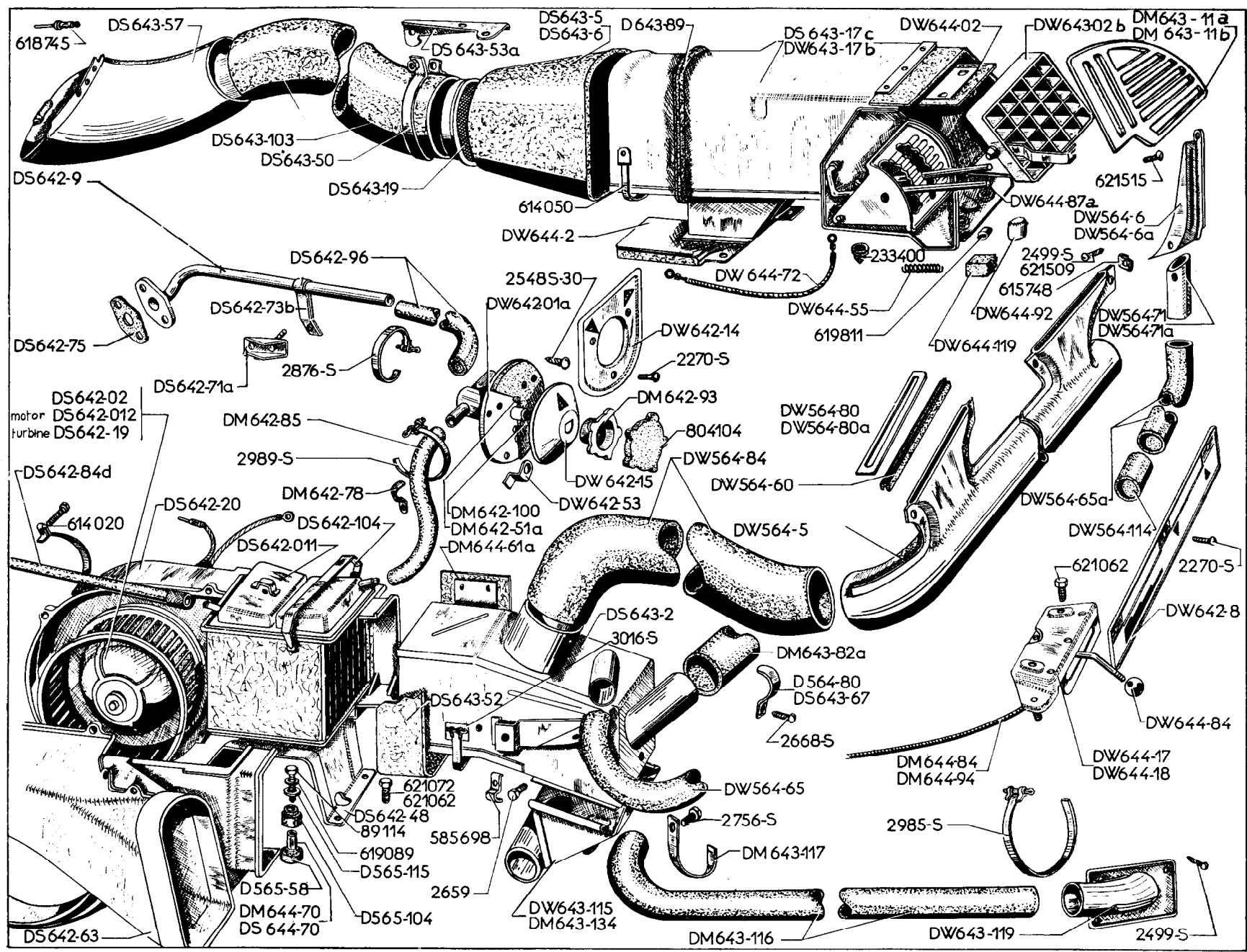
DEMISTING—HEATING—VENTILATION (COLD CLIMATES)—284C

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1964 DEFROSTING</b>							
DW 564-5	Nozzle for de-misting windscreen (R. VI).	1	621.509	Screw, raised head countersunk, 3.5 x 15 (cruciform slot) for assembly of de-misting nozzle, with union (R. VI).	2	DW 642-15	Disc with makr for heater valve opening (R. VI).	1
DW 564-6	Nozzle for de-misting glass in front left-hand door (R. VI).	1		<b>HEATING AND VENTILATION Since September 1964</b>		DS 642-19	Turbine (R. VI).	1
DW 564-6a	Nozzle for de-misting glass in front right-hand door (R. VI).	1				DS 642-20	Half shell, motor support, right-hand (R. VI).	1
DW 564-60	Sealing between de-misting nozzle and dashboard, 185 mm long.	1	D 564-80	Clip securing flexible heating duct, front, right-hand, on engine housing panel.	3	DS 642-48	Rear support for heating and ventilation group.	1
DW 564-65	<i>Tube, flexible, 29 x 33.5 x 380 for lateral de-misting nozzle, left-hand (R. VI). Replaced by DW 564-65b; order in addition: 1-DW 564-71b.</i>	1	D 565-58	Bush, rubber, 12 x 20 x 17 x 6, for screws securing rear left-hand heater group on bracket (R. VI).	1	DM 642-51a	Screw, round head, 4 x 16.5, for securing heater valve body on bracket.	2
DW 564-65a	<i>Tube, flexible, 29 x 33.5 x 730, for lateral de-misting nozzle, right-hand (R. VI). Replaced by DW 564-65c; order in addition: 1-DW 564-71c.</i>	1	D 564-104	Bush, rubber, 8 x 20 x 8 for securing front and rear of heater group.	4	DW 642-53	Valve stop (R. VI).	1
DW 564-71	Union for lateral de-misting nozzle, left-hand (R. VI).	1	D 565-115	Washer, cupped, for bush securing rear heater group, left-hand (R. VI).	1	DS 642-63	Half-shell for turbine, left-hand side (R. VI).	1
DW 564-71a	Union for de-misting nozzle, right-hand (R. VI).	1	DW 642-01a	Regulating valve for heater without button (R. VI).	1	DS 642-71a	Plate with welded screw for support of water outlet tube.	1
DW 564-80	Finisher for de-misting nozzle on dashboard, left-hand, 220 mm long.	1	DS 642-02	Heater and ventilation group, Ducellier (3.216 A) (R. VI).	1	DS 642-73b	Support for water outlet tube.	1
DW 564-80a	Finisher for de-misting nozzle on dashboard, right-hand, 215 mm long.	1	DS 642-011	Heater radiator (R. VI).	1	DS 642-75	Joint, oval, for flange of water outlet tube, 2 holes 5.5 at 38 mm centres (R. VI).	1
DW 564-84	Duct, flexible, between distribution duct and windscreen nozzle, 75 mm diameter x 88 mm long (R. VI).	1	DS 642-012	12 volt motor (R. VI).	1	DM 642-78	Clip securing feed tube between valves and heater group radiator on dashboard (R. VI).	1
DW 564-114	Union, 31 x 33 x 45 for flexible tube on lateral demisting nozzle, right-hand.	1	DW 642-8	Control indicator plate for ventilation, de-misting and heating (R. VI).	1	DS 842-84d	Tube, flexible, for water return, 530 mm long.	1
2.499-5	Screw, round head, Parker, 3.5 x 9.5 for securing demisting nozzle on side glass (R. VI).	2	DS 642-9	Tube for heater intake.	1	DM 642-85	Tube, rubber, for feed between valve and heater group radiator.	1
615.748	Nut, clips, for screws, 3.5 for de-misting nozzle assembly, with union (R. VI).	2	DW 642-14	Indicator plate for regulating heating (R. VI).	1	DM 642-93	Body of button for operating the heater regulating valve (R. VI).	1

284D-DEMISTING-HEATING-VENTILATION (COLD CLIMATES)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 642-96	Tube, flexible, for hot water outlet.	1	DS 643-67	Clip forming collar for securing heater duct, right-hand with welded screw.	1	DM 644-70	Distance piece, 5.5 x 8 x 10.5 for bush securing rear left-hand heater group on bracket (R. VI).	1
DM 642-100	Washer, rubber, insulating heater valve, 100 mm diameter x 4 mm thick (R. VI).	1	DM 643-82a	Duct, flexible, for front heater, right-hand side, 1,150 mm long (R. VI).	1	DS 644-70	Distance piece, 5.5 x 8 x 16, for screws securing front and rear right-hand of heater group (R. VI).	2
DS 642-104	Spring securing upper radiator of heater group (R. VI).	1	D 643-89	Sealing strip between distribution duct and dashboard, upper part, 590 mm long (R. VI).	As nec.	DW 644-72	Control cable for ventilation shutter, 225 mm long (R. VI).	2
DW 643-02b	Ventilation grille on ventilation duct (R. VI).	2	DS 643-103	Duct, flexible, for feed of air for ventilation, right and left-hand, 840 mm long (R. VI).	2	DM 644-84	Control cable for heating distribution shutter, 765 mm long (R. VI).	1
DS 643-2	Distribution duct for hot air with shutter control.	1	DW 643-115	Heating intake for rear seats on distribution duct.	1	DW 644-84	Knob for control levers of heating shutter (R. VI).	2
DS 643-5	Duct, flexible, between heater group and ventilation duct, left-hand.	1	DM 643-116	Duct, flexible, for heating to rear seats, 45 mm diameter x 1500 mm long (R. VI).	1	DW 644-87	Control lever for ventilation shutters on duct.	4
DS 643-6	Duct, between feed duct and ventilation duct, right-hand (R. VI).	1	DM 643-117a	Clip supporting heating duct to rear seats.	1	DW 644-92	Control button for ventilation control levers on instrument panel (R. VI).	4
DM 643-11a	Ventilation grille on dashboard, left-hand side, L.H. steering.	1	DW 643-119	Plate supporting heating duct.	1	DM 644-94	Control cable for heating shutters, 685 mm long (R. VI).	1
DM 643-11b	Ventilation grille on dashboard, right-hand side, R.H. steering.	1	DM 643-134	Hot air nozzle on distribution duct, left-hand side (arrangement with rear heating unit).	1	DW 644-119	Push button for controlling ventilation shutters on duct (R. VI).	4
DS 643-17c	Ventilation duct, left-hand.	1	DW 644-02	Ventilation shutter, upper, in duct.	2	494-S	Screw, hex. head, 7 x 42, for securing heater intake tube (R. III).	2
DW 643-17b	Ventilation duct, right-hand.	1	DW 644-2	Ventilation shutter, lower, under duct.	2	2.270-S	Screw, raised head countersunk, 4 x 14, for securing heater indicator plate (R. VI).	3
DS 643-19	Insect grille on air intake duct on front wing.	2	DW 644-17	Control for heating shutter.	1	2.499-S	Screw, raised head countersunk, 3.5 x 9.5 (cruciform slot) for securing plate holding duct (R. VI).	2
DS 643-50	Clip forming collar with welded nuts for securing ventilation duct on front wing, right-hand.	1	DW 644-18	Control for distribution of heating.	1	2.548-S 30	Screw, round head, 5 x 16.5 pointed, for securing (R. VI): - heater valve. - ventilation ducts.	3 2
DS 643-52	Duct, flexible, between radiator of heater group and distribution duct.	1	DW 644-55	Spring, 5.5 x 20, for button on control lever of shutters for ventilation on duct.	4	2.659	<i>Screw, hex. head, 5 x 13, for securing control cable of shutter (R. III). Replaced by 283-S.</i>	2
DS 643-53a	Clip securing feed duct on front wing, right-hand side.	1	DM 644-61a	Heater shutter on distribution duct, front, hot air.	1	2.668-E	Screw, round head, 3.5 x 10, for securing clip on heater duct on engine housing panel (R. VI).	4
DS 643-57	Duct, (metal), for air intake on front wing, right and left-hand.	2						





DEMISTING-HEATING-VENTILATION (COLD CLIMATES)-285

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
2.756-S	Screw, round head, 3.5 x 9.5 (cruciform slot) securing clip on heater duct to rear seats (R. VI).	1	89.114	Screw, hex. head, 5 x 25. for securing heater group on bracket (R. III).	3	619.089	Washer, 5.5 x 20 x 1. for screws securing front and rear right-hand of heater group (R. III).	2
2.876-S	Collar securing water outlet tube 287 mm long (R. VI).	1	233.400	Rubber stop for ventilation shutter (R. VI).	4	619.811	Clips securing the control lever buttons for ventilation on instrument panel (R. VI).	4
2.985-S	Collar securing heating duct to rear seats, 438 mm long (R. VI).	2	585.698	Trunnion for control cable of shutter (R. III).	2	621.062	Screw, hex. head, 5 x 14 for securing (R. III):	
2.989-S	Collar securing outlet and feed pipes on valve, 245 mm long (R. VI).	2	614.020	Collar securing water return tube, 113 mm long (R. VI).	1		- clip for duct on front wing right-hand.	3
3.016-S	Collar securing flexible duct between radiator and distribution duct, 870 mm long (R. VI).	1	614.050	Collar, ligarex, for screws securing ducts, air intake side and insect grille, 720 mm long (R. VI).	4		- distribution duct.	2
			618.745	Rivet, Pop, for securing duct for air intake on wing (R. VI).	8	621.072	- shutter controls.	4
							- ventilation ducts.	2
						621.515	Screw, hex. head, 5 x 16, for securing rear bracket of heater group (R. III).	4
						621.515	Screw, Parker, securing the ventilation grille on instrument panel (R. VI).	2
						804.104	Button, rubber, for operating the heater valve (R. IV).	1



REAR HEATING AND DEMISTING OF REAR WINDOW -287

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>COLD CLIMATES Until September 1964</b>							
	<b>ALL TYPES Since September 1964</b>							
<u>HY 642-02</u>	Heater group, rear, Ducellier, (3218A) (R. VI). Since February 1965.	1	D 565-58	Shouldered bush, rubber, 12 x 20 x 17 x 6, for screws securing heater group (R. VI). Until February 1965.	3	<u>DS 642-20</u>	Half bearing, motor support, (R. VI). Since February 1965.	1
<u>HY 642-23</u>	Half bearing, turbine side, (R. VI). Since February 1965.	1	D 565-104	Bush, rubber, 8 x 20 x 8, for screws securing heater group. - Until February 1965. - Since February 1965.	3 6	DM 642-21	Box support for heater radiator (R. VI). Until February 1965.	1
DM 112-88	Joint for closing plate (R. VI).	1	D 565-115	Washer, cupped, for bush securing heater group (R. VI). Until February 1965.	3	DM 642-22	Turbine volute for heater group (R. VI). Until February 1965.	1
DM 522-10b	Switch for rear heater group on instrument board. (R. VI). Until September 1964.	1	DM 642-02	<i>Heater and de-misting group, rear, Ducellier (3215 A) (R. VI). Until January 1962. Replaced by: DW 642-02.</i>	1	DM 642-30	Thrust plate for motor of heater group (R. VI). Until January 1962.	1
DW 522-10	Switch for rear heater group (R. VI). Since September 1964.	1	DW 642-02	Heater group, rear, Ducellier, motor held by three screws (3.215B) (R. VI). January 1962 - February 1965.	1	DM 642-31	Joint, rubber, between box and volute on heater group (R. VI). Until February 1965.	4
DM 564-46	De-misting nozzle on rear window (R. VI).	1	DM 642-04	Thermometer bulb unit (R. VI).	1	DM 642-54	<i>Tube, rubber, front, 13.5 x 21, for water return of rear heater group, 3,040 mm long. Until August 1961. Replaced by: DM 642-97.</i>	1
DM 564-78	Duct, flexible, between rear distribution duct and de-misting nozzle for rear window, 1,020 mm long (R. VI).	1	DM 642-011	Radiator for heater group (R. VI). Until February 1965.	1	DM 642-55	Tube, rubber, rear, 13.5 x 21, for water return on heater group rear, 1,550 mm long.	2
DM 564-80	Finishing trim for de-misting nozzle on rear window (R. VI).	1	<u>DS 642-011</u>	Radiator for heater group (R. VI). Since February 1965.	1	DM 642-58	Protector for rubber tubes, feed and water return on rear group.	2
DM 564-85	Sealing joint, rubber, between de-misting nozzle and rear window, 200 mm long (R. VI).	1	DM 642-012	Motor, 12 volt, for heater group (R. VI). Until January 1962.	1	DM 642-60	Tube, 12.5 x 14, elbowed, connecting feed tubes (R. VI).	2
DM 564-87	Reinforcement for securing de-misting nozzle for rear window, 2 welded screws at 68 mm centres (R. VI).	1	DS 642-012	Motor, 12 volt, held by three screws (R. VI). Since January 1962.	1	DM 642-78	Clip securing water return tube on distribution duct and access cover (R. VI).	5
			DM 642-9c	Plate on cylinder head with welded nut for securing thermometer bulb unit.	1	D 642-81	Sealing plate, rubber, on engine housing panel.	2
			DM 642-19	Turbine for heater group (R. VI). Until January 1962.	1	D 642-82	Counterplate for securing sealing plate.	2
			DS 642-19	Turbine (R. VI). Since January 1962.	1	DM 642-97	Tube, rubber, front, 13.5 x 21, for water return on rear group, 304 mm long. Since August 1961.	1
			DM 642-20	Motor support for heater group (R. VI). Until January 1962.	1	DM 642-98	Tube, rubber, front, 13.5 x 21, for rear heater group feed, 3,380 mm long.	1
			DM 642-20a	Support for motor held by three screws (R. VI). January 1962 - February 1965.	1	<u>DS 642-104</u>	Spring for upper fixing of radiator group (R. VI). Since February 1965.	1

The numbers underlined indicate new parts which do not appear on the illustration.

REAR HEATING AND DEMISTING OF REAR WINDOW-287A

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 643-137	Rubber duct between rear heater group and distribution duct, rear, 395 mm.	1	D 861-101	Nut, hex., 5.75, for screws securing rear heater group.	3	2.466-S	Joint, fibre, 18.3 x 24 x 1, for thermometer bulb unit (R. VI).	1
DM 643-138	Rear distribution duct complete for heating and de-misting.	1	124-S-30	Screw, round head, 5 x 12.5, for securing clips holding rubber tubes on rear distribution ducts (R. III).	2	2.664-S	Screw, round head, Parker, 3.5 x 20 (R. VI) for securing: - the protectors of the rubber tubes on side member. - the nozzles and the protectors of the nozzles.	8
DM 643-145	Flexible heater duct to rear seats (R. VI).	2	185-S	Screw, raised head countersunk, 5 x 15, for securing trim on rear de-misting nozzle (R. III).	2	2.868-S	Clip securing the rubber tubes on the connecting tubes, 200 mm long (R. VI).	10
DM 643-146	Warm air nozzle to rear seats.	2	298-S-30	Screw, hex. head, 5 x 35, for securing group on rib. Since February 1965.	3	2.985-S	Clip, securing the duct on the rear de-misting nozzle, 438 mm long (R. VI).	4
DM 643-150	Protector, left-hand, for heater nozzle to rear seats (R. VI).	1	2.319-S	Nut, hex., 5 x 75 (R. III) for securing: - de-misting nozzle on rear window. - finishing trim on nozzle.	2	89.114	Screw, hex. head, 5 x 25, for securing the heater group on rib. Until February 1965.	3
DM 643-150a	Protector, right-hand, for hot air nozzle to rear seats (R. VI).	1	2.334-S	Washer, shakeproof, 5.2 x 9.4, for screws securing heater group. (R. VI). Since February 1965.	2	614.020	Collar, ligarex, for screws securing rubber tubes on heater group (R. VI).	2
DM 644-70	Distance piece, 5.5 x 8 x 10.5, for bush securing heater group. Until February 1965.	3			3	619.089	Washer, 5.5 x 20 x 1, for screws securing heater group (R. III).	3
DS 644-70	Distance piece, 5.5 x 8 x 16, for bush securing heater group (R. VI). Since February 1965.	3						

**288—REAR VENTILATION BERLINE WITH PARTITION**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>SPECIAL PARTS</b>			D 643-113	Collar for securing ducts (R. VI).	As nec.	D 64-1	12 volt motor (R. VI).	1
D 64-2	Ducellier apparatus, 6 volts (R. VI).	1	D 522-13b	Switch for ventilation motor (R. VI).	1	D 643-149	<i>Protector for piping, left-hand (R. VI). No longer supplied.</i>	1
D 643-135	Nozzle without grille (R. VI).	2	D 643-115	<i>Duct between motor and union (R. VI). No longer supplied.</i>	1	D 643-138	<i>Union, forked (R. VI). No longer supplied.</i>	1
D 643-144	<i>Nozzle for air intake (R. VI). No longer supplied.</i>	1	D 643-137	<i>Duct to nozzle support (R. VI). No longer supplied.</i>	1	D 642-17a	Resistance for 6 volt motor (R. VI).	1
D 642-18	<i>Motor housing (R. VI). No longer supplied.</i>	1	D 64-1a	<i>6 volt motor (R. VI). No longer supplied.</i>	1	D 642-17	Resistance for 12 volt motor (R. VI).	1
D 643-112	Collar for securing the ducts (R. VI).	As nec.				D 642-52	<i>Support for motor (R. VI). No longer supplied.</i>	1

**FRONT VENTILATION**

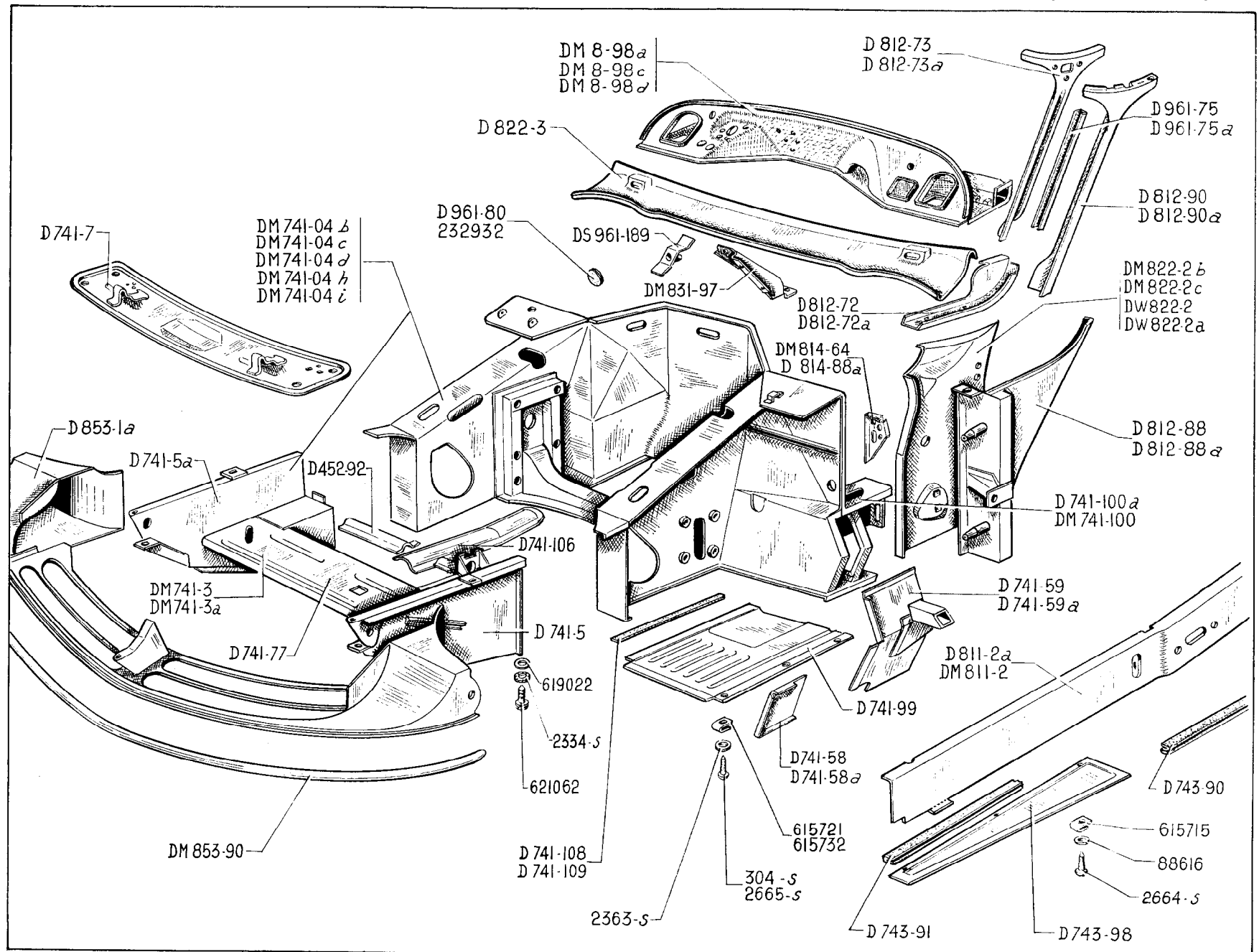
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>VENTILATION BY BOOSTER—RIGHT-HAND</b>			DM 641-20	Half shell motor side (R. VI).	1	2.334-S	Washer, shakeproof, 5.2 x 9.4, for screws securing booster on body (R. VI).	3
<b>Right-hand Steering</b>			DM 641-21	Half shell, turbine side (R. VI).	1	DM 641-22	Support (R. VI).	1
<b>Since January 1963</b>			DM 641-012	12 volt motor (R. VI).	1	DM 641-19	Turbine (R. VI).	1
<b>Left-hand Steering</b>			DM 641-0	Air booster, Ducellier (R. VI).	1	295-S 30	Screw, hex. head, pointed, 5 x 16, for securing booster on body (R. III).	3
<b>Since February 1965</b>								
DM 522-10b	Switch for booster, on instrument panel (R. VI).	1						

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>WHEEL ACCESSORIES</b>			DM 416-80c	Balance weight for wheel, weight 36.5 g (R. VI). Since October 1962.	As nec.	<b>TOOLS</b>		
DS 622-7	Stand for changing wheel.	1	DM 416-80d	Balance weight for wheel, weight 46.5 g (R. VI). Since October 1962. No longer supplied.	As nec.	DS 251-2	Starting handle spindle, with pin. June 1957 - March 1962.	1
DS 622-55	Spanner for stand, with embellisher remover. Replaced by DX 622-55.	1	DM 416-80c	Balance weight for wheel, weight 56.5 g (R. VI). Since October 1962.	As nec.	DS 251-2a	Starting handle spindle, with pin. Since March 1962.	1
DS 623-0	Jack (R. VI). Cabriolet.	1	DX 251-80	Clip for starting handle. Since July 1965.	1	DS 625-96a	Strap retaining oil can. Until September 1962.	1
DS 621-3	Tool for removing wheel embellisher.	1	DM 854-3	Protector, for wheel screw. - NORMALE. - LUXE. Until October 1958.	4 4	DS 621-1	Spanner for sparking plug (R. VI).	1
D 622-106	Disc on stand spanner (R. VI).	1	DM 854-90	Spring securing wheel protector. - NORMALE. - LUXE. Until October 1958.	4 4	621.951	Ring spanner, 12 x 14 (R. VI).	1
DM 416-98	Clip retaining wheel embellisher. LUXE. October 1958 - February 1963.	15	392.632	Spring for wheel balance weight (R. VI). Until January 1962. No longer supplied.	As nec.	650.139	Spanner, closed end 12 sided (R. VI).	1
DM 854-3a	Wheel embellisher, 192 mm diameter. LUXE. October 1958 - February 1963.	4	DM 416-85	Spring for wheel balance weight (R. VI). Since October 1962.	As nec.	650.147	Spanner, double ended, 8 x 10 (R. VI).	1
DM 854-3b	Wheel embellisher, 192 mm diameter. Since February 1963.	4	D 622-4	Strap securing spare wheel. Until September 1962. Replaced by: DS 622-4	1	650.232	Spanner, double ended 7 x 9 (R. VI).	1
392.630	Balance weight, for wheel, 35 mm long (R. VI). Until January 1962. Replaced by: DS 416-80e.	As nec.	DS 622-4	Strap securing spare wheel. Since September 1962.	1	D 251-1	Starting handle. (R. VI).	1
392.631	Balance weight, for wheel, 55 mm long (R. VI). Until January 1962. Replaced by: 416-80b.	As nec.	D 622-6	Strap fixed securing spare wheel.	1	DS 251-4c	Extension for starting handle. BERLINE. September 1962 - October 1963. Replaced by: DS 251-4e.	1
DS 416-80a	Balance weight for wheel, weight 20 g (R. VI). Until October 1962.	As nec.	DS 622-99	Support, rear, for spare wheel. Until September 1962.	1	DS 251-4e	Extension for starting handle. Since October 1963. Replaces types supplied. Until September 1962. Order in addition: 1-DS 251-101.	1
DS 416-80b	Balance weight for wheel, weight 30 g (R. VI). January 1962 - October 1962.	As nec.	DS 622-97c	Support, rear, for spare wheel. Since September 1962.	1	DS 251-101	Bracket for starting handle. September 1962 - July 1965.	1
DS 416-80c	Balance weight for wheel, weight 40 g (R. VI). January 1962 - October 1962.	As nec.	483-S	Screw, hex. head, 7 diameter x 15 long, securing support for spare wheel	2	DX 251-101	Bracket for starting handle. Since July 1965.	1
DS 416-80e	Balance weight for wheel, weight 60 g (R. VI). January 1962 - October 1962. No longer supplied.	As nec.				650.137	Screwdriver (R. VI).	1
DM 416-80a	Balance weight for wheel, weight 16.5 g (R. VI). Since October 1962.	As nec.						
DM 416-80b	Balance weight for wheel, weight 26.5 g (R. VI). Since October 1962.	As nec.						

## 290—BODY WORK

NUMBER	CHARACTERISTICS	TYPE	REMARKS
	NOTE: The bodies are supplied without side doors, boot door, bonnet, roof or front and rear wings.		
DM 8-05	Body, gear control bracket on left-hand side. Left-hand steering.	BERLINE	Until August 1961. For assembly until May 1958; order in addition: 2-DS 412-86, 2-DS 443-71, 2-DS 443-88. For assembly May 1958 - October 1959; order in addition: 2-DS 412-86.
DM 8-05b	Body, gear control support on right-hand side. Right-hand steering.	BERLINE	Until August 1961. For assembly until October 1959; order in addition: 1-DS 412-86.
DM 8-05h	Body, gear control support on left-hand side, 1 hole 90 x 70 for passage of power brake on left-hand side of engine housing. Left-hand steering.	BERLINE	August 1961 - September 1962.
DM 8-05r	Body, gear control support on left-hand side, 1 hole 90 x 70, for passage of power brake on left-hand side of engine housing with housing panel for damper in central part. Left-hand steering.	CABRIOLET	Until September 1962.
DM 8-05s	<i>Body, gear control support on right-hand side, 1 hole 70 x 50, for passage of power brake on right-hand side of engine housing. Right-hand steering.</i>	BERLINE	<i>August 1961 - September 1962. No longer supplied.</i>
DM 8-05t	Body, fixing for exhaust silencer under front seats. Left-hand steering.	BERLINE	September 1962 - September 1964.
DM 8-05u	Body, fixing for exhaust silencer under front seats. Right-hand steering.	BERLINE	September 1962 - September 1964.
DM 8-05v	Body, fixing for exhaust silencer under front seats. Left-hand steering.	CABRIOLET	September 1962 - September 1964.
DM 8-05w	Body, centre, distance of windscreen wiper spindles 556 mm. Left-hand steering.	BERLINE	September 1964 - July 1965.
DM 8-05x	Body, centre, distance of windscreen wiper spindles 556 mm. Right-hand steering.	BERLINE	September 1964 - July 1965.
DM 8-05y	Body, centre, distance of windscreen wiper spindles 556 mm. Left-hand steering.	CABRIOLET	Since September 1964.
DS 8-05c	Body, 2 slots, 52 mm on left-hand sidemember. L. H. steering.	BERLINE	Since July 1965.
DS 8-05u	Body, 1 slot, 80 mm on right-hand sidemember. R. H. steering.	BERLINE	Since July 1965.

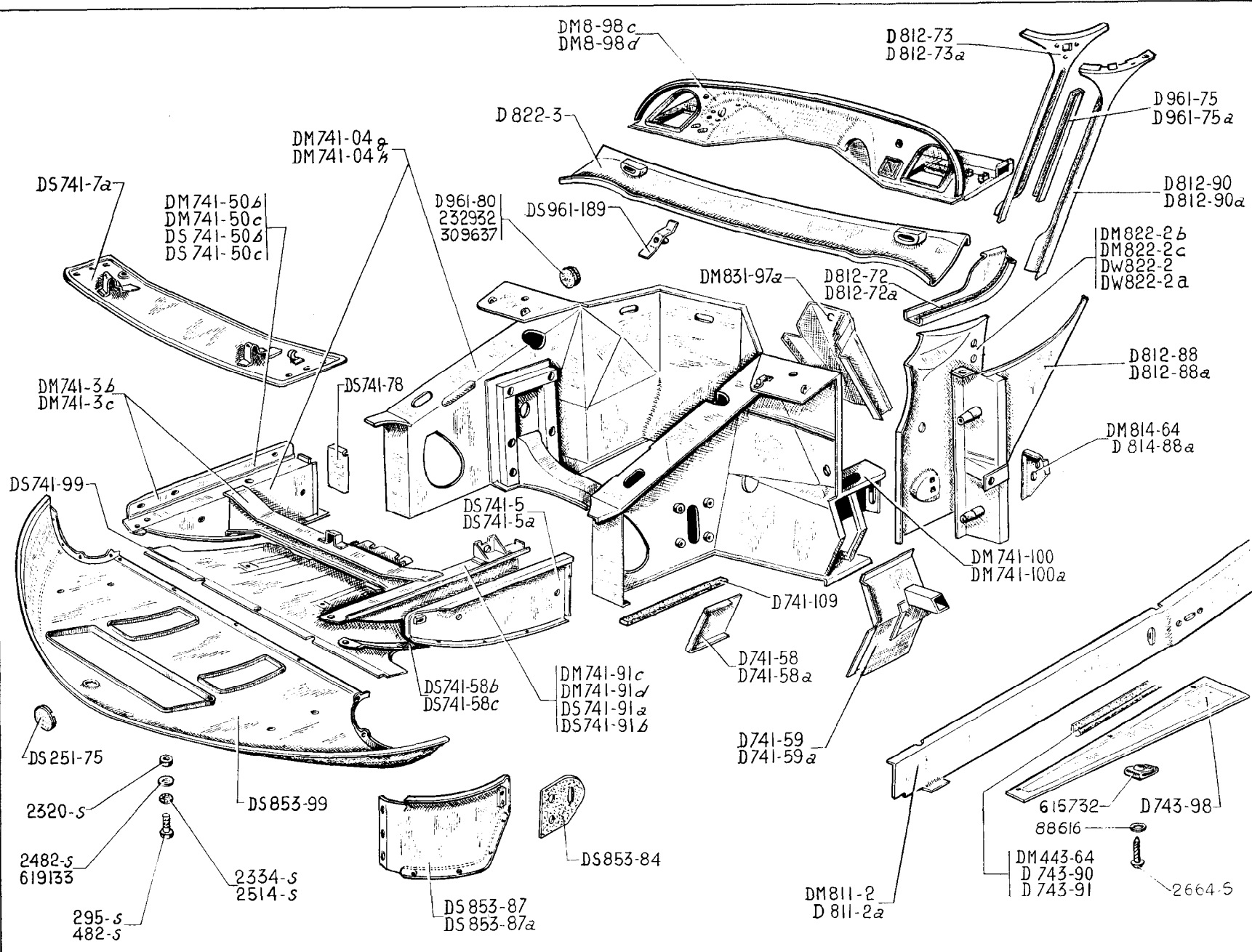




NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until September 1962</b>							
DM 8-98a	<i>Upper panel, with scuttle shelf and cross piece. Right-hand steering. Until August 1961. No longer supplied.</i>	1	DM 741-04i	Front unit for caisson, with bracket for gear change control, 1 hole 70 x 50 for passage of power brake on right-hand side of engine housing. BERLINE. Right-hand steering. Since August 1961.	1	D 741-109	Felt packing, 435 x 15 x 4, for closing panel of front part of front unit.	4
DM 8-98c	Upper panel, with scuttle shelf and cross piece, 2 screws securing accelerator relay control. Left-hand steering.	1	DM 741-3	Front part of front unit for caisson, with bracket for gear change control. Left-hand steering.	1	D 743-90	Rubber strip, holding closing plate on sidemember (1.860 mm long).	2
DM 8-98d	<i>Upper panel with scuttle shelf and cross piece, 2 screws securing accelerator relay control. Right-hand steering. Since August 1961. No longer supplied.</i>	1	DM 741-3a	Front part of front unit for caisson, with bracket for gear change control. Right-hand steering.	1	D 743-91	Rubber strip, for closing plate of sidemember of centre unit (950 mm long) (R. VI).	4
D 452-92	Crossmember supporting brake cooling ducts.	2	D 741-5	Sidemember, front, of front unit, left-hand.	1	D 743-98	<i>Closing panel, detachable, for sidemember of centre unit (954 mm long). Replaced by DM 743-98.</i>	4
DM 741-04b	Front unit, for caisson, with bracket for gear change control. BERLINE. Left-hand steering. Until August 1961. - for assembly until May 1958; order in addition: 2-DS 443-71, 2-DS 443-88, 2-DS 412-86. - For assembly May 1958 - October 1959; order in addition: 2-DS 412-86.	1	D 741-5a	Sidemember, front, of front unit, right-hand.	1	D 811-2a	Sidemember for bottom of body, right-hand.	1
DM 741-04c	<i>Front unit for caisson, with bracket for gear change control. BERLINE. Right-hand steering. Until August 1961. - for assembly until October 1959; order in addition: 1-DS 412-86. No longer supplied.</i>	1	D 741-7	Crossmember front, for spare wheel.	1	DM 811-2	Sidemember, for bottom of body, left-hand.	1
DM 741-04d	Front unit for caisson, with bracket for gear change control, 1 hole 90 x 70 for passage of power brake on left-hand side of engine housing. BERLINE. Left-hand steering. Since August 1961.	1	D 741-58	Closing panel, for front unit and front body siderail, left-hand.	1	D 812-72	<i>Closing panel, upper, for front pillar, left-hand. Replaced by: DS 812-72.</i>	1
DM 741-04h	Front unit for caisson, with bracket for gear change control, 1 hole 90 x 70 for passage of power brake on left-hand side with housing panel for damper in the centre part. Left-hand steering. CABRIOLET.	1	D 741-58a	Closing panel, for front unit and front body siderail, right-hand.	1	D 812-72a	<i>Closing panel, upper, for front pillar, right-hand. Replaced by: DS 812-72a.</i>	1
			D 741-59	Closing panel, lateral, for front sidemember, left-hand.	1	D 812-73	Closing panel, inner, for front pillar, (upper part of body), left-hand.	1
			D 741-59a	Closing panel, lateral, for front sidemember, right-hand.	1	D 812-73a	Closing panel, inner, for front pillar, (upper part of body), right-hand.	1
			D 741-77	Crossmember, front, for front unit, with yokes.	1	D 812-88	Front pillar, (lower part of body), left-hand.	1
			D 741-99	Closing panel, only, for front part of front unit.	2	D 812-88a	Front pillar, (lower part of body), right-hand.	1
			D 741-100a	Front sidemember, upper angle plate, for fixing heater duct and reinforcement, right-hand.	1	D 812-90	Front pillar, (upper part of body), left-hand.	1
			DM 741-100	<i>Front sidemember, left-hand. Replaced by DS 741-100.</i>	1	D 812-90a	Front pillar, (upper part of body), right-hand.	1
			D 741-106	Connecting piece, between front and centre crossmembers of front unit.	1	DM 814-64	Gusset, lower, for front pillar, with hole for passage of electrical wiring, left-hand.	1
			D 741-108	Felt packing, 240 x 15 x 4, for closing panel of front of front unit.	2	D 814-88a	Gusset, lower, for front pillar, right-hand.	1

**BODY UNITS (FRONT PARTS)—295**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 822-2b	<i>Side panel for scuttle, left-hand. Right-hand steering. Replaced by: DS 822-2d.</i>	1	D 961-75a	Surround, lateral, right-hand, for windscreen.	1	88.616	Washer, 4.2 x 12 x 0.8 for screw, securing closing panel on sidemember of centre unit (R. III).	12
DM 822-2c	<i>Side panel for scuttle, right-hand. Right-hand steering. Replaced by: DS 822-2e.</i>	1	D 961-80	Closing plug, round, 42 mm diameter for sealing body.	2	232.932	Grommet for sealing body.	8
DW 822-2	<i>Side panel for scuttle, with swivelling bracket, for handbrake, left-hand. Left-hand steering. Replaced by: DW 822-2b.</i>	1	DS 961-189	<i>Reinforcement, central, for windscreen surround, on scuttle dome. Replaced by DS 961-189a.</i>	1	615.715	Nut clip, for 3.5 mm diameter screw securing closing panel for sidemember of centre unit (R. VI).	12
DW 822-2a	<i>Side panel for scuttle, with welded plates, right-hand. Left-hand steering. Replaced by DW 822-2c.</i>	1	304-S	Screw, hex. head, 6 diameter x 16 long, securing closing panels for the front part. Since March 1961.	12	615.721	Nut clip for 4.85 mm diameter screw securing closing panel for the front part of the front unit (R. VI). Until March 1961.	6
D 822-3	Scuttle dome.	1	2.334-S	Washer, shakeproof, 5.2 x 9.4 (R. VI). for screw securing: - covering strip. - valance.	11 18	615.732	Nut clip securing closing panels, for the front part. Since March 1961.	12
DM 831-97	<i>Panel for accelerator pedal. Left-hand steering. Since August 1961. No longer supplied.</i>	1	2.363-S	Washer, plain, 6.5 x 14, for screw securing closing panels, for the front part of the front unit (R. III).	12	619.022	Washer, 5 x 14 x 1 for screw securing covering strip and valance.	30
D 853-1a	Valance for front part of caisson.	1	2.664-S	<i>Screw, round head, 3.5 diameter x 20 long, securing closing panels for sidemember centre unit. Replaced by 2.264-S (R. VI).</i>	12	621.062	<i>Screw, hex. head, 5 diameter x 14 long securing: - covering strip on valance. - valance. Replaced by 283-S 30.</i>	11 18
DM 853-90	Covering strip for front edge of valance, for front part of caisson.	1	2.665-S	Screw, P.K. diameter x 16 long, securing closing panels for front part of front unit (R. VI). Until March 1961.	6			
D 961-75	Surround, lateral, left-hand, for windscreen.	1						



**296—BODY UNITS (FRONT PARTS)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1962</b>							
DM 8-98c	Upper panel with scuttle shelf and cross piece, 4 welded screws in the central part, hole for passage of steering 180 mm, hole 40 mm on left-hand side. L. H. steering. Until September 1964.	1	DM 741-04k	Front unit of caisson with intermediate crossmember and support for gear change control bearing. R. H. steering. Until July 1965.	1	<u>DX 741-5</u>	Front sidemember of front unit, right-hand. Since July 1965.	1
DM 8-98d	<i>Upper panel with scuttle shelf and cross piece, 2 screws securing accelerator reply control. R. H. steering. Until September 1964. No longer supplied.</i>	1	<u>DS 741-04g</u>	Front unit of caisson with intermediate crossmember, without support for bearing, gusset between scuttle and sidemember, reinforced. 1 slot of 80 mm on right-hand sidemember. R. H. steering. Since July 1965.	1	DS 741-7a	Front crossmember for spare wheel and support for starting handle. Until September 1964. Replaced by DX 741-7.	1
DM 8-98f	Upper panel with scuttle shelf and cross piece. L. H. steering. September 1964 - July 1965.	1	<u>DS 741-04h</u>	Front unit of caisson with intermediate crossmember, without support for bearing, gusset between scuttle and sidemember, reinforced. 2 slots of 52 mm on left-hand sidemember. L. H. steering. Since July 1965.	1	<u>DS 741-7b</u>	Front crossmember for spare wheel and support for starting handle. Since September 1964. Replaced by DX 741-7.	1
<u>DM 8-98g</u>	Upper panel with scuttle shelf and cross piece. R. H. steering. September 1964 - July 1965.	1	DM 741-3b	Front unit of caisson (front part) with intermediate crossmember and bearing support. L. H. steering. Until July 1965. Replaced by DX 741-3d; order in addition: 1-DX 251-80, 1-DS 251-101, 1-DM 334-114b.	1	DM 741-50b	Front extension comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, support for gear controls, left-hand. L. H. steering. Replaced by DX 741-50; order in addition: 1-DX 251-80, 1-DX 251-101, 1-DM 334-114b.	1
<u>DS 8-98d</u>	<i>Upper panel with scuttle shelf and cross piece. L. H. steering. Since July 1965. Replaced by DX 8-98c.</i>	1	DM 741-3c	Front unit of caisson (front part) with intermediate crossmember and bearing support. R. H. steering. Until July 1965. Replaced by DX 741-3e; order in addition: 1-DX 251-80, 1-DX 251-101, 1-DM 334-284c.	1	DM 741-50c	Front extension comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, support for gear controls, right-hand. R. H. steering. Replaced by DX 741-50c; order in addition: 1-DX 251-80, 1-DX 251-101, 1-DM 334-284c.	1
<u>DS 8-98e</u>	Upper panel with scuttle and cross piece. R. H. steering. Since July 1965.	1	<u>DS 741-3b</u>	Front unit of caisson (front part) without bearing support, 2 notches in the lower part. R. H. steering. Since July 1965. Replaced by DX 741-3e.	1	DS 741-50b	Front extension comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, left-hand. R. H. steering. Replaced by DX 741-50b.	1
DS 251-75	Shutter for starting handle opening on panel (R. VI).	1	DX 741-3a	Front unit of caisson (front part) with bearing support, 2 notches in the lower part. L. H. steering. Since July 1965. Replaced by DX 741-3d.	1	DS 741-50c	Front extension comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, right-hand. L. H. steering. Replaced by DX 741-50a.	1
<u>DX 251-80</u>	Clip for starting handle. Since July 1965.	1	DS 741-5	Front sidemember of front unit, L. H.	1	D 741-58	Closing panel for front unit and front body siderail, left-hand.	1
<u>DX 251-101</u>	Bracket for starting handle. Since July 1965.	1	DS 741-5a	Front sidemember of front unit, right-hand. Until July 1965. Replaced by DX 741-5; order in addition: 1-DX 251-80, 1-DX 251-101.	1	D 741-58a	Closing panel for front unit and front body siderail, right-hand.	1
<u>DM 334-114b</u>	Bracket for gear change control bearing, fixing centres 97 and 120 mm. L. H. steering. Since July 1965.	1				<u>DS 741-58</u>	Closing panel for siderail on sidemember, left-hand. Since July 1965.	1
<u>DM 334-284c</u>	Bracket for gear change control bearing, fixing centres 116 and 120 mm. R. H. steering. Since July 1965.	1						
DM 443-64	Rubber for finishing panel under body side rail, 275 mm long (R. VI).	2						
DM 741-04g	Front unit of caisson with intermediate crossmember and support for gear change control bearing. L. H. steering. Until July 1965.	1						

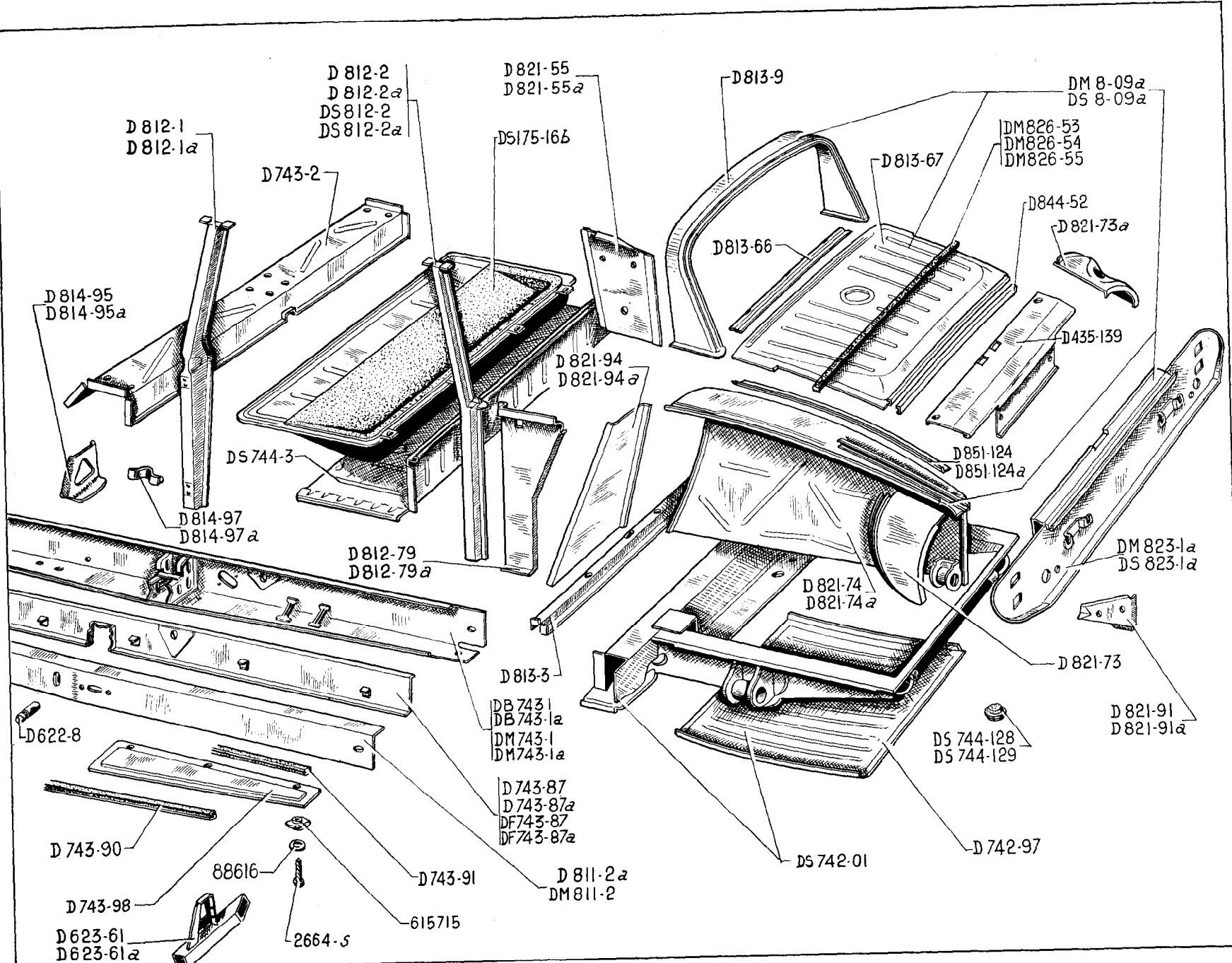
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<u>DS 741-58a</u>	Closing panel for siderail of side-member, right-hand. Since July 1965.	1	<u>DX 741-91d</u>	Siderail for front unit, 2 welded nuts, left-hand. R. H. steering. Since July 1965.	1	D 812-73	Closing panel, inner, for left-hand front pillar (upper part of body).	1
DS 741-58b	<i>Closing panel for siderail of side-member, left-hand. Until July 1965. Replaced by DS 741-58.</i>	1	DS 741-99	Closing panel for front unit.	1	D 812-73a	Closing panel, inner, for right-hand front pillar (upper part of body).	1
DS 741-58c	<i>Closing panel for siderail of side-member, right-hand. Until July 1965. Replaced by DS 741-58a.</i>	1	DM 741-100	<i>Front sidemember, left-hand. Until July 1965. Replaced by DS 741-100.</i>	1	D 812-88	Front pillar, left-hand (lower part of body).	1
D 741-59	Closing panel, lateral, for front sidemember, left-hand.	1	DM 741-100a	<i>Front sidemember with distance piece and gusset, right-hand. Replaced by DX 741-100.</i>	1	D 812-88a	Front pillar, right-hand (lower part of body).	1
D 741-59a	Closing panel, lateral, for front sidemember, right-hand.	1	DS 741-100	Front sidemember, left-hand. Since July 1965.	1	D 812-90	Front pillar, left-hand (upper part of body).	1
DS 741-78	Distance piece for front unit, between sidemember and siderail.	2	D 741-109	Sound deadening felt, 435 x 15 x 4 for closing the front part of the front unit.	4	D 812-90a	Front pillar, right-hand (upper part of body).	1
DM 741-91c	<i>Siderail for front unit with support for gear control, left-hand. L. H. steering. Until July 1965. Replaced by DX 741-91b.</i>	1	D 743-90	Rubber strip for closing panel on sidemember, 1860 m long.	2	DM 814-64	Gusset, lower, for front pillar, with hole for passage of electric wiring, left-hand.	1
DM 741-91d	Siderail for front unit with support for gear control, right-hand. R. H. steering. Until July 1965.	1	D 743-91	Rubber strip for closing panel of centre unit, 950 mm long (R. VI).	4	D 814-88a	Gusset, lower, for front right-hand pillar.	1
DS 741-91a	<i>Siderail for front unit, left-hand. R. H. steering. Until July 1965. Replaced by DX 741-91d.</i>	1	D 743-98	<i>Removable closing panel for centre unit sidemember, 954 mm long. Until April 1965. Replaced by DM 743-98.</i>	4	DM 822-2b	<i>Side panel, left-hand, for scuttle. R. H. steering. Until September 1964. Replaced by DS 822-2d.</i>	1
DS 741-91b	<i>Siderail for front unit, right-hand. L. H. steering. Until July 1965. Replaced by DX 741-91a.</i>	1	<u>DM 743-98</u>	Removable closing panel for centre unit sidemember, 954 mm long. Since April 1965.	4	DM 822-2c	<i>Side panel, right-hand, for scuttle. R. H. steering. Until September 1964. Replaced by DS 822-2e.</i>	1
<u>DS 741-91c</u>	<i>Siderail for front unit, 10 welded nuts, right-hand. R. H. steering. Since July 1965. Replaced by DX 741-91c.</i>	1	D 811-2a	Siderail for bottom of body, right-hand.	1	<u>DS 822-2d</u>	Side panel for scuttle, left-hand. R. H. steering. Since September 1964.	1
<u>DX 741-91a</u>	Siderail for front unit, 3 welded nuts, right-hand. L. H. steering. Since July 1965.	1	DM 811-2	Siderail for bottom of body, left-hand.	1	<u>DS 822-2e</u>	Side panel for scuttle right-hand. R. H. steering. Since September 1964.	1
<u>DX 741-91b</u>	Siderail for front unit, 7 welded nuts, left-hand. L. H. steering. Since July 1965.	1	D 812-72	<i>Closing panel, upper, for front pillar, left-hand. Until September 1964. Replaced by DS 812-72.</i>	1	DW 822-2	<i>Side panel for scuttle, with swivelling bracket for handbrake, left-hand. L. H. steering. Until September 1964. Replaced by DW 822-2b.</i>	1
			D 812-72a	<i>Closing panel, upper, for front pillar, right-hand. Until September 1964. Replaced by DS 812-72a.</i>	1	DW 822-2a	<i>Side panel for scuttle, with welded plates, right-hand. L. H. steering. Until September 1964. Replaced by DW 822-2c.</i>	1
			<u>DS 812-72</u>	Closing panel, upper, for front pillar, left-hand. Since September 1964.	1	<u>DW 822-2b</u>	Side panel for scuttle, left-hand. L. H. steering. Since September 1964.	1
			<u>DS 812-72a</u>	Closing panel, upper, for front pillar, right-hand. Since September 1964.	1	<u>DW 822-2c</u>	Side panel for scuttle, right-hand. L. H. steering. Since September 1964.	1

The numbers underlined indicate new parts which do not appear on the illustration.

**BODY UNITS (FRONT PARTS)- 299A**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 961-189	Central reinforcement for wind-screen surround on scuttle dome. Until September 1964.	1	2.334-S	Washer, shakeproof, 5.2 x 9.4, for securing closing panel (R. VI).	15	88.616	Washer, 4.2 x 12 x 0.8, for screws securing closing panel on sidemember of centre unit (R. III).	12
<u>DS961-189a</u>	Central reinforcement for wind-screen surround on scuttle dome. Since September 1964.	1	2.482-S	Washer, 7.5 x 14, for securing:- - crossmember. - bearing support. Since July 1965.	4 4	232.932	Sealing grommet for body.	8
295-S	Screw, hex. head, 5 x 16, for securing closing panel (R. III).	15	2.514-S	Washer, shakeproof, 7.3 x 12 (R. VI) for securing:- - crossmember. - bearing support. Since July 1965.	4 4	309.637	Plug for holes securing safety harness.	6
482-S	Screw, hex. head, 5 x 12.5 for securing: - crossmember. - bearing support. Since July 1965.	4 4	2.664-S	Screw, round head, 3.5 x 20, for securing closing panel on sidemember of centre unit (R. III).	12	<u>615.715</u>	Nut clips for securing closing panel (R. VI). Since April 1965.	12
<u>2.263-S</u>	Screw, round head, 3.5 x 15.9, for securing closing panel (R. VI). Since April 1965.	12				615.732	Nut clips for screws, 3.5 diameter for securing closing panel on sidemember of centre unit (R. VI). Until April 1965.	12
2.320-S	Nut, hex., 5 x 75, for closing panel.	12				619.133	Washer, 5.25 x 15 x 1.5, for securing closing panel.	4

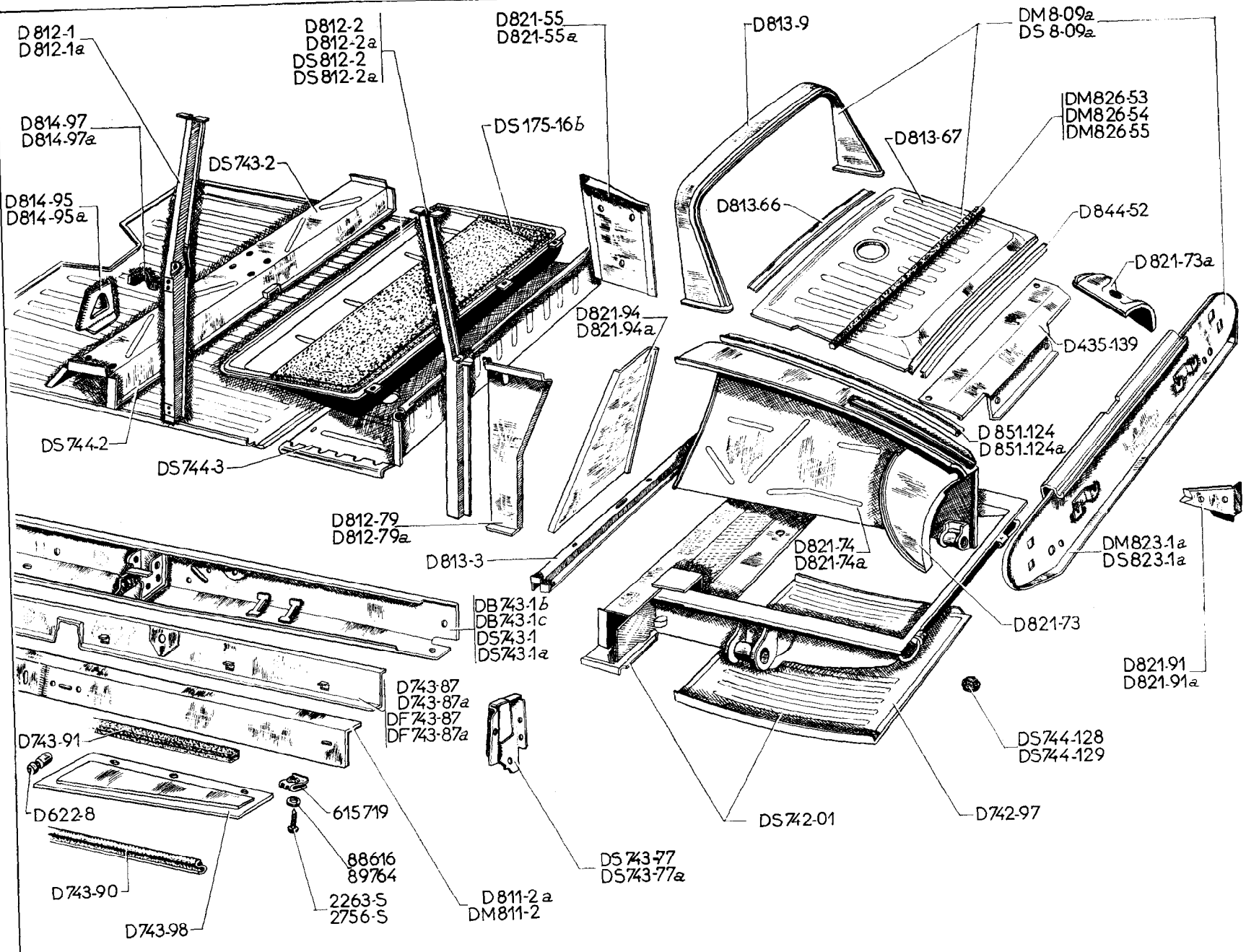
The numbers underlined indicate new parts which do not appear on the illustration.





NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1962</b>							
DM 8-09a	Rear unit for body, 4 holes 18 x 18 for wing fixing with lamp brackets. BERLINE. Until September 1964. Replaced by DS 8-09b.	1	D 743-87	Lining for centre unit sidemember, left-hand. BERLINE.	1	<u>DW 812-1</u>	Centre pillar, with hole for parking light and for securing safety harness. Since October 1962.	1
DS 8-09a	Rear unit for body without supports for stay. CABRIOLET.	1	D 743-87a	Lining for centre unit sidemember, right-hand. BERLINE.	1	<u>DW 812-1a</u>	Centre pillar, with hole for parking light and for securing safety harness. Since October 1962.	1
<u>DS 8-09b</u>	Rear unit for body, 4 holes 18 x 18 for wing fixing. BERLINE. Since September 1964.	1	DF 743-87	Lining for reinforcement for centre unit sidemember, left-hand. CABRIOLET.	1	D 812-2	Rear pillar of body, left-hand. BERLINE.	1
DS 175-16b	Access cover to tank.	1	DF 743-87a	Lining with reinforcement for centre unit sidemember, right-hand. CABRIOLET.	1	D 812-2a	Rear pillar of body, right-hand. BERLINE.	1
D 435-139	Panel protecting rear corrector control.	1	D 743-90	Rubber strip for closing panel on sidemember, 1,860 mm long.	2	DS 812-2	Rear pillar of body, left-hand. CABRIOLET.	1
D 622-8	Pin for jacking stand.	2	D 743-91	Rubber strip for closing panel of central pillar sidemember, (950 mm long) (R. VI).	4	DS 812-2a	Rear pillar of body, right-hand. CABRIOLET.	1
DS 742-01	Unit, rear, for caisson (rear part) with support for jack, centres for securing exhaust 212 mm.	1	D 743-98	Closing panel, detachable, for central pillar sidemember (954 mm long). Until April 1965.	4	D 812-79	Closing panel, lateral, lower, for rear pillar, left-hand.	1
D 742-97	Floor panel for boot.	1	<u>DM 743-98</u>	Closing panel, detachable, for central pillar sidemember (954 mm long). Since April 1965.	4	D 812-79a	Closing panel, lateral, lower, for rear pillar, right-hand.	1
DB 743-1b	Sidemember for centre unit with gusset, 2 mm thick reinforcement, right-hand. CABRIOLET.	1	DS 744-2	Valance, central, of caisson, with opening for exhaust box, longitudinal reinforcement, thickness 1 mm.	1	D 813-3	Crossmember, lower, rear, for body.	1
DB 743-1c	Sidemember for centre unit with gusset, 2 mm thick, reinforcement, left-hand. CABRIOLET.	1	DS 744-3	Heel board for petrol tank.	1	D 813-9	Crossmember, upper, rear, for body.	1
DS 743-1	Sidemember for centre unit, interior reinforcement 1,695 mm long, thickness 1 mm, left-hand. BERLINE.	1	DS 744-128	Rubber plug for sealing boot.	2	D 813-66	Crossmember, for rear window shelf.	1
DS 743-1a	Sidemember for centre unit, interior reinforcement 1,695 mm long, thickness 1 mm, right-hand. BERLINE.	1	DS 744-129	Plug for sealing floor.	12	D 813-67	Panel only for rear window shelf.	1
DS 743-2	Crossmember under front seats, 1,260 mm long x 447 mm wide.	1	D 811-2a	Sidemember for bottom of body, right-hand.	1	D 814-95	Gusset connecting front left-hand and rear right-hand of siderail, for bottom of body.	2
DS 743-77	Closing panel for sidemember on rear pillar, left-hand.	1	DM 811-2	Sidemember for bottom of body, left-hand.	1	D 814-95a	Gusset connecting front right-hand and rear left-hand of siderail, for bottom of body.	2
DS 743-77a	Closing panel for sidemember on rear pillar, right-hand.	1	D 812-1	Centre pillar of body, left-hand. Until October 1962. Replaced by DW 812-1.	1	D 814-97	Reinforcement, lower, for central pillar, left-hand.	1
			D 812-1a	Centre pillar of body, right-hand. Until October 1962. Replaced by DW 812-1a.	1	D 814-97a	Reinforcement, lower, for central pillar, right-hand.	1
						D 821-55	Lining for quarter panel, left-hand.	1
						D 821-55a	Lining for quarter panel, right-hand.	1

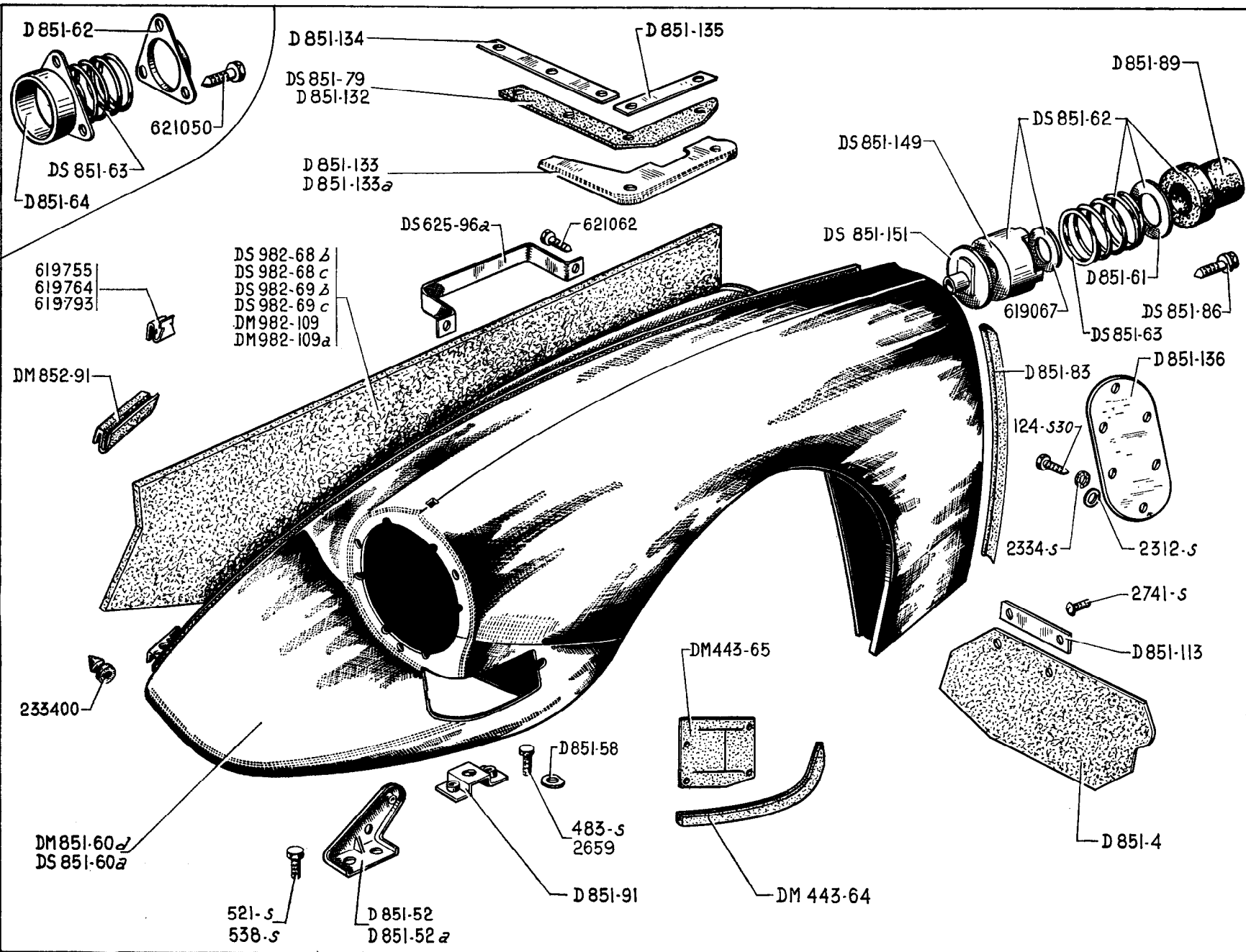
The numbers underlined indicate new parts which do not appear on the illustration.



## 304—BODY UNITS (REAR PARTS)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 821-73	Connecting panel, rear, left-hand.	1	DS 823-1a	Rear closing panel for boot, without lining. CABRIOLET.	1	D 851-124a	Beading, upper, for rear wing, right-hand, on wheel arch, 670 mm long.	1
D 821-73a	Connecting panel, rear, right-hand.	1	<u>DS 823-1b</u>	Rear closing panel, 4 holes 18 x 18, for wing fixing. BERLINE. Since September 1964.	1	2.263-S	Screw, round head, 3.5 x 15.9, for securing finishing panel on siderail (R. VI).	12
D 821-74	Rear wheel arch, left-hand.	1	DM 826-53	Sealing strip, upper and lower, for closing panel, 1,030 mm long (R. VI). Until June 1963.	2	2.756-S	Screw, P.K. 3 x 10 for securing finishing panel on siderail (R. VI).	4
D 821-74a	Rear wheel arch, right-hand.	1	DM 826-54	Sealing strip, lateral, for closing panel, 550 mm long (R. VI).	2	88.616	Washer, 4.2 x 12 x 0.8 for screws securing (R. III): - closing panel.	12
D 821-91	Gusset for reinforcement of rear wheel arch, left-hand.	1	DM 826-55	Sealing strip, between front cross-member and closing panel, 700 x 20 x 8 (R. VI).	1	89.764	Washer, 5 x 10 x 1 for closing panel on sidemember (R. IV).	6
D 821-91a	Gusset for reinforcement of rear wheel arch, right-hand.	1	D 844-52	Beading, upper, for rear window shelf, 1,180 mm long.	1	<u>615.715</u>	Nut clip for removable closing panel (R. VI).	12
D 821-94	Closing panel for front of rear wheel arch, left-hand.	1	D 851-124	Beading, upper, for rear wing, left-hand, on wheel arch, 838 mm long.	1	615.719	Nut clips for securing finishing panel, front and rear (R. VI).	2
D 821-94a	Closing panel for front of rear wheel arch, right-hand.	1						
DM 823-1a	<i>Rear closing panel for boot, with lamp brackets, 4 holes 18 x 18 for wing fixing. BERLINE. Until September 1964. Replaced by DS 823-1b.</i>	1						

306—FRONT WINGS

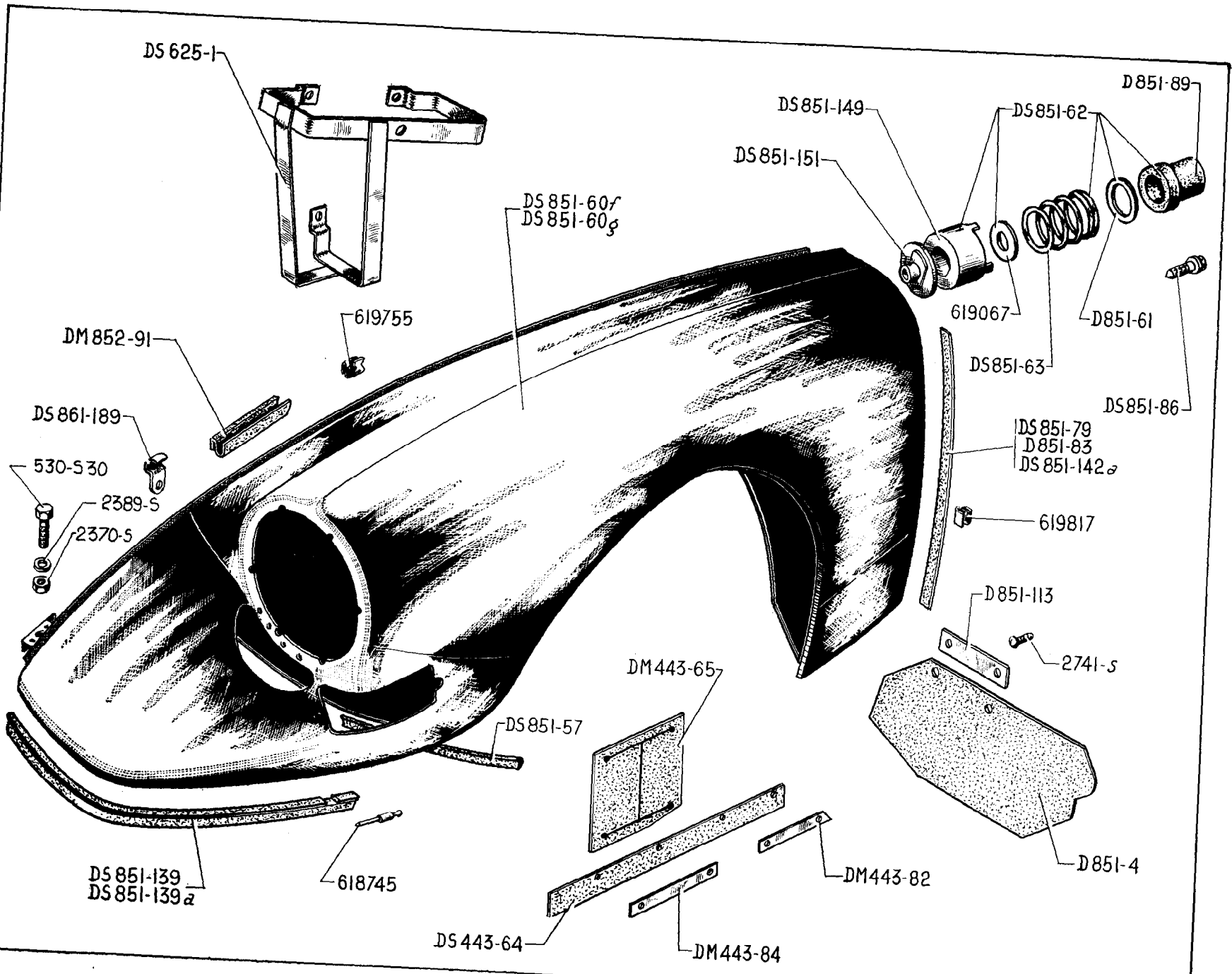


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until September 1962</b>							
DM 443-64	Sealing strip on steering relay shield (R. VI).	2	DS 851-62	Adjustable centring bracket for wing spigot secured by one central screw. Since May 1958.	4	D 851-134	Backplate securing rubber seal, between wing and caisson, 217 mm long. Until February 1962.	2
DM 443-65	Sealing strip, rubber, for passage of steering relay.	2	DS 851-63	Thrust spring for spigoted wing, external diameter 44 mm, 4 holes.	4	D 851-135	Backplate securing rubber seal, between wing and caisson, 125 mm long. Until February 1962.	2
DS 625-96a	Strap holding oil-can.	1	D 851-64	Centring bracket for spigot in wing, secured by 3 screws. Until May 1958.	4	D 851-136	Closing plate on wing.	2
D 851-4	Mudflap for front wing, 160 mm long.	2	DS 851-79	Sealing strip between front wing and caissons, 234 mm long. Since February 1962.	2	DS 851-149	Adjustable bracket (only), for centring spigot. Since May 1958.	4
D 851-52	Bracket, outer, securing front left-hand wing on valance.	1	D 851-83	Sealing strip, rubber, 383 mm long: - wing valance, front part. - wing valance, rear part. - lining for front part.	2 2 2	DS 851-151	Lockwasher for adjustable support. Since May 1958.	4
D 851-52a	Bracket, outer, securing front right-hand wing on valance.	1	DS 851-86	Screw securing adjustable bracket on wing, length under head 20 mm. Since May 1958.	4	DM 852-91	Rubber stop for closing of bonnet on wings.	4
D 851-58	Washer, 5.5 x 28 x 2 for screws securing: - centre bracket on front wing. - support securing wing on front crossmember.	12 4	D 851-89	Rubber, centring sleeve for spigot in wing.	4	DS 982-68b	Sound deadening lining, left-hand, for wing valance, (rear part) (R. VI). Until January 1960.	1
DM 851-60d	Front wing, left-hand. Replaces earlier types. - For assembly before May 1958, order in addition: 2-DS 851-62, 2-DS 851-86, 2-DS 851-151.	1	D 851-91	Support, internal, for securing front wing on crossmember.	2	DS 982-68c	Sound deadening lining, right-hand, for wing valance, (rear part) (R. VI). Until January 1960.	1
DS 851-60a	Front wing, right-hand. Replaces earlier types. - For assembly before May 1958, order in addition: 2-DS 851-62, 2-DS 851-86, 2-DS 851-151.	1	D 851-113	Reinforcement plate, 26 x 80, for wing mudflap.	2	DS 982-69b	Sound deadening lining, left-hand, for wing valance (front part) (R. VI). Until January 1960.	1
D 851-61	Thrust washer, 25 x 44, for spigot spring on wing.	4	D 851-132	Sealing strip, rubber, between wing and caisson, 144 mm long, 93 mm wide. Until February 1962.	2	DS 982-69c	Sound deadening lining, right-hand, for wing valance, (front part) (R. VI). Until January 1960.	1
D 851-62	Locking plate for spigot in wing (central hole 39 mm mm diameter) fixing by 3 screws. Until May 1958.	4	D 851-133	Support, left-hand, securing rubber seal between wing and caisson. Until February 1962.	1	DM 982-109	Sound deadening lining, for wing valance, left-hand. Since January 1960.	1
			D 851-133a	Support, right-hand, securing rubber seal between wing and caisson. Until February 1962.	1	DM 982-109a	Sound deadening lining for wing valance, right-hand. Since January 1960.	1
						124-S 30	Screw, round head, 5 x 12.5, for securing closing plate on wing (R. III).	14

## 308—FRONT WINGS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
483-S	Screw, hex. head, 7 x 16, for securing bracket for wing on valance (R. III).	4	233.400	Sealing plug on wing (R. IV).	2			
521-S	Screw, hex. head, 9 x 16, for securing wing on front cross-member (R. III).	2	619.067	Washer, 7.5 x 30 x 2 for centring bracket (R. IV).	4	DS 854-42b	Section for bottom of body on front wing with clips, left-hand (R. VI).	1
538-S	Screw, hex. head, 9 x 25, for securing wing on reinforcement of valance (R. III).	2	619.755	Clip securing sealing packing between wing and bonnet (R. VI).	28	DS 854-42c	Section for bottom of body on front wing, with clips, right-hand (R. VI).	1
2.312-S	Washer, plain, 5.5 x 9 for the screws securing the closing plate on the wing (R. III).	14	619.764	<i>Clip for securing sound proofing packing for wing valance (R. VI). No longer supplied.</i>	12	DS 854-45b	Section for embellishment on wing angle, with clips, left-hand (R. VI).	1
2.334-S	Washer, shakeproof, 5.2 x 9.4, for the screws securing the closing plate on the wing (R. VI).	14	619.793	Clip securing sound proofing packing for wing valance (R. VI).	4	DS 854-45c	Section for embellishment on wing angle, with clips, right-hand (R. VI).	1
2.741-S	Screw, round head, 4.85 x 9.5 for securing the counterplate on the mudflap (R. VI).	4	621.050	Screw, hex. head, pointed, 5 x 20, for securing locking plate for spigot on wing (R. VI). Until May 1958.	8			
89.274	Screw, hex. head, 5 x 13, for securing the wing bracket on the crossmember (R. III).	4	621.062	Screw, hex. head, 5 x 14, for securing strap retaining oil-can (R. III).	2			
							<b>SPECIAL PARTS CABRIOLET</b>	

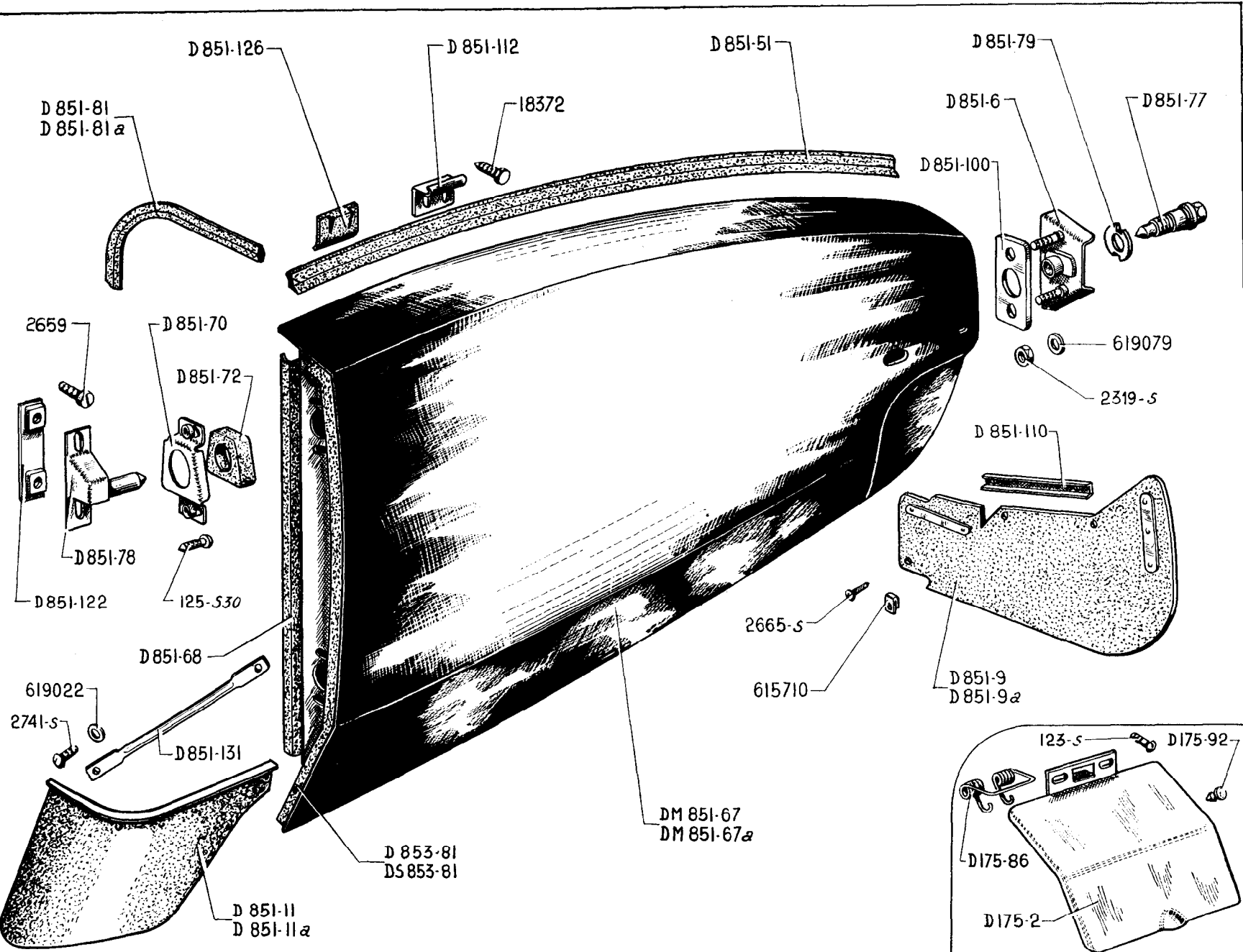
310—FRONT WINGS



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1962</b>							
DS 443-64	Sealing strip on steering relay shield, 300 mm long. Until November 1965.	1	DS 851-63	Thrust spring for spigot in wing, external diameter 44 mm, 4 coils.	4	DM 852-91	Rubber stop for closing of bonnet on wing.	4
<u>DX 443-64</u>	Sealing strip of steering relay shield, 295 mm long. Since November 1965.	1	DS 851-79	<i>Sealing strip between front wing and caisson, 234 mm long. Until June 1965. Replaced by DS 851-132.</i>	4	DS 861-189	Plate retaining shield on wing.	1
DM 443-65	Sealing strip, rubber, for passage of steering relay.	2	<u>DX 851-79</u>	Sealing strip between front wing and caisson, left-hand. Since July 1965.	1	530-S 30	Screw, hex. head, 9 x 22, for securing wing on valance (R. III).	4
DM 443-82	Backplate, front, for securing sealing strip, 61 mm between fixing centres.	4	<u>DX 851-79a</u>	Sealing strip between front wing and caisson, right-hand. Since July 1965.	1	2.370-S	Nut, hex., 9 x 125, for securing wing on valance (R. III).	4
DM 443-84	Backplate, rear, securing sealing strip, 78 mm between fixing centres.	4	D 851-83	Sealing strip, rubber, 385 mm long.	2	2.389-S	Washer, shakeproof, 9.5 x 16.5, for securing wing on valance (R. VI).	4
DS 625-1	Support for oil can.	1	DS 851-86	Screw for supporting adjustable bracket on wing, length under head 20 mm.	4	2.741-S	Screw, round head, 4.85 x 9.5, for securing mud-flap reinforcement plate (R. VI).	4
D 851-4	Mud-flap on front wing, 160 mm long.	2	D 851-89	Rubber, centring sleeve for spigot in wing.	4	618.745	Rivet, Pop, for securing wing trim (R. VI).	20
DS 851-57	Sealing strip for front wing, 377 mm long.	2	<u>DS 851-109</u>	Sealing strip between wing and protection shield (R. VI). Since June 1965.	2	619.067	Washer, 7.5 x 30 x 2, for centring bracket (R. IV).	4
DS 851-60f	<i>Front wing, left-hand. Until June 1965. Replaced by DX 851-60c; order in addition: 1-DS 851-109 (R. VI).</i>	1	D 851-113	Reinforcement plate, 26 x 80, for wing mud-flap.	2	619.755	Clip securing rubber sealing packing between wing and bonnet (R. VI).	28
DS 851-60g	<i>Front wing, right-hand. Until June 1965. Replaced by DX 851-61d; order in addition: 1-DS 851-109 (R. VI).</i>	1	<u>DS 851-132</u>	Sealing strip between wing and caisson, 125 mm long (R. VI). Since July 1965.	2	619.817	Clip securing (R. VI): - rubber between wing and front bumpers, - rubber for side panel.	8 18
<u>DX 851-60c</u>	Front wing, left-hand. Since June 1965.	1	DS 851-139	Sealing strip, rubber, between wing and front bumpers, left-hand (R. VI).	1	<b>SPECIAL PARTS CABRIOLET</b>		
<u>DX 851-61d</u>	Front wing, right-hand. Since June 1965.	1	DS 851-139a	Sealing strip, rubber, between wing and front bumpers, right-hand (R. VI).	1	DS 854-42b	Section for bottom of body on front wing with clips, left-hand (R. VI).	1
D 851-61	Thrust washer, 25 x 44, for spigot and spring on front wing.	4	DS 851-142a	Sealing strip, rubber, between wing and lateral scuttle panel.	2	US 854-42c	Section for bottom of body on front wing, with clips, right-hand (R. VI).	1
DS 851-62	Adjustable centring bracket for wing spigot secured by one central screw.	4	DS 851-149	Adjustable bracket (only) for centring spigot.	4	DS 854-45b	Section for embellishment on wing angle, with clips, left-hand (R. VI).	1
			DS 851-151	Lock washer for adjustable support.	4	DS 854-45c	Section for embellishment on wing angle, with clips, right-hand (R. VI).	1

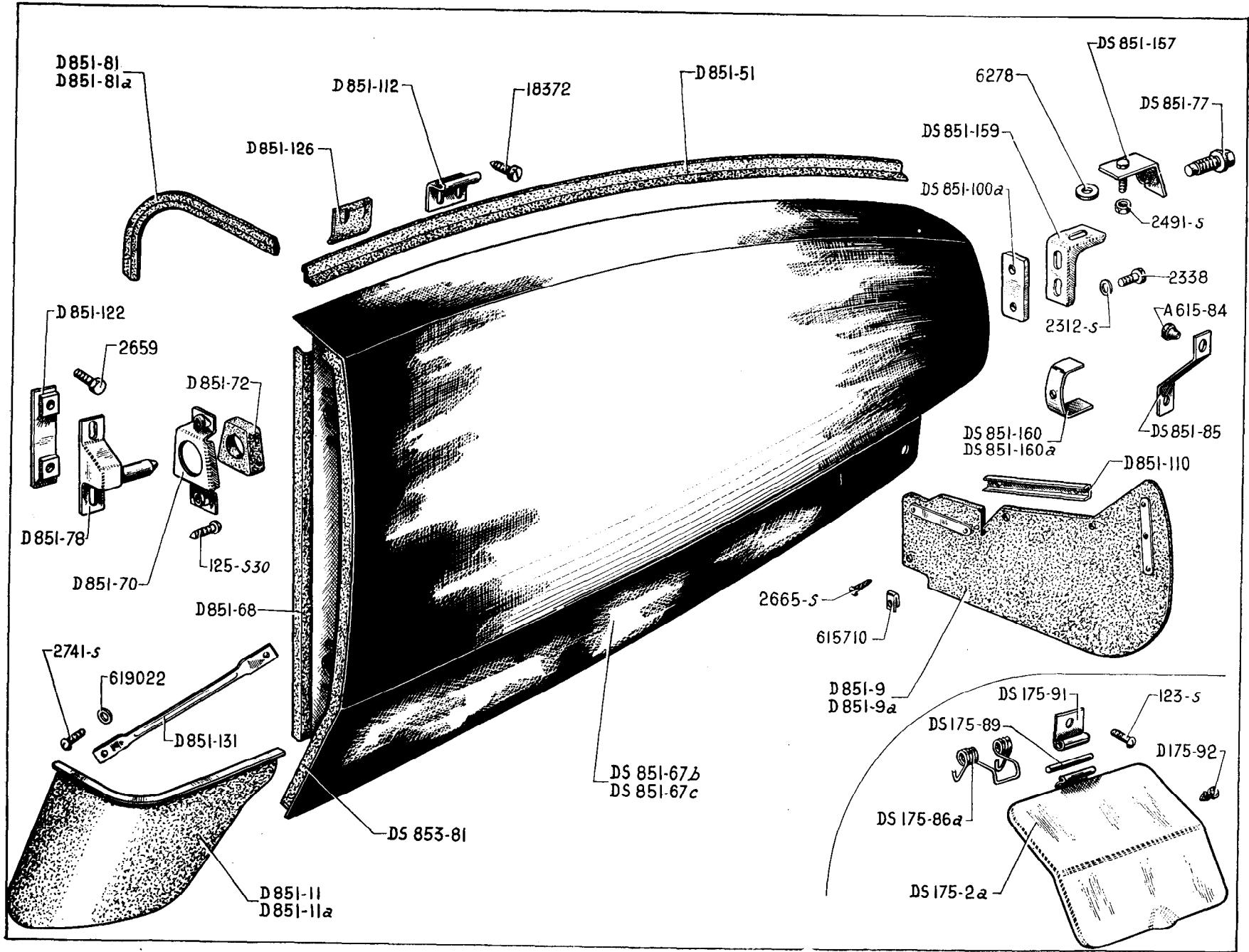
The numbers underlined indicate new parts which do not appear on the illustration.





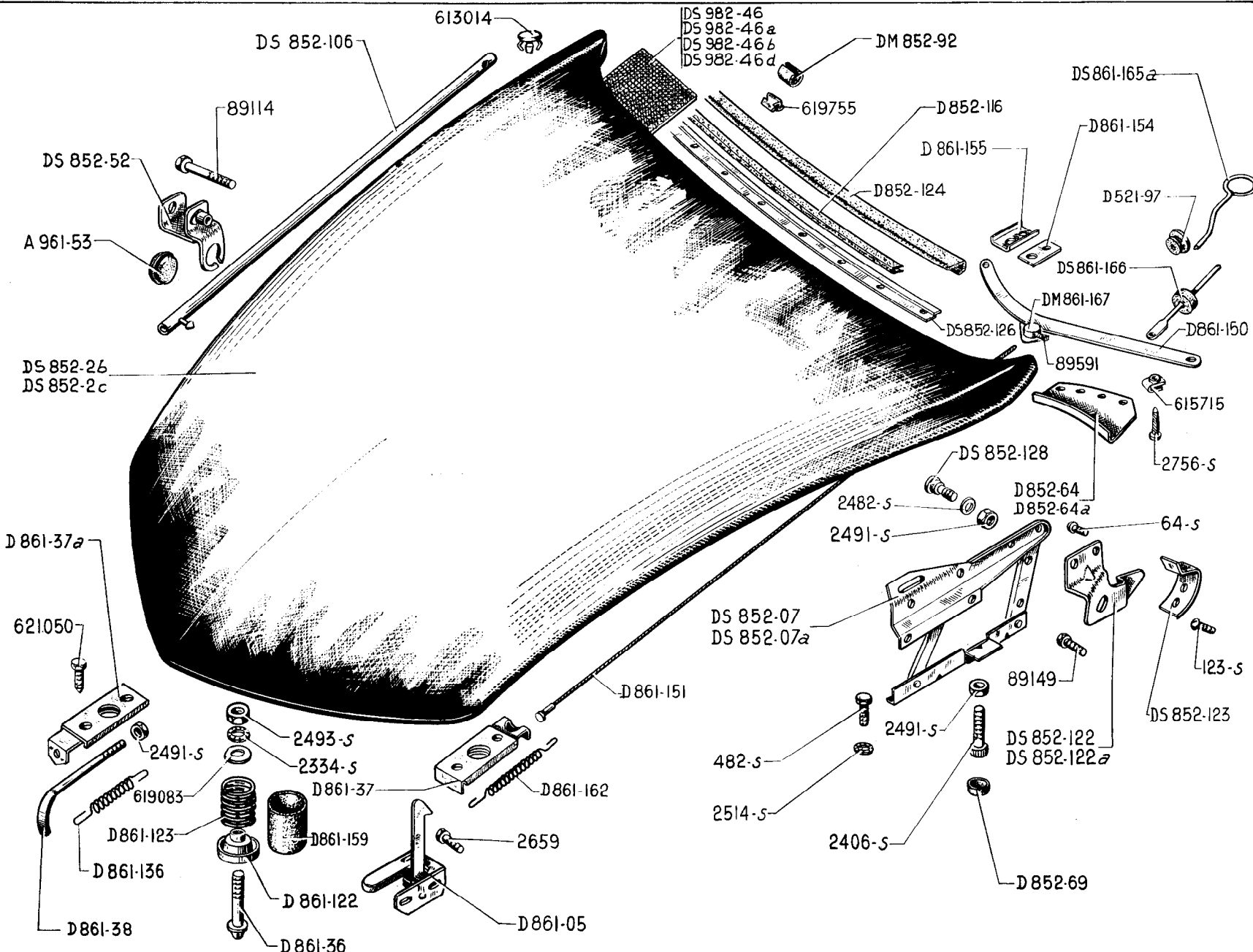
**312-REAR WINGS**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until July 1959</b>							
D 175-2	Cover for petrol filler.	1	D 851-70	Bracket for centring wing (fixed on wing).	4	D 853-81	Rubber sealing strip, between wing and rear door, 690 mm long. Until July 1958.	2
D 175-86	Spring for petrol filler cover, 37.5 mm wide.	1	D 851-72	Rubber block, 31 x 35 x 40 for centring wing spigot.	4	DS 853-81	Rubber sealing strip, between rear wing and door. Since July 1958.	2
D 175-92	Stop, rubber, for petrol filler cover (14 mm long).	2	D 851-77	Screw securing wing, 57 mm long.	2	123-S	Screw, round head, 5 diameter x 10 long, securing petrol filler cover. Replaced by 2.502-S 30 (R. VI).	2
D 851-6	Bracket securing wing on rear panel.	2	D 851-78	Spigot for position in wing.	2	125-S 30	Screw, round head, 5 diameter x 15 long, securing bracket holding rubber block for centring wing. Replaced by 2.548-S 30 (R. VI).	8
D 851-9	Mud flap, rear, for rear wing, left-hand, 430 mm long.	1	D 851-79	Locking washer for screw securing wing.	2	2.319-S	Nut, hex., 5 diameter x 75 pitch, locking adjustable bracket.	4
D 851-9a	Mud flap, rear, for right-hand rear wing, 430 mm long.	1	D 851-81	Rubber sealing strip, left-hand, between wing and panel connecting wheel arch to rear panel.	1	2.659	Screw, hex. head, 5 diameter x 13 long, securing spigot bracket for wing. Replaced by 283-S.	4
D 851-11	Mud flap, front, for rear wing, left-hand, 375 mm long.	1	D 851-81a	Rubber sealing strip, right-hand, between wing and panel connecting wheel arch to rear panel.	1	2.665-S	Screw, P.K. 5 diameter x 16 long, securing wing mud flap (R. VI).	4
D 851-11a	Mud flap, front, for rear wing, right-hand, 375 mm long.	1	D 851-100	Plate securing adjustable bracket on rear panel, 58 mm long, 36 mm wide.	2	2.741-S	Screw, round head, 4.85 x 9.5, securing wing stay (R. VI).	2
D 851-51	Sealing rubber, upper, for wing on wheel arch, 880 mm long.	2	D 851-110	Reinforcement securing mud flap on rear panel, 190 mm long.	2	18.372	Screw, square head, 5 diameter x 12.5 long, securing plate holding wing.	4
DM 851-67	Rear wing, left-hand.	1	D 851-112	Plate retaining wing at rear upper part.	2	615.710	Nut clip for 4.85 mm diameter screw (R. VI), securing: - wing stay. - mud flap for wings.	2 6
DM 851-67a	Rear wing, right-hand.	1	D 851-122	Fixing plate for wing positioning spigot.	2	619.022	Washer, 5.5 x 14 x 1 for wing stay.	4
D 851-68	Sealing rubber on front wing closing panel.	2	D 851-126	Sealing pad, rubber, 25 x 40, for wing (R. VI).	2	619.079	Washer, 5.5 x 12 x 2 for adjustable brackets.	As nec.
			D 851-131	Wing stay, 178 mm long.	2			



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Since July 1959</b>			DS 851-77	Screw securing wing, 21 mm long under head.	2	123-S	Screw, round head, 5 diameter x 10 long, securing petrol filler cover. Replaced by 2.502-S 30 (R. VI).	2
A 615-84	Rubber stop for rear wing.	2	D 851-78	Spigot for positioning wing.	2	125-S 30	Screw, round head, 5 diameter x 15 long, securing bracket for rubber block centring wing. Replaced by 2.548-S 30 (R. VI).	8
DS 175-2a	Cover for petrol filler. Until September 1965. Replaced by DS 175-2b; order in addition: 1-DS 175-86b, 2-DX 175-94.	1	D 851-81	Rubber sealing strip, left-hand, between wing and panel connecting wheel arch to rear panel.	1	2.312-S	Washer, plain, 5.5 x 9 for rear bracket.	4
DS 175-2b	Cover for petrol filler. Since September 1965.	1	D 851-81a	Sealing strip, rubber, right-hand, between wing and panel connecting wheel arch to rear panel.	1	2.338	Screw, hex. head, 5 diameter x 20 long, securing bracket on rear panel. Replaced by 284-S.	4
DS 175-86a	Spring for petrol filler cover, 44 mm wide (R. VI). Until September 1965.	1	DS 851-85	Plate securing rubber stop for rear wing.	2	2.491-S	Nut, hex., 7 diameter x 100 pitch, locking bracket with plate for rear fixing.	2
DS 175-86b	Spring for petrol filler cover (R. VI). Since September 1965.	1	DS 851-100a	Plate securing wing bracket, 85 mm long, 50 mm wide, 2 holes 50 mm between centres.	2	2.659	Screw, hex. head, 5 diameter x 13 long, securing bracket for wing spigot. Replaced by 283-S.	4
DS 175-89	Hinge pin for petrol filler cover on rear wing.	1	D 851-110	Reinforcement securing mud flap, on rear panel, 190 mm long.	2	2.665-S	Screw, PK 5 diameter x 16 long, securing wing mud flap (R. VI)	4
DS 175-91	Hinge, lateral, for petrol filler cover.	2	D 851-112	Plate retaining wing and rear upper part.	2	2.741-S	Screw, round head, 4.85 x 9.5, securing wing stay (R. VI). Until July 1964.	2
D 175-92	Rubber stop for petrol filler cover (14 mm long).	2	D 851-122	Fixing plate for wing positioning spigot.	2	6.278	Washer, 7.5 x 20 x 2 for bracket.	2
DX 175-94	Rubber cover for petrol filler. Since September 1965.	2	D 851-126	Sealing rubber, 25 x 40, for wing (R. VI).	2	18.372	Screw, square head, 5 diameter x 12.5 long, securing wing retaining plate.	4
D 851-9	Mud flap, rear, for left-hand, rear wing 430 mm long.	1	<u>DF 851-127</u>	Front mudflap for rear wing. Since July 1964.	2	615.710	Nut clip for 4.85 mm diameter screw (R. VI) securing: - wing stay. - wing mud flaps.	2 6
D 851-9a	Mud flap, rear, for right-hand, rear wing 430 mm long.	1	<u>DF 851-128</u>	Plate for securing front mudflap. Since July 1964.	2	619.022	Washer, 5.5 x 14 x 1, for wing stay.	4
D 851-11	Mud flap, front, for left-hand, rear wing 375 mm long. Until July 1964.	1	D 851-131	Wing stay, 178 mm long. Until July 1964.	2	<b>SPECIAL PARTS CABRIOLET</b>		
D 851-11a	Mud flap, front, for rear wing, right-hand, 375 mm long. Until July 1964.	1	<u>DF 851-144</u>	Plate holding front mudflap. Since July 1964.	2	DS 851-03	Rear wing, left-hand (R. VI).	1
D 851-51	Sealing rubber, strip, for top of wing, to wheel arch, 880 mm long.	2	DS 851-157	Plate securing wing, 51 mm long, 35 mm wide (1 screw and 1 welded nut).	2	DS 851-03a	Rear wing, right-hand (R. VI).	1
DS 851-67b	Rear wing, left-hand. BERLINE. Until July 1964.	1	DS 851-159	Bracket securing rear part of wing, 95 mm long, 50 mm wide, 2 welded nuts at 50 mm between centres.	2	DS 851-43	End piece, rear, for rear wing, left-hand (R. VI).	1
DS 851-67c	Rear wing, right-hand. BERLINE. Until July 1964.	1	DS 851-160	Bracket securing reflector. Except U.S.A. Until November 1961. ALL TYPES. Since November 1961.	2	DS 851-43a	End piece, rear, for rear wing, right-hand (R. VI).	1
<u>DS 851-67d</u>	Rear wing, without reinforcement, for front mudflap fixing. BERLINE. Since July 1964.	1	DS 851-160a	Bracket securing reflector. U.S.A. Until November 1961.	2	DS 854-43b	Section for embellishment on rear wing angle, left-hand (R. VI).	1
<u>DS 851-67e</u>	Rear wing, without reinforcement for front mudflap fixing. BERLINE. Since July 1964.	1	DS 853-81	Sealing strip, rubber, between rear wing and door.	2	DS 854-43c	Section for embellishment on rear wing angle, right-hand (R. VI).	1
D 851-68	Sealing rubber strip, for closing panel at front of wing.	2				DS 854-35	Wing protector for rear wing, left-hand (R. VI).	1
D 851-70	Bracket for rubber block centring wing (fixed on wing).	4				DS 854-35a	Wing protector for rear wing, right-hand (R. VI).	1
D 851-72	Rubber block, 31 x 35 x 40, for centring wing spigot.	4						

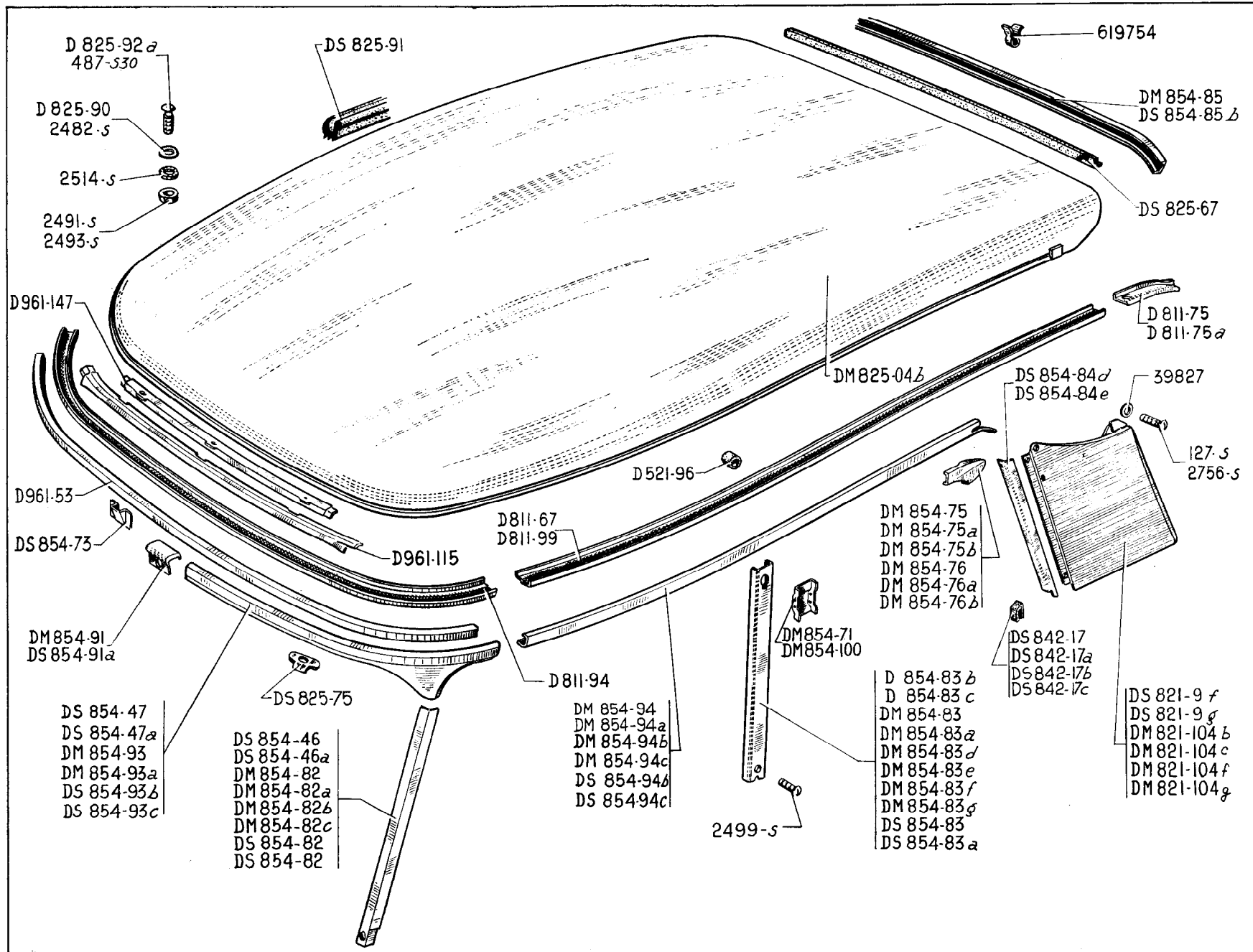
The numbers underlined indicate new parts which do not appear on the illustration.



## 316-BONNET

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 961-53	Striking plate (rubber).	1	DS 852-126	Securing strip for sealing strip, 1,390 mm long.	1		<i>diameter at 223 mm between centres). Until July 1965.</i>	
D 521-97	Washer, rubber, 6 x 20 x 11, for passage of control on dashboard. - Right-hand steering. - Left-hand steering. Confort. Since May 1961.	1 1	DS 852-128	Pin for hinge mechanism, length under head 18 mm, machined part 9.8 mm, diameter threaded 7 diameter x 100 pitch.	2		<i>Replaced by DX 861-149, left-hand or DX 861-150, right-hand.</i>	
DS 852-07	Hinge mechanism, 163 mm between centres, left-hand.	1	D 861-05	Safety catch.	1	<u>DX 861-150</u>	Unlocking lever, right-hand. Since July 1965.	1
DS 852-07a	Hinge mechanism, 163 mm between centres, right-hand.	1	D 861-36	Bolt for bonnet closure, 74 mm long.	2	D 861-151	Cable linking control lever to lock (R. VI). - Right-hand steering. - Left-hand steering. Confort. May 1961 - September 1962.	1 1
DS 852-2b	Bonnet, (only), with stay fitted on right-hand side. Until September 1962.	1	D 861-37	Lock for bonnet without spring, left-hand. - Right-hand steering. - Left-hand steering. Confort. May 1961 - September 1962.	1 1	D 861-154	- Left-hand steering. Since September 1962. Rubber pad, 22 x 39, for unlocking lever. - Right-hand steering. - Left-hand steering. Confort. May 1961 - September 1962.	2 1 1
DS 852-2c	<i>Bonnet, (only), without front cross piece. September 1962 - September 1964. Replaced by DS 852-2d; order in addition 1-DS 961-146c.</i>	1	D 861-37a	Lock for bonnet without spring, right-hand. - Left-hand steering. Confort. Until May 1961. - Left-hand steering. Confort. May 1961 - September 1962.	2 1	D 861-155	Securing plate for rubber pad, for unlocking lever. - Right-hand steering. - Left-hand steering. Confort. May 1961 - September 1962.	1 1
<u>DX 852-2b</u>	Bonnet (only). Since November 1964.	1	D 861-38	Handle for lock. Until September 1962.	2	D 861-159	Anti-rattle sleeve, for bonnet closure spring (R. VI). - Right-hand steering. - Left-hand steering. Confort. Since September 1962.	2 2
DS 852-52	Anchor plate for bonnet stay. Until February 1965.	1	<u>D 861-84</u>	Washer, fibre, 7.5 x 17 x 1, for central stop (R. VI). Since September 1964.	1	D 861-162	Return spring for lock catch, L.H. - Right-hand steering. - Left-hand steering. Confort. May 1961 - September 1962.	1 1
D 852-64	Plate, left-hand, for rear sealing strip.	1	D 861-122	Thrust cup, 7.5 x 40 x 12, for bonnet closure spring.	2	DS 861-165a	- Left-hand steering. Since September 1962. <i>Unlocking handle (only). Until July 1965. Replaced by DX 861-165.</i>	2
D 852-64a	Plate, right-hand, for rear sealing strip.	1	D 861-123	Bonnet closure spring, 35 mm diameter.	2	<u>DX 861-165</u> <u>DS 861-166</u>	Unlocking handle. Since July 1965. Sealing bush for unlocking handle. - Right-hand steering. - Left-hand steering. Confort. May 1961 - September 1962.	2 1 1
D 852-69	Rear stop for bonnet.	3	D 861-136	Return spring for lock catch. - Left-hand steering. Confort. Since September 1962.	2	DM 861-167	- Left-hand steering. Since September 1962. Trunnion, securing control cable (R. VI). - Right-hand steering. - Left-hand steering. Confort. May 1961 - September 1962.	2 1 1
DM 852-92	Anti-rattle sleeve, (split), 19 x 25 x 20, for bonnet fitting.	4	DX 861-149	Unlocking lever, left-hand. Since July 1965.	1		- Left-hand steering. Since September 1962.	2
DS 852-106	Stay, 785 mm long, fitted on right-hand side.	1	D 861-150	Unlocking lever (2 holes 3.25 mm	2		- Right-hand steering. - Left-hand steering. Since September 1962.	1 1
D 852-116	Sealing strip, rubber, rear, 1,500 mm long (U-shaped).	1						
DS 852-122	Retaining catch, left-hand.	1						
DS 852-122a	Retaining catch, right-hand.	1						
DS 852-123	Hook for retaining catch.	2						
D 852-124	Rear sealing strip.	1						

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 982-46	<i>Front and central lining for bonnet. September 1962 - September 1964. Replaced by DS 982-46c; order in addition: 1-DS 982-46F, 1-DS 982-46g.</i>	1	2.406-S	Screw, cylindrical head, 7 diameter x 25 long, securing rear buffer.	2	89.114	<i>Screw, hex. head, 5 diameter x 25 long, securing bonnet stay. Replaced by 285-S 30.</i>	1
DS 982-46a	<i>Rear, lateral, lining of bonnet, right-hand. September 1962 - March 1965. No longer supplied.</i>	1	2.414-S	Screw, cylindrical head, 7 x 65, securing central buffer. Since September 1964.	1	89.149	Screw, hex. head, 5 diameter x 18 long, securing retaining catch.	2
DS 982-46b	<i>Front, lateral, lining for bonnet, right-hand. September 1962 - March 1965. Replaced by DS 982-46g.</i>	1	2.482-S	<i>Washer, 7.5 x 14 for hinge pin. Until April 1965. Replaced by: 624-025 (R. VI).</i>	2	89.591	Screw, square head, 4 diameter x 8 long, for cable trunnion.	2
DS 982-46d	<i>Lateral, lining, left-hand. September 1962 - March 1965. Replaced by DS 982-46f.</i>	1	2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - rear stop. - hinge pin.	2 2	613.014	Closing plug for holes for wind-screen washer on bonnet (R. VI).	As nec.
DS 982-46e	Central lining for bonnet. Since September 1964.	1	2.493-S	Nut, hex., 7 diameter x 100 pitch, for locking bonnet closure bolt.	4	615.715	Nut clip for 3.5 mm diameter screw securing support for bonnet lining (R. VI).	8
DS 982-46f	Lateral lining for bonnet, left-hand. Since March 1965.	1	2.514-S	Washer, shakeproof, 7.3 x 12, securing hinge pin on bonnet and front pillar (R. VI).	10	619.083	Washer with flat, 7.5 x 25 x 2, for bonnet retaining catch.	4
DS 982-46g	Lateral lining for bonnet, right-hand. Since March 1965.	1	2.659	<i>Screw, hex. head, 5 diameter x 13 long, securing safety lock for bonnet. Replaced by 283-S.</i>	2	619.755	Clip securing rear sealing strip (R. VI).	4
64-S	<i>Screw, round head, 4 diameter x 12.5 long, securing retaining catch. Replaced by 2.241-S (R. VI).</i>	4	2.756-S	Screw, P.K. 3.5 x 9.5, securing rear sealing strip (R. VI).	10	621.050	<i>Screw, hex. head, pointed, 5 diameter x 20 long, securing bonnet catch. Replaced by 484-S 30.</i>	4
123-S	<i>Screw, round head, 5 diameter x 10 long, securing hook for retaining catch. Replaced by 2.502-S 30 (R. VI).</i>	4				<u>624.025</u>	Washer, flexible, 10.5 x 21 x 1, for securing hinge support, (R. VI). Since April 1965.	4
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing hinge on bonnet and front pillar.	10						
2.334-S	Washer, shakeproof, 5.2 x 9.4, for locking catch spring (R. VI).	2						



D 825-92 a  
487-530

DS 825-91

619754

D 825-90  
2482-s

DM 854-85  
DS 854-85 b

2514-s

2491-s  
2493-s

DS 825-67

D961-147

D 811-75  
D 811-75 a

DM 825-04 b

DS 854-84 d  
DS 854-84 e

39827

127-s  
2756-s

D 521-96

D961-53

D 811-67  
D 811-99

DM 854-75  
DM 854-75 a  
DM 854-75 b  
DM 854-76  
DM 854-76 a  
DM 854-76 b

DS 854-73

D961-115

DS 842-17  
DS 842-17 a  
DS 842-17 b  
DS 842-17 c

DM 854-91  
DS 854-91 a

D 811-94

DM 854-71  
DM 854-100

DS 821-9 f  
DS 821-9 g  
DM 821-104 b  
DM 821-104 c  
DM 821-104 f  
DM 821-104 g

DS 854-47  
DS 854-47 a  
DM 854-93  
DM 854-93 a  
DS 854-93 b  
DS 854-93 c

DS 825-75

DS 854-46  
DS 854-46 a  
DM 854-82  
DM 854-82 a  
DM 854-82 b  
DM 854-82 c  
DS 854-82  
DS 854-82

DM 854-94  
DM 854-94 a  
DM 854-94 b  
DM 854-94 c  
DS 854-94 b  
DS 854-94 c

2499-s

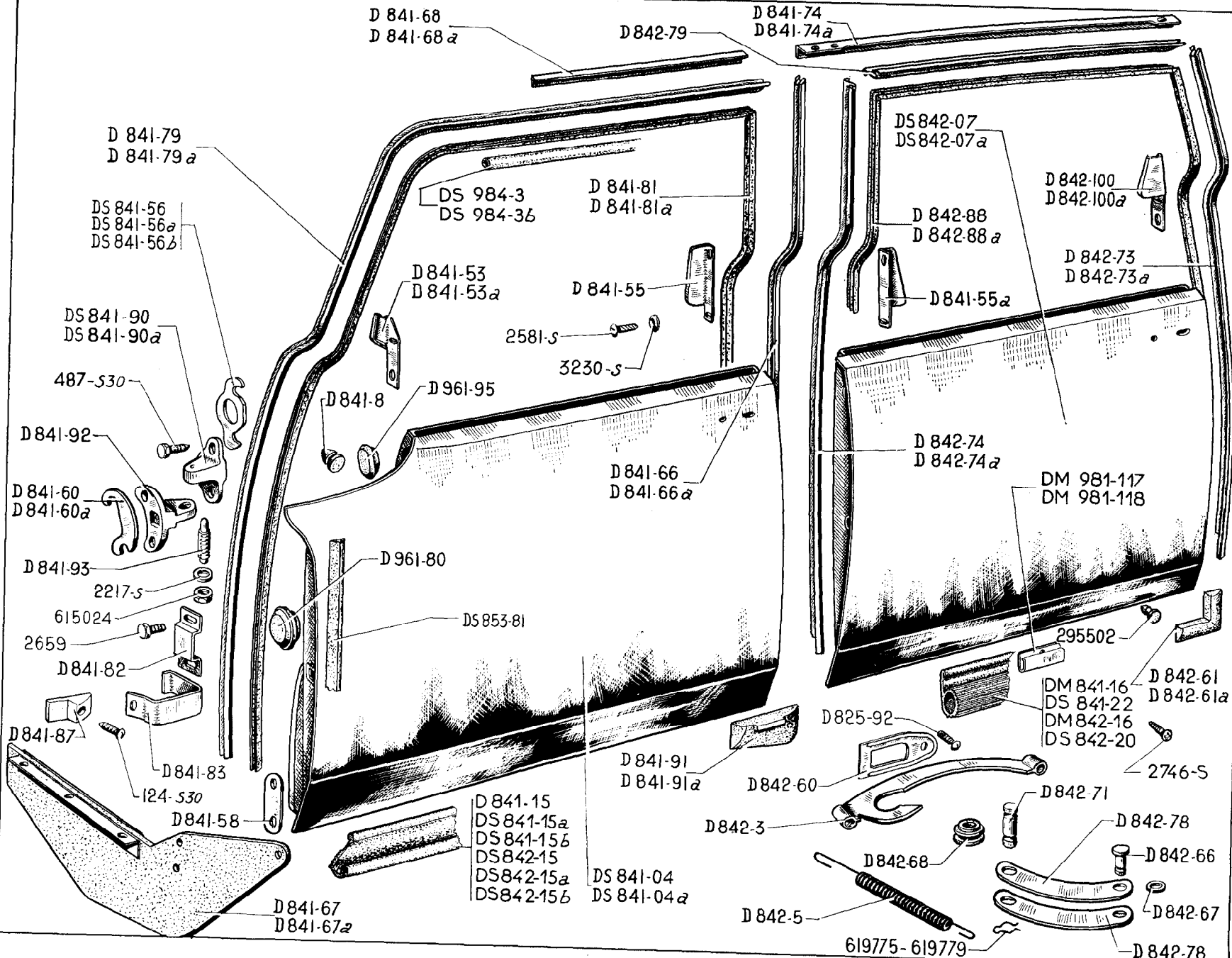
D 854-83 b  
D 854-83 c  
DM 854-83  
DM 854-83 a  
DM 854-83 d  
DM 854-83 e  
DM 854-83 f  
DM 854-83 g  
DS 854-83  
DS 854-83 a



## 320-ROOF

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 521-96	Rubber bush, 8 x 22 x 20, on roof siderail, left-hand.	1	D 825-90	Washer with flat, 7.5 x 20, securing roof.	17	DM 854-75b	Finisher, upper, rear, right-hand. LUXE. Since September 1960.	1
D 811-67	Roof siderail, right-hand.	1	DS 825-91	Sealing strip, rubber, 4,100 mm long.	1	DM 854-76	Finisher, upper, rear, left-hand. LUXE. Until September 1960.	1
D 811-75	Extension for roof siderail, left-hand.	1	D 825-92a	Screw, raised head, countersunk, with flat, 7 diameter x 25 long, securing roof. Until May 1961.	5	DM 854-76a	Finisher, upper, rear, left-hand. NORMALE.	1
D 811-75a	Extension for roof siderail, right-hand.	1	DS 842-17	<i>Rubber buffer between quarter panel and rear pillar, 12 mm wide, left-hand. Until October 1962. Replaced by: DS 842-17b.</i>	1	DM 854-76b	Finisher, upper, rear, left-hand. LUXE. Since September 1960.	1
D 811-94	Roof, siderail, front part.	1	DS 842-17a	Rubber buffer between quarter panel and rear pillar, 12 mm wide, right-hand. Until October 1962.	1	DM 854-82	Finisher, upper, for front pillar, left-hand, 415 mm long. LUXE.	1
D 811-99	Roof, siderail, left-hand.	1	DS 842-17b	Rubber buffer, between quarter panel and rear pillar, 9 mm wide. Since October 1962.	1	DM 854-82a	Finisher, upper, for front pillar, right-hand, 415 mm long. LUXE.	1
DS 821-9f	Quarter panel (corrugated aluminium), 1 fixing lug at upper part, width of corrugation 6 mm, left-hand. U.S.A. Since September 1959.	1	DS 842-17c	Rubber buffer, between quarter panel and rear pillar, 9 mm wide. Since October 1962.	1	DM 854-82b	Finisher, upper, for front pillar, left-hand (V-shaped). NORMALE.	1
DS 821-9g	Quarter panel (corrugated aluminium), 1 securing lug at upper part, width of corrugation 6 mm, right-hand. U.S.A. Since September 1959.	1	DS 854-46	Finisher, upper, for front pillar, left-hand (R. VI). CABRIOLET.	1	DM 854-82c	Finisher, upper, for front pillar, right-hand (V-shaped). NORMALE.	1
DM 821-104b	Quarter panel, left-hand (plain). Until September 1959.	1	DS 854-46a	Finisher, upper, for front pillar, right-hand (R. VI). CABRIOLET.	1	DS 854-82	Finisher, upper, for front pillar, left-hand. U.S.A.	1
DM 821-104c	Quarter panel, right-hand (plain). Until September 1959.	1	DS 854-47	Finisher, for windscreen upper cross piece, left-hand (R. VI). CABRIOLET.	1	DS 854-82a	Finisher, upper, for front pillar, right-hand. U.S.A.	1
DM 821-104f	Quarter panel, (corrugated aluminium), 1 lug fixing and upper part, width of corrugation 3 mm, left-hand. Since November 1959. Replaces earlier type. Order in addition: 1-DM 821-104g.	1	DS 854-47a	Finisher, for windscreen upper cross piece, right-hand (R. VI). CABRIOLET.	1	D 854-83b	Finisher, (plain), for centre pillar, with hole for parking light, left-hand. LUXE. September 1958 - September 1959.	1
DM 821-104g	Quarter panel, (corrugated aluminium), 1 lug fixing and upper part, width of corrugation 5 mm, right-hand. Since November 1959. Replaces earlier type. Order in addition: 1-DM 821-104f.	1	DM 854-71	Finisher, inner, at the upper part of centre pillar, right-hand.	1	DS 854-83c	<i>Finisher, (plain), for centre pillar, with hole for parking light, right-hand. LUXE. September 1958 - September 1959. No longer supplied.</i>	1
DM 825-04b	Roof, with lining and fixing edge, non-painted.	1	DS 854-73	Clip securing cover joint on roof edge, LUXE.	1	DM 854-83	Finisher, (plain), for centre pillar, without hole for parking light, left-hand. LUXE. Until September 1958.	1
DS 825-67	Rear sealing strip, rubber, 1,180 mm long	1	DM 854-75	Finisher, rear, upper, right-hand. LUXE. Until September 1960.	1	DM 854-83a	Finisher, (plain), for centre pillar, without hole for parking light, right-hand. LUXE. Until September 1958.	1
DS 825-75	Fixing plate for roof, on front pillar (R. VI).	2	DM 854-75a	Finisher, upper, rear, right-hand. NORMALE.	1			

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 854-83d	Finisher for centre pillar (corrugated aluminium), with hole for parking light, width of corrugation 3 mm, left-hand, LUXE. September 1959 - February 1962. Replaces earlier type; order in addition: 1-DM 854-83e.	1	DS 854-85b	Rear finishing border, for roof. U.S.A. Since September 1959.	1	DM 865-100	Finisher, inner, for upper part of centre pillar, left-hand.	1
DM 854-83e	Finisher for centre pillar (corrugated aluminium), with hole for parking light, width of corrugation 3 mm, right-hand. LUXE. September 1959 - February 1962. Replaces earlier type; order in addition: 1-DM 854-83d.	1	DM 854-91	Cover joint for front finishing border. LUXE.	1	D 961-53	Surround (sheet metal), upper, for windscreen.	1
DM 854-83f	Finisher, for centre pillar (corrugated aluminium) without hole for parking light, width of corrugation 3 mm, left-hand. LUXE. Since February 1962.	1	DS 854-91a	Cover joint for front finishing border. U.S.A. Since September 1959.	1	D 961-115	Central reinforcement, for windscreen surround (outer part).	1
DM 854-83g	Finisher, for centre pillar (corrugated aluminium) without hole for parking light, width of corrugation 3 mm, right-hand. LUXE. Since February 1962.	1	DM 854-93	Finishing border for front of roof, left-hand. LUXE.	1	D 961-147	Central reinforcement, for windscreen (inner part).	1
DS 854-83	Finisher, for centre pillar (corrugated aluminium), without hole for parking light, width of corrugation 6 mm, left-hand. U.S.A. Since September 1959.	1	DM 854-93a	Finishing border for front of roof, right-hand. LUXE.	1	127-S	<i>Screw, round head, 5 diameter x 20 long, securing quarter panel (R. VI). Replaced by 2.251-S.</i>	2
DS 854-83a	Finisher, for centre pillar (corrugated aluminium) without hole for parking light, width of corrugation 6 mm, right-hand. U.S.A. Since September 1959.	1	DS 854-93b	Finishing border for front of roof, left-hand. U.S.A. Since September 1959.	1	487-S 30	Screw, hex. head, 7 diameter x 25 long, securing roof.	12
DS 854-84d	Finisher, upper for rear pillar, left-hand. U.S.A. Since September 1959.	1	DS 854-93c	Finishing border for front of roof, right-hand. U.S.A. Since September 1959.	1	2.482-S	Washer, 7.5 x 14, for screw securing roof.	5
DS 854-84e	Finisher, upper for rear pillar, right-hand. U.S.A. Since September 1959.	1	DM 854-94	Finishing border, lateral, for siderail, left-hand. LUXE. Until September 1960.	1	2.491-S	Nut, hex., 7 diameter x 100 pitch, locking screws securing roof.	3
DM 854-85	Rear finishing border, for roof. LUXE.	1	DM 854-94a	Finishing border, lateral, for siderail, right-hand. LUXE. Until September 1960.	1	2.493-S	Nut, hex., 7 diameter x 100 pitch, locking screws securing roof.	20
			DM 854-94b	Finishing border, lateral, for siderail, left-hand. LUXE. Since September 1960.	1	2.499-S	Screw, raised head, countersunk, 3.5 x 9.5, securing finisher on centre pillar (R. VI).	10.
			DM 854-94c	Finishing border, lateral, for siderail, right-hand. LUXE. Since September 1960.	1	2.514-S	Washer, shakeproof, 7.3 x 12 for screws securing roof (R. VI).	5
			DS 854-94b	Finishing border, lateral, for siderail, left-hand. U.S.A. Since September 1959.	1	2.756-S	Screw, round head, 3.5 x 9.5, securing quarter panel (R. VI).	2
			DS 854-94c	Finishing border, lateral, for siderail, right-hand. U.S.A. Since September 1959.	1	39.827	Washer, 5 x 20 x 2, securing quarter panel.	As nec.
						619.754	Clip, securing rear finishing border for roof (R. VI).	7



324—DOORS FRONT AND REAR

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 825-92	Screw, raised head, countersunk, 7 diameter x 20 long, securing plate for door check strap (R. VI).	4	D 841-55a	<i>Plate retaining door opening, sealing strip on centre pillar, front right-hand and rear left-hand. Until February 1958. No longer supplied.</i>	2	D 841-81	Sealing strip, for door opening, front, left-hand.	1
DS 841-04	Door, front, left-hand, without lock or window winder or bracket.	1	DS 841-56	Adjusting shim, 66 x 35 x 0.5, for pivot pin bearing.	As nec.	D 841-81a	Sealing strip, for door opening, front, right-hand.	1
DS 841-04a	Door, front, right-hand, without lock or window winder or bracket.	1	DS 841-56a	Adjusting shim, 66 x 35 x 1, for pivot pin bearing.	As nec.	D 841-82	Flange securing door stop spring.	2
D 841-8	Flexible buffer, for door openings, 31.5 mm long, 30 mm diameter.	2	DS 841-56b	Adjusting shim, 66 x 35 x 1.5, for pivot pin bearing.	As nec.	D 841-83	Door stop spring (open position).	2
D 841-15	<i>Rubber sealing strip, lower, for door, 950 mm long. Until October 1963. Replaced by: DS 841-15a for left-hand side or DS 851-15b for right-hand side.</i>	2	D 841-58	Plate, 26 x 90, securing sealing strip on front pillar, 2 holes 5 mm diameter at 60 mm between centres.	2	D 841-87	Stop for front door, 46 mm long, 2 dowels at 36 mm between centres (R. VI).	2
DS 841-15a	Rubber sealing strip, lower, for front door, 950 mm long, left-hand side. Since October 1963.	1	D 841-60	Adjusting shim, 41 x 63 x 1, for bracket supporting pivot pin.	As nec.	DS 841-90	Bearing for door pivot pin, upper, left-hand and lower right-hand, (50 mm between fixing centres).	4
DS 841-15b	Rubber sealing strip, lower, for front door, 950 mm long, right-hand side. Since October 1963.	1	D 841-60a	Adjusting shim, 41 x 63 x 2, for bracket supporting pivot pin.	As nec.	DS 841-90a	Bearing for door pivot pin, lower, left-hand and upper right-hand, (50 mm between fixing centres).	4
DM 841-16	Sealing strip for bottom of front door (R. VI). U.S.A. and right-hand steering. Until September 1962.	2	D 841-66	Strip, securing sealing strip, for front door opening, left-hand (for centre pillar).	1	D 841-91	Sealing strip, lower, between front door, left-hand and centre pillar.	1
DS 841-22	Sealing strip, lower, for front door, 937 mm long. Since September 1962.	2	D 841-66a	Strip, securing sealing strip, for front door opening, right-hand (for centre pillar).	1	D 841-91a	Sealing strip, lower, between front door, right-hand and centre pillar.	1
D 841-53	<i>Plate securing sealing strip for door opening on front pillar, left-hand. Until February 1958. No longer supplied.</i>	1	D 841-67	Sealing strip, lower, between front door and front wing, left-hand.	1	D 841-92	Bracket for pivot pin, 42 mm between fixing centres.	8
D 841-53a	<i>Plate retaining sealing strip for door opening on front pillar, right-hand. Until February 1958. No longer supplied.</i>	1	D 841-67a	Sealing strip, lower, between front door and front wing, right-hand.	1	D 841-93	Pivot pin for door, 9 diameter x 45 long.	8
D 841-55	<i>Plate retaining sealing strip for door opening on centre pillar, front left-hand and rear right-hand. Until February 1958. No longer supplied.</i>	2	D 841-68	Reinforcement, upper, for door opening, front, left-hand.	1	DS 842-07	Door, rear, left-hand, without lock or window winder or bracket.	1
			D 841-68a	Reinforcement, upper, for door opening, front, right-hand.	1	DS 842-07a	Door, rear, right-hand, without lock or window winder or bracket.	1
			D 841-74	Reinforcement, upper, for door opening, rear, left-hand.	1	D 842-3	Door check strap (195 mm between fixing centres).	2
			D 841-74a	Reinforcement, upper, for door opening, rear, right-hand.	1	D 842-5	Compensating spring, for door check strap, 270 mm long.	4
			D 841-79	Strip, securing sealing strip, for door opening, front, left-hand (roof siderail and front pillar).	1	D 842-15	<i>Rubber sealing strip, lower, for door, 850 mm long. Until October 1963. Replaced by: DS 842-15a for left-hand side or DS 842-15b for right-hand side.</i>	2
			D 841-79a	Strip, securing sealing strip, for door opening, front, right-hand (roof siderail and front pillar).	1			

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 842-15a	Sealing rubber for bottom of rear door, 850 mm long, left-hand. Since October 1963. Replaced by DX 842-15.	1	D 842-74	Strip securing sealing strip for door opening, rear, left-hand (for centre pillar).	1	<u>DS 984-3c</u>	Rubber moulding for door opening, 2,800 mm long, light grey, (R. VI). Since January 1964.	4
DS 842-15b	Sealing rubber for bottom of rear door, 850 mm long, right-hand. Since October 1963. Replaced by DX 842-15a.	1	D 842-74a	Strip securing sealing strip for door opening, rear, right-hand (for centre pillar).	1	124-S 30	Screw, round head, 5 diameter x 12.5 long, securing flexible stop (R. VI). Replaced by 2.502-S 30.	2
DM 842-16	Sealing strip, for bottom of rear door (R. VI). U.S.A. and right-hand steering. Until September 1962.	2	D 842-78	Link plates for door check straps, distance between fixing centres, 127.5 mm.	4	487-S 30	Screw, hex. head, 7 diameter x 25 long, securing bracket for door pivot pin.	32
DS 842-20	Sealing strip, lower, for rear door, 821 mm long. Since September 1962.	2	D 842-79	Strip securing upper sealing strip for door opening, rear (roof siderail).	2	2.217-S	Washer, plain, 9.5 x 16 x 2, for adjusting door pivot pin.	8
D 842-60	Fixing plate for passage of rear door check strap.	2	D 842-88	Sealing strip for left-hand door opening.	1	2.581-S	Screw, P.K. 3.5 x 10, securing plate retaining sealing strip on centre door pillar (R. VI). Until February 1958.	12
D 842-61	Sealing strip, lower, between door and rear pillar, left-hand.	1	D 842-88a	Sealing strip for right-hand door opening.	1	2.659	Screw, hex. head, 5 diameter x 13 long securing flange for stop spring. Replaced by 283-S.	4
D 842-61a	Sealing strip, lower, between door and rear pillar, right-hand.	1	D 842-100	<i>Plate securing sealing strip for door opening on rear pillar, left-hand. Until February 1958. No longer supplied.</i>	1	2.746-S	Screw, P.K. round head, 4.85 x 16, securing lower sealing strip (R. VI).	8
D 842-66	Articulating pin for door check strap, 7 mm diameter, length under head 18 mm, 1 groove at 14.5 mm. Until December 1964. Replaced by: DS 842-66a.	2	D 842-100a	<i>Plate retaining sealing strip for door opening on rear pillar, right-hand. Until February 1958. No longer supplied.</i>	1	3.230-S	Washer, cupped, 3.5 mm diameter for screw securing plate retaining sealing strip on centre pillar (R. VI). Until February 1958.	12
<u>DS 842-66a</u>	Articulating pin for door check strap, rear, (7 x 22). Since December 1964.	2	DS 853-81	Sealing strip, rubber, for door.	4	295.502	Rubber stop for door closure on centre pillar and rear pillar.	6
D 842-67	Washer, 7.5 x 15 x 3, for door check strap.	2	D 961-80	Plug, round, 42 mm diameter for lower hole for glass channel adjustment.	8	615.024	Nut, hex. 9 diameter x 125 pitch, for door pivot pin (R. VI).	8
D 842-68	Roller for door check strap (R. VI).	2	D 961-95	Plug, oval, 40 mm diameter for upper hole, for glass channel adjustment.	8	619.775	Spring clip securing roller spindle for door check strap, 20 mm long (R. VI).	4
D 842-71	Pin for roller and for anchoring spring for door check strap, 10 mm diameter, 37 mm long, distance between grooves 20 mm and 28.5 mm.	4	DM 981-117	Sealing strip frame, for bottom of front door. U.S.A. and right-hand steering. ALL TYPES. Since September 1962.	2	619.779	Spring clip securing pivot in door check strap, 14.5 mm long.	2
D 842-73	Strip securing sealing strip, for door opening, rear, left-hand (for rear pillar).	1	DM 981-118	Sealing strip frame, for bottom of rear door. U.S.A. and right-hand steering. ALL TYPES. Since September 1962.	2			
D 842-73a	Strip securing sealing strip for door opening, rear, right-hand (for rear pillar).	1	DS 984-3	Rubber moulding for door opening (R. VI). Sold by the metre. Until January 1963.	As nec.			
			DS 984-3b	Rubber moulding for door opening (R. VI). 2,800 mm grey. January 1963 - January 1964.	4			

The numbers underlined indicate new parts which do not appear on the illustration.

328-DOORS-CABRIOLET

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>SPECIAL PARTS CABRIOLET</b>							
DS 854-31	Tread plate (stainless steel), left-hand (R. VI).	1	DS 961-41a	Sealing strip for bonnet stiffener, right-hand (R. VI).	1	DS 854-30	Finisher for tread plate (R. VI).	2
DS 854-31a	Tread plate (stainless steel), right-hand (R. VI).	1	DS 841-11	Hinge, lower, for door, left-hand (R. VI).	1	DS 854-33b	Interior moulding for door (R. VI).	4
DS 841-67	Sealing strip for door on rear pillar, left-hand.	1	DS 841-11a	Hinge, lower, for door, right-hand (R. VI).	1	DS 854-40b	Upper moulding with clips between door and bonnet, left-hand (R. VI).	1
DS 841-67a	Sealing strip for door on rear pillar, right-hand.	1	DS 854-34	Lining for bottom of door (corrugated aluminium) left-hand (R. VI).	1	DS 854-40c	Upper moulding with clips between door and bonnet, right-hand (R. VI).	1
DS 841-91	Sealing strip for door on front pillar, left-hand.	1	DS 854-34a	Lining for bottom of door (corrugated aluminium) right-hand (R. VI).	1	DS 854-41b	Embellisher, with clips, for bottom of body, left-hand (R. VI).	1
DS 841-91a	Sealing strip for door on front pillar, right-hand.	1	DS 981-49	Sealing strip for door opening (R. VI).	2	DS 854-41c	Embellisher, with clips, for bottom of body, right-hand (R. VI).	1
DS 961-41	Sealing strip for bonnet stiffener, left-hand (R. VI).	1	DS 841-13	Door only, left-hand (R. VI).	1	DS 854-44b	Embellisher, with clips, on angle of door, left-hand (R. VI).	1
			DS 841-13a	Door only, right-hand (R. VI).	1	DS 854-44c	Embellisher, with clips, on angle of door, right-hand (R. VI).	1
			DS 841-68	Sealing moulding for door (R. VI).	2	DS 854-32	Finishing panel for siderail (corrugated aluminium) left-hand (R. VI).	1
						DS 854-32a	Finishing panel for siderail (corrugated aluminium) right-hand (R. VI).	1

**DOOR GLASSES—329**

NUMBER	DESCRIPTION	No. OFF
	<b>SPECIAL PARTS CABRIOLET</b>	
DS 961-79	Door glass channel, 785 mm long, left-hand (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DS 961-79a	Door glass channel, 785 mm long, right-hand (R. VI).	1
DS 961-30c	Sealing strip, outer, for glass, 888 mm long, left-hand (R. VI).	1
DS 961-30d	Sealing strip, outer, for glass, 888 mm long, right-hand (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DS 961-48	Sealing strip, inner, for door glass, left-hand (R. VI).	1
DS 961-48a	Sealing strip, inner, for door glass, right-hand (R. VI).	1
DS 961-4d	Glass for door, 6 mm thick (R. VI). Until June 1962.	2
DS 961-4f	Glass for door, 5 mm thick. Since June 1962.	2

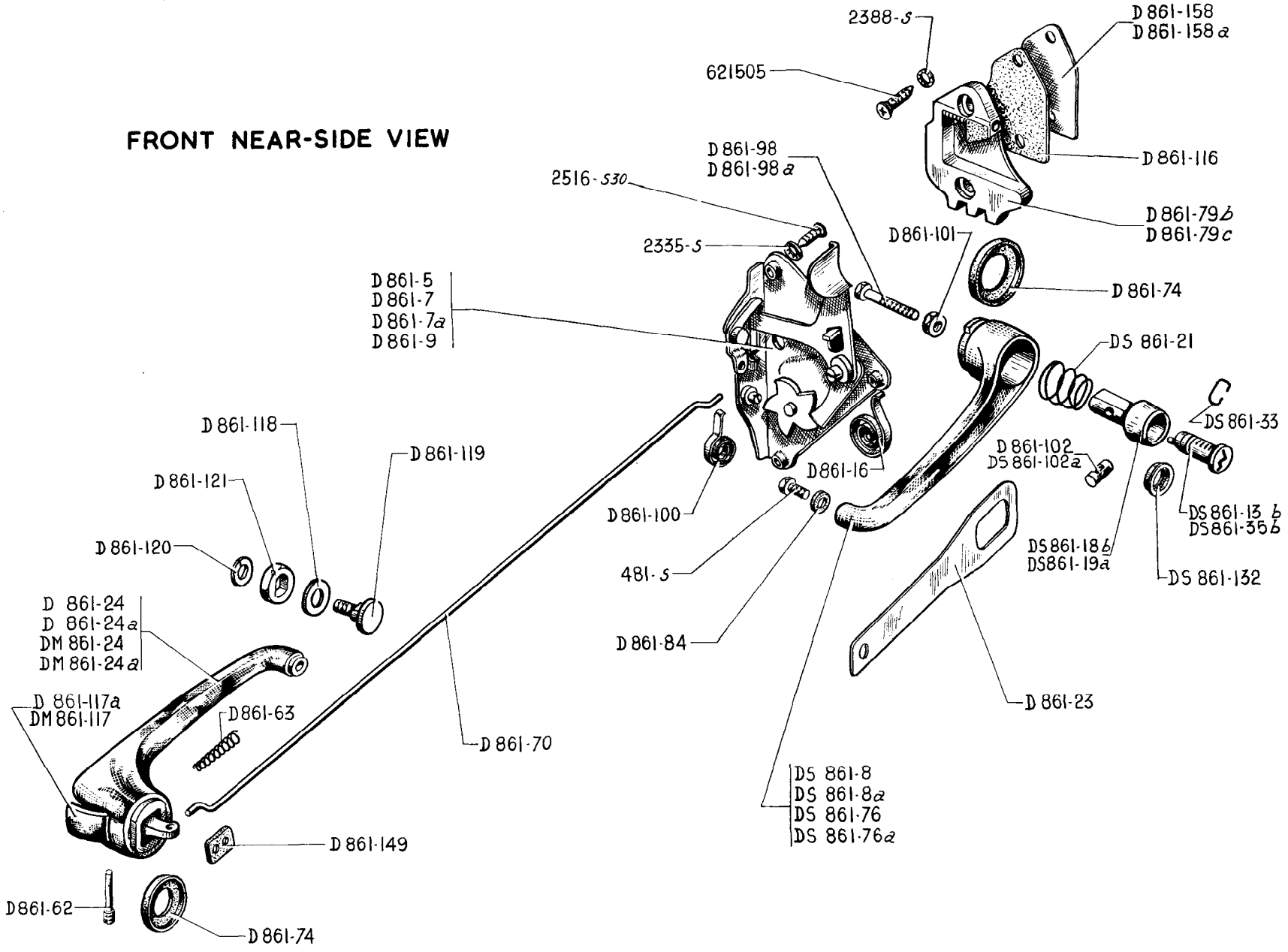
**PARTITION**

NUMBER	DESCRIPTION	No. OFF
	<b>SPECIAL PARTS BERLINE</b>	
D 826-94	Frame for partition with sliding glass and lining (R. VI).	1
D 854-56	Beading securing moquette on centre pillar (R. VI).	2
D 854-57	Beading securing moquette on centre pillar (R. VI).	2
D 853-105	Beading upper rear for partition (R. VI).	1
D 853-106	Beading upper front for partition (R. VI).	1
D 961-49	Glass channel for partition (R. VI).	1
D 961-113	Guide slide for glass (R. VI).	2
D 826-52	Nut "Champion" securing frame (R. VI).	As nec.

NUMBER	DESCRIPTION	No. OFF
D 944-98	Escutcheon, lower, for handle mounting (R. VI).	2
D 944-99	Escutcheon, upper, for handle mounting (R. VI).	2
D 961-100	Escutcheon for handle (R. VI).	1
D 961-48	Wiper for glass (R. VI).	1
D 853-109	Finisher for partition (non-trimmed) (R. VI).	1
D 854-81	Ventilation grille, rear (R. VI).	2
D 853-101	Lining, lower rear for centre pillar, left-hand (R. VI).	1
D 853-102	Lining, lower rear for centre pillar, right-hand (R. VI).	1
D 853-103	Lining, upper rear for centre pillar, left-hand (R. VI).	1
D 853-104	Lining, upper rear for centre pillar, right-hand (R. VI).	1
D 853-107	Lining, front for centre pillar, left-hand (R. VI).	1
D 853-108	Lining, front, for centre pillar, right-hand (R. VI).	1
D 961-2	Glass for partition (R. VI).	1
D 961-016	Window winder for partition (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
D 961-36	Handle for partition window winder (R. VI).	1
D 853-110	Panel, rear, for partition, moquette trim (R. VI).	1
D 944-1	Handle mounting, trimmed, left-hand (R. VI).	1
D 944-1a	Handle mounting, trimmed, right-hand (R. VI).	1
D 854-95	Sealing strip for front door (R. VI).	2
D 854-96	Sealing strip for rear door (R. VI).	2
D 961-179	Spring for escutcheon (R. VI).	1
D 961-83	Slide for glass (R. VI).	1
D 813-92	Centre crossmember, for partition (with leathercloth and glass wiper) (R. VI).	1
D 813-96	Crossmember, lower, for frame, (with felt buffers) (R. VI).	1

FRONT NEAR-SIDE VIEW

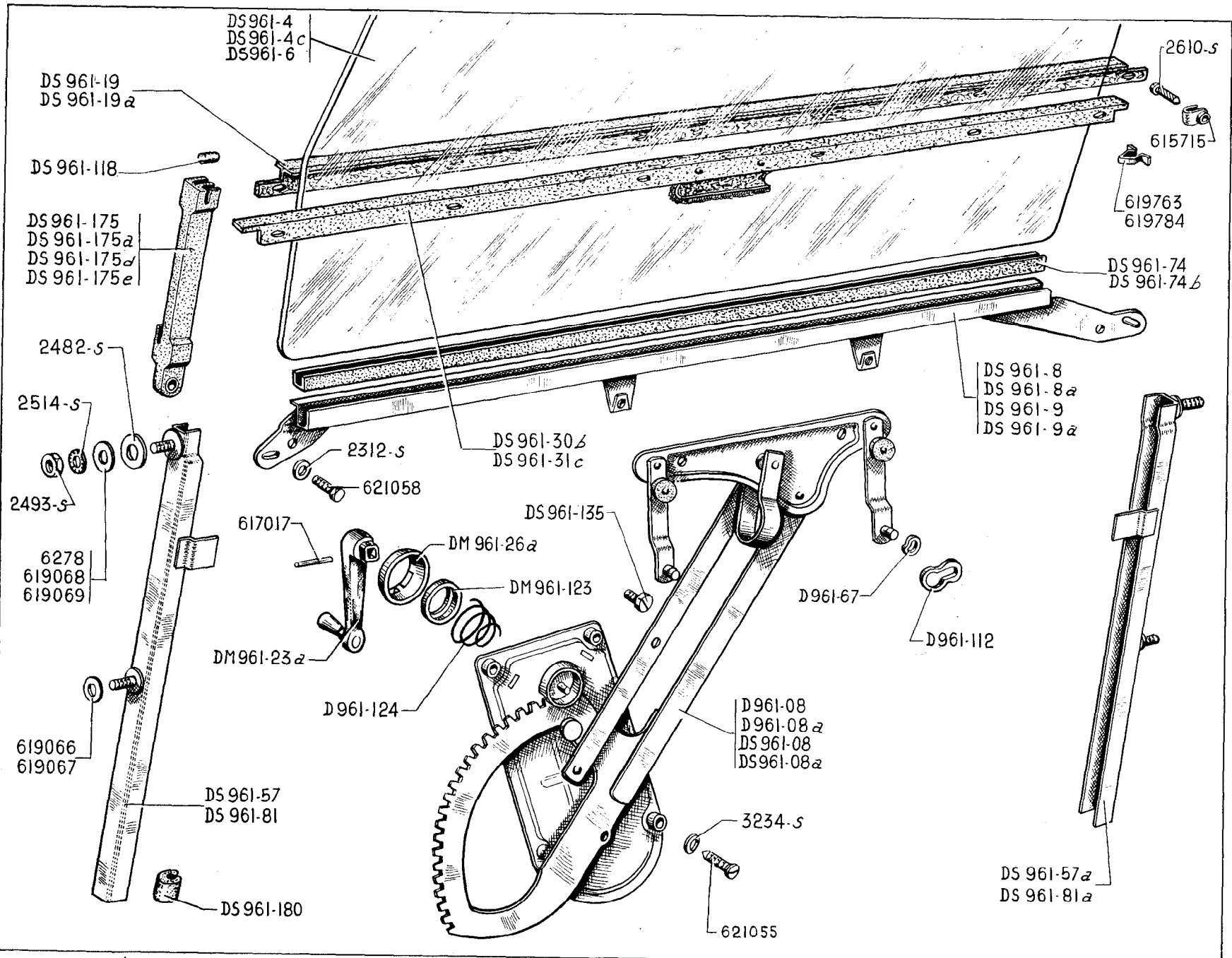




330—LOCKS—HANDLES

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<u>DS 861-04b</u>	Lock barrel for front door and boot (R. VI). Since April 1963.	1	DS 861-35b	<i>Lock barrel for front door. Since April 1963 (R. VI). Replaces previous type; order in addition: 1-DS 861-18b, 1-DS 861-105a, 1-DS 861-04b.</i>	1	D 861-116	Plate for door striking plate on centre and rear pillars, distance between fixing centres 48 mm (R. VI).	4
D 861-5	Lock for front door, right-hand, with safety catch (R. VI).	1	D 861-62	Pin for safety catch, for interior handle.	4	D 861-117a	Tongue (chrome), for safety catch on interior handle. U. S. A.	4
D 861-7	Lock for rear door, with lock catch, left-hand (R. VI).	1	D 861-63	Return spring for safety lock tongue, for interior handle.	4	DM 861-117	Tongue (nylon), for safety catch on interior handle (R. VI).	4
D 861-7a	Lock for front door, left-hand, with safety catch (R. VI).	1	D 861-63	Return spring for safety lock tongue, for interior handle.	4	D 861-118	Washer, fibre, 10.5 x 26 x 1, for rear inner handle (R. VI).	4
DS 861-8	Handle, complete, exterior, for rear door, left-hand.	1	D 861-70	Connecting rod for remote control, 700 mm long.	4	D 861-119	Screw, securing inner handle, 14 mm long, width of head 24 mm.	4
DS 861-8a	Handle complete, exterior, for rear door, right-hand. Since October 1959.	1	D 861-74	Washer, rubber, 25 x 42, with shoulder for external and inside handle.	8	D 861-120	Washer, 6.4 x 15, for screw securing inner handle (R. VI).	4
D 861-9	Lock for rear door, with lock catch, right-hand (R. VI).	1	DS 861-76	Handle, external (only), for front and rear door, left-hand (R. VI). Since October 1959. Replaces earlier type; order in addition: 1-DS 861-132 (R. VI).	2	D 861-121	Locking collar for inner handle.	4
DS 861-13b	Set of 4 locking barrels for front doors, left and right-hand, for boot and switch. Since April 1963. Replaces previous type; order in addition: 3-DS 861-18b (R. VI), 3-DS 861-102a (R. VI), 3-DS 861-132 (R. VI).	1	DS 861-76a	Handle, external (only), for front and rear door, right-hand (R. VI). Since October 1959. Replaces earlier type; order in addition: 1-DS 861-132 (R. VI).	2	DS 861-132	Cup retaining push-button (R. VI).	4
D 861-16	Return spring for door lock lever (R. VI).	4	D 861-79b	Striking plate for front and rear, left-hand doors, 48 mm between fixing centres (3 teeth) (R. VI).	2	D 861-149	Anti-rattle plate, 13 x 18, for connecting rod of remote control.	8
DS 861-18b	Push-button for front doors (R. VI). Since April 1963. Replaces previous type; order in addition: 1-DS 861-04b (R. VI), 1-DS 861-102a (R. VI).	2	D 861-79c	Striking plate for front and rear, right-hand doors, 48 mm between fixing centres (3 teeth) (R. VI).	2	D 861-158	Plate for adjusting striking plate on front and rear doors, 2 mm thick (R. VI).	As nec.
DS 861-19a	Push-button for rear door.	2	D 861-84	Washer, fibre, 7.5 x 17 x 1 for rear external handle (R. VI).	4	D 861-158a	Plate for adjusting striking plate on front and rear doors, 3 mm thick (R. VI).	As nec.
DS 861-21	Return spring for push-button of door handle.	4	D 861-98	Screw for adjusting push-button, of front door handle, length under head 16 mm.	2	<u>DS 861-160</u>	Clip supporting control rod for front door lock. Since December 1964.	2
D 861-23	Lockplate securing exterior handle 178 mm long, 1 slot 24.5 mm, 1 hole 7.5 mm.	4	D 861-98a	Screw for adjusting push-button, of rear door handle, length under head 51 mm.	2	<u>DS 861-174</u>	Bearing for rod controlling rear door lock. Since December 1964.	2
D 861-24	Handle, inner, for door, left-hand. U. S. A.	2	D 861-100	Spring for locking catch (R. VI)	4	481-S	Screw, hex. head, 7 diameter x 10 long, securing exterior handle (R. III).	2
D 861-24a	Handle, inner, for door, right-hand. U. S. A.	2	D 861-101	Nut, hex., 5 diameter x 75 pitch, locking adjusting screw for door handle push-button.	4	2.335-S	Washer, shakeproof, 5.2 mm diameter for screw securing lock (R. VI). Since January 1959.	12
DM 861-24	Handle, inner, for door, left-hand.	2	D 861-102	Locking pin for front door handle (R. VI). Until April 1963.	2	2.388-S	Washer, shakeproof, 7.2 x 14 x 0.35, securing striking plate (R. VI).	8
DM 861-24a	Handle, inner, for door, right-hand.	2	DS 861-102a	Locking pin for front door handle Since April 1963.	2	2.516-S 30	Screw, raised head countersunk, 5 x 16 (R. VI) for securing : - the lock. - the bearing for lock control.	12 4
DS 861-33	Circlip for lock barrel (R. VI).	1				<u>618.749</u>	Rivet securing the clip supporting the control rod for front door (R. VI). Since December 1964.	2
						621.505	Screw, round head, 7 diameter x 27.5 long, securing door striking plate (R. VI).	8

332—WINDOW WINDER (EXCEPT U.S.A.)



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	FOR GLASS 4 mm thick.		DS 961-19a	Sealing strip, inner, for rear door glass, 797 mm long (R. VI). Until April 1965. Replaced by DS 961-19c.	2	DS 961-74b	Glazing rubber, for glass, 737 mm long (for glass 5 mm thick, marked with white paint). Since June 1962.	2
D 961-08	Window winder (DURA) double arm, for left-hand door (R. VI). Replaced by DS 961-08d.	2	<u>DS 961-19b</u>	Sealing strip, inner, for front door glass, 760 mm long (R. VI). Since April 1965.	2	DS 961-81	Side runner, for glass 570 mm long, 2 welded screws at 280 mm between centres: - front of front door, left-hand. - rear of front door, right-hand.	1 1
D 961-08a	Window winder (DURA) double arm, for right-hand door (R. VI). Replaced by DS 961-08e.	2	<u>DS 961-19c</u>	Sealing strip, inner, for rear door glass, 810 mm long (R. VI). Since April 1965.	2	DS 961-81a	Side runner, for glass 570 mm long, 2 welded screws at 280 mm between centres: - front of front door, right-hand. - rear of front door, left-hand.	1 1
DS 961-08	Window winder (VACHETTE) double arm, for left-hand door (R. VI). 2nd arrangement. Replaced by DS 961-08d.	2	DM 961-23a	Handle for window winder, grey knob. Until September 1965.	4	D 961-112	Lockwasher, securing window winder on bottom of glass (R. VI).	8
DM 961-08a	Window winder (VACHETTE) double arm, for right-hand door (R. VI). 2nd arrangement. Replaced by DS 961-08e.	2	DM 961-23b	Handle for window winder (R. VI). Since September 1965.	4	DS 961-118	Rubber packing, upper, 3.5 x 6 for glass slide. Until January 1961. No longer supplied.	8
DS 961-4	Glass for front door (R. VI). Until June 1962.	2	DM 961-26a	Escutcheon for window winder, 45 mm diameter (R. VI). Until September 1965.	4	D 961-123	Friction cup for escutcheon of window winder handle, 21 x 44 x 5.3.	4
DS 961-4c	Glass for front door, 5 mm thick (R. VI). Since June 1962.	2	DM 961-26b	Escutcheon for window winder (R. VI). Since September 1965.	4	D 961-124	Spring for window winder handle, internal diameter 32 mm and 45 mm.	4
DS 961-6	Glass for rear door (R. VI).	2	DS 961-30b	Sealing strip, outer, for front door glass, 777 mm long.	2	DS 961-135	Adjustable stop for window winder (R. VI).	4
DS 961-8	Channel for front door glass, left-hand, 736 mm between fixing centres.	1	DS 961-31c	Sealing strip, outer, for rear door glass, 835 mm long.	2	DS 961-175	Slide for glass (nylon), 158 mm long (R. VI): - for front of front and rear doors, right-hand. - for rear of front and rear doors, left-hand. For front doors. Until June 1962.	2 2
DS 961-8a	Channel for front door glass, right-hand, 736 mm between fixing centres.	1	DS 961-57	Side runner, for glass 540 mm long, 2 welded screws at 280 mm between centres: - front of rear door, left-hand. - rear of rear door, right-hand.	1 1	DS 961-175a	Slide for glass (nylon), 158 mm long (R. VI): - for front of front and rear doors, left-hand. - for rear of front and rear doors, right-hand. For front doors. Until June 1962.	2 2
DS 961-9	Channel for rear door glass, left-hand, 793 mm between fixing centres.	1	DS 961-57a	Side runner, for door glass, 540 mm long, 2 welded screws at 280 mm between centres: - front of rear door, right-hand. - rear of rear door, left-hand.	1 1			
DS 961-9a	Channel for rear door glass, right-hand, 793 mm between fixing centres.	1	D 961-67	Flexible washer, 10.9 x 19.02, for window winder on bottom of glass (R. VI).	8			
DS 961-19	Sealing strip, inner, for front door glass, 741 mm long (R. VI). Until April 1965. Replaced by DS 961-19b.	2	DS 961-74	Glazing rubber, for door glasses, 737 mm long, external diameter 8 mm, internal diameter 4 mm. - Until June 1962. - Since June 1962.	4 2			

**334-WINDOW WINDER (EXCEPT U.S.A.)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 961-175d	Slide for glass (nylon) for glass, 5 mm thick for front door, left-hand and rear door, right-hand (R. VI). Since June 1962.	2	2.610-S	Screw, P.K. 3.5 x 15, securing exterior sealing strip (R. VI).	8	619.067	Washer, 7.5 x 30 x 2, for adjustment of the lower part of the side runner (R. IV).	As nec.
DS 961-175e	Slide for glass (nylon), for glass, 5 mm thick for front door, right-hand and rear door, left-hand (R. VI). Since June 1962.	2	3.234-S	Washer, cupped, 6 mm diameter securing window winder (R. VI).	8	619.068	Washer, 7.5 x 20 x 0.5, for adjustment of the upper part of the side runner (R. IV).	As nec.
DS 961-180	Rubber protector, for side runner of rear door, 30 mm long (R. VI).	4	6.278	Washer, 7.5 x 20 x 2, for adjustment of the upper part of the side runner.	As nec.	619.069	Washer, 7.5 x 20 x 1, for adjustment of the upper part of the side runner (R. II).	As nec.
2.312-S	Washer, 5.5 x 9, securing bottom of glass.	8	615.715	Nut clip for screws securing exterior sealing strip (R. VI).	8	619.763	Clip securing inner sealing strip for door glass (R. VI).	24
2.482-S	Washer, plain, 7.5 x 14, securing side runner at the upper part.	4	617.017	Pin, cylindrical, 3 diameter x 20.5 long, securing window winder handle (R. IV).	4	619.784	Clip securing outer sealing strip for door glass (R. VI).	24
2.493-S	Nut, hex., 7 diameter x 100 pitch, locking side runner.	8	619.066	Washer, 7.5 x 30 x 1 for adjustment of the lower part of the side runner (R. IV).	As nec.	621.055	Screw, knurled head, 5 diameter x 12.5 long, securing window winder (R. VI).	16
2.514-S	Washer, shakeproof, 7.3 x 12, securing side runner (R. VI).	8				621.058	Screw, hex. head, 5 diameter x 9 long, securing slide on bottom of glass (R. IV).	8

DS 961-4c  
DS 961-6c

DS 961-19  
DS 961-19a

2610-s

615715

619763  
619784

DS 961-175d  
DS 961-175e

DS 961-74b

2482-s

2514-s

2493-s

6278  
619068  
619069

619066  
619067

DW961-23

DS 961-57  
DS 961-81

DS 961-180

617017

D 961-124

D 961-26

DS961-135

D 961-123

DS 961-30z  
DS 961-31c

621058

2312-s

DS 961-8b  
DS 961-8c  
DS 961-9b  
DS 961-9c

D 961-67

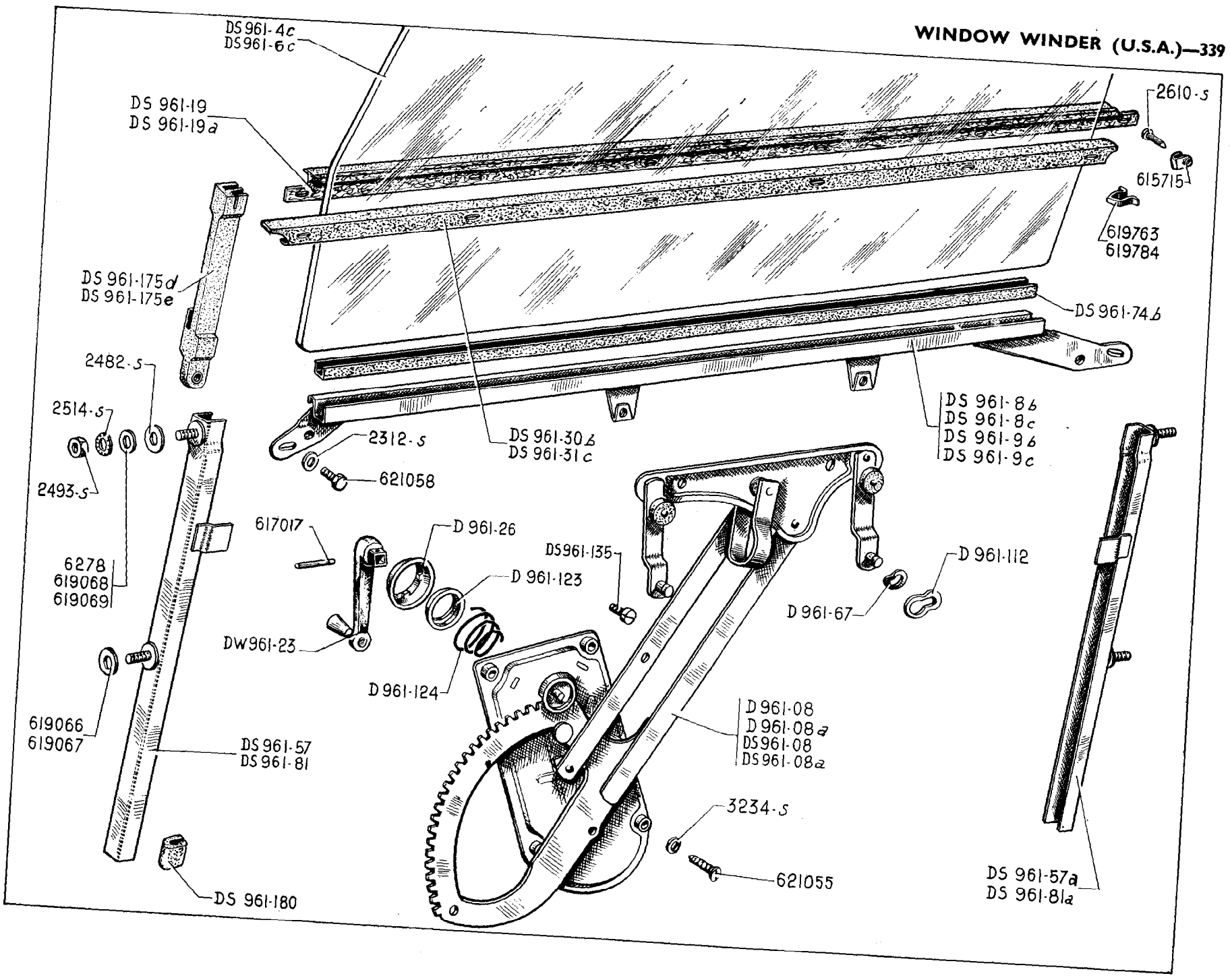
D 961-112

D 961-08  
D 961-08a  
DS 961-08  
DS 961-08a

3234-s

621055

DS 961-57a  
DS 961-81a

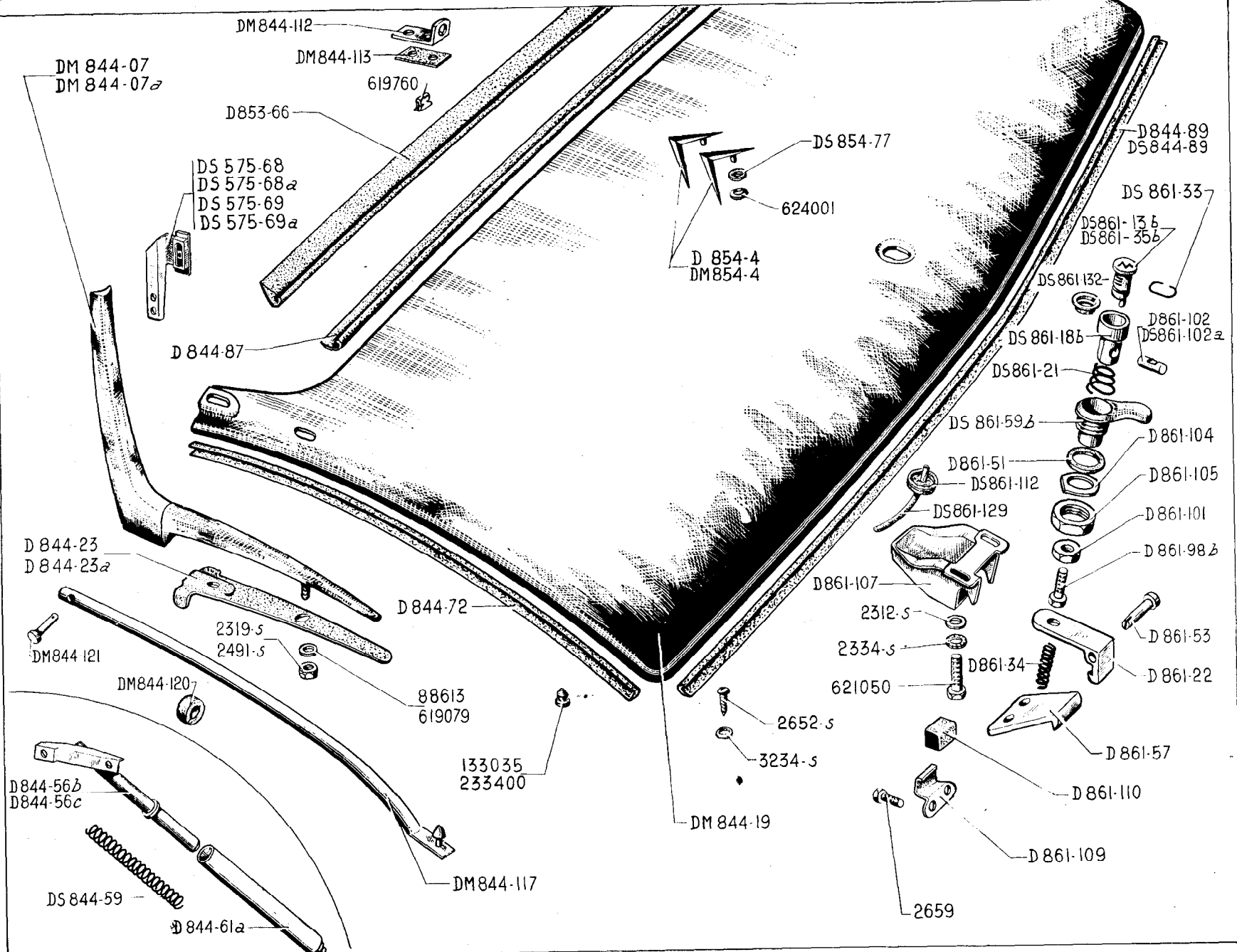


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until December 1961</b> GLASS. 6 mm thick.							
D 961-08	Window winder (DURA) two arms, for left-hand door (R. VI). Replaced by DS 961-08d.	2	D 961-26	Escutcheon for window winder handle, 45 mm diameter.	4	DS 961-175c	Slide for glass (nylon) 158 mm long. (R. VI): - front of front and rear doors, R.H. - rear of front and rear doors, L.H.	2 2
D 961-08a	Window winder (DURA) two arms, for right-hand door (R. VI). Replaced by DS 961-08e.	2	DS 961-30b	Sealing strip, external for front door glass, 777 mm long.	2	DS 961-180	Protector, rubber, for side runner, for rear door glass, 30 mm long (R. VI).	4
DS 961-08	Window winder (VACHETTE) two arms, for left-hand door (R. VI). 2nd possibility. Replaced by DS 961-08d.	2	DS 961-31c	Sealing strip, external for rear door glass, 835 mm long.	2	2.312-S	Washer, 5.5 x 9, securing door glass channel.	8
DS 961-08a	Window winder (VACHETTE) two arms, for right-hand door (R. VI). 2nd possibility. Replaced by DS 961-08e.	2	DS 961-57b	Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres: - front of rear door, left-hand. - rear of rear door, right-hand.	1 1	2.482-S	Washer, plain, 7.5 x 14, securing upper part of side runner.	4
DS 961-4b	Glass for front door (R. VI). Replaced by DS 961-4c; order in addition: 1-DS 961-81, 1-DS 961-81a, 1-DS 961-74b, 1-DS 961-175d (R. VI), 1-DS 961-175e (R. VI).	2	DS 961-57c	Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres: - front of rear door, right-hand. - rear of rear door, left-hand.	1 1	2.493-S	Nut, hex., 7 diameter x 100 pitch, locking side runner.	8
DS 961-6b	Glass for rear door (R. VI). Replaced by DS 961-6c; order in addition: 1-DS 961-74b, 1-DS 961-57, 1-DS 961-57a, 1-DS 961-175d (R. VI), 1-DS 961-175e (R. VI).	2	D 961-67	Flexible washer, 10.9 x 19.02 for window winder (R. VI).	8	2.514-S	Washer, shakeproof, 7.3 x 12, securing side runner (R. VI).	8
DS 961-8b	Channel for front door glass, left-hand, 736 mm between fixing centres. Replaced by DS 961-8.	1	DS 961-74	Glazing rubber, for door glasses, 737 mm long, external diameter 8 mm, internal diameter 4 mm.	4	2.610-S	Screw, P.K. 3.5 x 15, securing external sealing strip (R. VI).	8
DS 961-8c	Channel for front door glass, right-hand, 736 mm between fixing centres.	1	DS 961-81b	Side runner for glass, 570 mm long, 2 welded screws at 280 mm between centres: - front of front door, left-hand. - rear of front door, right-hand.	1 1	3.234-S	Washer, cupped, 6 mm diameter securing window winder (R. VI).	8
DS 961-9b	Channel for rear door glass, left-hand, 793 mm between fixing centres. Replaced by DS 961-9.	1	DS 961-81c	Side runner for glass, 570 mm long, 2 welded screws at 280 mm between centres: - front of front door, right-hand. - rear of front door, left-hand.	1 1	6.278	Washer, 7.5 x 20 x 2, for adjustment of upper part of glass guide.	As nec.
DS 961-9c	Channel for rear door glass, right-hand, 793 mm between fixing centres. Replaced by DS 961-9a.	1	D 961-112	Lockwasher, for window winder on bottom of glass (R. VI).	8	615.715	Nut clip for screw securing external sealing strip (R. VI).	8
DS 961-19	Sealing strip, inner, for front door glass, 741 mm long (R. VI). Replaced by DS 961-19b.	2	DS 961-118	Rubber packing, upper, 3.5 x 6, for glass slide. Until January 1961. No longer supplied.	8	617.017	Pin, cylindrical, 3 x 205, securing window winder handle.	4
DS 961-19a	Sealing strip, inner, for rear door glass, 797 mm long (R. VI). Replaced by DS 961-19c.	2	D 961-123	Friction cup, for window winder handle escutcheon, 21 x 44 x 5.3.	4	619.066	Washer, 7.5 x 30 x 1, for adjustment of lower part of side runner.	As nec.
DS 961-23	Handle for window winder, white knob. Until August 1961.	4	D 961-124	Spring for window winder handle, internal diameter 32 and 45 mm.	4	619.067	Washer, 7.5 x 30 x 2, for adjustment of lower part of side runner.	As nec.
DW 961-23	Handle for window winder, black knob. Since August 1961.	4	DS 961-135	Adjustable stop for window winder (R. VI).	4	619.068	Washer, 7.5 x 20 x 0.5, for adjustment of upper part of side runner.	As nec.
			DS 961-175b	Slide for glass (nylon), 158 mm long (R. VI): - front of front and rear doors, left-hand. - rear of front and rear doors, right-hand.	2 2	619.069	Washer, 7.5 x 20 x 1, for adjustment of upper part of side runner.	As nec.
						619.763	Clip securing inner sealing strip, for door glass (R. VI).	24
						619.784	Clip securing external sealing strip for door glass (R. VI).	24
						621.055	Screw, knurled head, 5 diameter x 12.5 long, securing window winder (R. VI).	16
						621.058	Screw, hex. head, 5 x 9, securing slide on channel for door.	8

**338—WINDOW WINDER (U.S.A.)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	GLASS - 5 mm thick. Since December 1961							
D 961-08	Window winder (DURA) two arms, for left-hand door (R. VI). Replaced by DS 961-08d.	1	DS 961-57	Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres:		2.514-S	Washer, shakeproof, 7.3 x 12, securing side runner (R. VI).	8
D 961-08a	Window winder (DURA) two arms, for right-hand door (R. VI). Replaced by DS 961-08e.	1		- front of rear door, L.H.	1	S.610-S	Screw, P.K. 3.5 x 15, securing external sealing strip (R. VI).	8
DS 961-08	Window winder (VACHETTE) two arms for left-hand door (R. VI). 2nd possibility. Replaced by DS 961-08d.	2		- rear of rear door, R.H.	1	3.234-S	Washer, cupped, 6 mm diameter, securing window winder (R. VI).	8
DS 961-08a	Window winder (VACHETTE) two arms for right-hand door (R. VI). 2nd possibility. Replaced by DS 961-08e.	2	DS 961-57a	Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres:		6.278	Washer, 7.5 x 20 x 2, for adjustment of upper part of glass guide.	As nec.
DS 961-4c	Glass for front door (R. VI).	2		- front of rear door, R.H.	1			
DS 961-6c	Glass for rear door (R. VI).	2	D 961-67	Flexible washer, 10.9 x 19.02 for window winder (R. VI).	8	615.715	Nut clip for screw securing external sealing strip (R. VI).	8
DS 961-8b	Channel for front door glass, left-hand, 736 mm between fixing centres. Replaced by DS 961-8.	1	DS 961-74b	Glazing rubber, for door glasses, 737 mm long (marked with white paint).	4	617.017	Pin, cylindrical, 3 diameter x 20.5 long, securing window winder handle.	4
DS 961-8c	Channel for front door glass, right-hand 736 mm between fixing centres.	1	DS 961-81	Side runner for glass, 570 mm long, 2 welded screws at 280 mm between centres:		619.066	Washer, 7.5 x 30 x 1, for adjustment of lower part of side runner.	As nec.
DS 961-9b	Channel for rear door glass, left-hand 793 mm between fixing centres. Replaced by DS 961-9.	1		- front of front door, left-hand,	1	619.067	Washer, 7.5 x 30 x 2, for adjustment of lower part of side runner.	As nec.
DS 961-9c	Channel for rear door glass, right-hand 793 mm between fixing centres. Replaced by DS 961-9a.	1	DS 961-81a	Side runner, for glass, 570 mm long, 2 welded screws at 280 mm between centres:		619.068	Washer, 7.5 x 20 x 0.5, for adjustment of upper part of side runner.	As nec.
DS 961-19	Sealing strip, inner, for front door glass, 741 mm long (R. VI). Until April 1965. Replaced by DS 961-19b.	2		- front of front door, right-hand.	1	619.069	Washer, 7.5 x 20 x 1, for adjustment of upper part of side runner.	As nec.
DS 961-19a	Sealing strip, inner, for rear door glass, 797 mm long (R. VI). Until April 1965. Replaced by DS 961-19c.	2	D 961-112	Lockwasher, for window winder on bottom of glass (R. VI).	8	619.763	Clip securing internal sealing strip for door glass (R. VI).	24
DS 961-19b	Sealing strip for front door glass, 760 mm long (R. VI). Since April 1965.	2	D 961-123	Friction cup for window winder handle escutcheon, 21 x 44 x 5.3.	4	619.784	Clip securing external sealing strip for door glass (R. VI).	24
DS 961-19c	Sealing strip for rear door glass, 810 mm long. Since April 1965.	2	D 961-124	Spring for window winder handle, internal diameter 32 mm and 45 mm.	4	621.055	Screw, knurled head, 5 diameter x 12.5 long, securing window winder (R. VI).	16
DS 961-23b	Handle for window winder (R. VI). Since September 1965.	4	DS 961-135	Adjustable stop for window winder (R. VI).	4	621.058	Screw, hex. head, 5 diameter x 9 long, securing channel for door glass.	8
DW 961-23	Handle for winder winder (black knob). Until September 1965.	4	DS 961-175d	Slide for glass (nylon) 158 mm long (R. VI):				
D 961-26	Escutcheon for window winder handle, 45 mm diameter.	4		- front of front and rear doors, L.H.	2			
DS 961-30b	Sealing strip, external, for front door glass, 777 mm long.	2	DS 961-175e	Slide for glass (nylon), 158 mm long (R. VI):				
DS 961-31c	Sealing strip, external for rear door glass, 835 mm long.	2		- front of front and rear doors, right-hand,	2			
				- rear of front and rear doors, left-hand.	2			
			DS 961-180	Protector, rubber, for side runner, for rear door glass, 30 mm long (R. VI).	4			
			2.312-S	Washer, 5.5 x 9, securing door glass channel.	8			
			2.482-S	Washer, plain, 7.5 x 14, securing upper part of side runner.	4			
			2.493-S	Nut, hex., 7 diameter x 100 pitch, locking side runner.	8			

340—REAR BOOT DOOR



DM844-112  
DM844-113

DM 844-07  
DM 844-07a

D853-66

DS 575-68  
DS 575-68a  
DS 575-69  
DS 575-69a

D 844-87

D 844-23  
D 844-23a

DM844-121

D844-56b  
D844-56c

DS 844-59

D 844-61a

619760

2319-5  
2491-5

DM844-120

88613  
619079

133035  
233400

DM844-117

D 844-72

D 854-4  
DM854-4

DM 844-19

DS 854-77

624001

2652-s

3234-s

D861-107

2312-s

2334-s

621050

2659

DS 861-59b

D861-51

DS861-112

DS861-129

D861-107

2312-s

2334-s

621050

D861-34

D861-110

D 861-109

D 861-57

D 861-53

D 861-22

D 861-98b

D 861-101

D 861-105

D 861-104

DS861-21

DS 861-18b

DS861-132

DS861-135  
DS861-35a

DS 861-33

D844-89  
DS844-89

D861-102  
DS861-102a

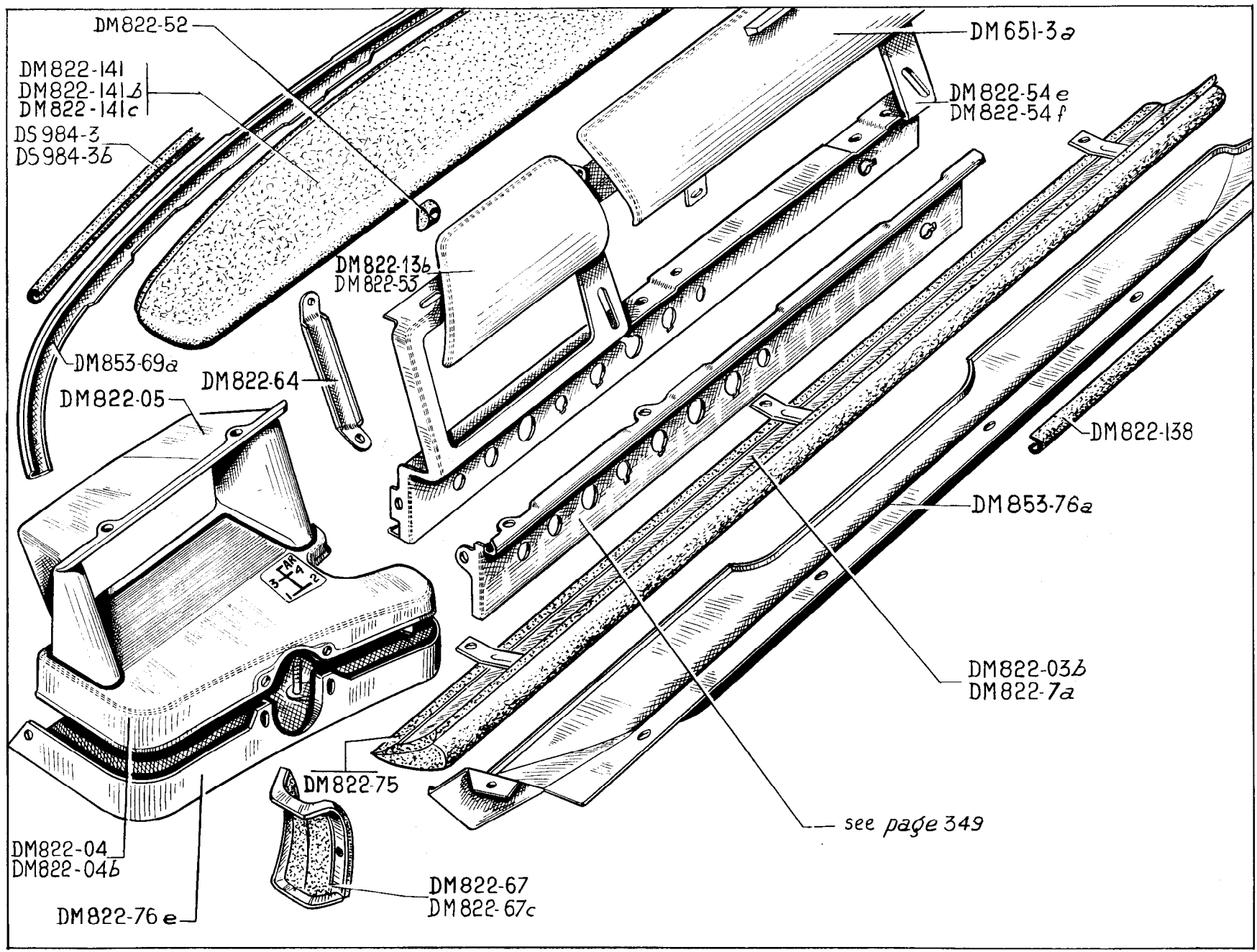


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 575-68	Plate securing direction indicator on hinge, right-hand, 625 mm long. Until February 1958.	1	D 844-72	Sealing strip, rubber, lateral, for door, 600 mm long.	2	DS 861-21	Return spring for push-button.	1
DS 575-68a	Plate securing direction indicator on hinge, right-hand, 50 mm long. Since February 1958.	1	D 844-87	Sealing strip, upper, for door, 1,240 mm long.	1	D 861-22	Bolt for lock.	1
DS 575-69	Plate securing direction indicator on hinge, left-hand, 65 mm long. Until February 1958.	1	D 844-89	Sealing strip, lower, for door, 1 metre long.	1	DS 861-33	Circlip for lock barrel (R. VI).	1
DS 575-69a	Plate securing direction indicator on hinge, left-hand, 50 mm long. Since February 1958.	1	DS 844-89	Rubber sealing strip for door (R. VI). P.O.	1	D 861-34	Return spring for lock bolt, 26 mm long.	1
DM 844-07	Hinge assembly, left-hand, for rear boot. Since October 1957. Replaces earlier type. Order in addition: 1-DM 844-07a, 1-DS 575-68a, 1-DS 575-69a.	1	DM 844-112	<i>Bracket for stay. Right-hand steering. No longer supplied.</i>	1	DS 861-35b	<i>Lock barrel for boot door (R. VI). Since April 1963. Replaced by DS 861-04b; order in addition: 1-DS 861-18b, 1-DS 861-105a.</i>	1
DM 844-07a	Hinge assembly, right-hand, for rear boot. Since October 1957. Replaces earlier type. Order in addition: 1-DM 844-07, 1-DS 575-68a, 1-DS 575-69a.	1	DM 844-113	Rubber for stay bracket. Right-hand steering.	1	D 861-51	Washer, rubber, 30 x 36 x 2, for push-button guide.	1
DM 844-19	Door only.	1	<u>DS 844-113</u>	Shaped finisher for boot door entry, 3300 mm long (R. VI). P.O. Since March 1965.	1	D 861-53	Pin, 6 mm diameter, 25.5 mm long under head, for pivot bolt lock.	1
D 844-23	Rubber joint between left-hand hinge and boot door, 262 mm long.	1	DM 844-117	Stay, 575 mm long. Until March 1961.	1	D 861-57	Striking plate for lock, 55 mm long, 26 mm between centres.	1
D 844-23a	Rubber joint between right-hand hinge and boot door, 262 mm long.	1	DM 844-120	Bush for stay, 10 x 28 x 10.	1	DS 861-59b	Guide for push-button, 32 mm long (R. VI).	1
D 844-56b	Stay, male, with bracket for door, left-hand. U. S. A. All Types. Since March 1961.	1	DM 844-121	<i>Pin securing stay, 5 mm diameter, 17 mm long under head. No longer supplied.</i>	1	D 861-98b	Screw, for push-button adjustment, length under head 33 mm.	1
D 844-56c	Stay, male, with bracket for door, right-hand. U. S. A. All Types. Since March 1961.	1	D 853-66	Finishing strip, rubber, between rear window and rear boot door, 1,650 mm long.	1	D 861-101	Nut, hex., 5 diameter x 75 pitch, locking push-button adjusting screw.	1
DS 844-59	Spring for door stay. U. S. A. All Types. Since March 1961.	2	D 854-4	Chevron for boot door. U. S. A.	2	D 861-102	Pin for lock barrel (R. VI). Until April 1963.	1
D 844-61a	Stay, female, for door, 180 mm long. U. S. A. All Types. Since March 1961.	2	DM 854-4	Chevron for boot door.	2	DS 861-102a	Pin for locking barrel (R. VI). Since April 1963.	1
			DS 854-77	Sealing washer, rubber, for chevrons.	4	D 861-104	Lockwasher, 28 x 40, locking push-button guide.	1
			<u>DS 861-04b</u>	Lock barrel for door of boot (R. VI). Since April 1963.	1	D 861-105	Nut, hex., 30 diameter x 150 pitch, locking push-button guide.	1
			DS 861-13b	Set of 4 locking barrels for front doors, left and right-hand, for boot and switch (R. VI). Since April 1963. Replaces earlier type; order in addition: 3-DS 861-18b (R. VI), 3-DS 861-102a (R. VI).	1	D 861-107	Lock housing.	1
			DS 861-18b	Push-button (R. VI). Since April 1963. Replaces earlier type; order in addition: 1-DS 861-35b (R. VI), 1-DS 861-102a (R. VI), 1-DS 861-04b (R. VI).	1			

**342—REAR BOOT DOOR**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 861-109	Plate securing flexible buffer, 26 mm long, 26 mm between fixing centres.	1	2.652-S	Screw, P.K. 5 diameter x 15 long, securing lower strip for door (R. VI).	2	621.050	Screw, hex. head, 5 diameter x 20 long, securing rear boot door lock (R. IV).	2
D 861-110	Stop, rubber, 10 x 14 x 26, for striking plate.	1	2.659	Screw, hex.head, 5 diameter x 13 long, securing striking plate (R. III).	2	624.001	Flexible washer, 4 mm diameter hole securing chevrons on door (R. VI).	4
DS 861-112	Sealing grommet on rear boot door. Since January 1961.	1	3.234-S	Washer, cupped, 6 mm diameter for lower strip of door (R. III).	2	<b>SPECIAL PARTS CABRIOLET</b>		
DS 861-129	Water overflow pipe on push-button guide (R. VI). Since January 1961.	1	88.613	Washer, plain, 7.5 x 30 x 2.4, securing lower part of hinge (R. III).	2	DS 844-013	Hinge for rear boot door, left-hand (R. VI).	1
DS 861-132	Cup retaining push-button guide (R. VI).	1	133.035	Sealing bush for door (R. IV).	2	DS 844-013a	Hinge for rear boot door, right-hand (R. VI).	1
2.312-S	Washer, plain, 5.5 x 9, for boot door lock (R. III).	2	233.400	Rubber stop for door (R. IV).	2	DS 844-72	Sealing strip for rear boot door (R. VI).	1
2.319-S	Nut, hex., 5 diameter x 75 pitch, securing upper part of the engine bracket (R. III).	4	619.079	Washer, (aluminium), 5.5 x 12 x 2, securing hinge (R. IV).	8	DS 823-73	Rear closing panel for rear boot (upper part) (R. VI).	1
2.334-S	Washer, shakeproof, 5.2 x 9.4, for boot door lock (R. VI).	2	619.760	Clip securing rubber between rear window and rear boot door (R. VI).	12	DS 844-31	Rear boot door (R. VI).	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, locking lower part of hinge (R. III).	2				DS 844-59a	Compensating spring for rear boot door (R. VI).	1

344—FACIA (LEFT-HAND STEERING)



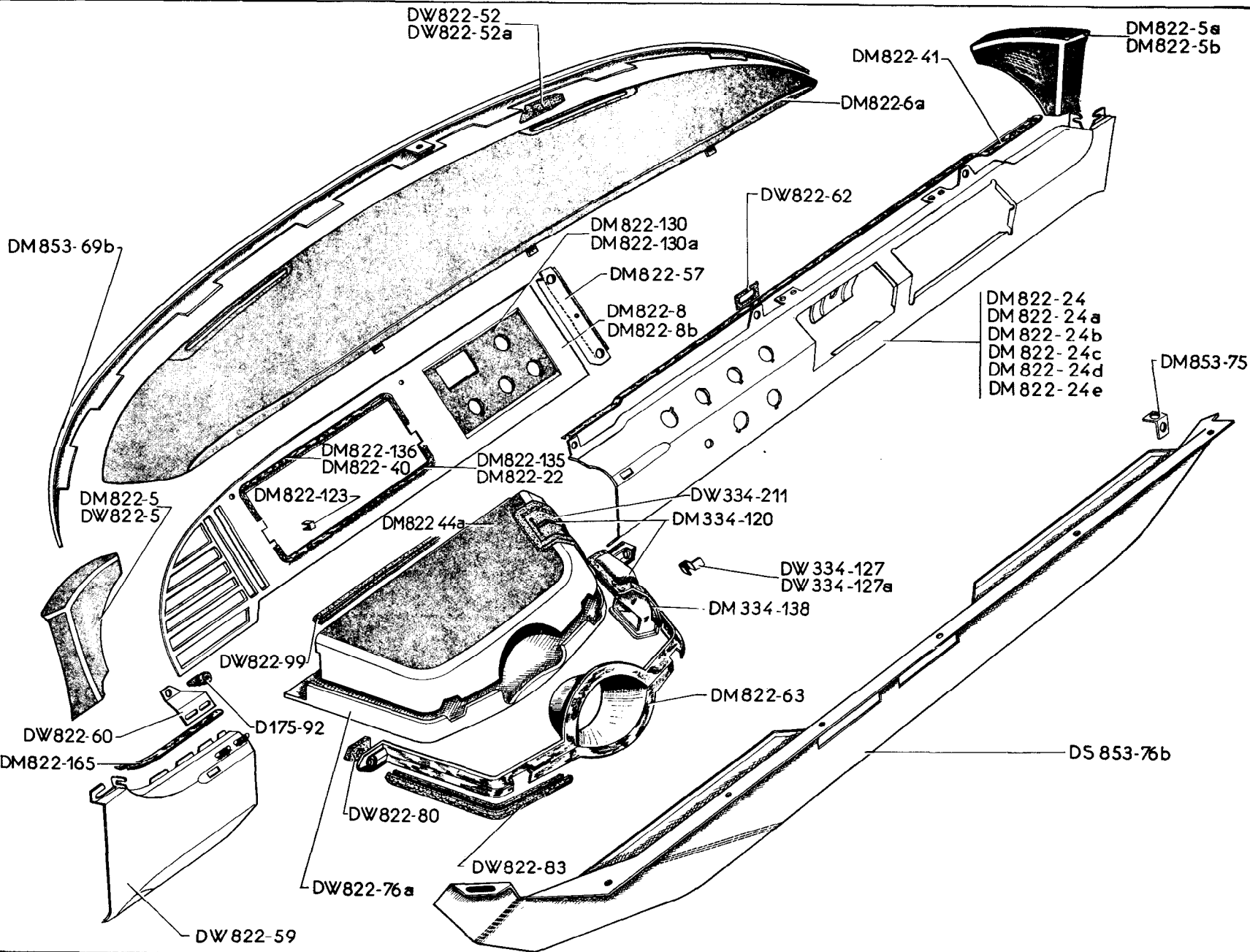
FACIA (LEFT-HAND STEERING)-345D

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>BOLTS AND NUTS FOR ASSEMBLY</b>								
619.755	Clip for securing trimming on facia panel (R. VI).	1	615.710	Nut clips (R. VI) for securing: - facia panel. - speedometer surround. - finisher.	2 3 1	619.502	Washer, cupped, for securing facia panel.	2
619.796	Clip for securing embellishment trim on facia panel (R. VI).	5	615.725	Nut, (encased) for securing finishing trim (R. VI).	2	2.756-S	Screw, P. K. 3 x 10 for securing facia panel, upper (R. VI).	2
615.791	Nut cage securing deflector on valance (R. VI). Since June 1965.	2 2	2.334-S	Washer, shakeproof, 5.2 x 9.4 (R. VI) for securing: - facia panel. - stop bracket.	2 2	621.506	Screw, raised head, countersunk, 5 x 20 (R. VI) for securing: - valance. - finishing trim.	6 2
2.319-S	Nut, hex., 5 x 75, for securing: - facia panel. - stop bracket.	2	619.133	Washer, 5.25 x 15 x 1.5 for securing: - bracket for electrical control. - facia panel. - stop bracket.	2 2 2	621.512	Screw, raised head, countersunk, 4.85 x 19 for securing finishing trim (R. VI).	2
						621.515	Screw, raised head, countersunk, 4.85 x 16 for securing bracket on facia panel (R. VI).	2

**346-FACIA (RIGHT-HAND STEERING)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until September 1964</b>							
DM 651-6a	Cover for glove box.	1	DM 822-76f	Bracket for electrical and mechanical controls (under steering column) (R. VI). Since September 1962.	1	2.334-S	Washer, shakeproof, 5.2 x 9.4, securing central plate (R. VI).	5
DM 822-03b	Protection panel, lower on scuttle shelf.	1	DM 822-141a	Facia panel, upper, with trimming. Until September 1962.	1	619.122	Washer, plain, for screw securing stop (R. III).	1
DM 822-04a	<i>Cover for bracket for electrical and mechanical controls. Until September 1962. Replaced by DM 822-04c; order in addition: 1-DM 822-67d.</i>	1	DM 822-141d	Facia panel, upper, with lining and reinforcement for rear view mirror. Since September 1962.	1	63-S	Screw, round head, 4 diameter x 10 long, securing speedometer on surround (R. III).	2
DM 822-04c	Cover for bracket for electrical and mechanical controls. Since September 1962.	1	DM 853-69a	Finishing plate between windscreen and facia panel (without bracket).	1	106-S 30	Screw, raised head, countersunk, 4 diameter x 17 long, securing speedometer on surround (R. III).	1
DM 822-05a	Surround for speedometer (R. VI).	1	DM 853-76b	Panel under scuttle shelf with fixing plate.	1	2.338	Screw, hex. head, 5 diameter x 20 long, securing plate on facia panel (R. III).	1
DM 822-31	Finishing plate between grille and speedometer surround.	1	DS 984-3	Rubber sealing strip for finishing plate between windscreen and door (R. VI). Sold by the metre. Until January 1963.	As nec.	2.508-S	Screw, raised head countersunk, 4.85 x 16 securing speedometer surround (R. VI).	2
DM 822-52	Rubber stop for facia panel.	1	DS 984-3b	Rubber sealing strip for finishing plate between windscreen and door, 2,800 mm long (R. VI). Since January 1963.	4	2.610-S	Screw, P.K. securing cover for electrical and mechanical control bracket (R. VI).	2
DM 822-53a	Cover for centre of facia panel.	1		<b>BOLTS AND NUTS FOR ASSEMBLY</b>		2.665-S	Screw, round head, 5 diameter x 16 long, securing upper facia panel (R. VI).	3
DM 822-54b	Facia panel (central part). Until September 1960.	1	615.714	Nut clip securing cover, for centre facia panel (R. VI).	2	2.741-S	Screw, round head, 4.85 x 9, securing lower protection panel (R. VI).	3
DM 822-54g	Facia panel (central part). Since September 1960.	1	615.728	Nut clips (R. VI), securing: - facia panel upper. - speedometer surround.	3 2	2.746-S	Screw, round head, 4.85 x 16, securing plate on scuttle (R. VI).	1
DM 822-64	Clip securing upper left-hand of facia panel (central part).	1	615.715	Nut clip securing cover, for electrical and mechanical control bracket (R. VI).	2	2.756-S	Screw, round head, 3 diameter x 10 long, securing cover on centre facia panel (R. VI).	3
DM 822-67a	Finishing strip for passage of gear change lever. Until September 1962.	1	2.312-S	Washer, plain, 5.5 x 9 (R. III) securing: - facia panel, centre part. - facia panel, upper part. - protection panel, lower.	3 3 3	621.062	Screw, hex. head, 5 diameter x 14 long, (R. III) securing: - central plate. - finishing panel. - ventilation grille.	1 1 1
DM 822-67d	Finishing strip for passage of gear change lever. Since September 1962.	1						
DM 822-75	Rubber padding for lower protection panel.	1						
DM 822-76a	<i>Bracket for electrical and mechanical controls (under steering column) (R. VI). Until September 1962. Replaced by DM 822-76f.</i>	1						

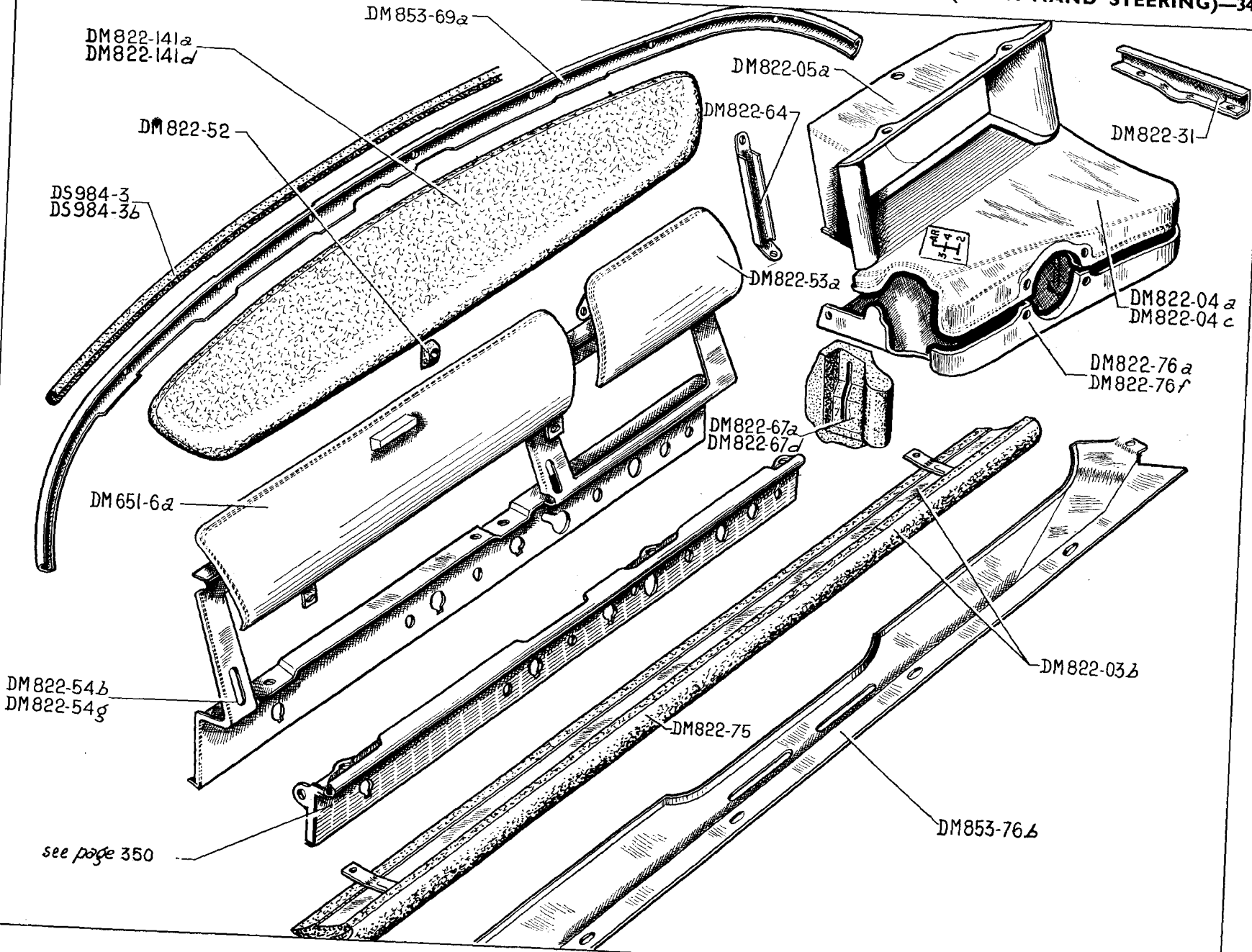
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Until September 1964</b>			DM 822-76e	Bracket for electrical and mechanical control (under steering column).	1	2.334-S	Washer, shakeproof, 5.2 x 9.4 securing central plate (R. VI).	5
DM 651-3a	Cover for glove box.	1	DM 822-138	<i>Finishing moulding for lower protection panel (R. VI). NORMALE. No longer supplied.</i>	1	619.122	Washer, plain, for screw securing stop.	1
DM 822-03b	Protection panel, lower, on scuttle shelf. LUXE.	1	DM 822-141	Facia panel, upper, with trimming.	1	63-S	<i>Screw, round head, 4 diameter x 10 long, securing speedometer on surround. Replaced by 2.242-S (R. VI).</i>	2
DM 822-04	<i>Cover for bracket for electrical and mechanical controls (R. VI). Until September 1962. Replaced by DM 822-04b; order in addition: 1-DM 822-67c.</i>	1	DM 822-141b	Facia panel, upper, with trimming. U. S. A.	1	106-S 30	<i>Screw, raised head countersunk, 4 diameter x 17 long, securing speedometer on surround. Replaced by 2.102-S 30 (R. VI).</i>	1
DM 822-04b	Cover for bracket for electrical and mechanical controls (R. VI). Since September 1962.	1	DM 822-141c	Facia panel, upper, with trimming and reinforcement for rear view mirror. Since September 1962.	1	2.338	<i>Screw, hex. head, 5 diameter x 20 long, securing plate on facia panel. Replaced by 284-S.</i>	1
DM 822-05	Surround for speedometer (R. VI).	1	DM 853-69a	Finishing panel between windscreen and facia panel (without bracket).	1	2.508-S	Screw, raised head countersunk, 4.85 x 16 securing speedometer surround (R. VI).	2
DM 822-7a	Finishing strip only, lower, on scuttle shelf. NORMALE.	1	DM 853-76a	Panel under scuttle shelf, with fixing plate.	1	2.610-S	Screw, P.K. securing cover for mechanical and electrical control bracket (R. VI).	2
DM 822-13b	Central cover for facia board (arrangement with radio).	1	DS 984-3	Rubber sealing strip for finishing plate between windscreen and doors (R. VI). Sold by the metre. Until January 1963.	As nec.	2.659	<i>Screw, hex. head, 5 diameter x 13 long, securing facia panel on scuttle shelf. Replaced by 283-S.</i>	3
DM 822-52	Rubber stop for facia panel.	1	DS 984-3b	Rubber sealing strip for finishing plate between windscreen and doors (R. VI), 2800 mm long. Since January 1963.	4	2.665-S	Screw, round head, 5 diameter x 16 long, securing upper facia panel (R. VI).	3
DM 822-53	Cover for centre of facia panel.	1	<b>BOLTS AND NUTS FOR ASSEMBLY</b>			2.741-S	Screw, round head, 4.85 x 9, securing lower protection panel (R. VI).	3
DM 822-54e	Facia panel (central part). Until September 1960.	1	615.714	Nut clip securing cover for centre facia panel (R. VI).	4	2.746-S	Screw, round head, 4.85 x 16, securing plate on scuttle (R. VI).	1
DM 822-54f	Facia panel (central part). Since September 1960.	1	615.728	Nut clip (R. VI) securing: - upper facia panel. - speedometer surround.	3 2	2.756-S	Screw, round head, 3 diameter x 10 long, securing cover on central facia board (R. VI).	3
DM 822-64	Clip securing upper, left-hand of facia panel (central part).	1	2.312-S	Washer, plain. 5.5 x 9 (R. III) securing: - centre of facia panel. - upper part of facia panel. - lower protection panel.	3 3 3	621.062	Screw, hex. head, 5 diameter x 14 long securing: - central plate. - finishing panel. - ventilation grille.	1 1 1
DM 822-67	Finishing strip for passage of gear lever. Until September 1962.	1						
DM 822-67c	Finishing strip for passage of gear lever. Since September 1962.	1						
DM 822-75	Rubber strip for lower protection panel. LUXE.	1						



## 345A—FACIA (LEFT-HAND STEERING)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1964</b>							
D 175-92	Rubber stop.	1	DM 822-24b	<i>Facia, lower, with holes for front and rear heating switches and parking lights, right-hand. Replaced by DV 822-24b.</i>	1	DM 822-63	Finishing for steering passage. BERLINE.	1
DM 334-120	Rubber trim with finisher for passage of change speed lever.	1	DM 822-24c	Facia, lower, right-hand. ITALY.	1	<u>DW 822-63</u>	Finishing for steering passage. (R. VI). CABRIOLET.	1
DW 334-127	Clip for securing finisher and trim (R. VI).	1	DM 822-24d	<i>Facia, lower, with hole for front heating, right-hand. ITALY. Replaced by DM 822-24.</i>	1	DW 822-76a	Bracket for electrical control.	1
DW 334-127a	Clip for securing finisher and trim (R. VI).	3	DM 822-24e	<i>Facia, lower, with holes for front and rear heating and ventilation blower, right-hand. ITALY. Replaced by DV 822-24c.</i>	1	DW 822-80	Rubber packing for finisher in steering passage.	2
DM 334-138	Finishing trim for passage of change speed lever.	1	DM 822-40	Trim, upper, with clips for speedometer surround (R. VI).	1	DW 822-83	Finisher for electrical control bracket and cover, 135 mm long.	2
DW 334-211	Rubber trim for passage of change speed lever (R. VI).	1	DM 822-41	Embellishment trim between facia and speedometer surround, 757 mm long (R. VI).	1	DM 822-86	Finishing trim between facia panel and defrosting nozzle (R. VI). Since November 1965.	2
DM 822-5	Facia, upper, trimmed, left-hand.	1	DM 822-44a	Cover for support of electrical control.	1	DW 822-99	Finishing trim between facia panel and cover, 105 mm long (R. VI).	1
DM 822-5a	Facia, upper, trimmed, right-hand.	1	DW 822-52	Flexible packing for facia bracket, upper part, 15 mm high (R. VI).	4	DM 822-123	Clip for securing finisher on speedometer surround (R. VI).	8
DM 822-5b	Facia, upper, trimmed, for front heating, right-hand.	1	DW 822-52a	Flexible packing for facia bracket, lateral part, 11 mm high (R. VI).	4	DM 822-130	Finishing trim for speedometer surround. LUXE.	1
DW 822-5	Facia, upper, trimmed, for front heating, left-hand.	1	DM 822-57	Support for joint between upper and lower facia.	1	DM 822-130a	Finishing trim for speedometer surround. CONFORT.	1
DM 822-6a	Facia, upper, (central part) with trim.	1	DM 822-59a	Facia panel, lower, with holes for front and rear heating, left-hand.	1	DM 822-135	Trimming, lower, for speedometer surround (R. VI).	1
DM 822-8	Surround for speedometer.	1	DW 822-60	Support for flexible stop on facia board.	1	DM 822-136	<i>Trimming, upper, for speedometer surround (R. VI). Replaced by DM 822-22.</i>	1
DM 822-8b	Surround for speedometer, front and rear heating, with place for clock.	1	DW 822-62	Sound deadening packing between facia board and bracket (40 x 20 x 0.8).	3	DM 822-165	<i>Embellishment trimming between facia board and speedometer surround, 112 mm long (R. VI). Replaced by DM 822-40.</i>	1
DM 822-22	Trim, lower, with clips, for speedometer surround (R. VI).	1				<u>DS 853-2n</u>	Trimming panel under scuttle (with radio fitted). Since June 1965.	1
DM 822-24	Facia, lower, with holes for parking light switch, right-hand.	1				DM 853-69b	Finishing panel between windscreen and facia panel.	1
DM 822-24a	Facia, lower, with holes for front heater switch and parking lights, right-hand.	1				DS 853-75	Clip for securing finishing panel.	1
						DS 853-76b	Finishing panel under scuttle.	1





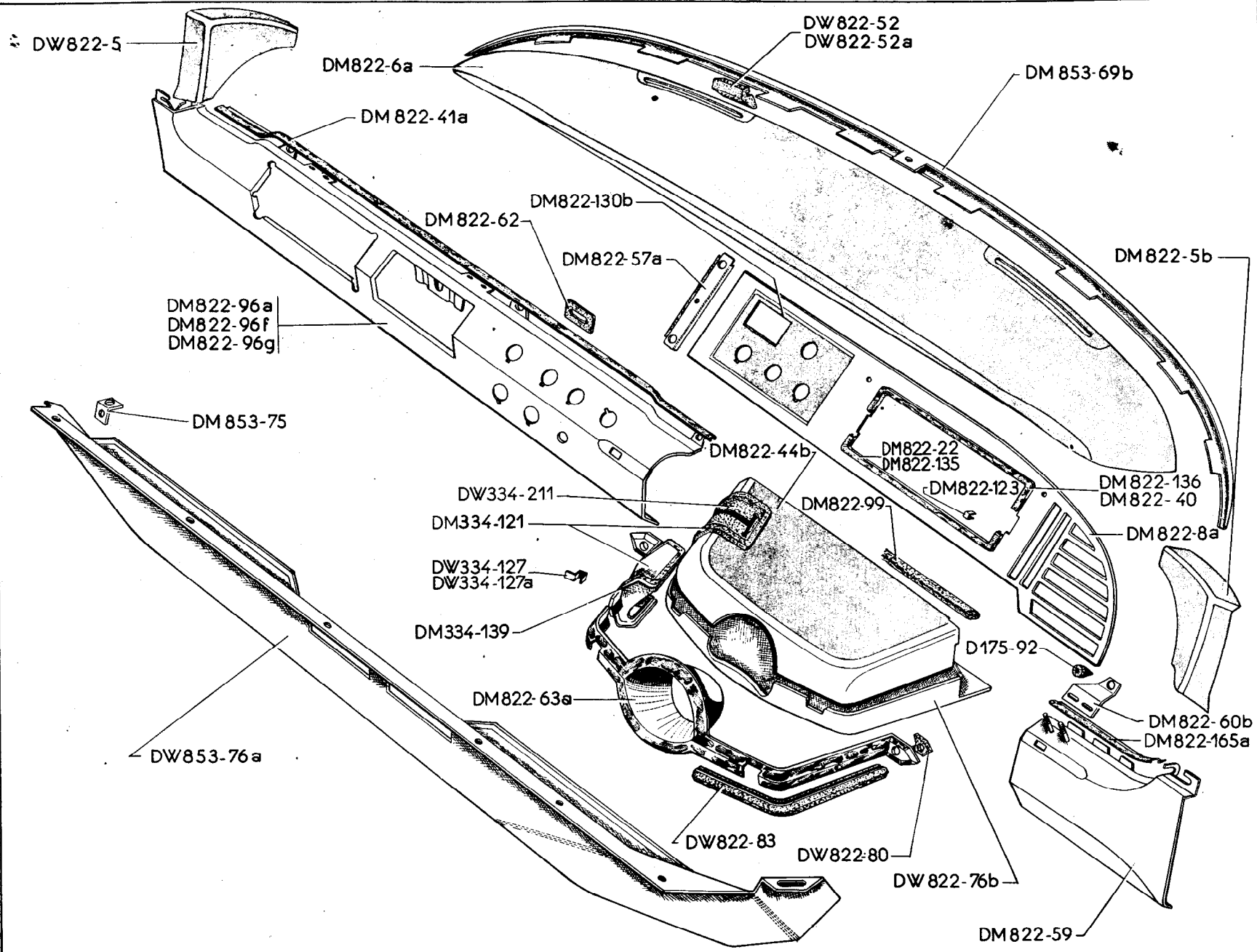
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NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since September 1964</b>							
D 715-92	Rubber stop.	1	DW 822-52	Flexible packing for facia panel support, upper part, 15 mm high (R. VI).	4	DM 822-96g	Facia panel, lower, with holes for parking lights, front and rear heating and ventilation blower, left-hand.	1
DM 334-121	Rubber lining with finisher for passage of gear change lever.	1	DW 822-52a	Flexible packing for facia panel support, lateral part, 11 mm high (R. VI).	4	DM 822-99	Trimming between facia panel and cover, 105 mm long (R. VI).	1
DW 334-127	Clip for securing finisher (R. VI).	1	DM 822-57a	Support between facia panel, upper and lower part.	1	DM 822-123	Clip for securing trimming on speedometer surround (R. VI).	8
DW 334-127a	Clip for securing finisher (R. VI).	3	DM 822-59	Facia panel, lower, with holes for front and rear heating, right-hand.	1	DM 822-130b	Trim for speedometer surround.	1
DM 334-139	Finisher for passage for gear change lever.	1	DM 822-60b	Support for rubber stop on facia panel.	1	DM 822-135	Trimming, lower, for speedometer surround (R. VI).	1
DW 334-211	Finisher for gear change lever passage (R. VI).	1	DM 822-62	Anti-rattle packing between facia panel and bracket, (40 x 20 x 0.8).	3	DM 822-136	Trimming, upper, for speedometer surround (R. VI).	1
DM 822-5b	Facia, upper, with trimming and front heater, right-hand.	1	DM 822-63a	Finisher for hole for steering column.	1	DM 822-165a	Embellishing trim between facia panel and speedometer surround, 112 mm long (R. VI).	1
DW 822-5	Facia panel, upper, with finishing and front heater, left-hand.	1	DW 822-76b	Bracket for electrical controls.	1	DM 853-69b	Metal finisher between windscreen and facia panel.	1
DM 822-6a	Facia panel, upper (central part) with trimming.	1	DW 822-80	Rubber packing for finisher for hole for steering column.	2	DM 853-75	Clip for securing panel.	1
DM 822-8a	Speedometer surround.	1	DW 822-83	Finishing strip for electrical control bracket and cover, 135 mm long.	2	DW 853-76a	Panel under scuttle shelf.	1
DM 822-41a	Embellishing trimming between facia panel and speedometer surround, 757 mm long (R. VI).	1	DM 822-96a	Facia panel, lower, with hole for parking light, left-hand.	1	2.334-S	Washer, shakeproof, 5.2 x 9.4 (R. VI) for securing: - facia panel. - rubber stop.	2 2
DM 822-44b	Cover for electrical control bracket.	1	DM 822-96f	Facia panel, lower, with holes for parking lights, front heating and ventilation blower, left-hand.	1	2.319-S	Nut, hex., 5 x 75 for securing: - facia panel. - rubber stop.	2 2

**346B—FACIA (RIGHT-HAND STEERING)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
2.756-S	Screw, P.K. 3 x 10 for securing facia panel, upper (R. VI).	2	619.133	Washer, 5.25 x 15 x 1.5 for securing: - facia panel. - electrical control bracket. - rubber stop.	2 2 2	621.506	Screw, raised head, countersunk, 5 x 20 (R. VI) for securing: - finishing panel. - finisher.	6 2
615.710	Nut clip (R. VI), for securing: - facia panel. - speedometer surround. - finisher.	2 3 1	619.502	Washer for securing facia panel.	2	621.512	Screw, raised head, countersunk, 4.85 x 15.9 for securing finisher (R. VI).	2
615.725	Nut encased for securing finisher (R. VI).	2	619.755	Clip for securing trim on facia panel (R. VI).	1	621.515	Screw, raised head, countersunk, 4.85 x 16 for securing facia panel on bracket (R. VI).	1

347A—FACIA (RIGHT-HAND STEERING)



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>Since September 1964</b>			DM 822-44b	Cover for electrical control bracket.	1	DM 822-96a	Facia panel, lower, with hole for parking light, left-hand.	1
D 175-92	Rubber stop.	1	DW 822-52	Flexible packing for facia panel support, upper part, 15 mm high (R. VI).	4	DM 822-96f	Facia panel, lower, with holes for parking lights, front heating and ventilation blower, left-hand.	1
DM 334-121	Rubber lining with finisher for passage of gear change lever.	1	DW 822-52a	Flexible packing for facia panel support, lateral part, 11 mm high (R. VI).	4	DM 822-96g	Facia panel, lower, with holes for parking lights, front and rear heating and ventilation blower, left-hand.	1
DW 334-127	Clip for securing finisher (R. VI).	1	DM 822-57a	Support between facia panel, upper and lower part.	1	DM 822-99	<i>Trimming between facia panel and cover, 105 mm long (R. VI). Replaced by DW 822-99.</i>	1
DW 334-127a	Clip for securing finisher (R. VI).	3	DM 822-59	Facia panel, lower, with holes for front and rear heating, right-hand.	1	<u>DW 822-99</u>	Trimming between facia panel and cover, 105 mm long (R. VI).	1
DM 334-139	Finisher for passage for gear change lever.	1	DM 822-60b	Support for rubber stop on facia panel.	1	DM 822-123	Clip for securing trimming on speedometer surround (R. VI).	8
DW 334-211	Finisher for gear change lever passage (R. VI).	1	DM 822-62	<i>Anti-rattle packing between facia board and bracket (40 x 20 x 0.8). Replaced by DW 822-62.</i>	3	DM 822-130b	Trim for speedometer surround.	1
DM 822-5b	Facia, upper, with trimming and front heater, right-hand.	1	<u>DW 822-62</u>	Anti-rattle packing between facia board and bracket (40 x 20 x 0.8).	3	DM 822-135	Trimming, lower, for speedometer surround (R. VI).	1
DW 822-5	Facia board, upper, with finishing and front heater, left-hand.	1	DM 822-63a	Finisher for hole for steering column.	1	DM 822-136	Trimming, upper, for speedometer surround (R. VI).	1
DM 822-6a	Facia board, upper, (central part) with trimming.	1	DW 822-76b	Bracket for electrical controls.	1	DM 822-165a	Embellishing trim between facia panel and speedometer surround, 112 mm long (R. VI).	1
DM 822-8a	Speedometer surround.	1	DW 822-80	Rubber packing for finisher for hole for steering column.	2	DM 853-69b	Metal finisher between windscreen and facia panel.	1
DM 822-22	Trimming, lower, with clips on speedometer surround (R. VI).	1	DW 822-83	Finishing strip for electrical control bracket and cover, 135 mm long.	2	DM 853-75	Clip for securing panel.	1
DM 822-40	Trimming, upper, with clips on speedometer surround (R. VI).	1	DM 822-86	Finishing trim between facia board and defrosting nozzle (R. VI). Since November 1965.	2	DW 853-76a	Panel under scuttle shelf.	1
DM 822-41a	Embellishing trimming between facia board and speedometer surround, 757 mm long (R. VI).	1						

The numbers underlined indicate new parts which do not appear on the illustration.

**347C—FACIA (RIGHT-HAND STEERING)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>BOLTS AND NUTS FOR ASSEMBLY</b>							
619.755	Clip for securing trimming on facia panel (R. VI).	1	615.725	Nut encased for securing finisher (R. VI).	2	2.756-S	Screw, P.K., 3 x 10 for securing facia panel, upper (R. VI).	2
2.319-S	Nut, hex., 5 x 75, for securing: - facia panel. - rubber stop.	2 2	2.334-S	Washer, shakeproof, 4.2 x 9.4 (R. VI) for securing: - facia panel. - rubber stop.	2 2	621.506	Screw, raised head, countersunk, 5 x 20 (R. VI) for securing: - finishing panel. - finisher.	6 2
615.710	Nut, clip, (R. VI) for securing: - facia panel. - speedometer surround. - finisher.	2 3 1	619.133	Washer, 5.25 x 15 x 1.5 for securing: - facia panel. - electrical control bracket. - rubber stop.	2 2 2	621.512	Screw, raised head, countersunk, 4.85 x 15.9 for securing finisher (R. VI).	2
			619.502	Washer, for securing facia panel.	2	621.515	Screw, raised head, countersunk, 4.85 x 16 for securing facia panel on bracket (R. VI).	1

**ORNAMENTAL FINISHER FOR DASHBOARD (SECTION VI) (LEFT-HAND STEERING)-349**

NUMBER	TYPE	Holes drilled for control				REMARKS
		Windscreen washer	Front heater	Rear heater	Ignition control	

**FRENCH LANGUAGE**

DM 822-65d	LUXE	without	without	without	with	Until September 1960. Replaced by DM 822-65c. September 1960 - April 1962. April 1962 - September 1964.
DM 822-65p	"	without	without	without	with	
DM 822-82e	"	without	without	without	without	
DM 822-65c	CONFORT	with	without	without	with	Until September 1960. September 1960 - April 1962. April 1962 - September 1964. Cabriolet. BERLINE - CONFORT. Until September 1964. Cold Climates. Until April 1962. Cold Climates. April 1962 - September 1964. Italy. Until April 1962. Italy. Until April 1962. Italy. April 1962 - September 1964. Italy. April 1962 - September 1964.
DM 822-65r	"	with	without	without	with	
DM 822-82d	"	with	without	without	without	
DM 822-82a	"	with	with	without	without	
DM 822-65s	"	with	with	with	with	
DM 822-82	"	with	with	with	without	
DM 822-65x	"	with	with	without	with	
DM 822-65w	"	with	without	without	with	
DM 822-82f	"	with	without	without	without	
DM 822-82g	"	with	with	without	without	
DM 822-65b	NORMALE	without	without	without	without	Until September 1958. No longer supplied. September 1958 - September 1964.
DM 822-65e	"	without	without	without	without	

**ENGLISH LANGUAGE**

DM 822-140	CONFORT	with	without	without	with	Until September 1960. No longer supplied. September 1960 - April 1962. April 1962 - September 1964.
DA 822-65c	"	with	with	without	with	
DM 822-82c	"	with	with	without	without	
DM 822-82b	"	with	with	with	without	

**SPANISH LANGUAGE**

DM 822-65z	CONFORT	with	with	without	with	Until April 1962. April 1962 - September 1964.
DM 822-82h	"	with	with	without	without	

**350—ORNAMENTAL FINISHER FOR DASHBOARD (SECTION VI) (RIGHT-HAND STEERING)**

NUMBER	TYPE	Holes drilled for controls				REMARKS
		Windscreen washer	Front heater	Rear heater	Ignition control	

**ENGLISH LANGUAGE**

DM 822-65v  
DM 822-115c  
DM 822-115b  
DM 822-115d

CONFORT  
"  
"  
"

with  
with  
with  
with

without  
without  
with  
with

without  
without  
without  
with

with  
without  
without  
without

Until April 1962.  
April 1962 - September 1964.

DM 822-65f  
DM 822-65u  
DM 822-115a

LUXE  
"  
"

without  
without  
without

without  
without  
without

without  
without  
without

with  
with  
without

Until September 1960.  
September 1960 - April 1962. Replaced by DM 822-65v.  
April 1962 - September 1964.



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>WINDSCREEN</b>							
DS 565-117a	Rubber stop for wiper arm, on lower frame for windscreen.	4	DS 961-189a	Central reinforcement for wind-screen surround, on scuttle dome. Since September 1964.	1	DS 961-163	Pressure pad, lateral, for rear window (R. VI). Until April 1963.	2
DM 961-17	Rubber sealing strip, lower for windscreen.	1	485-S 30	Screw, hex. head, 7 diameter x 20 long, securing lateral adjustable support.	4	DS 961-185	Washer, fibre, 7.2x15x1.5, for screw securing central pressure pad (R. VI). Until April 1963.	1
DM 961-98	Sealing rubber, upper, for windscreen, 2,160 mm long (R. VI).	1		<b>REAR WINDOW</b> 4 mm thick		DS 961-184	Screw, hex. head, 7 diameter x 7 long, securing central pressure pad.	1
DS 961-146	Sealing rubber, lower, for windscreen, 1,550 mm long. Until September 1964.	1	D 961-27	Rubber, sealing strip, for top of rear window glass, 1,750 mm long	1		<b>REAR WINDOW</b> 6 mm thick U.S.A. and R.H. Steering	
DS 961-146b	Sealing rubber, lower, with 20 mm groove. Since September 1964.	1	D 961-29	Sealing strip, rubber, lower for rear window, 1,670 mm long. Until April 1963. Replaced by DS 961-29.	1	D 961-27	Rubber sealing strip, upper, for glass, 1,750 mm long.	1
DS 961-146c	Sealing rubber, lower, for windscreen, without groove (for repairs).	1	DS 961-29	Sealing strip, rubber, lower, for rear window, 1,670 mm long. Since April 1963.	1	D 961-29	Rubber sealing strip, lower, 1,670 mm long. Until April 1963. Replaced by DS 961-29.	1
DS 961-161b	Surround, lower, for windscreen glass with centre securing lug. Until September 1964.	1	DS 961-134	Rubber pad, 51 x 57 x 41, for rear window pressure pad.	2	DS 961-29	Rubber sealing strip, lower, 1,670 mm long. Since April 1963.	1
DS 961-161c	Surround, lower, for windscreen glass, without stop for windscreen wiper. Since September 1964.	1	DS 961-151	Rubber pad, 60 x 25, for rear window centre pressure pad.	1	D 961-134	Rubber pad for pressure pad.	2
D 961-3a	Glass for windscreen "TRIPLEX" U.S.A. Left-hand steering. Until September 1964. Replaced by DS 961-3f, order in addition: 1-DS 961-98.	1	DS 961-7	Glass for rear window. Until April 1963. Replaced by DS 961-7d; order in addition: 1-DS 961-29, 1-DS 961-133, 1-DS 961-133a.	1	D 961-151	Rubber pad for central pressure pad.	1
DS 961-3a	Glass for windscreen "LUXRIT" (R. VI). Since June 1959. L.H. steering. Replaces earlier type; order in addition: 1-DS 961-146, 1-DS 961-161b, 1-DS 961-189.	1	DS 961-7d	Glass for rear window. (Securit) (R. VI). Since April 1963.	1	DS 961-7b	Glass for rear window, (R. VI). Until April 1963. Replaced by DS 961-7e; order in addition: 1-DS 961-29.	1
DS 961-3c	Glass for windscreen "LUXRIT" (R. VI). Since April 1963. R.H. steering.	1	D 961-133	Pressure pad, left-hand. Since April 1963.	1	DS 961-7e	Glass for rear window, 4 mm thick (R. VI). Since April 1963.	1
DS 961-3f	Glass only for windscreen "TRIPLEX" (R. VI). U.S.A. Left-hand steering. Since September 1964.	1	D 961-133a	Pressure pad, right-hand. Since April 1963.	1	D 961-133	Pressure pad, left-hand, for rear window.	1
DS 961-56	Pressure pad, lateral, for windscreen, 50 mm long, 17.5 mm wide, 36 mm high.	2	DS 961-133	Pressure pad, left-hand for rear window glass. Until April 1963.	1	D 961-133a	Pressure pad, right-hand, for rear window.	1
DS 961-189	Reinforcement central, for windscreen surround on scuttle dome. Until September 1964.	1	DS 961-133a	Pressure pad, right-hand for rear window glass. Until April 1963.	1	D 961-150	Pressure pad, central. No longer supplied.	1
			DM 961-150	Pressure pad, central, for rear window glass. Until April 1963.	1	3.234-S	Washer, cup, 6 mm diameter for upper rubber (R. VI).	2
						D 852-92	Screw, round head, 7 diameter x 20 long, securing pressure pad (R. VI).	2
						481-S	Screw, hex. head, 7 diameter x 10 long, securing central pressure pad (R. III).	2
						2.654-S	Screw, P.K. 5 diameter x 25 long, for upper rubber (R. VI).	1

**352-ARM REST-REAR BENCH SEAT-TRIMMINGS FOR SEATS**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>ARM-REST</b>							
DS 941-82a	Central arm rest for rear squab with spring case. CONFORT.	1	DM 923-128a	Hook, lateral, for securing upper part of squab. Since February 1963.	2	DS 942-6b	Trimming for head rest.	1
			DM 923-135a	Hook, central, for securing upper part of squab. Since February 1963.	1		<b>FRONT BENCH SEAT CONFORT</b>	
			DS 923-1	Rubber lining for squab, left-hand. CONFORT. (R. VI).	1	DS 922-53	Trimming for cushion.	1
	<b>REAR CUSHION</b>		DS 923-1a	Rubber lining for squab, right-hand. CONFORT. (R. VI).	1	DS 922-58	Trimming for squab.	1
DM 923-10	Spring case for rear cushion. LUXE, NORMALE.	1		<b>FIXING</b>			<b>REAR BENCH SEAT LUXE</b>	
DS 923-10	Spring case for rear cushion. CONFORT.	1	D 923-90a	Flexible bush for positioning (R.VI): - rear cushion. - rear squab.	2 2	DM 923-2b	Trimming for squab.	1
DM 923-10a	Spring case for rear cushion. COLD CLIMATES -15°. CONFORT.	1	D 923-92	Cup for positioning: - rear cushion. - rear squab.	2 2	DM 923-11b	Trimming for cushion.	1
			135-S	<i>Screw, round head, 5 x 40, for securing rear cushion. Replaced by 2.253-S (R. VI).</i>	2		<b>CONFORT</b>	
	<b>REAR SQUAB</b>			<b>TRIMMINGS FRONT SEATS LUXE</b>		DS 923-2	Trimming for squab on rear bench seat, left-hand.	1
DM 923-5c	Spring case for rear squab (without armrest) CONFORT. Since February 1963. Replaces earlier model. Order in addition: 2-DM 923-128a; 1-DM 923-135a.	1	DM 912-19b	Trimming for cushion.	2	DS 923-2a	Trimming for squab on rear bench seat, right-hand.	1
DM 923-5d	Spring case for rear squab (without armrest) LUXE. Since February 1963. Replaces earlier model. Order in addition: 2-DM 923-128a; 1-DM 923-135a.	1	DM 912-20c	Trimming for squab.	2	DS 923-11	Trimming for rear bench seat cushion.	1
DM 826-2	Partition between rear seat and boot (arrangement with rear heating). COLD CLIMATES - 15°. Until September 1964.	1		<b>CONFORT</b>		DS 941-78	Trimming for central arm rest.	1
DM 826-2a	Partition between rear seat and boot (arrangement with rear heating). COLD CLIMATES - 15°. Since September 1964.	1	DS 932-3	Trimming for squab. Until July 1960.	2		<b>LOOSE COVERS</b>	
DM 826-50	Partition between rear seat and boot.	1	DS 932-3a	Trimming for squab. Since July 1960.	2	D 984-100	Set of loose covers for repair, comprising: - 2 seat trimmings; - 1 rear cushion trimming; - 1 rear squab trimming; Until July 1960.	1
			DS 932-7	Trimming for cushion. Until December 1960.	2	D 984-100a	Set of loose covers for repair, comprising: - 2 seat trimmings; - 1 rear cushion trimming; - 1 rear squab trimming. Since July 1960.	1
			DS 932-7a	Trimming for cushion. Since December 1960.	2			

NOTE: The trimmings for cushions and squabs are only supplied against samples and if available.

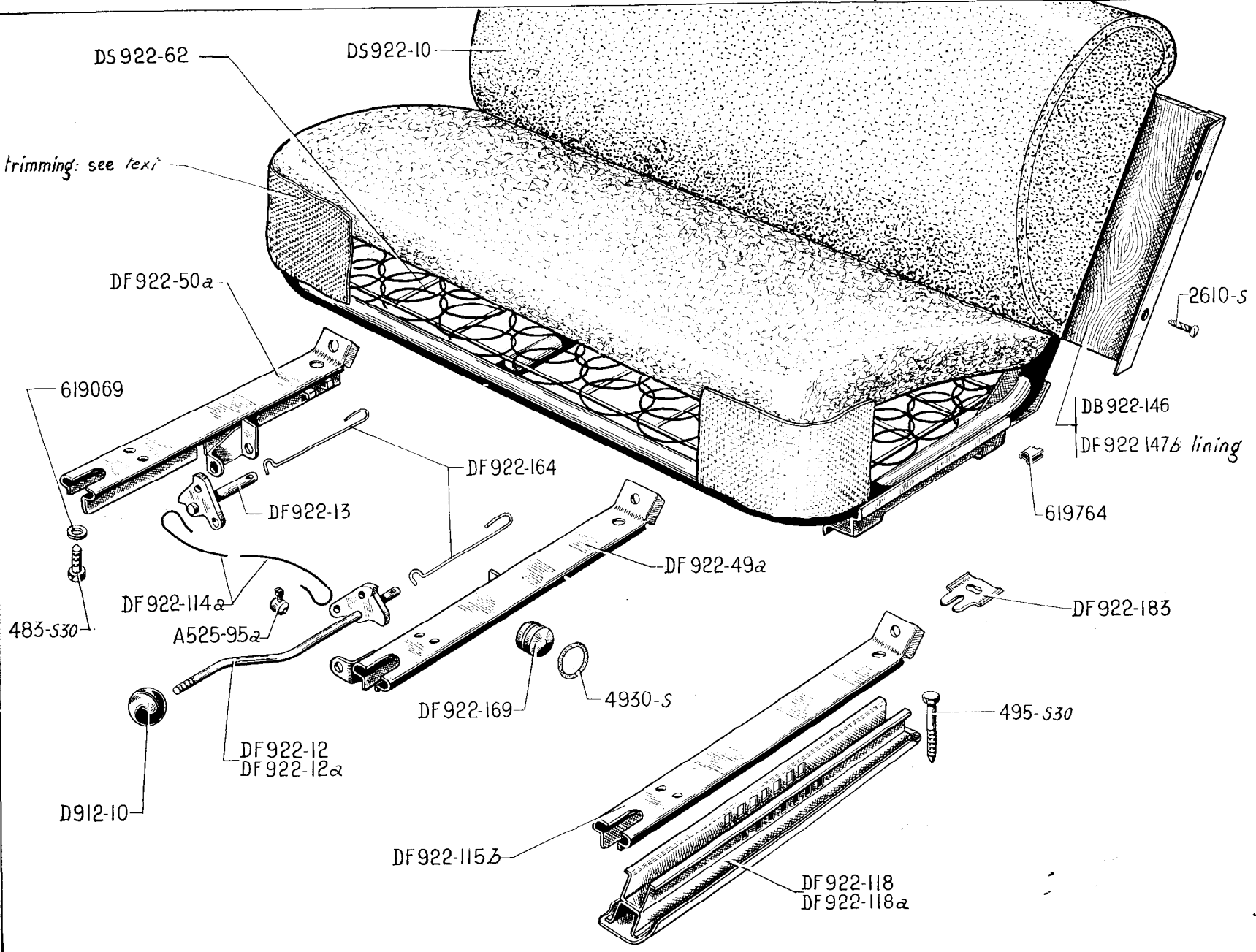
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Until July 1960</b>							
DS 932-81a	Articulation pin for front seat.	4	DS 932-84a	<i>Spring case for cushion, padded. December 1959 - July 1960. Replaced by DS 932-011b for left-hand side or DS 932-011c for right-hand side - order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.</i>	As nec.	D 912-4a	Locking lever for front seat, 197 mm long. Since December 1959.	2
D 912-10	Knob for locking lever (R. VI).	2				DS 942-78	<i>Head-rest, padded, without socket or screws. Replaced by DS 942-78a.</i>	1
DS 932-9a	Knob (nylon) for locking articulation of front seat (R. VI).	4	DS 932-90	<i>Spring case for squab, padded. Replaced by DS 932-011b for left-hand side or DS 932-011c for right-hand side; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.</i>	2	D 912-85	Return spring for locking lever.	2
D 912-80	Stop for front seat. Until December 1959.	2				D 912-78	<i>Front seat support, right-hand. Until December 1959. No longer supplied.</i>	2
DM 922-119	Stop for front seat. Since December 1959.	2	DS 932-99b	Finishing casing, nylon, for front seat, left-hand (R. VI).	2	D 912-79	Front seat support, left-hand. Until December 1959.	2
DS 932-118	Packing under seat support.	4	DS 932-99c	Finishing casing, nylon, for front seat, right-hand (R. VI).	2	DM 922-118	Front seat support, left-hand. Since December 1959.	2
DS 932-84	<i>Spring case for cushion, padded. Until December 1959. Replaced by DS 932-011b for left-hand side or DS 932-011c for right-hand side; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.</i>	As nec.	DS 942-73	Socket for securing head-rest (R. VI).	2	DM 922-118a	Front seat support, right-hand. Since December 1959.	2
			DS 932-76b	Trimming for squab panel. Replaces previous type.	2	2.492-S	Screw, raised head, countersunk, 4 x 8, for securing finishing casing on articulation of seat (R. VI).	2
			DS 932-82	Pad for locking articulation of front seat (R. VI).	4	2.508-S	Screw, raised head, countersunk, 4.85 x 16 (cruciform slot) for securing socket (R. VI).	4
			D 912-4	<i>Locking lever for front seat, 231 mm long. Until December 1959. No longer supplied.</i>	2	2.756-S	Screw, round head, 3.5 x 9.5 for securing finishing casing on seat casing (R. VI).	2

**354—FRONT SEATS (LUXE)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>FRONT SEATS Until June 1963</b>		D 912-85	Return spring for locking lever of front seat.	2	DS 932-147	Locking lever for front seat.	2
DM912-113a	Spring case for front seat, padded.	2	D 912-78	<i>Bracket for front seat, right-hand. Until December 1959. No longer supplied.</i>	2	DS 932-79a	Closing panel (only), for front seat squab.	2
D 912-10	Knob for locking lever, front seat (R. VI).	2	D 912-79	Bracket for front seat, left-hand. Until December 1959.	2	D 861-136	Return spring for locking lever.	2
D 912-80	Stop for front seat. Until December 1959.	2	DM 922-118	Bracket for front seat, left-hand. Since December 1959.	2	DS 932-152	Return spring for locking catch.	4
DM 922-119	Stop for front seat (R. VI). Since December 1959.	2	DM922-118a	Bracket for front seat, right-hand. Since December 1959.	2	2.482-S	Washer, plain, 7.5 x 14, for screws securing support (R. III).	8
DS 932-118	Packing under front seat (R. VI). Until September 1962.	4		<b>Since June 1963</b>		619.133	Washer, plain. 5.25 x 15 x 1.5. for nuts securing locking lever (R. IV).	2
D 912-4	<i>Locking lever for front seat, 231 mm long. Until December 1959. No longer supplied.</i>	2	DM912-113e	Spring case for front seat, padded.	2	A 525-95a	Clip for locking control cable (R.VI).	4
D 912-4a	Locking lever for front seat, 197 mm long. December 1959 - September 1962.	2	D 912-10	Knob for locking lever of seat (R. VI).	2	DS 932-153	Support for front seat, left-hand.	2
DM 912-4	Locking lever for front seat. Since September 1962.	2	DS 932-156	Rear stop for front seat. Until October 1964.	2	DS 932-153a	<i>Support for front seat, right-hand, with stop. Replaced by DS 932-153b.</i>	2
DS 932-79	<i>Closing panel (metal) for front seat. No longer supplied.</i>	2	DS 932-156a	Rear stop for front seat. Since October 1964.	2	DS 932-153b	Support for front seat, right-hand, with stop.	2
			DS 932-149	Control cable for locking catch, 700 mm long (R. VI).	2	495-S 30	Screw, hex. head, (pointed), 7 x 45, for securing supports (R. III).	8
			DS 932-151	Locking catch for front seats.	4	2.610-S	Screw, P.K. raised head, counter-sunk, 3.5 x 20 (cruciform slot), for securing closing panel (R. VI).	8
			2.319-S	Nut, hex., 5 x 75, for securing locking lever (R. III).	2	621.048	Screw, hex. head, (pointed), 5 x 22, for securing rear stop (R. II).	2
			DS 932-150	Distance piece under locking lever (R. VI).	2			

FRONT BENCH SEAT (NORMALE)—355

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>FRONT BENCH SEAT</b>							
DB 922-62	<i>Spring case for front bench seat, padded. Until October 1961. Replaced by DS 922-62; order in addition: 1-DF 922-12 (R. VI), 1-DF 922-13 (R. VI), 1-DF 922-49a (R. VI), 1-DF 922-50a (R. VI), 1-DF 922-115b (R. VI), 3-DF 922-118 (R. VI), 2-DF 922-164 (R. VI), 6-DF 922-169 (R. VI), 2-DF 922-183 (R. VI), 6-4.876-S (R. VI).</i>	1	DM 922-119	Stop for bench seat (R. VI). Until October 1961.	1	DF 922-12	Locking lever, 290 mm long (R. VI). October 1961 - September 1962.	1
			DF 922-183	Rear stop (outer) for bench seat (R. VI). Since October 1961.	2	DF 922-12a	Locking lever, 295 mm long (R. VI). Since September 1962.	1
			DF 922-169	Roller for slide (R. VI). Since October 1961.	6	D 912-85	Return spring for locking lever. Until October 1961.	1
			DF 922-49a	Slide, movable, for front bench seat, centre fixing (R. VI). Since October 1961.	1	DF 922-164	Return spring for locking lever, 142 mm long (R. VI). Since October 1961.	2
DS 922-62	Spring case for front bench seat, padded. Since October 1961.	1	DF 922-50a	Slide, movable, for front bench seat, right-hand (R. VI). Since October 1961.	1	DM 922-118	Bracket for bench seat, left-hand. Until October 1961.	1
DM 922-13	<i>Locking spindle. Until October 1961. No longer supplied.</i>	1	DF 922-115b	Slide, movable, for front bench seat, left-hand (R. VI). Since October 1961.	1	DM 922-118a	Bracket, centre and right-hand, for bench seat. Until October 1962.	2
DF 922-13	Locking spindle (R. VI). Since October 1961.	1	4.930-S	<i>Ring seal, 15.7 x 21.1 x 2.7, for roller of bench seat (R. VI). Since October 1961. Replaced by 4.876-S.</i>	6	DF 922-118	Bracket for bench seat (R. VI). October 1961 - September 1962.	3
D 912-10	Knob for locking lever (R. VI).	1	DM 922-12	<i>Locking lever. Until October 1961. No longer supplied.</i>	1	DF 922-118a	Support for bench seat (R. VI). Since September 1962.	3
						DM 922-114	Control cable for locking pin, 644 mm long. Until October 1961.	1

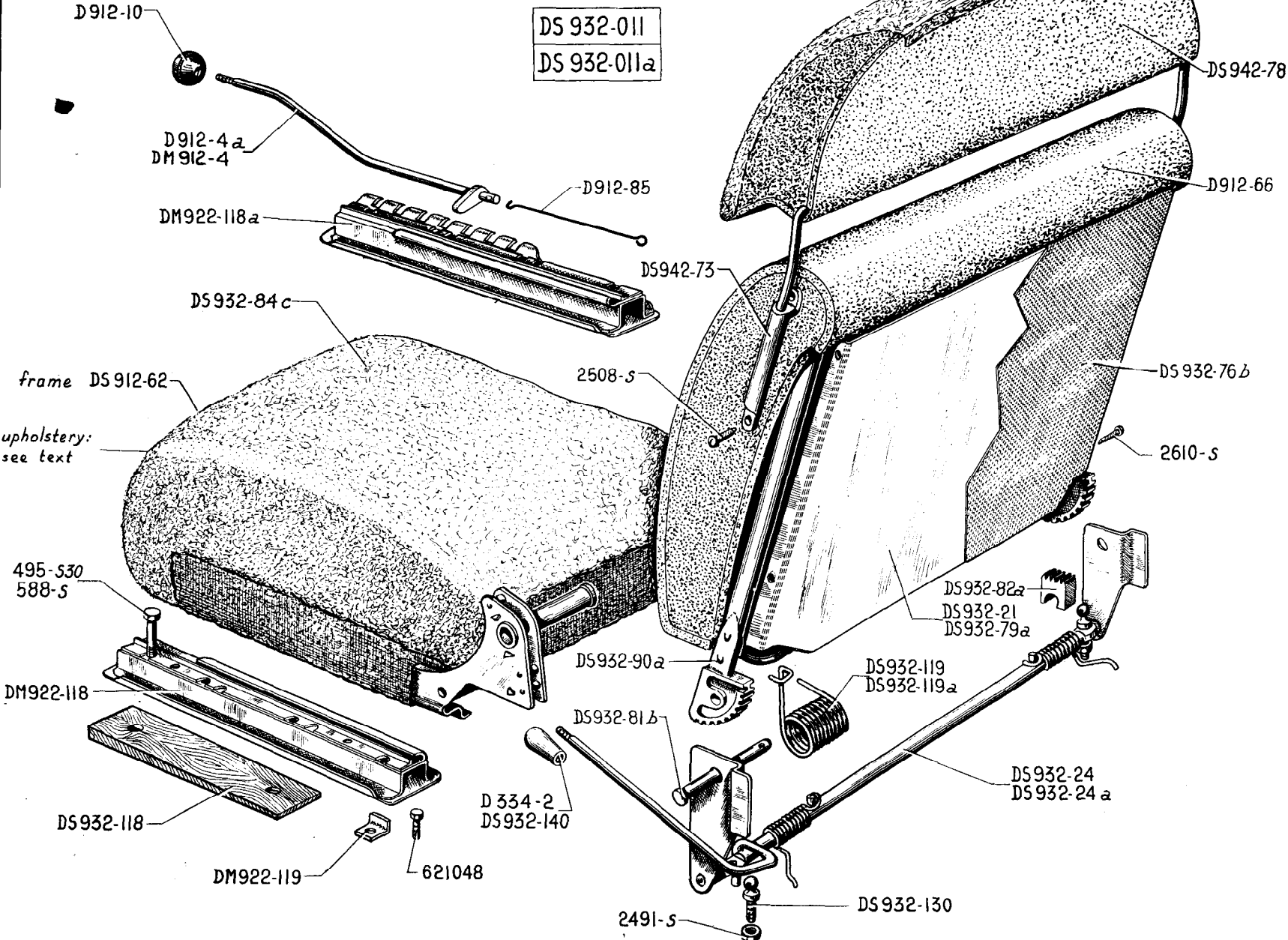


**356—FRONT BENCH SEAT (CONFORT)**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>FRONT BENCH SEAT CONFORT EQUIPMENT Since October 1961</b>							
A 525-95a	Trunnion for lock control cable (R. VI).	2	DF 922-115b	Slide, movable, for front bench seat, left-hand (R. VI).	1	619.069	Washer, plain, 7.5 x 20 x 1, for screw securing slide on front bench seat (R. II).	6
D 912-10	Knob for locking lever (R. VI).	1	DF 922-118	Support for front bench seat (R. VI). Until September 1962.	3	619.764	Clip securing lining (R. VI).	As nec.
DS 922-10	Rubber lining for seat squab (R. VI).	1	DF 922-118a	Support for front bench seat (R. VI). Since September 1962.	3		<b>SPECIAL PARTS BERLINE WITH PARTITION</b>	
DF 922-12	Locking lever for front bench seat, 290 mm long (R. VI). Until September 1962.	1	DB 922-146	Closing panel (only) for squab of front bench seat. Until September 1964.	1	D 923-121	<i>Peg for front cushion (R. VI). No longer supplied.</i>	2
DF 922-12a	Locking lever for front bench seat, 295 mm long (R. VI). Since September 1962.	1	<u>DF 922-146</u>	Closing panel (only) for squab of front bench seat. Since September 1964.	1	D 923-22a	<i>Front cushion complete (leather-cloth trim) (R. VI). No longer supplied.</i>	1
DF 922-13	Locking pin for front bench seat (R. VI).	1	DF 922-147b	Lining (leathercloth) for seat squab closing panel. Until September 1964.	1	D 923-21a	<i>Front squab complete (leathercloth trim) (R. VI). No longer supplied.</i>	1
DF 922-49a	Slide, movable, for front bench seat, centre fixing (R. VI).	1	<u>DF 922-147c</u>	Lining (leathercloth) for seat squab closing panel. Since September 1964.	1	D 923-100	<i>Angle plate securing lug for front squab (R. VI). No longer supplied.</i>	4
DF 922-50a	Slide, movable, for front bench seat, right-hand (R. VI).	1	DF 922-164	Return spring for locking lever, 142 mm long (R. VI).	2	D 923-120	<i>Yoke retaining front squab (R. VI). No longer supplied.</i>	2
DS 922-62	Spring case for front bench seat.	1	DF 922-169	Roller for slide (R. VI).	6	D 923-107	Lug for front squab, left-hand (R. VI).	1
DF 922-114a	Control cable, for locking pin, 80 mm long (R. VI).	1	DF 922-183	Rear stop (external), for front bench seat (R. VI).	2	D 923-107a	Lug for front squab, right-hand (R. VI).	1
			483-S 30	Screw, hex. head, pointed, 7 diameter x 15 long, securing movable slide on front bench seat.	6			
			495-S 30	Screw, hex. head, pointed, 7 diameter x 45 long, securing supports for front bench seat.	6			
			2.610-S	Screw, raised head countersunk, 3.5 diameter securing closing panel (R. VI).	6			
			4.930-S	<i>Ring seal, 15.7 x 21.1 x 2.7, for front bench seat roller (R. VI). Replaced by 4.876-S.</i>	6			

Seat Complete

DS 932-011
DS 932-011a

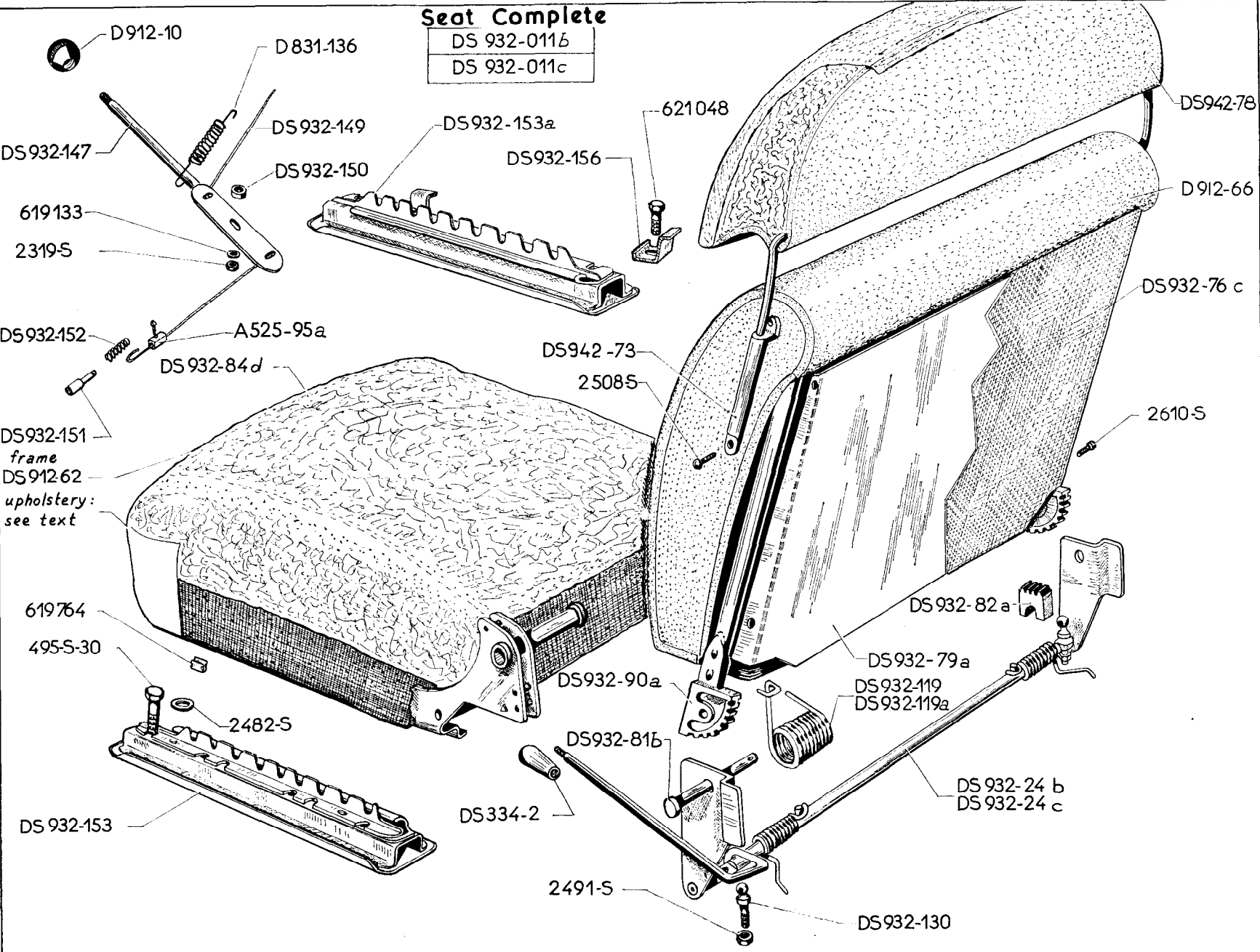




NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>July 1960—June 1963</b>							
D 334-2	Knob for control lever for front seat squab (white) (R. VI). Until September 1961.	2	DS 932-011a	<i>Front seat, complete, right-hand, without trimming fabric. Replaced by DS 932-011c; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.</i>	1	DS 932-119	Return spring for squab, left-hand.	2
D 912-4a	Locking lever for front seat, 197 mm long. Until September 1962.	2	DS 932-21	Closing panel for front seat squab (R. VI). CABRIOLET.	2	DS 932-119a	Return spring for squab, right-hand.	2
DM 912-4	Locking lever for seat. Since September 1962.	2	DS 932-24	Articulation control for seat squab, left-hand (R. VI).	1	DS 932-130	Ball pin for positioning pressure pad (R. VI).	4
D 912-10	Knob for locking lever for front seat (R. VI).	2	DS 932-24a	Articulation control for seat squab, right-hand (R. VI).	1	DS 932-140	Knob for lever controlling front seat squab (black) (R. VI). Since September 1961.	2
DS 912-62	Metallic frame, reinforcing cushion (R. VI). Since January 1961.	2	DS 932-76b	Lining for squab panel.	2	DS 942-73	Socket for securing head rest (R. VI).	2
D 912-66	Rubber lining for squab (R. VI).	2	DS 932-79a	Closing panel (only) for front seat squab. BERLINE.	2	DS 942-78	<i>Head rest, padded, without socket or screw. Replaced by DS 942-78a.</i>	1
D 912-85	Return spring for locking lever.	2	DS 932-81b	Articulation spindle for front seat squab, 90 mm long (R. VI).	4	495-S-30	Screw, hex. head, 7 x 45, for securing bracket (R. III).	4
DM 922-118	Support for front seat, left-hand.	2	DS 932-82a	Pressure pad locking articulation of front seat (R. VI).	4	588-S	Screw, hex. head, 7 x 50, for securing bracket (R. III).	4
DM 922-118a	Support for front seat, right-hand.	2	DS 932-84c	<i>Spring case for cushion, padded. Replaced by: DS 932-84d; order in addition: 1-DS 932-147 1-DS 932-149 (R. VI), 1-DS 932-150 (R. VI), 2-DS 932-151, 2-DS 932-152, 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.</i>	2	2.491-S	Nut, hex., 7 x 100, for locking positioning ball pin (R. III).	4
DM 922-119	Stop for front seat (R. VI). Until September 1962.	2	DS 932-90a	Spring case for squab, padded.	2	2.508-S	Screw, raised head, countersunk, 4.85 x 16 (cruciform slot) for securing socket (R. VI).	4
DS 932-011	<i>Front seat, complete, left-hand, without trimming fabric. Replaced by DS 932-011b; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.</i>	1	DS 932-118	Packing under front seat support (R. VI). Until September 1962.	4	2.610-S	Screw, raised head, countersunk, 3.5 x 15, for securing panel (R. VI).	12
						621.048	Screw, hex. head, 5 x 22, for securing stop (R. II). Until September 1962.	2

**Seat Complete**

DS 932-011b
DS 932-011c



360—FRONT SEATS (CONFORT)

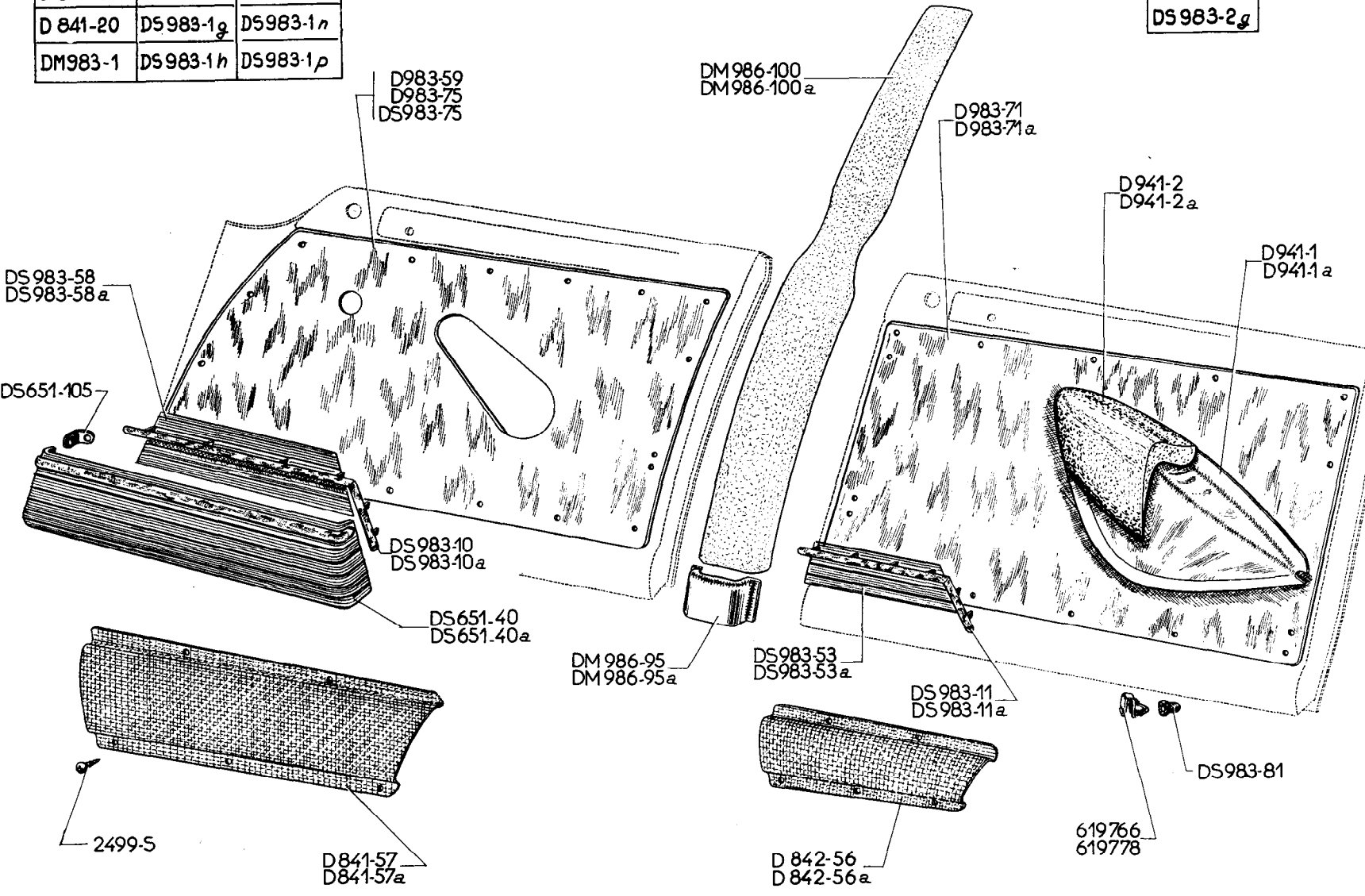
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>Since June 1963</b>							
A 525-95a	Trunnion for locking control cable (R. VI).	4	DS 932-79a	Closing panel (only) for front seat squab. Until September 1964. - left-hand. Since September 1964.	2 1	<u>DS 932-156a</u>	Rear stop for seat. Since October '64.	2
DS 334-2	Knob for lever controlling front seat squab.	2	DS 932-81b	Articulation spindle for front seat squab, 90 mm long (R. VI).	4	DS 942-73	Socket for securing head rest (R. VI).	2
D 861-136	Return spring for locking lever.	2	DS 932-82a	Pressure pad locking articulation of front seat (R. VI).	4	DS 942-78	<i>Head rest, padded, without socket or screws. Replaced by DS 942-78a.</i>	1
D 912-10	Knob for locking lever (R. VI).	2	DS 932-84d	Spring case for cushion, padded.	2	<u>DS 942-78a</u>	Head rest, padded, without socket or screws.	1
DS 912-62	Metallic frame, reinforcing cushion (R. VI).	2	DS 932-90a	Spring case for squab, padded.	2	495-S-30	Screw, hex. head, pointed, 7 x 45 for securing support (R. III).	8
D 912-66	Rubber lining for squab (R. VI).	2	DS 932-119	Return spring for squab, left-hand.	2	2.319-S	Nut, hex., 5 x 75, for securing locking lever (R. III).	2
DS 932-011b	Front seat, complete, left-hand, without trimming fabric.	1	DS 932-119a	Return spring for squab, right-hand.	2	2.482-S	Washer, plain, 7.5 x 14, for screws securing support (R. III).	8
DS 932-011c	Front seat, complete, right-hand, without trimming fabric.	1	DS 932-130	Ball pin for positioning pressure pad.	4	2.491-S	Nut, hex., 7 x 100, for locking positioning ball pin (R. III).	4
<u>DS 932-18b</u>	Closing panel (only), for squab, right-hand. Since September 1964.	1	DS 932-147	Locking lever for seat.	2	2.508-S	Screw, raised head, countersunk, 4.85 x 16 (cruciform slot) for securing socket (R. VI).	4
DS 932-24b	Articulation control for front seat squab, left-hand (R. VI).	1	DS 932-149	Control cable for locking spindle, 700 mm long (R. VI).	2	2.610-S	Screw, raised head, countersunk, 3.5 x 15 (cruciform slot) for securing closing panel (R. VI).	8
DS 932-24c	Articulation control for front seat squab, right-hand (R. VI).	1	DS 932-150	Distance piece under locking lever (R. VI).	2	619.133	Washer, plain, 5.25 x 15 x 1.5, for nuts securing locking lever (R. IV).	2
DS 932-76c	Lining (leather cloth) for closing panel of squab.	2	DS 932-151	Locking catch for seat.	4	619.764	Clip for securing trimming.	As nec.
			DS 932-152	Return spring for locking catch.	4	621.048	Screw, hex. head, 5 x 22, for securing rear stop (R. II).	2
			DS 932-153	Seat bracket, left-hand.	2			
			DS 932-153a	<i>Seat bracket, right-hand, with stop. Replaced by DS 932-153b.</i>	2			
			<u>DS 932-153b</u>	Seat bracket, right-hand, with stop.	2			
			DS 932-156	Rear stop for seat. Until October 1964.	2			

Rear Door Panel Complete

DS983-2f
DS983-2g

Front Door Panel Complete

D841-19	D5983-1f	D5983-1K
D841-20	D5983-1g	D5983-1n
DM983-1	D5983-1h	D5983-1p



TRIMMING FOR FRONT AND REAR DOORS AND CENTRE PILLAR-363

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<b>CONFORT EQUIPMENT</b>			DS 983-1h	Panel (trimmed) with arm rest, for front right-hand door. Until July 1963.	1	D 983-71	Panel (only) with arm rest, for rear left-hand door.	1
DS 651-40	Map pockets in the front left-hand door panel. Since July 1963.	1	DS 983-1k	Panel (trimmed) without arm rest, with map pockets, for front left-hand door. Since July 1963.	1	D 983-71a	Panel (only) with arm rest, for rear right-hand door.	1
DS 651-40a	Map pockets in the front right-hand door panel. Since July 1963.	1	DS 983-1n	Panel (trimmed) with arm rest and map pockets, for front left-hand door. U.S.A. Since July 1963.	1	D 983-75	Panel (only) with arm rest, for front right-hand door.	1
DS 651-105	Clip for securing map pockets on front panels. Since July 1963.	8	DS 983-1p	Panel (trimmed) with arm rest and map pockets, for front right-hand door. Since July 1963.	1	DS 983-75	Panel (only) with arm rest, for front left-hand door. U.S.A.	1
D 841-57	Protection strip for bottom of front door, left-hand, 523 mm long (R.VI).	1	DS 983-2f	Panel (trimmed) with arm rest for rear left-hand door.	1	DS 983-81	Plug sealing clip, securing door panel (R. VI).	44
D 841-57a	Protection strip for bottom of front door, right-hand, 523 mm long (R.VI).	1	DS 983-2g	Panel (trimmed) with arm rest for rear right-hand door.	1	DM 986-95	Trimming, lower, on centre pillar, left-hand (R. VI).	1
D 842-56	Protection strip for bottom of rear door, left-hand, 350 mm long (R.VI).	1	DS 983-10	Finishing beading for front door panel, left-hand (R. VI).	1	DM 986-95a	Trimming, lower, on centre pillar, right-hand (R. VI).	1
D 842-56a	Protection strip for bottom of rear door, right-hand, 350 mm long (R.VI).	1	DS 983-10a	Finishing beading for front door panel, right-hand (R. VI).	1	DM 986-100	Trimming, upper, (grey leather cloth) on centre pillar, left-hand.	1
D 941-1	Arm rest (only) for front and rear doors, left-hand. (R. VI).	2	DS 983-11	Finishing beading for rear door panel, left-hand (R. VI).	1	DM 986-100a	Trimming, upper, (grey leather cloth) on centre pillar, right-hand.	1
D 941-1a	Arm rest (only) for front and rear doors, right-hand (R. VI).	2	DS 983-11a	Finishing beading for rear door panel, right-hand (R. VI).	1	2.499-S	Screw, P.K., 3.5 x 9.5, for securing strip at bottom of door (R. VI).	As nec.
D 941-2	Metallic casing for arm rests of front and rear left-hand doors (R. VI).	2	DS 983-53	Trim, leather cloth, lower, for bottom of rear left-hand door.	1	619.766	Clip securing door trimming panel (R. VI).	40
D 941-2a	Metallic casing for arm rests of front and rear right-hand doors (R. VI).	2	DS 983-53a	Trim, leather cloth, lower, for bottom of rear right-hand door.	1	619.778	Clip securing door trimming panel (R. VI).	4
DM 983-1	<i>Panel (trimmed) without arm rest, for front left-hand door. Until October 1961. No longer supplied.</i>	1	DS 983-58	Trim, leather cloth, lower, for bottom of front left-hand door.	1	<b>SPECIAL PARTS BERLINE WITH PARTITION</b>		
DS 983-1f	Panel (trimmed) with arm rest, for front left-hand door. U.S.A. Until July 1963.	1	DS 983-58a	Trim, leather cloth, lower, for bottom of front right-hand door.	1	D 841-19	Panel for front door (leather cloth trim) left-hand.	1
DS 983-1g	Panel (trimmed) without arm rest, for front left-hand door. October 1961 - July 1963.	1	D 983-59	Panel (only) without arm rest, for front left-hand door.	1	D 841-20	Panel for front door (leather cloth trim) right-hand.	1

NOTE: The trimmed panels are supplied against samples (material or leather or leather cloth) if available.

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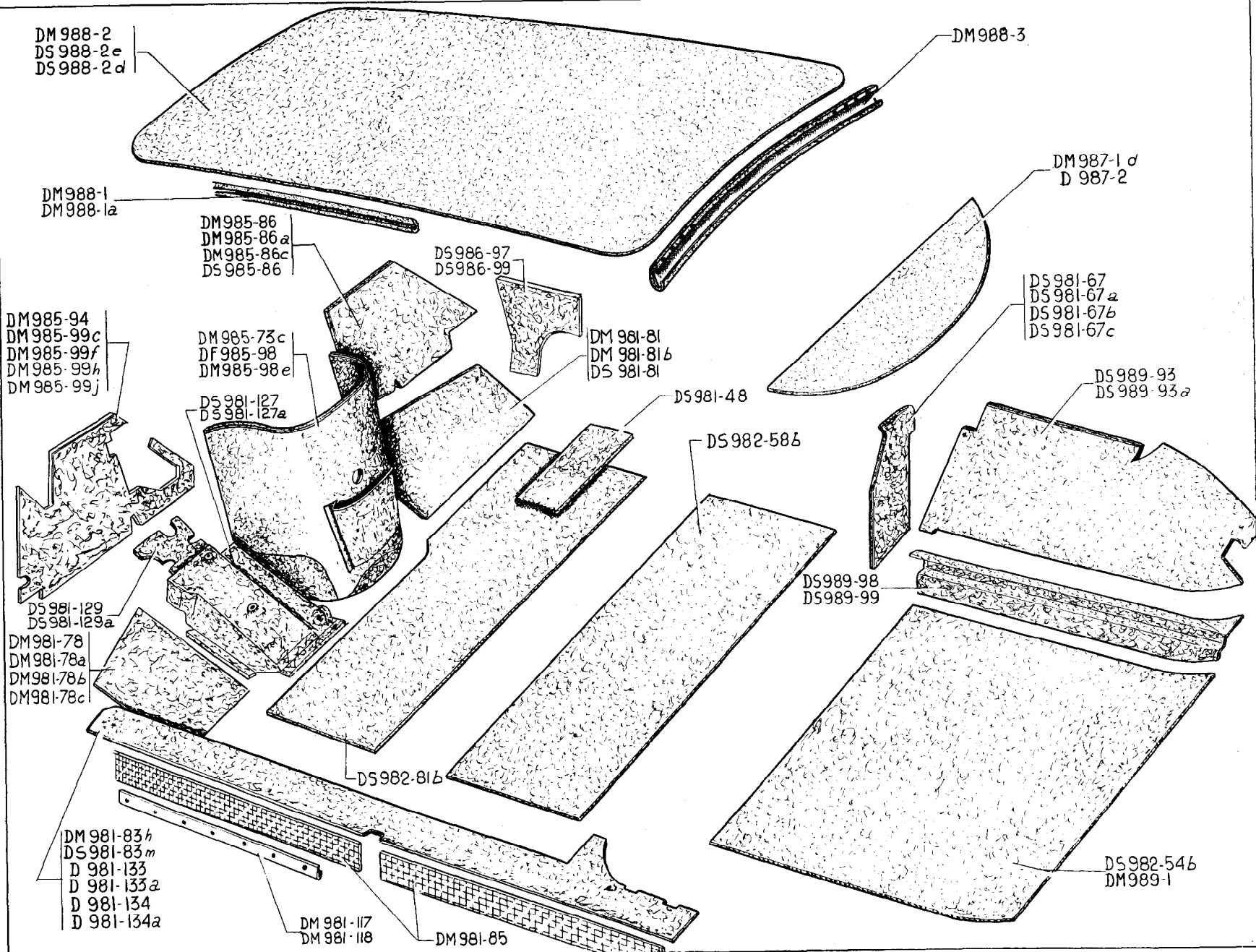
364-TRIMMING FOR FRONT AND REAR DOORS AND CENTRE PILLAR

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>EXCEPT CONFORT EQUIPMENT</b>							
DM 941-1	Arm rest (sheet metal) for rear panel.	2	2.324-S	Nut, square, 5 x 75, for cage securing arm rest (R. III).	2	DM 983-74	Panel (only) for rear door, right-hand.	1
619.766	Clip securing door trimming panel (R. VI).	40	DM 941-3	Trimming, plastic, for rear panel arm rest (state colour, grey or blue).	2	DM 983-1b	Panel (trimmed) without arm rest for front left-hand door.	1
619.778	Clip securing door trimming panel (R. VI).	4	DM 986-95	Trimming, lower, on centre pillar, left-hand (R. VI).	1	DM 983-12b	Panel (trimmed) without arm rest for front right-hand door.	1
DS 983-81	Plug sealing clip securing door panel (R. VI).	44	DM 986-95a	Trimming, lower, on centre pillar, right-hand (R. VI).	1	DM 983-2b	Panel (trimmed) without arm rest for rear left-hand door.	1
DM 941-91	Cage nut securing arm rest.	2	DM 986-100	Trimming, upper, (grey leather cloth) on centre pillar, left-hand.	1	DM 983-13b	Panel (trimmed) without arm rest for rear right-hand door.	1
			DM 986-100a	Trimming, upper (grey leather cloth) on centre pillar, right-hand.	1	3.234-S	Washer, cupped, 6 mm diameter under screws securing arm rest (R. VI).	2
			D 983-59	Panel (only) for front door.	2	2.509-S 30	Screw, raised head, countersunk, 5 x 25 (cruciform slot) for securing arm rest (R. VI).	2
			DM 983-71	Panel (only) for rear door, left-hand.	1	621.062	<i>Secrew, 5 x 14, for securing arm rest. Replaced by 283-S 30.</i>	4

NOTE: The trimmed panels are supplied against samples (material or leather cloth) if available.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	
<b>HEAD-REST</b>									
DM 942-94	Headrest spring case, for quarter panel, left-hand.	1	DS 971-50	Spring for swan neck spindle (R. VI).	2	DM 981-1e	Front carpet (moquette). Left-hand steering. Until August 1961.	1	
DM 942-94a	Headrest spring case, for quarter panel, right-hand.	1	DS 971-54	Return spring for hood articulation (R. VI).	2	DM 981-1h	Front carpet (moquette). Left-hand steering. August 1961 - September 1962.	1	
DM 942-2	Trimming, made up, for headrest, left-hand. (Supplied against sample)	1	DS 971-56	Screw securing hood articulation rods (R. VI).	12	DM 981-1p	Front carpet (moquette). Left-hand steering. Since September 1962.	1	
DM 942-2a	Trimming, made up, for headrest, right-hand. (Supplied against sample).	1	<b>CARPET BERLINE</b>				DM 981-1v	Front carpet (moquette). Right-hand steering. Since November 1963.	1
<b>HOOD CABRIOLET</b>						DM 981-3b	Front carpet (moquette). Right-hand steering. Until November 1963.	1	
DS 854-39	Finishing strip for hood, left-hand (R. VI).	1	a) Except Confort Equipment.				DS 981-2c	Rear carpet (moquette). Since June 1966. Replaces earlier type.	1
DS 854-39a	Finishing strip for hood, right-hand (R. VI).	1	DS 982-58c	Sound deadening lining under rear carpet. Since February 1964. Replaces earlier type.	1	<b>CABRIOLET</b>			
DS 971-39	Clamp for hood, left-hand (R. VI).	1	DS 982-81b	Sound deadening lining under front carpet. Since September 1962. Replaces earlier type.	1	DS 982-81b	Sound deadening lining under rear carpet.	1	
DS 971-39a	Clamp for hood, right-hand (R. VI).	1	DM 981-1g	Front carpet (rubber). Left-hand steering. Until September 1962. Replaces earlier type.	1	DM 981-1r	Front carpet (R. VI). Until September 1962.	1	
DS 971-49	Spindle for swan neck (R. VI).	2	DM 981-1d	Front carpet (rubber). Right-hand steering. Since November 1963.	1	DM 981-1u	Front carpet (R. VI). Since September 1962.	1	
DS 972-01	Hood trimmed (without frame) (R..VI).	1	DM 981-1q	Front carpet (rubber). Left-hand steering. Since September 1962.	1	DS 981-8	Rear carpet (R. VI). Until September 1962.	1	
DS 854-38	Cover joint for hood finisher (R. VI).	1	DM 981-1y	Front carpet (rubber). Right-hand steering. Since November 1963.	1	DS 981-8a	Rear carpet (R. VI). Since September 1962.	1	
DS 972-3	Loose cover for hood (R. VI).	1	DM 981-2	Rear carpet (felt). Until September 1962.	1	<b>BERLINE WITH PARTITION</b>			
DS 971-38	Handle for operating hood (R. VI).	1	DM 981-2f	Rear carpet (felt). Since September 1962.	1	D 981-7	Front carpet (R. VI). Until September 1962.	1	
DS 971-81	Rubber strip under hood side-member, left-hand (R. VI).	1	b) Confort Equipment.				DM 981-7	Front carpet (R. VI). Since September 1963.	1
DS 971-81a	Rubber strip under hood side-member, right-hand (R. VI).	1	DS 982-58c	Sound deadening lining under rear carpet. Since February 1964. Replaces earlier type.	1	D 981-8	Rear carpet. Replaced by DS 981-2h.	1	
			DS 982-81b	Sound deadening lining under front carpet. Since September 1962. Replaces earlier type.	1	<b>FIXING</b>			
						DS 981-138	Clip, female, securing carpet with peg (R. VI). Since June 1961.	6	
						613.159	Ball catch securing carpet (R. VI). Until June 1961.	6	
						613.158	Cap for press-fastener securing carpet (R. VI). Until June 1961.	6	
						DS 981-146	Plate and male clip for securing carpet. Since June 1961.	6	
						2.746-S	Screw, P.K. roundhead, 4.85 x 16, securing plate (R. VI).	6	

NOTE: - For the Cabriolet, state colours: for the carpet, carpet clips and leather for the seats.





**366—TRIMMING AND SOUND PROOFING OF BODY**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>ROOF</b>							
DM 988-1	Finishing rubber for interior of roof, 3850 mm long (R. VI). Until September 1962.	1	DS 981-81	Lining for dashframe panel, lower, right-hand. Since September 1962.	1	DS 985-86	Lining for upper part of dashframe panel, right-hand. Since September 1962.	1
DM 988-1a	Finishing rubber for interior of roof, 3850 mm long. Since September 1962.	1	DM 981-83h	<i>Lining for sidemember and body siderail, left-hand. BERLINE. Until January 1965. Replaced by DS 981-44e.</i>	1	DM 985-94	<i>Lining (felt) for upper part of dashframe panel, left-hand. Until August 1961. No longer supplied.</i>	1
DM 988-2	Sound proof lining with cloth for roof (grey-beige). Since August 1961.	1	DS 981-83m	<i>Lining for sidemember and body siderail, right-hand. BERLINE. Until January 1965. Replaced by DS 981-44f.</i>	1	DF 985-98	<i>Lining (felt) for engine housing panel. Until September 1962. No longer supplied.</i>	1
DS 988-2e	<i>Sound proof lining with cloth for roof (beige). Export. Replaces earlier type. No longer supplied.</i>	1	DM 981-85	Lining (aluminium appearance), for body siderail.	4	DM 985-99f	Lining (felt) for upper part of dashframe panel, left-hand. August 1961 - September 1962.	1
DS 988-2d	Sound proof lining with cloth for roof (grey). Export. Replaces earlier type.	1	DM 981-117	Frame for sealing strip for front doors.	2	DM 985-99h	Lining for upper part of dashframe panel, left-hand. Since September 1962.	1
	<b>DASHFRAME</b>		DM 981-118	Frame for sealing strip for rear doors.	2	DS 986-97	Lining for lateral scuttle panel, right-hand. Since September 1962.	1
<u>DS 981-44e</u>	Lining for sidemember and body siderail, left-hand. BERLINE. Since January 1965.	1	DS 981-127	Trimming for pedal board (R. VI). Since September 1962.	1	DS 986-99	Lining for lateral scuttle panel, left-hand. Since September 1962.	1
<u>DS 981-44f</u>	Lining for sidemember and body siderail, right-hand. BERLINE. Since January 1965.	1	DS 981-129	Sound deadening felt for pedal board. Since September 1962.	1		<b>SPECIAL PARTS RIGHT-HAND STEERING Until September 1962</b>	
DM 981-78	Lining for dashframe panel, lower, left-hand. Until August 1961.	1	D 981-133	Lining, front, for sidemember, left-hand (R. VI). BERLINE with partition.	1	DM 985-86a	Lining (felt) for upper part of dashframe panel, right-hand.	1
DM 981-78a	Lining for dashframe panel, lower, left-hand. August 1961 - September 1962.	1	D 981-133a	Lining, front, for sidemember, right-hand (R. VI). BERLINE with partition.	1	DM 985-98e	Lining (felt) for engine housing panel.	1
DM 981-78b	Lining for dashframe panel, lower, left-hand. Since September 1962.	1	D 981-134	Lining, rear, for sidemember, left-hand (R. VI). BERLINE with partition.	1	DM 985-99c	Lining (felt) for upper part of dashframe panel, left-hand.	1
DM 981-81	<i>Lining for dashframe panel, lower, right-hand. Until September 1962. Replaced by DS 981-81.</i>	1	D 981-134a	Lining, rear, for sidemember, right-hand (R. VI). BERLINE with partition.	1			
			DM 985-73c	Lining with map pockets on engine housing panel. Since July 1963. Replaces earlier type.	1			
			DM 985-86	Lining (felt) for upper part of dashframe panel, right-hand. November 1959 - September 1962.	1			

TRIMMING AND SOUND PROOFING OF BODY-369

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<b>SPECIAL PARTS RIGHT-HAND STEERING Since September 1962</b>		D 987-2	Lining for rear shelf (R. VI). BERLINE with partition.	1	<u>D 989-1</u>	Lining (felt) for boot.	1
DM 981-78c	Lining for dashframe panel, lower part, left-hand.	1	DM 988-3	Lining, upper, for rear window.	1	DM 989-1	<i>Lining (felt) for boot. Replaced by D 989-1.</i>	1
DM 981-18b	Lining for dashframe panel, lower part, right-hand.	1		<b>BOOT</b>		DS 989-93	Lining (felt) for wheel passage, left-hand.	1
DS 981-127a	Lining for pedal board.	1	DS 981-67	Lining (felt) for wheel arch closing panel, left-hand. Until September 1962.	1	DS 989-93a	Lining (felt) for wheel passage, right-hand.	1
DS 981-129a	Sound deadening felt for pedal board.	1	DS 981-67a	Lining (felt) for wheel arch closing panel, right-hand. Until September 1962.	1	DS 989-98	Lining (felt) for rear sidemember, right-hand.	1
DM 985-73c	Lining with map pockets for engine housing panel.	1	DS 981-67b	Lining (felt) for wheel arch closing panel, left-hand. Since September 1962.	1	DS 989-99	Lining (felt) for rear sidemember, left-hand.	1
DM 985-86c	Lining (felt) for dashframe panel, upper part, right-hand.	1		<b>FLOOR</b>				
DM 985-99j	Lining (felt) for dashframe panel, upper part, left-hand.	1	DS 981-67c	Lining (felt) for wheel arch closing panel, right-hand. Since September 1962.	1	DS 981-48	<i>Lining (felt) for crossmember under front seats. Replaced by DS 981-48c.</i>	1
	<b>REAR WINDOW</b>		DS 982-54b	Sound proof lining for boot. Since September 1962.	1	<u>DS 981-48c</u>	Lining for crossmember under front seats. Since January 1965.	1
DM 987-1d	Lining for rear shelf. BERLINE. Since September 1962. Replaces earlier type.	1				DS 982-58b	<i>Sound deadening lining under rear carpet. Since September 1962. Replaces earlier type. Replaced by DS 982-58c.</i>	1
						<u>DS 982-58c</u>	Sound deadening lining under rear carpet.	1
						DS 982-81b	Sound deadening lining under front carpet. Since September 1962. Replaces earlier type.	1

The numbers underlined indicate new parts which do not appear on the illustration.

## 370—SAFETY HARNESS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 616-87	Anchor ring for safety harness on floor (R. VI). Until April 1964.	10	2.300-S	Nut, hex., 12 x 125, for securing anchor ring (R. III). Until April 1964.	6	DS 616-97	Plate for securing safety harness on floor (R. VI).	1
AM 616-87	Anchor ring for safety harness on floor (R. VI). Since April 1964.	10	615.530	Nut, special, for securing anchor ring (R. III). Since April 1964.	6	DS 616-94	Washer, 64 x 49.5 x 4, with flat for reinforcement under floor (R. VI).	4
DS 616-1	Safety harness, 3 straps, (R. VI). Except GERMANY.	4	619.634	Grommet, male and female, for passage of safety harness on rear carpet (R. VI).	2	2.662-S	Washer, plain, 12.5 x 22, for plate securing anchor ring, central part (R. III).	2
DS 616-1a	Safety harness, 3 straps (R. VI). GERMANY.	4	DS 616-88	Plate for securing safety harness on centre pillar.	2	2.694-S	Washer, shakeproof, 12.5 x 22 for securing anchor ring (R. VI).	10
						621.089	Screw (chromed head) for securing plate on centre pillar threaded 9 x 125, 22 mm long under head (R. VI).	4

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